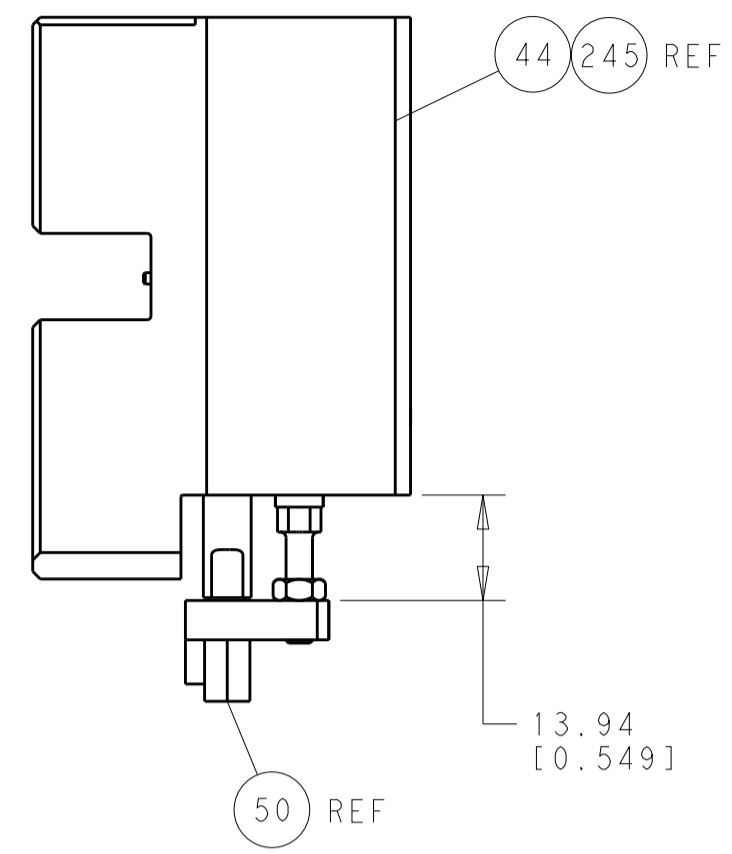
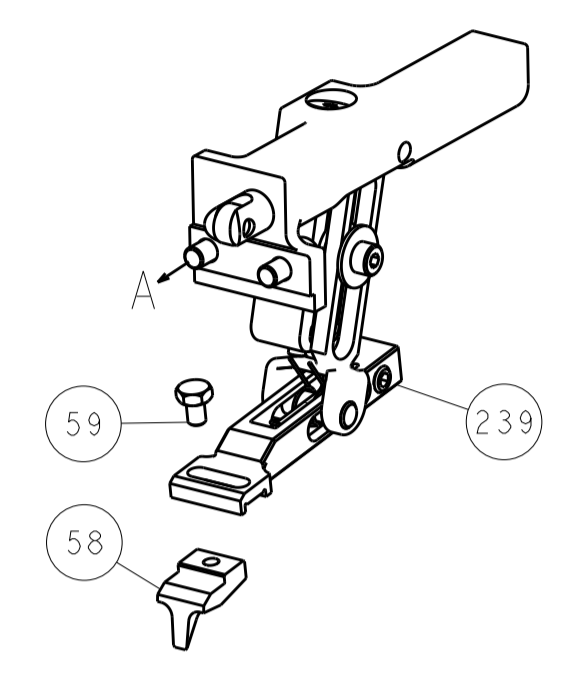


