TOSHIBA LED Lamp

TL(RMH,SH,OH,YH,GH,FGH)1050(T20)

OPanel Circuit Indicator

• $5.2 \text{ (L)} \times 5.2 \text{ (W)} \times 4.0 \text{ (H)} \text{ mm size}$

• TL□H1050 (T20) Series

 ϕ 3.6 mm transparent lens top type

- InGaAlP LEDs
- High Luminous Intensity and low power consumption
- Colors : Red, Orange, Yellow, Green
- Clear luminescence is obtained
- High Operating Temperature:

 T_{opr} : -40 to 100°C

 T_{stg} : -40 to 110°C

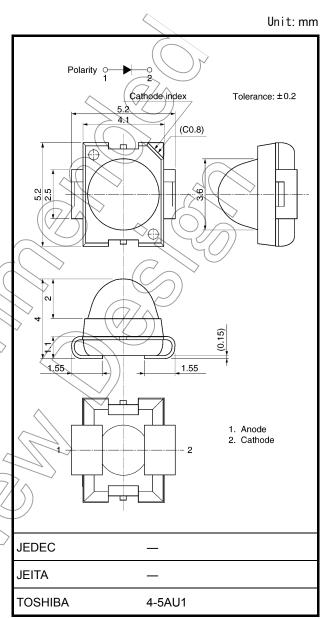
- Can be mounted using surface mounter.
- Standard Embossed Taping

8 mm pitch: T20 (400 pcs/reel)

- Reflow Soldering is possible.
- Applications: portable devices, backlighting, message signboards and amusement etc.

Color and Material

| Product Name | Color | Material |
|--------------|--------|----------|
| TLRMH1050 | Red | |
| TLSH1050 | Red | 77/ |
| TLOH1050 | Orange | InGaAlP |
| TLYH1050 | Yellow | IIIGARI |
| TLGH1050 | Green | |
| TLFGH1050 | Green | |
| | | |



Weight: 0.085g (typ.)

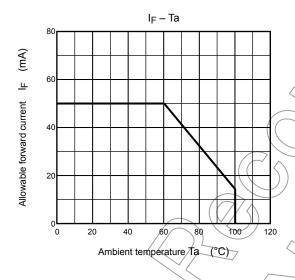
Absolute Maximum Ratings (Ta = 25°C)

| Product Name | Forward Current I _F (mA) | Reverse Voltage V _R (V) | Power Dissipation PD (mW) | Operating Temperature Topr (°C) | Storage Temperature Tstg (°C) |
|-----------------|--|---------------------------------------|------------------------------|---------------------------------------|-------------------------------------|
| TLRMH1050 | | | 120 | -40 to 190 | -40 to 110 |
| TLSH1050 | 50 | | | | |
| TLOH1050 | | 4 | | | |
| TLYH1050 | | | | | |
| TLGH1050 | | | | | ~ |
| TLFGH1050 | | | ^ | (7/6) | |

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum ratings.

Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook ("Handling Precautions"/"Derating Concept and Methods") and individual reliability data (i.e. reliability test report and estimated failure rate, etc).

Note 1: Forward current derating



Electrical Characteristics (Ta = 25°C)

| Product Forward Voltage V | | | | | Reverse Current IF | | |
|---------------------------|-----|-------|-----|----|--------------------|---------|--|
| Name | Min | Тур. | Max | ΙF | Max | V_{R} | |
| TLRMH1050 | 1.7 | 2.0 | 2.5 | | | | |
| TLSH1050 | 1.7 | > 2.0 | 2.5 | | | | |
| TLOH1050 | 1.7 | 2.0 | 2.5 | 20 | 50 | 4 | |
| TLYH1050 | 1.7 | 2.1 | 2.5 | 20 | 30 | 7 | |
| TLGH1050 | 1.7 | 2.1 | 2.5 | | | | |
| TLFGH1050 | 1.7 | 2.1 | 2.5 | | | | |
| Unit | | V | | mA | μΑ | ٧ | |



