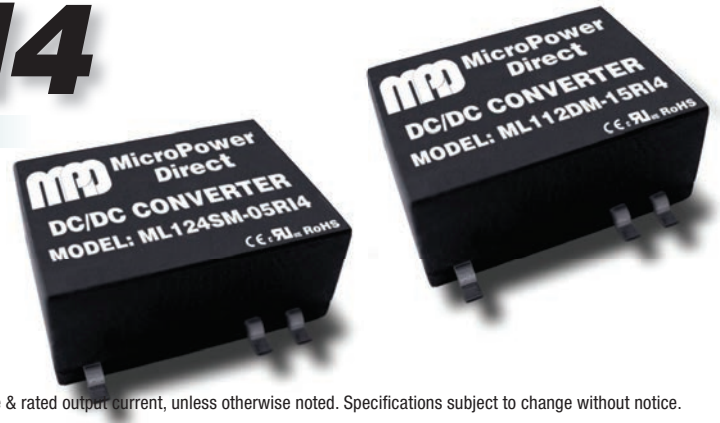


ML100MRI4

Medical Approved Compact SMT, 1W DC/DC Converters



Key Features:

- EN 60601 3RD Ed. Approved
- 1W Output Power
- 4 kVrms Isolation
- Reinforced Insulation
- 2 x MOPP per EN 60601-1 3RD Edition & ANSI/AAMI ES 60601-1
- 2 μ A Max Leakage Current
- Compact SMT Case
- Single & Dual Outputs



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Electrical Specifications

Specifications typical @ +25°C, nominal input voltage & rated output current, unless otherwise noted. Specifications subject to change without notice.

Input						
Parameter	Conditions	Min.	Typ.	Max.	Units	
Input Voltage Range	5 VDC Input	4.5	5.0	5.5	VDC	
	12 VDC Input	10.8	12.0	13.2		
	24 VDC Input	21.6	24.0	26.4		
Input Filter	Internal Capacitor					
Output						
Parameter	Conditions	Min.	Typ.	Max.	Units	
Output Voltage Accuracy			± 1.0	± 3.0	%	
Output Voltage Balance	Dual Outputs, Balanced Loads		± 0.1	± 1.0	%	
Line Regulation	For V_{IN} Change of 1%		± 1.2	± 1.5	%	
Load Regulation	$I_{OUT} = 10\%$ to 100%			± 10	%	
Ripple & Noise (20 MHz)	See Note 2			100	mV P - P	
Temperature Coefficient			± 0.01		%/°C	
Output Short Circuit	Continuous (Autorecovery)					
General						
Parameter	Conditions	Min.	Typ.	Max.	Units	
Isolation Voltage	60 Seconds	4,000			Vrms	
Reinforced Insulation Working Voltage	250 Vrms					
Leakage Current	240 VAC, 60 Hz			2.0	μ A	
Isolation Resistance	500 VDC	10			G Ω	
Isolation Capacitance	100 kHz, 1V		20		pF	
Switching Frequency		50	80	100	kHz	
EMI Characteristics, See Note 3						
Parameter	Standard	Criteria		Level		
EMC	Complies With EN 55011 4 TH Edition					
EMS	Complies With EN 60601-1-2					
Environmental						
Parameter	Conditions	Min.	Typ.	Max.	Units	
Operating Temperature Range	Ambient	-25		+95	°C	
	Case			+105	°C	
Storage Temperature Range		-50		+125	°C	
Cooling	Free Air Convection					
Humidity	RH, Non-condensing			95	%	
Physical						
Case Size	See Mechanical Drawing (Page 2)					
Case Material	Non-Conductive Black Plastic (UL94-V0)					
Weight	0.14 Oz (4.1g)					
Reliability Specifications						
Parameter	Conditions	Min.	Typ.	Max.	Units	
MTBF	MIL HDBK 217F, 25°C, Gnd Benign	2.0			MHours	
Safety Standards	IEC/EN 60601-1, EN 60601-1 3 RD Edition, 2xMOPP					
	ANSI/AAMI ES 60601-1, 2xMOPP Recognition, (UL Certificate)					
	ANSI/AAMI ES 60601-1, CAN/CSA-C22.2 No.60601-1					
Moisture Sensitivity Level, See Note 4	IPC/JEDEC J-STD-020D.1 Level 2					
Absolute Maximum Ratings						
Parameter	Conditions	Min.	Typ.	Max.	Units	
Input Voltage Surge (1 Sec)	5 VDC Input			9.0	VDC	
	12 VDC Input			18.0		
	24 VDC Input			30.0		
Peak Reflow Temperature	See Note 5			245	°C	

Caution: Exceeding Absolute Maximum Ratings may damage the module. These are not continuous operating ratings.