LOC		DIST		REVISIONS			
A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

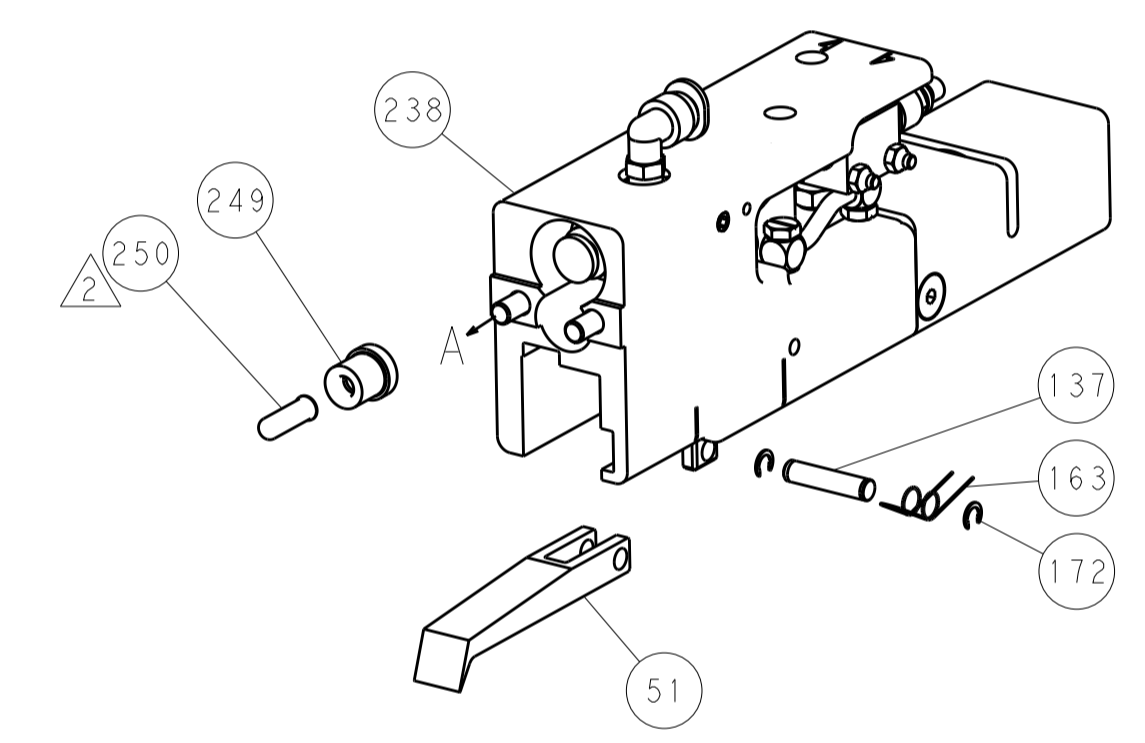


