

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2266532-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266532-5	1901094-3	2-1752354-4	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266532-4	-	-	-
	2266532-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266532-5	1901094-3	2-1752354-4	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266532-4	-	-	-
	2266532-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-
PNEUMATIC FEED					2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1	
2266532-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	-	-	-	-	-	-	
2266532-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2266532-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.68 mm [.145]	F
INSUL	4.40 mm [.173]	F

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPECIFICATION	
TERMINAL NAME: CLIP MINIFUSE 2.8 SINGLE			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
5.50-6.50 mm [.217-.256 IN]	Ø2.46-3.27 mm [.097-.129 IN]		
TERMINAL APPLICATION SPECIFICATION	LEAR SPEC 320100340	REVISION	COH
TERMINALS APPLIED			
TE TERMINAL	LEAR TERMINAL	TE TERMINAL	LEAR TERMINAL
2113597-1	320100373	2113597-2	7703497735

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
6.00mm2	2.72+/-0.05 [.107+/- .002]	4.1
5.00mm2	2.70+/-0.05 [.106+/- .002]	4.3
4+1 OR 3+2 mm2	2.65+/-0.05 [.104+/- .002]	5.0
3+1.4 OR 4+0.6 mm2	2.55+/-0.05 [.100+/- .002]	6.0
3+1 mm2	2.50+/-0.05 [.098+/- .002]	6.2
4.00mm2	2.45+/-0.05 [.096+/- .002]	6.5
3+0.6 OR 2+2 mm2	2.40+/-0.05 [.094+/- .002]	7.0
3 OR 2+1.4 mm2	2.30+/-0.05 [.091+/- .002]	8.0
1.4+1.4 OR 2+1 mm2	2.25+/-0.05 [.089+/- .002]	8.4

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266532-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266532-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266532-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266532-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.08.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260			
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252			
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250			
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249			
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO			

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

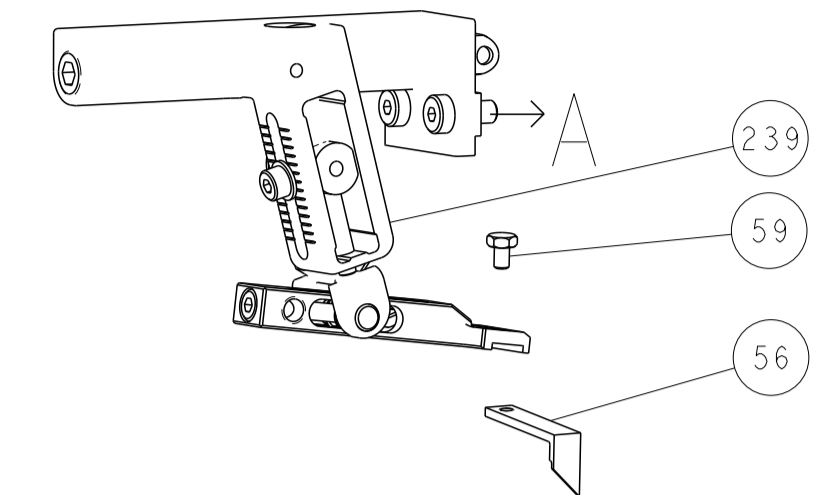
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			A	RELEASED		17DEC2014	MR	GB

-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248			
-	1	-	1	1	1	2119798-1	DETENT PIN	247			
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246			
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245			
-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244			
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243			
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242			
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241			
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240			
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239			
-	-	-	-	-	1	2063440-1	AIR FEED MODULE	238			
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213			
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198			
-	1	1	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	180			
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177			
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176			
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175			
-	1	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174			
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172			
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166			
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164			
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163			
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137			
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136			
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135			
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133			
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117			
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	82			
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71			
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67			
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66			
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63			
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62			
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60			
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59			
-	-	-	-	1	1	1338683-8	FEED PAWL	56			
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54			
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52			
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51			
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49			
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48			
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47			
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46			
-	1	-	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44			
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41			
-	1	-	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40			
-	1	-	-	1	1	2119957-1	APPLICATOR SHIM PACK	39			
-	1	1	1	1	1	2119644-3	RAM WASHER, PRECISION	38			
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37			
-	1	-	-	1	1	2119092-1	BOLT, ADJUSTMENT	35			
-	1	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34			
-	2	2	2	2	2	1-2079383-3	SCR, BHSC, RoHS (M4 X 25)	33			
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32			
-	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30			
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29			
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28			
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24			
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21			
-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20			
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19			
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13			
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12			
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11			
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10			
-	1	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9			
-	1	1	1	1	1	2-1803056-4	ANVIL, COMBINATION	8			
-	-	-	-	-	-	-	-	7			
-	-	-	-	-	-	-	-	6			
-	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5			
-	1	1	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER	4			
-	1	1	1	1	1	2-1633963-8	CRIMPER, INSULATION OVERLAP PREMIUM	3			
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2			
-	1	1	1	1	1	4-568176-2	CRIMPER, WIRE	1			