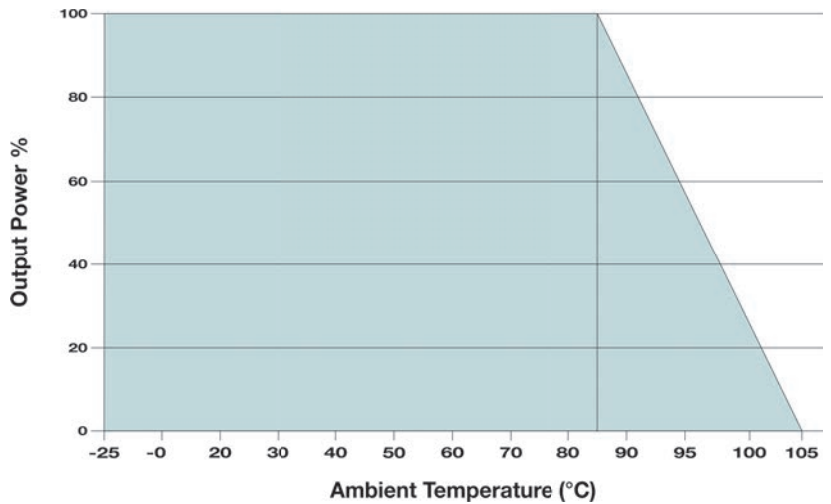
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Model Number	Input				Output			Capacitive Load (μ F, Max)	Efficiency (% , Typ)	Fuse Rating Slow-Blow (mA)
	Voltage (VDC)		Current (mA)		Voltage (VDC)	Current (mA, Max)	Current (mA, Min)			
	Nominal	Range	Full-Load	No-Load						
ML105SM-05RI4	5	4.50 - 5.50	263	50	5.0	200.0	4.0	220	76	600
ML105SM-12RI4	5	4.50 - 5.50	252	50	12.0	84.0	1.68	220	80	600
ML105SM-15RI4	5	4.50 - 5.50	246	50	15.0	68.0	1.36	220	83	600
ML105DM-12RI4	5	4.50 - 5.50	252	50	\pm 12.0	\pm 42.0	\pm 0.84	100	80	600
ML105DM-15RI4	5	4.50 - 5.50	236	50	\pm 15.0	\pm 33.0	\pm 0.66	100	84	600
ML112SM-05RI4	12	10.8 - 13.2	110	35	5.0	200.0	4.0	220	76	250
ML112SM-12RI4	12	10.8 - 13.2	106	35	12.0	84.0	1.68	220	79	250
ML112SM-15RI4	12	10.8 - 13.2	106	35	15.0	68.0	1.36	220	80	250
ML112DM-12RI4	12	10.8 - 13.2	106	35	\pm 12.0	\pm 42.0	\pm 0.84	100	79	250
ML112DM-15RI4	12	10.8 - 13.2	103	35	\pm 15.0	\pm 33.0	\pm 0.66	100	80	250
ML124SM-05RI4	24	21.6 - 26.4	55	20	5.0	200.0	4.0	220	76	125
ML124SM-12RI4	24	21.6 - 26.4	53	20	12.0	84.0	1.68	220	80	125
ML124SM-15RI4	24	21.6 - 26.4	53	20	15.0	68.0	1.36	220	80	125
ML124DM-12RI4	24	21.6 - 26.4	53	20	\pm 12.0	\pm 42.0	\pm 0.84	100	80	125
ML124DM-15RI4	24	21.6 - 26.4	52	20	\pm 15.0	\pm 33.0	\pm 0.66	100	80	125