HOLDDOWN SET-UP

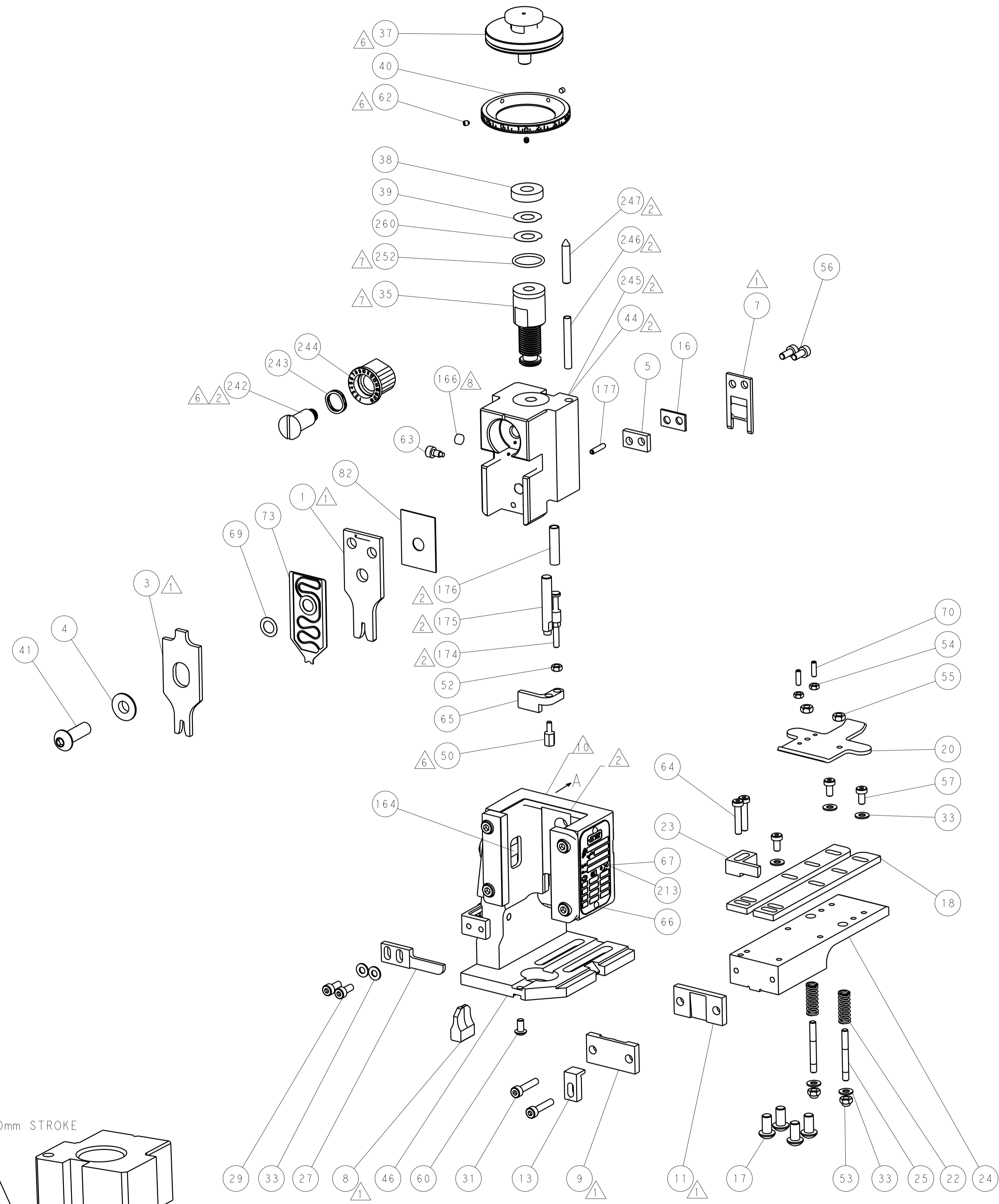
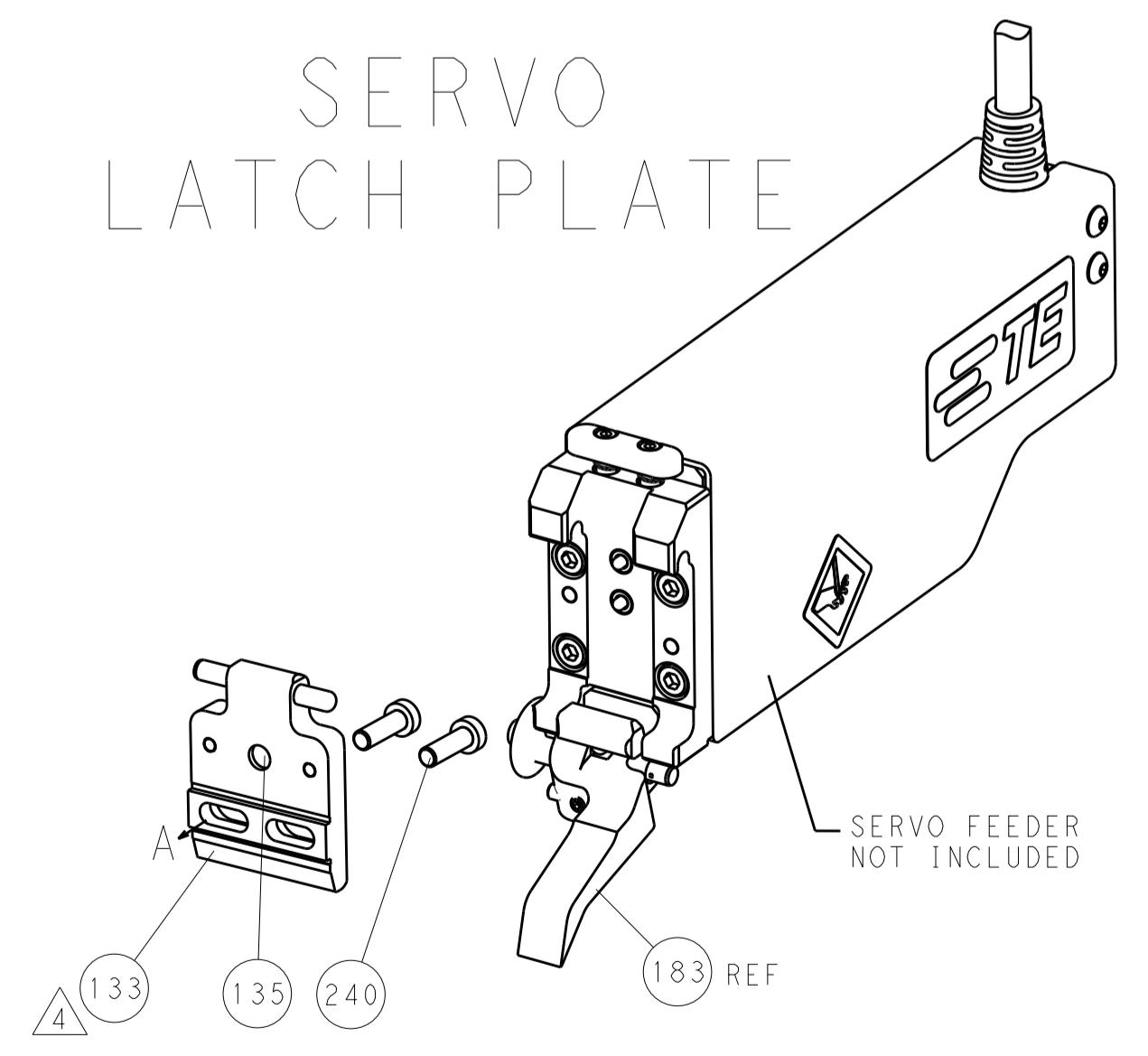
FEED TYPE
MECHANICAL



PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: S. ALVES 12APR2013		TE Connectivity	
mm		0 PLC ±0.5		CHK: P. BARLETTA 12APR2013		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.13		APPV: C. LIMA 12APR2013		NAME: Ocean End Feed Applicator	
H		2 PLC ±0.013		PRODUCT SPEC		SIZE: CAGE CODE DRAWING NO	
A		3 PLC ±0.013		APPLICATION SPEC		RESTRICTED TO	
R		4 PLC ±0.001		WEIGHT		A1 00779 ©=2150018	
ANGLES		FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE: 1:1 SHEET 2 OF 4 REV A	

Table with columns: PART NUMBER, REVISION, DESCRIPTION, FEED TYPE, CONVERT TO, PART NUMBERS REQUIRED. Includes a diagram of the Pacific Version Terminator Interface Adapter.

APPLICATOR DATA table with columns: CRIMP, SIZE, TYPE, WIRE, INSUL, APPL INSTRUCTIONS.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION table including terminal name, wire strip length, insulation diameter range, and terminal specifications.

WIRE SIZE table with columns: WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING.

- RECOMMENDED SPARE PARTS
GREASE BEARING SURFACES LIGHTLY
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY...

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: ITEM NO, PART NO, DESCRIPTION. Lists various components like FINE ADJUST HEAD ASM, PUSH ROD, BUSHING, SPRING, etc.

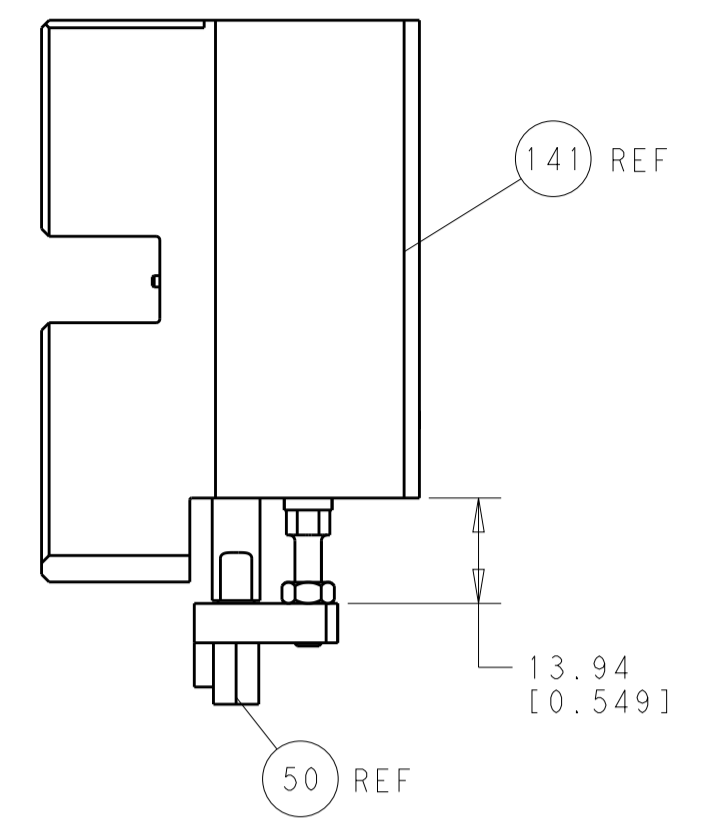
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2, REVISIONS table with columns: P, LTR, DESCRIPTION, DATE, DWN, APVD.