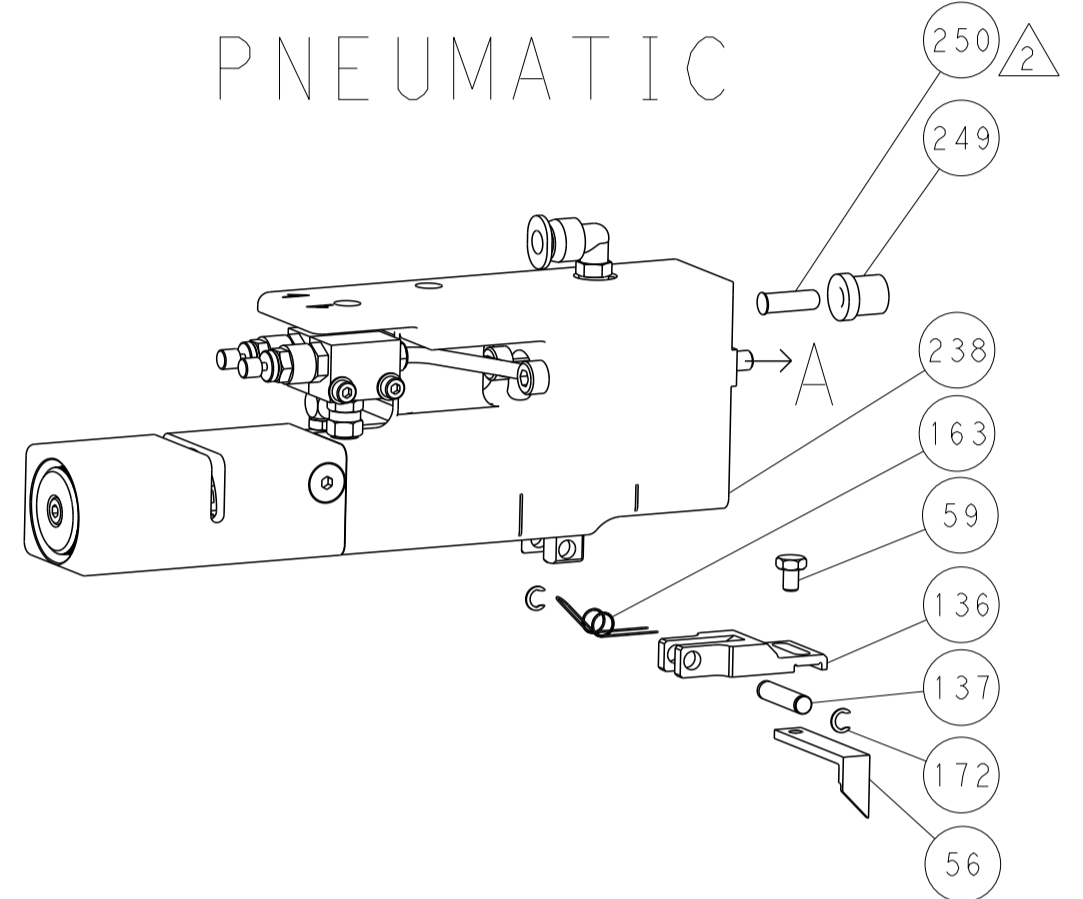
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APVD		NAME	
mm	0 PLC ±.05	1 PLC ±.05	2 PLC ±.05	3 PLC ±.05	4 PLC ±.05	5 PLC ±.05	6 PLC ±.05	7 PLC ±.05	8 PLC ±.05	9 PLC ±.05	10 PLC ±.05
	ANGLES ±.0001	FINISH									
MATERIAL											
				WEIGHT	A1 00779		C=2266532		RESTRICTED TO		
				Customer Accessible Production Drawing		SCALE	1:2	SHEET	1	OF	4

LOC		DIST		REVISIONS			
A	66	P	LYN	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