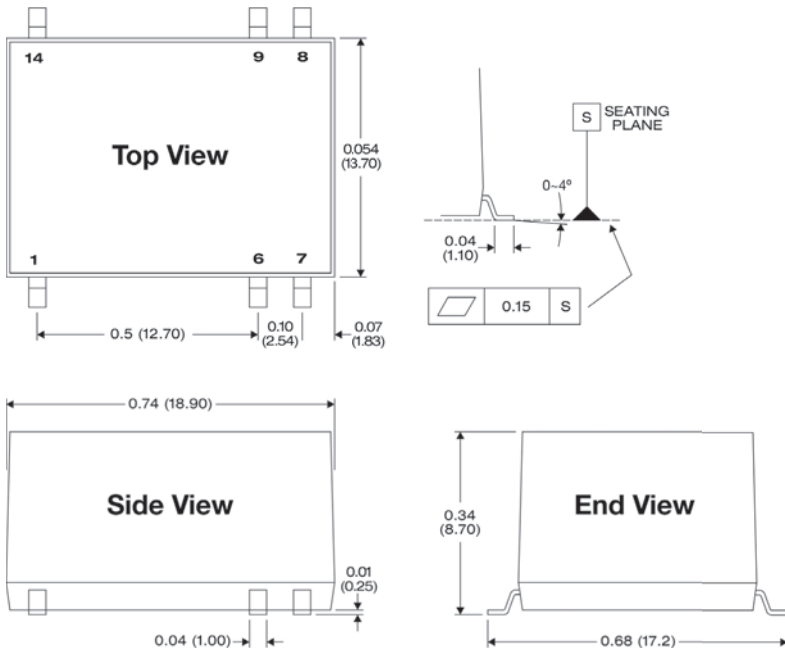
Notes:

- The specified maximum capacitive load is for each output.
- When measuring output ripple, it is recommended that an external 0.47 μ F ceramic capacitor be placed from the +Vout pin to the -Vout pin for single output units and from each output to common for dual output units. For noise sensitive applications, the use of 3.3 μ F capacitors will reduce the output ripple.
- Contact the factory for required filter components.
- Any units that are not packaged in a vacuum sealed container should be stored in a controlled environment. Contact the factory for more information.
- The recommended reflow settings are a peak temperature of 245 $^{\circ}$ C for a maximum period (T_{pk}) of 10S and a time above liquidous (T_L) of \leq 60 seconds at 217 $^{\circ}$ C. For more information, please contact the factory.
- Operation at no-load will not damage these units. However, they may not meet all specifications.
- Dual output units may be connected to provide a 24 VDC or 30 VDC output. To do this, connect the load across the positive (+Vout) and negative (-Vout) outputs and float the output common.
- The converter should be connected to a low ac-impedance source. An input source with a highly inductive impedance may affect the stability of the converter. In applications where the converter output loading is high and input power is supplied over long lines, it may be necessary to use a capacitor on the input to insure start-up. In this case, it is recommended that a low ESR (ESR <1.0 Ω at 100 kHz) capacitor be mounted close to the converter. For 5V input units a 2.2 μ F is recommended, for 12V input units, a 1.0 μ F; and for 24V units a 0.47 μ F.
- It is recommended that a fuse be used on the input of a power supply for protection. See the table above for the correct rating.

Derating Curve



Mechanical Dimensions



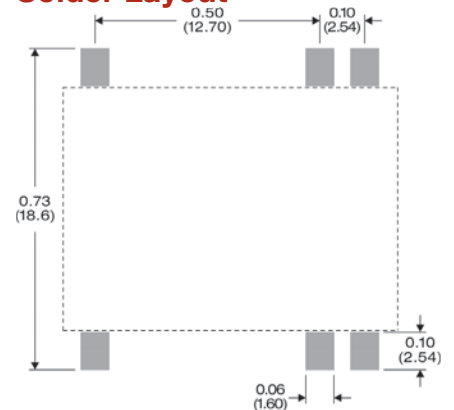
Pin Connections

Pin	Single
1	-VIN
6	NC
7	NC
8	+VOUT
9	-VOUT
14	+VIN

Pin	Dual
1	-VIN
6	Common
7	-VOUT
8	+VOUT
9	Common
14	+VIN

NC = No Connection

Solder Layout



Mechanical Notes:

- All dimensions are typical in inches (mm)
- Tolerance x.xx = \pm 0.01 (\pm 0.25)



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