Main parts list table with columns: ITEM NO, PART NO, DESCRIPTION, ITEM NO. Lists hundreds of components such as AIR FEED MODULE, TAG, IDENTIFICATION, SPRING, etc.

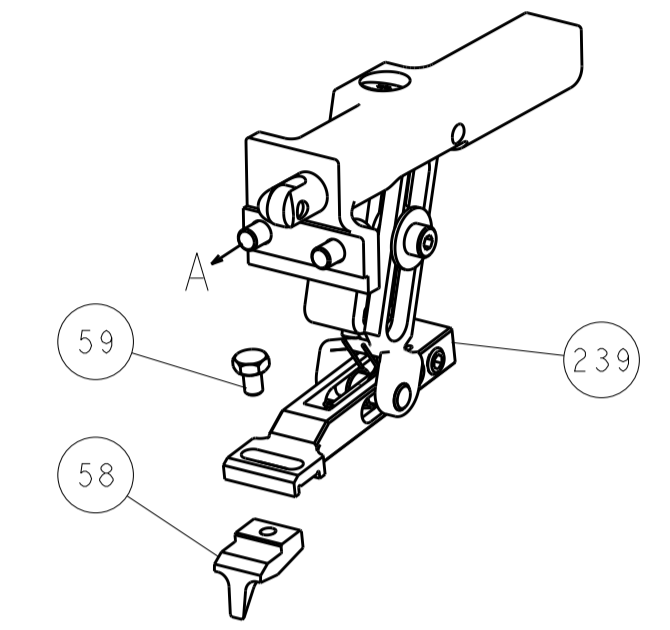
Technical drawing header including dimensions, tolerances, materials, weights, scales, and drawing information (DWG, CHK, APVD).