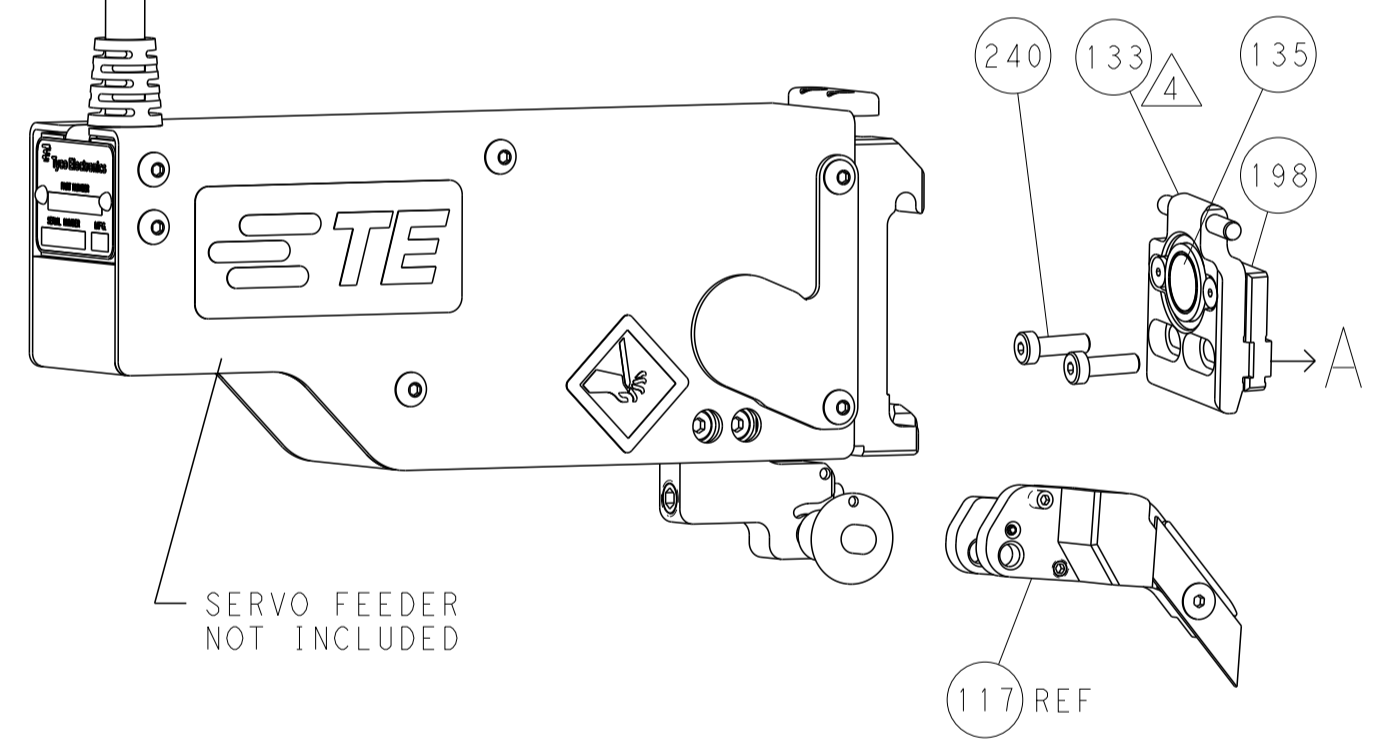
FEED TYPE MECHANICAL



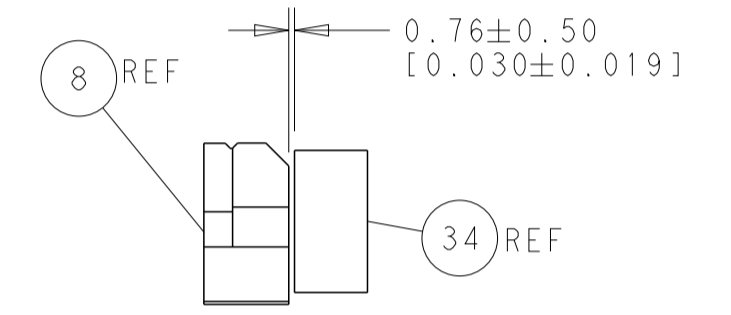
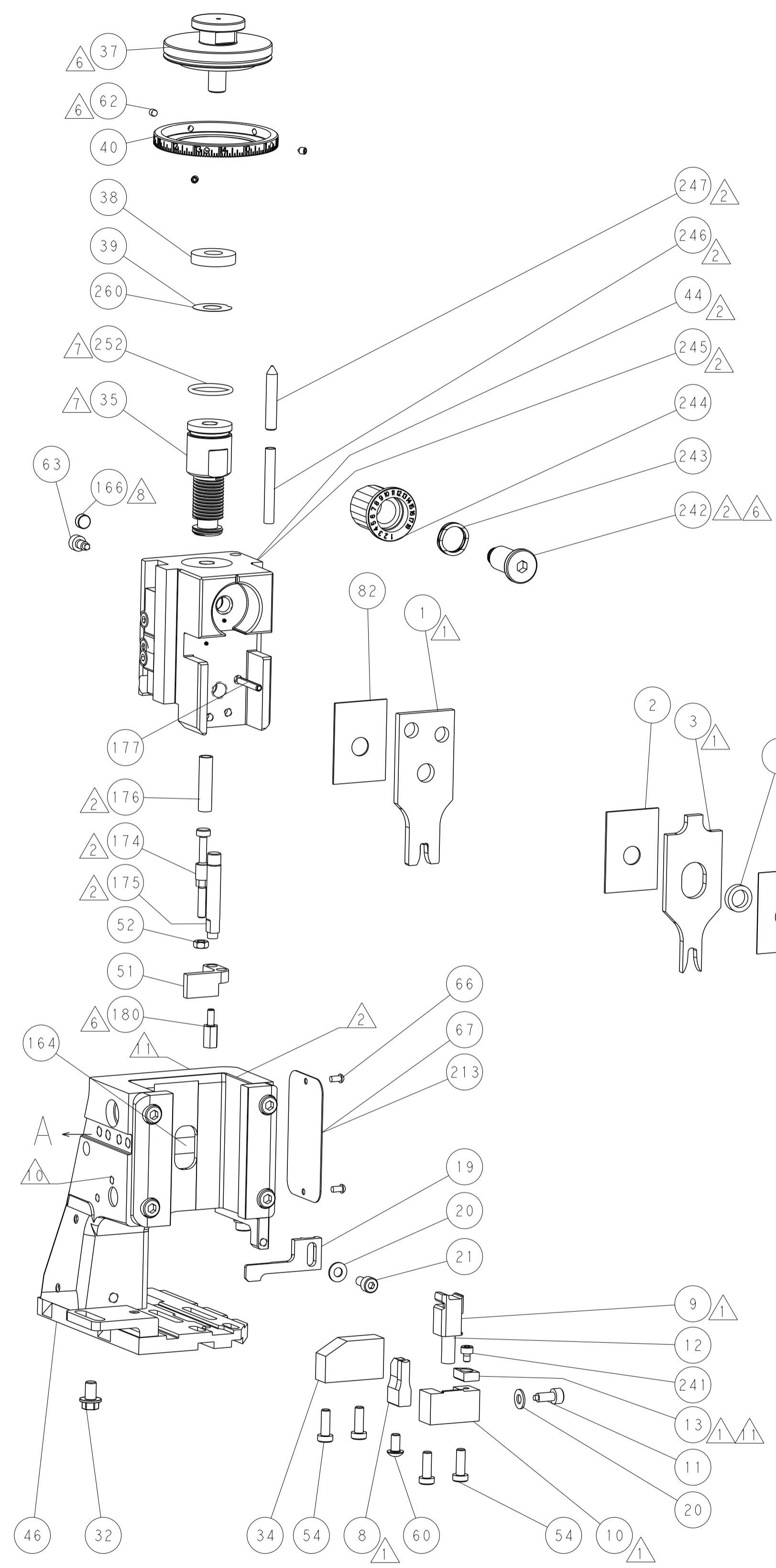
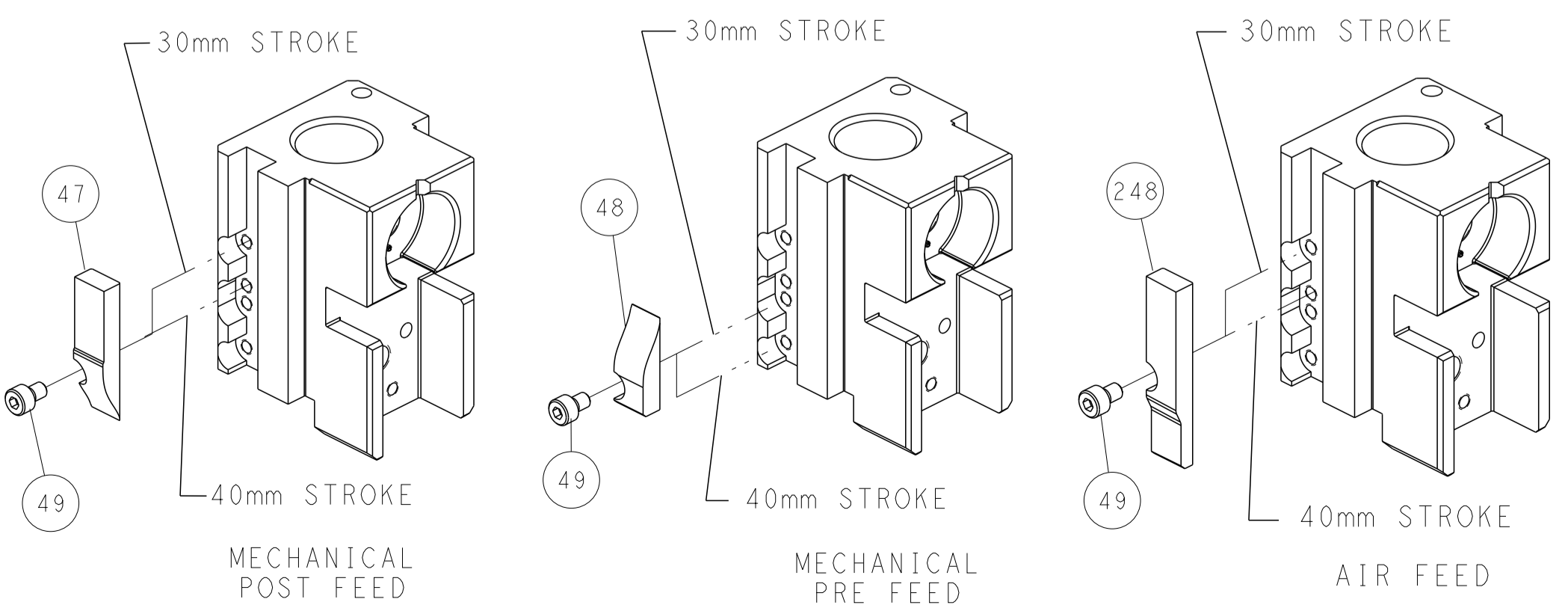
PNEUMATIC



