



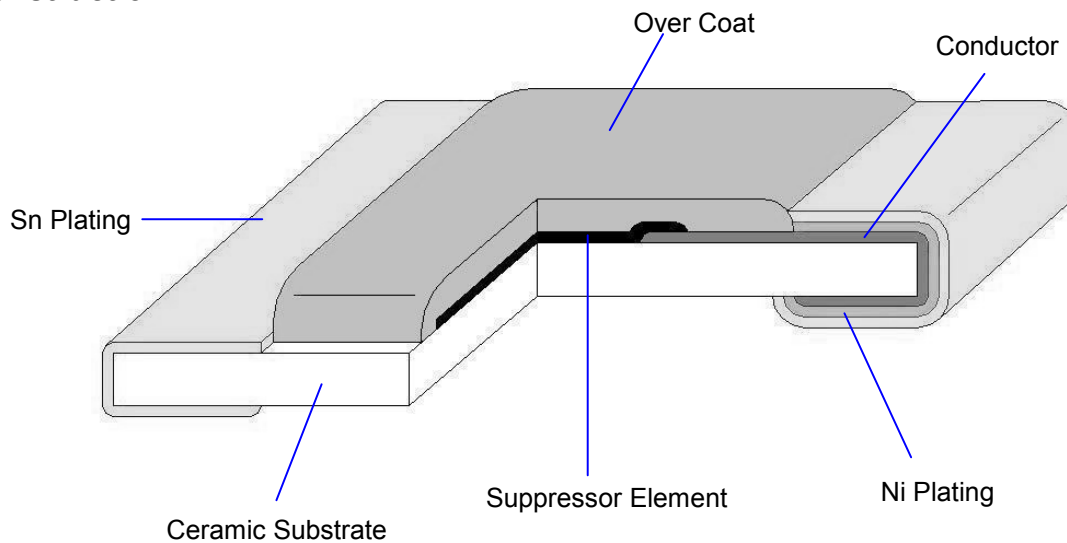
## MAX Guard® ESD Suppressor (High Frequency Type)

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### 1. Scope

Bi-directional MAX Guard ESD suppressors are specifically designed for high frequency circuit applications (Ultra-low capacitance). They are specifically produced to protect sensitive electronic circuit high-speed data lines against electrostatic discharge (ESD, as specified in IEC61000-4-2 and MIL-STD-883C). The extremely low capacitances and leakage currents of these products are contributed by micro air space discharge technology developed by TA-I.

### 2. Construction



### 3. Type Designation

<b>UGS</b>	<b>06</b>	<b>A</b>	<b>12</b>	<b>T</b>	<b>3</b>	<b>V3</b>
Ultra-Low Capacitance MAX Guard Suppressor	Size 04:0402(1005) 06:0603(1608)	A:Suit for IEC61000-4-2	Operating Voltage 12:12V Max:24V	Packaging T:Paper tape(5K/10K)	Typical Clamping Voltage 3: 35V	Typical Trigger Voltage V3: 350V



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### 4. Rating and Characteristics:

Type	Continuous Operating Voltage (Max.)	ESD Capability <sup>1</sup>	Trigger Voltage (Typ.) <sup>2</sup>	Clamping Voltage (Typ.) <sup>2</sup>	Capacitance (Typ.) <sup>3</sup>	Leakage Current (Typ.)	ESD Pulse Withstand (Typ.) <sup>4</sup>
UGS04A03T3V3	3.3 VDC	Direct Discharge: 8KV  Air Discharge: 15KV	350V	35V	<0.12 pF	<10nA	>500 pulses
UGS06A03T3V3							
UGS04A05T3V3	5.5 VDC						
UGS06A05T3V3							
UGS04A12T3V3	12 VDC						
UGS06A12T3V3							
UGS04A24T3V3	24 VDC						
UGS06A24T3V3							

Note:

(1)The function meets with the requirement of IEC 61000-4-2 specification.

(2)Trigger measurement made using Transmission Line Pulse method.