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

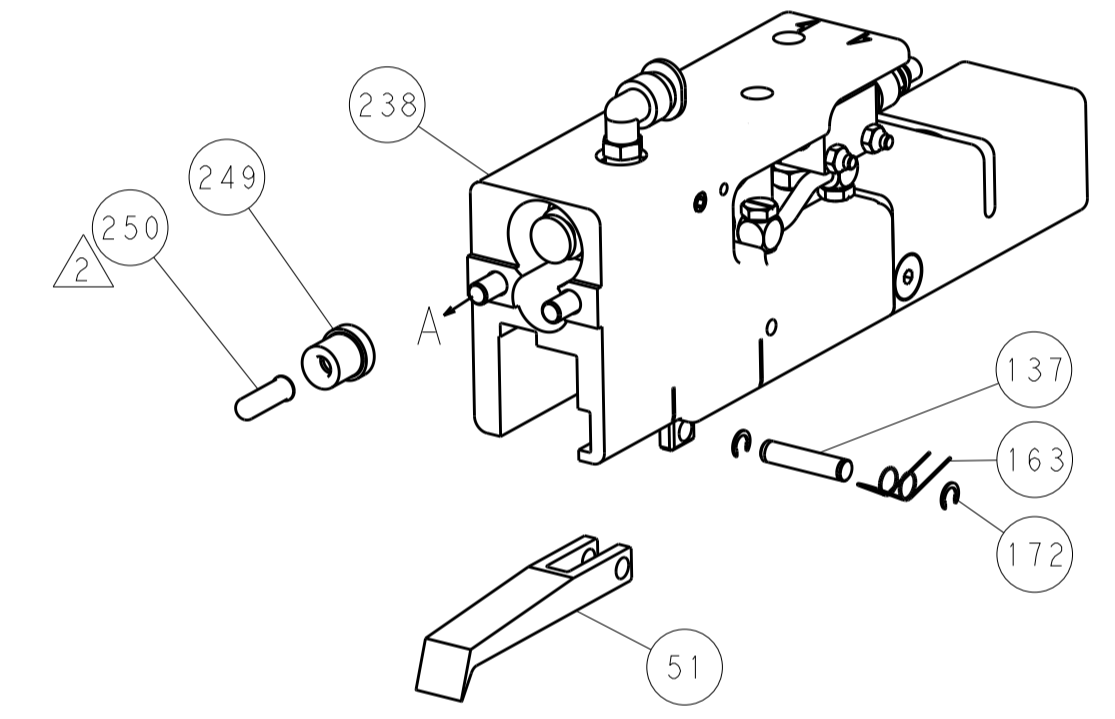


HOLDDOWN SET-UP