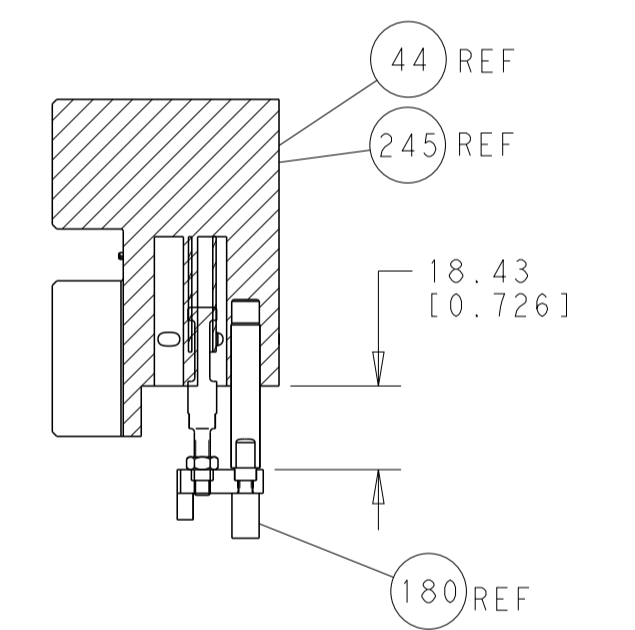
SERVO LATCH PLATE



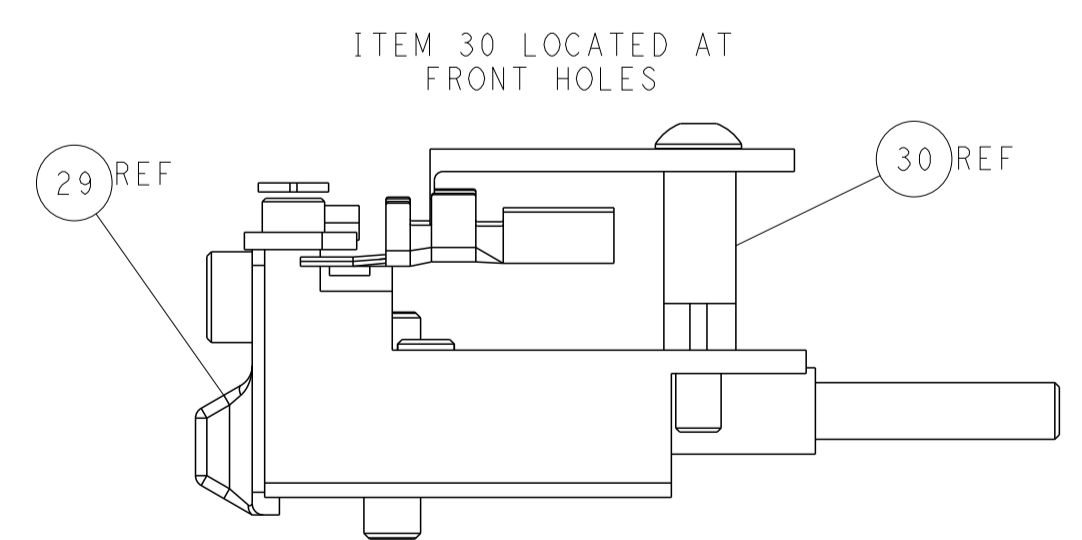
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 17OCT2014		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD G. BAILEY 17OCT2014	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME Ocean Side Feed Applicator		RESTRICTED TO	
				SIZE CAGE CODE DRAWING NO. A1 00779 C=2266532		SCALE 1:2 SHEET 2 OF 4 REV A	
Customer Accessible Production Drawing				SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266532-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266532-5	1901094-3	2-1752354-4	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266532-4	-	-	-
	2-2266532-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266532-5	1901094-3	2-1752354-4	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266532-4	-	-	-
	2-2266532-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266532-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266532-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.68 mm [.145]	F
INSUL	4.40 mm [.173]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPECIFICATION	
TERMINAL NAME: CLIP MINIFUSE 2.8 SINGLE			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.50-6.50 mm [.217-.256 IN]		Ø2.46-3.27 mm [.097-.129 IN]	
TERMINAL APPLICATION SPECIFICATION	LEAR SPEC 320100340 REVISION COH	-	-
TERMINALS APPLIED			
TE TERMINAL	LEAR TERMINAL	TE TERMINAL	LEAR TERMINAL
2113597-1	320100373	2113597-2	7703497735

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
6.00mm2	2.72+/-0.05 [.107+/-0.002]	4.1
5.00mm2	2.70+/-0.05 [.106+/-0.002]	4.3
4+1 OR 3+2 mm2	2.65+/-0.05 [.104+/-0.002]	5.0
3+1.4 OR 4+0.6 mm2	2.55+/-0.05 [.100+/-0.002]	6.0
3+1 mm2	2.50+/-0.05 [.098+/-0.002]	6.2
4.00mm2	2.45+/-0.05 [.096+/-0.002]	6.5
3+0.6 OR 2+2 mm2	2.40+/-0.05 [.094+/-0.002]	7.0
3 OR 2+1.4 mm2	2.30+/-0.05 [.091+/-0.002]	8.0
1.4+1.4 OR 2+1 mm2	2.25+/-0.05 [.089+/-0.002]	8.4

- △ RECOMMENDED SPARE PARTS
- △ GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266532-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266532-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266532-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- △ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- △ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- △ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- △ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- △ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- △ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

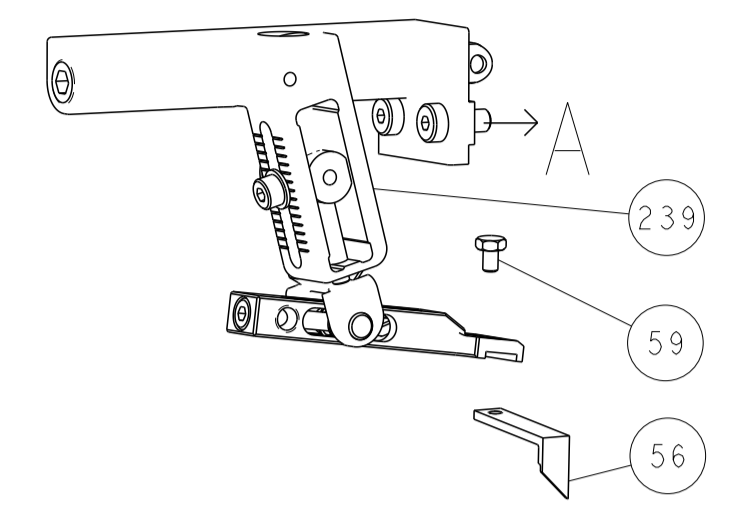
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
-	-	-	-	-	SEE SHEET 1	-	-	-

-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
△	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
△	-	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
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-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
△	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
△	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
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-	1	1	1	1	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	4-568176-2	CRIMPER, WIRE	1