(3)Capacitance measured at 1 M~3 GHz.

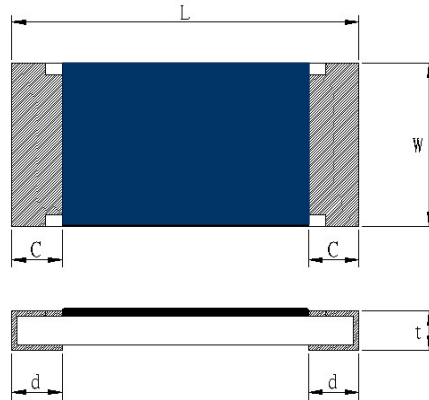
(4)Performing under IEC 61000-4-2 level 4 (8KV contact discharge, 15KV air discharge). Leakage current <1μA.



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### 5. Dimensions



Type (Inch Size Code)	Dimensions (mm)				
	L	W	C	d	t
UGS04 (0402)	1.0±0.1	0.52±0.05	0.2±0.1	0.25±0.1	0.36±0.05
UGS06 (0603)	1.6±0.1	0.8±0.1	0.3±0.2	0.35±0.2	0.45±0.1

### 6. Reliability Test

Environmental Specification	Reference Standard	Test Condition	Specification
Operating temperature		-55°C to 125°C	IL<1μA <sup>1</sup>
Full load voltage		85°C for 1000 hrs at working voltage	
Resistance of solder heat	MIL-STD-202 Method 210	260 ± 5°C for 10 ± 1 sec	
Thermal shock	MIL-STD-202 Method 107	-55°C to 125°C, 5 cycles	
Moisture resistance	MIL-STD-883, Method 1004.7	85%RH, 85°C for 1000hrs at working voltage	
Solderability	MIL-STD-202, Method 208	245 ± 5°C solder, 2 ± 0.5 sec dwell. Solder: Sn96.5/Ag3.0/Cu0.5	95% coverage

Note: 1. IL is the simplification of Leakage Current



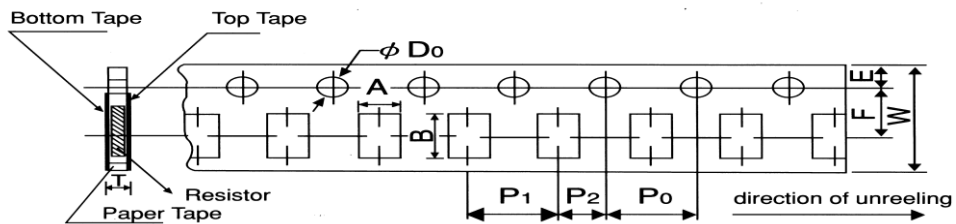
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### 7. Taping and Reel

#### 7.1 Taping Dimensions

4 mm pitch paper



Packing	Type	A	B	W	F	E	P <sub>1</sub>	P <sub>2</sub>	P <sub>0</sub>	D <sub>0</sub>	T
Paper Tape	UGS04	0.7±0.05	1.2±0.05	8.0±0.2	3.5±0.05	1.75±0.1	2.0±0.1	2.0±0.05	4.0±0.1	φ1.5 <sup>+0.1</sup> <sub>0</sub>	0.45±0.1
Paper Tape	UGS06	1.1±0.1	1.9±0.1	8.0±0.2	3.5±0.05	1.75±0.1	4.0±0.1	2.0±0.05	4.0±0.1	φ1.5 <sup>+0.1</sup> <sub>-0</sub>	0.64±0.1