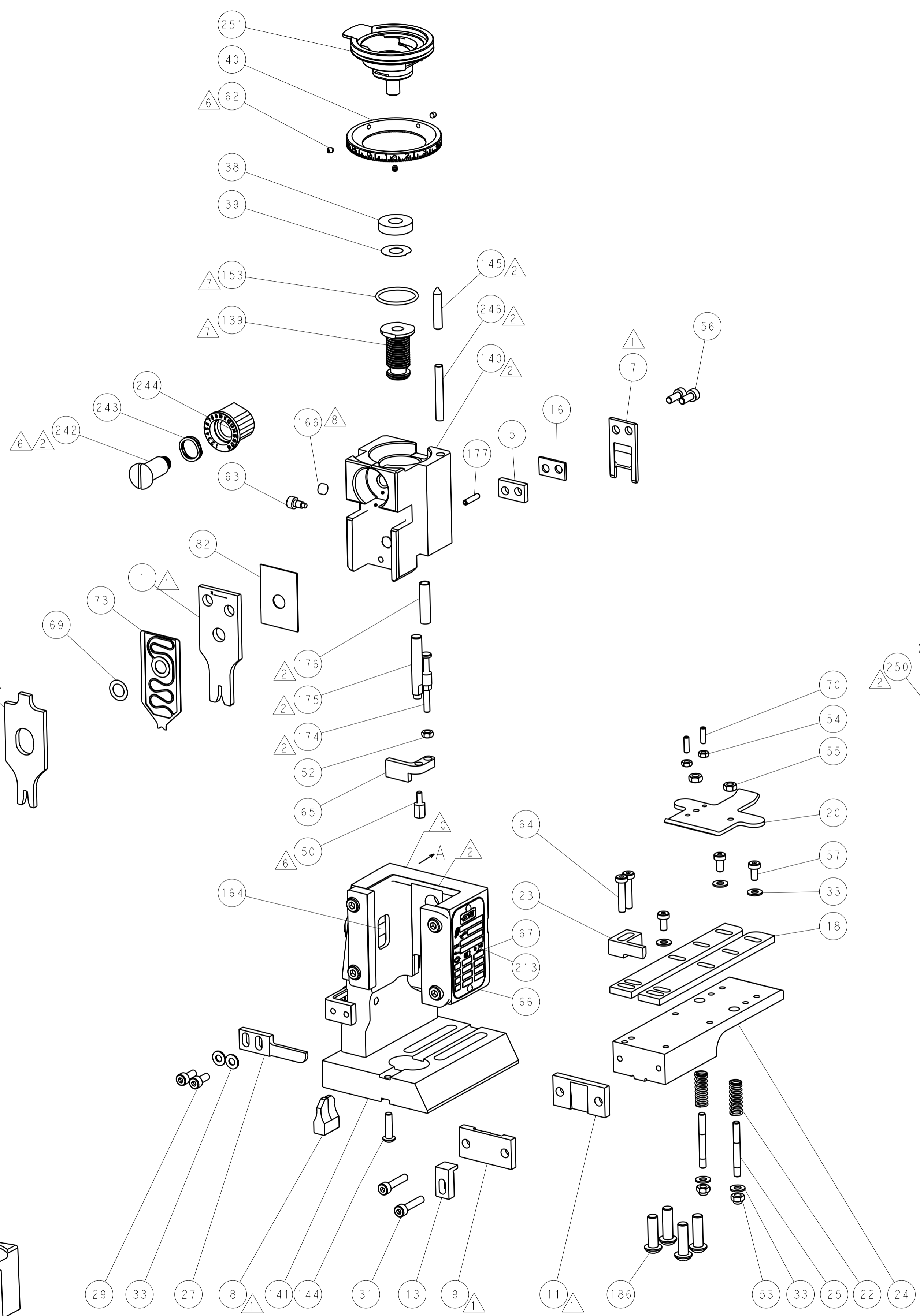
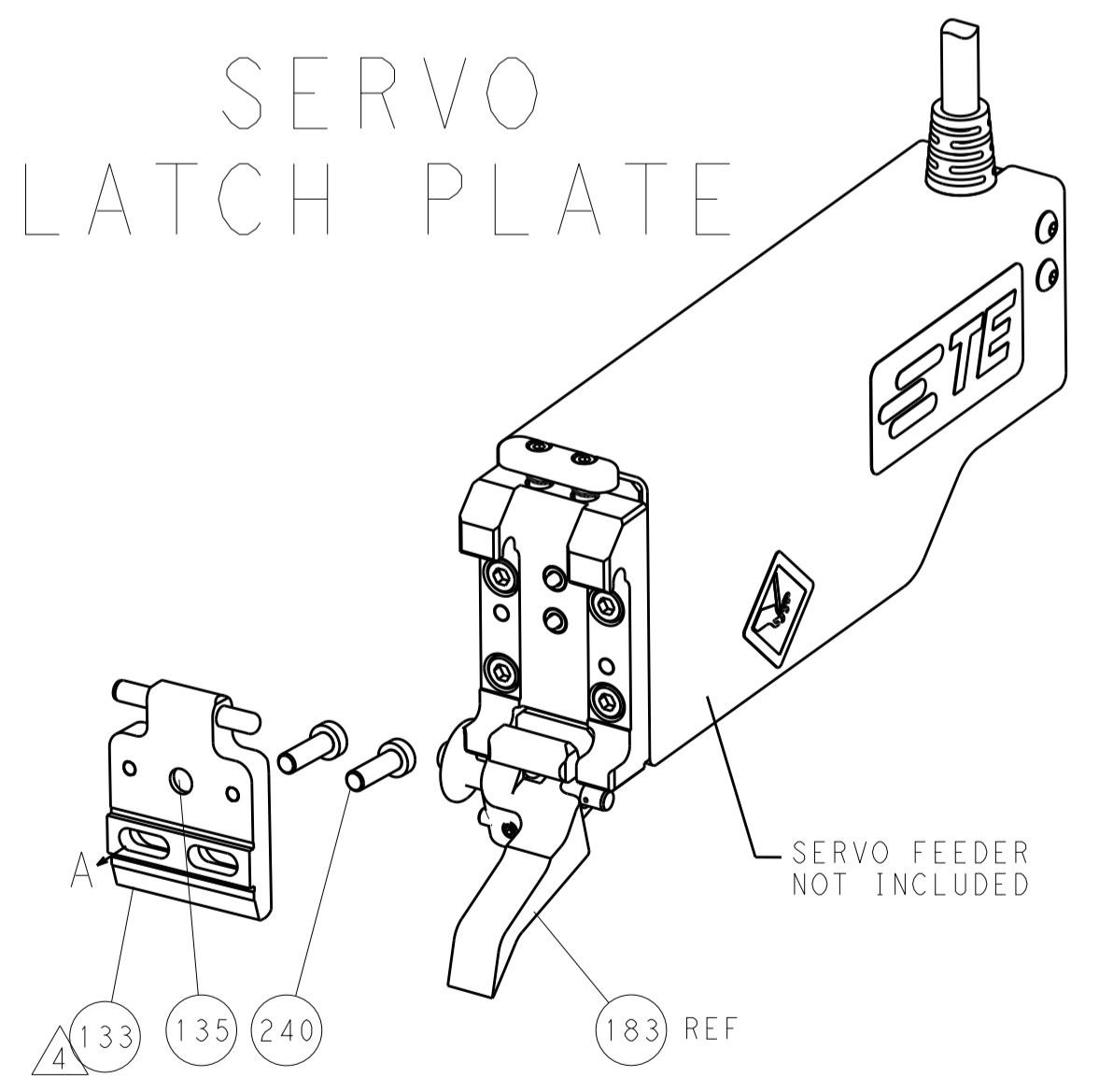
FEED TYPE
MECHANICAL