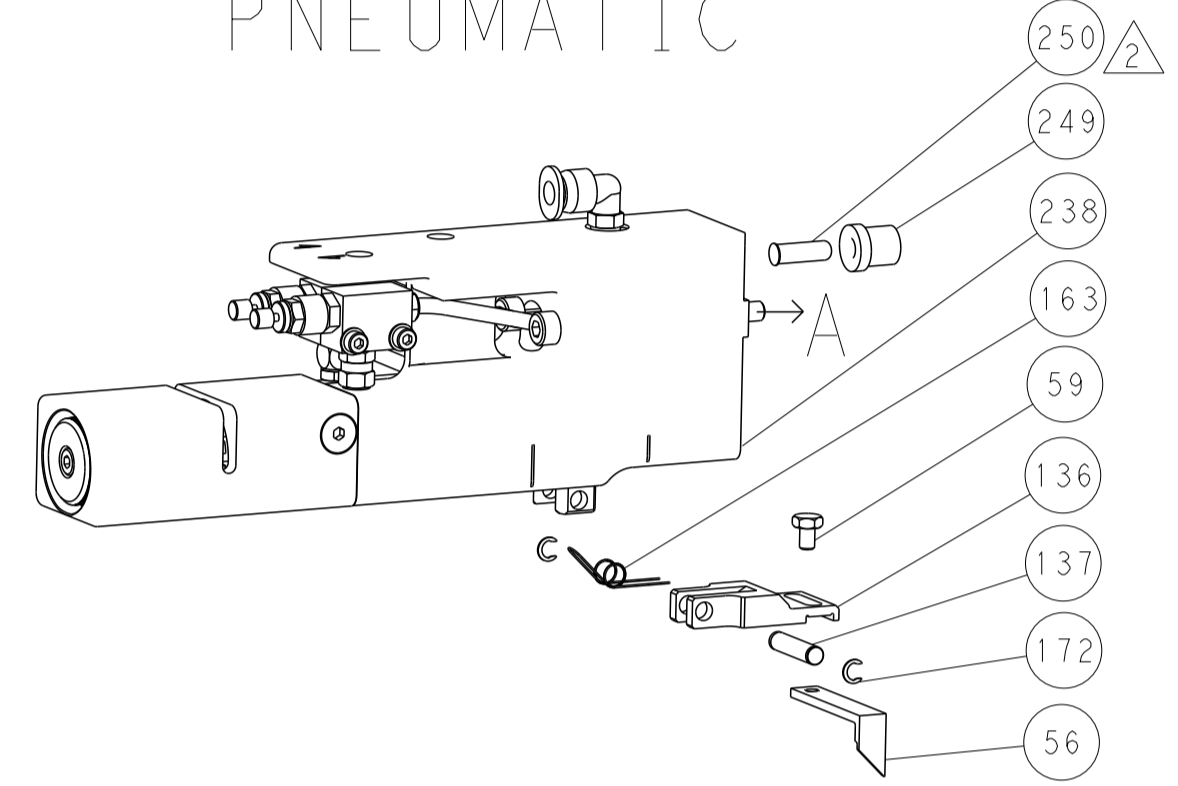
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO		RESTRICTED TO	
mm	0 PLC ±.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	ANGLES ±.001	FINISH
MATERIAL				WEIGHT	SCALE	SHEET	REV
Customer Accessible Production Drawing				SCALE	1:2	SHEET 3 of 4	REV A