Unit: mm

		Paper Tape
		2 mm Pitch
		180mm/R
UGS	04	10000

		Paper Tape
		4 mm Pitch
		180mm/R
UGS	06	5000

Unit: pcs



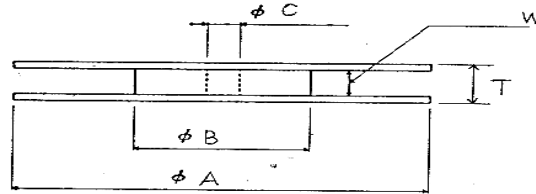
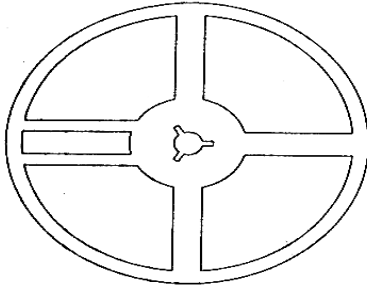
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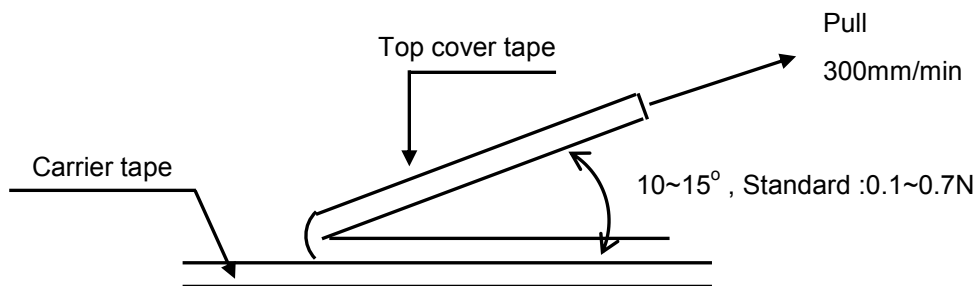
### 7.2 Reel Specifications



Unit: mm

Series	$\phi A$	$\phi B$	$\phi C$	W	T
UGS04 UGS06	$180^{+0}_{-3}$	60 min	$13.0 \pm 1.0$	$9.0 \pm 1.0$	$11.4 \pm 2.0$

### 7.3 Peel –off force



### 8. Storage Conditions:

Temperature: 5°C~35°C, Humidity: 40%~75%

### 9. Shelf Life:

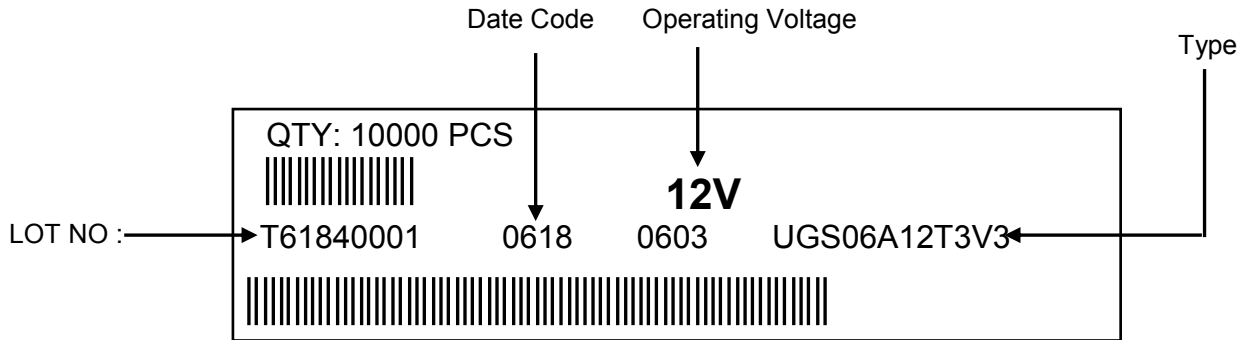
2 years from manufacturing date



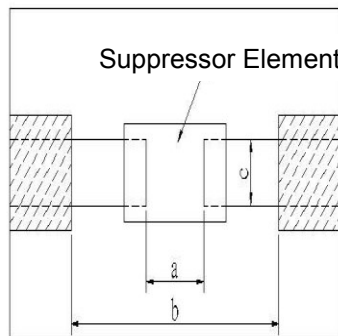
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**10. Label**