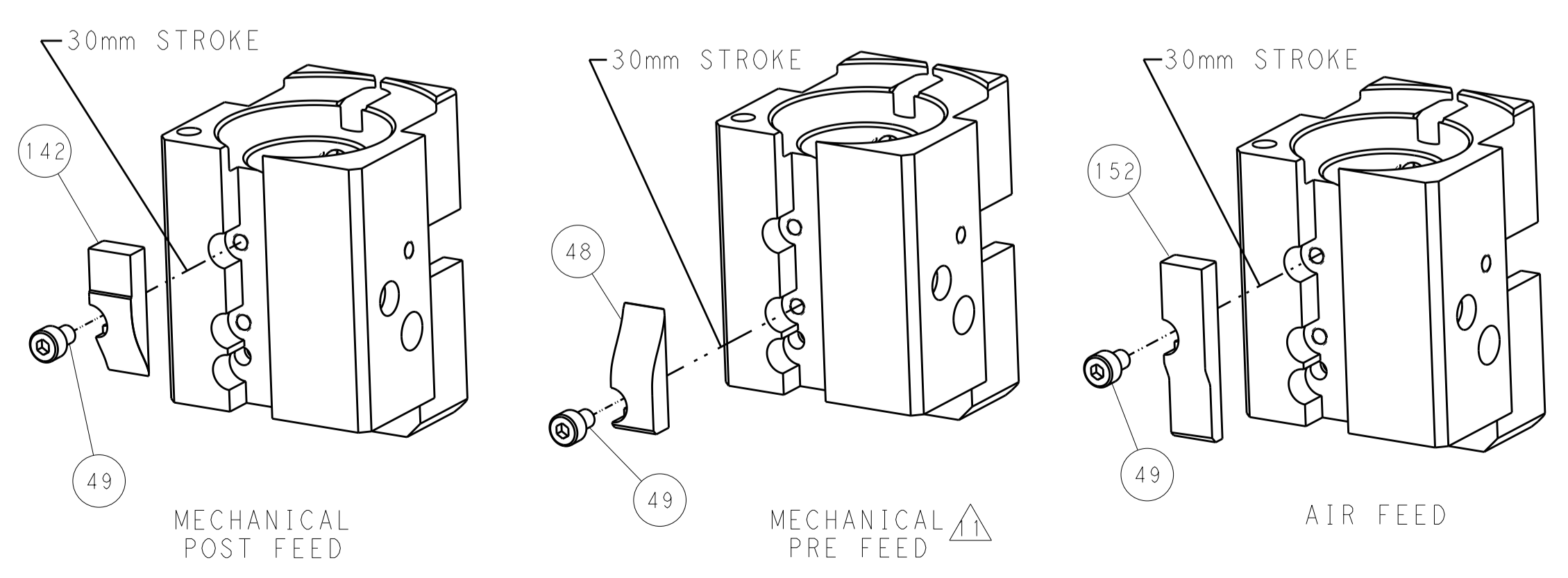
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN S. ALVES 12APR2013		STE TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.13	CHK P. BARLETTA 12APR2013	Harrisburg, PA 17105-3608	
	4 PLC ±0.013	5 PLC ±0.001	ANGLES ±0.001	APVD C. LIMA 12APR2013	NAME Ocean End Feed Applier		
MATERIAL	FINISH	WEIGHT	SCALE 1:1	SIZE CAGE CODE DRAWING NO. A11 00779 C=2150018		RESTRICTED TO	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SHEET 4 OF 4		REV A	