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

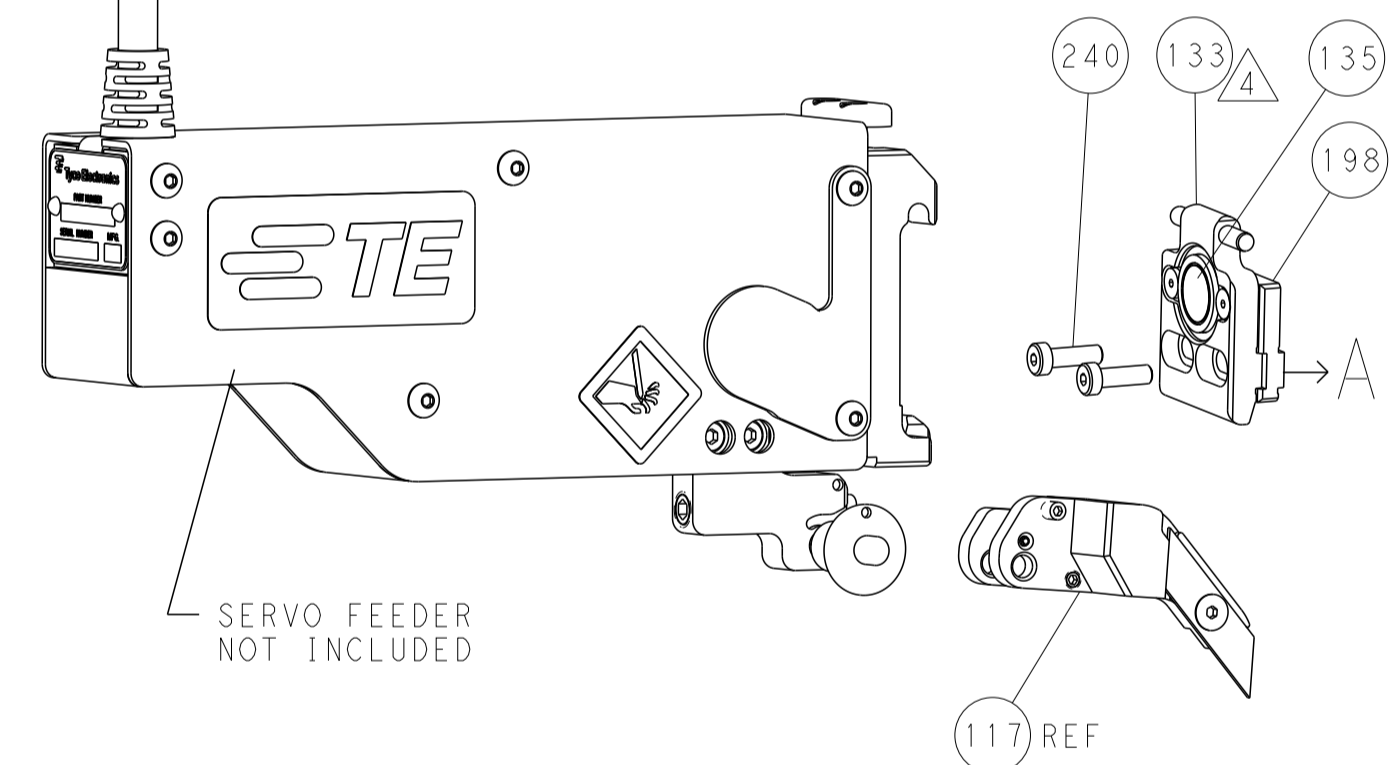
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