**11. Recommended land patterns**



Unit: mm

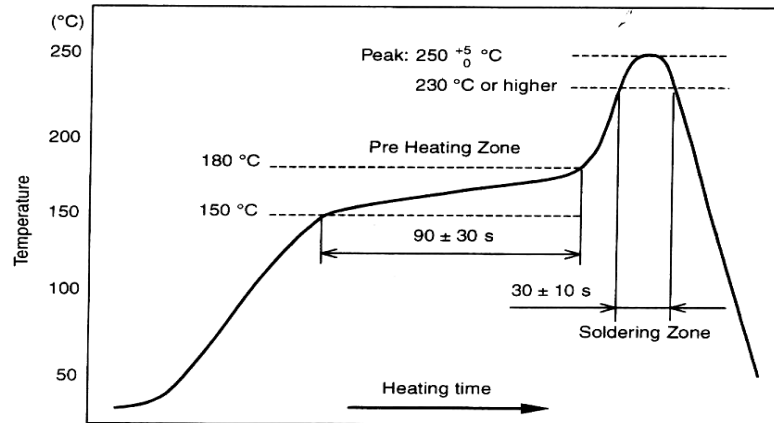
Type	Land Pattern Size	Dimension		
		a	b	c
UGS	04 ( 0402 )	0.5~0.6	1.4~1.6	0.4~0.6
UGS	06 ( 0603 )	0.7~0.9	2.0~2.2	0.8~1.0



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### 12. Recommend IR – Reflow profile : (solder : Sn96.5 / Ag3 / Cu0.5)



Peak :  $250 \pm 5^{\circ}\text{C}$  , 5 sec

Pre – heat Zone :  $150$  to  $180^{\circ}\text{C}$  ,  $90 \pm 30$  sec

Soldering Zone :  $230^{\circ}\text{C}$  or higher ,  $30 \pm 10$  sec

### 13. ECN

Engineering Change Notice: The customer will be informed with ECN if there is significant modification on the characteristics and materials described in Approval Sheet.

### 14. Manufacturing Country & City :

TA-I TECHNOLOGY CO., LTD. ( Taiwan – Tao Yuan )  
Tel: 886-3-3246169 Fax : 886-3-3246167

#### Associated companies :

(1) FORTUNE TASK RESISTOR FACTORY ( China – Dong Guan )  
Tel : 86-769-83394790 Fax : 86-769-83394794

(2) TA-I TECHNOLOGY ( SU ZHOU ) CO., LTD. ( China – Su Zhou )  
Tel : 86- 512-63457879 Fax : 86-512-63457869

(3) TAI OHM ELECTRONICS ( M ) SDN. BHD. ( Malaysia – Pulaupinang )  
Tel : 604- 3900480 Fax : 604-3901481

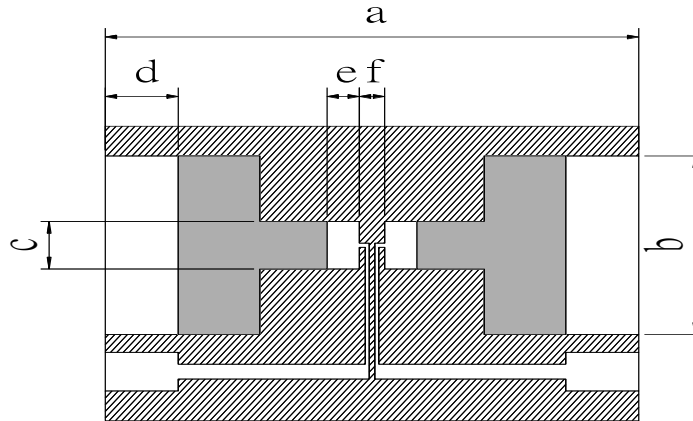
(4) P.T.TAI ELECTRONICS Indonesia ( Indonesia – Jakarta )  
Tel : 62-21-89830123 Fax : 62-21-89830703



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**15. Test Circuit Board**



Type	a	b	c	d	e	f
UGS0402	19	6	0.84	2.6	0.61	0.6
UGS0603	19	6	1.6	2.6	1.15	0.9

Unit: mm