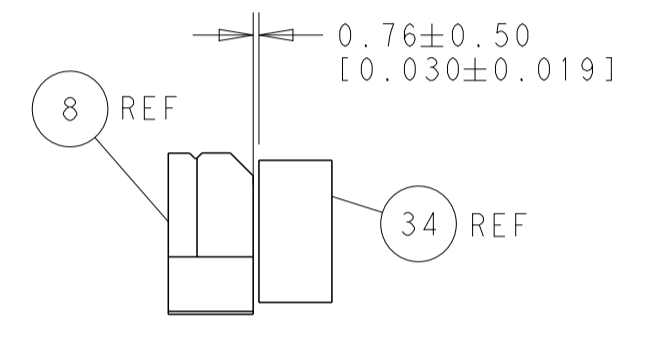
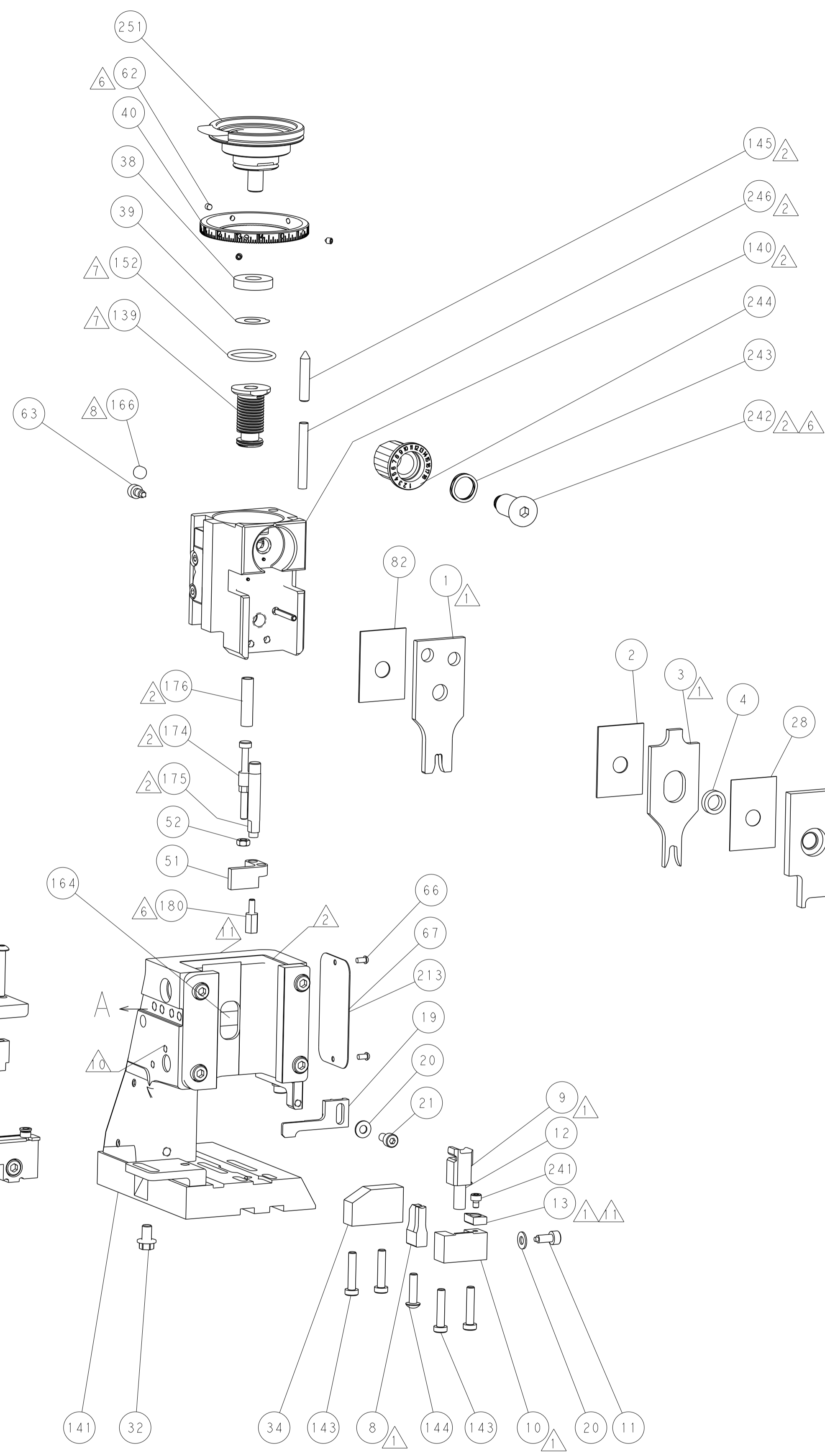
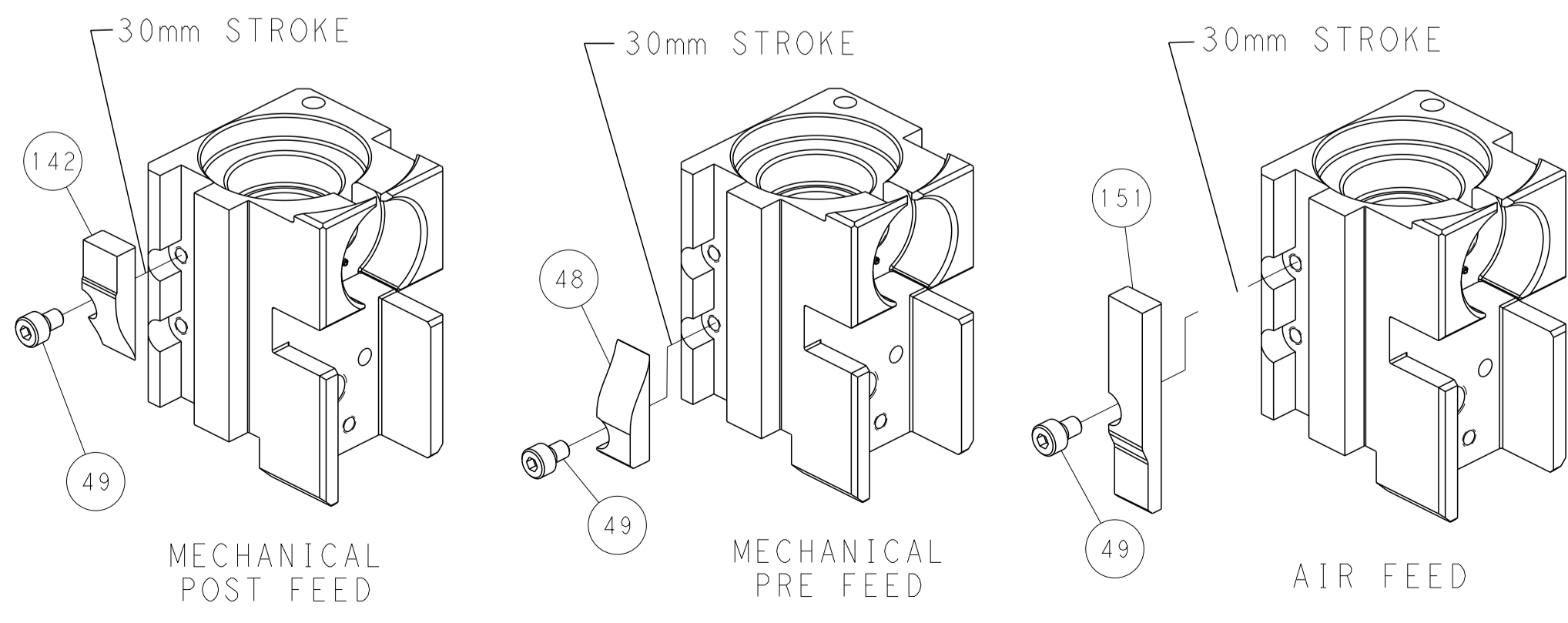
PNEUMATIC



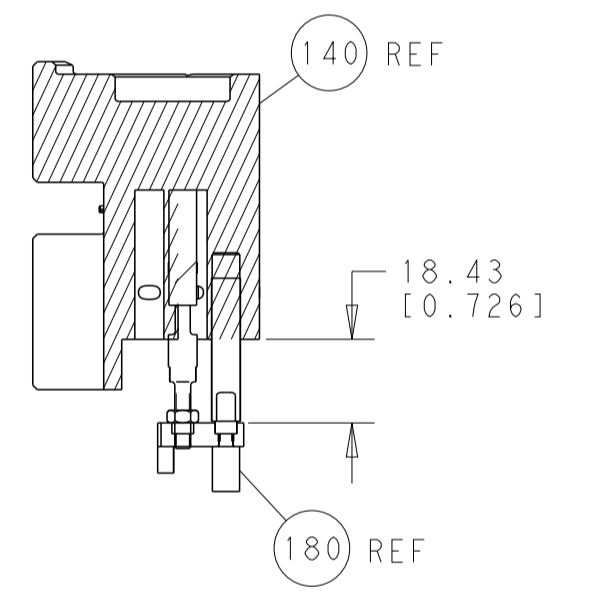
SERVO LATCH PLATE



CAM POSITIONS

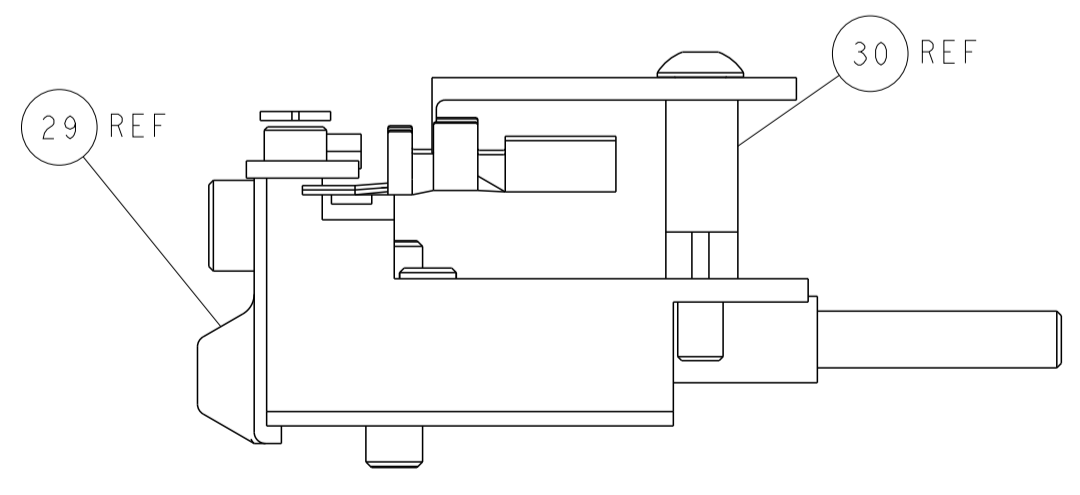


TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 17OCT2014		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD H. GUO 17OCT2014	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME		Ocean Side Feed Applicator	
				SIZE CAGE CODE DRAWING NO		RESTRICTED TO	
				A 00779 C=2266532			
Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4		REV A	