Optical Characteristics-1 (Ta = 25°C)

| Product Name | Luminous Intensity I _V Min Typ Max | | l _F | Corresponding brightness rank sign (Note 2) | |
|--------------|---|------|----------------|---|-------|
| | IVIIII | тур | IVIUX | 'F | |
| TLRMH1050 | 272 | 700 | 2300 | | Q/R/S |
| TLSH1050 | 476 | 1400 | 4140 | | R/S/T |
| TLOH1050 | 476 | 1500 | 4140 | 20 | R/S/T |
| TLYH1050 | 476 | 1000 | 2300 | 20 | R/S |
| TLGH1050 | 272 | 600 | 1290 | | Q/R |
| TLFGH1050 | 85 | 250 | 736 | | N/P/Q |
| Unit | | mcd | | mA | |

Note 2: The brightness rank classification executes based on the following rank table, and is classified by the reel.

However, the delivery ratio of each classification is not defined.

| Brightness rank | | | | | | | |
|-----------------|------|------|--|--|--|--|--|
| Rank sign | Min | Max | | | | | |
| N | 85 | 230 | | | | | |
| Р | 153 | 414 | | | | | |
| Q | 272 | 736 | | | | | |
| R | 476 | 1290 | | | | | |
| S | 850 | 2300 | | | | | |
| Т | 1530 | 4140 | | | | | |
| Unit | mcd | mcd | | | | | |

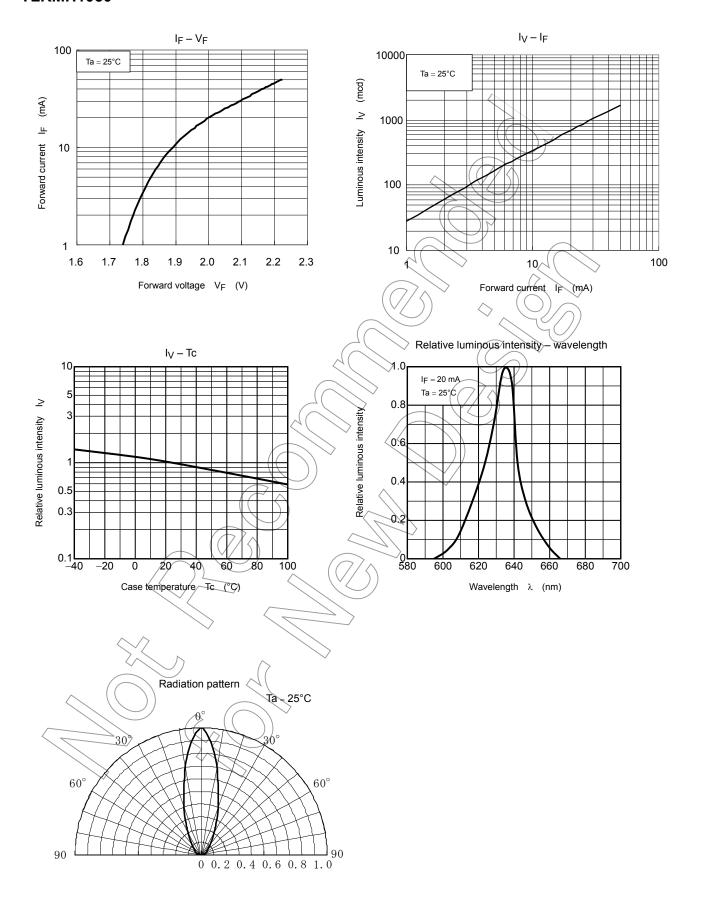
Optical Characteristics-2 (Ta = 25°C)

| | | \ | | | | | | |
|--------------|----------|---|--------------------------|--------------------------|-----|------|-----|----|
| | | | , E | Emission Spectrum | | | | |
| Product Name | Peak Emi | Peak Emission Wavelength λ _p | | Δλ Dominant Wavelength 2 | | | ∙d | |
| | Min | Тур. | Max | Typ.((| Min | Тур. | Max | lF |
| TLRMH1050 | | 636 | | 777 | 620 | 626 | 634 | |
| TLSH1050 | _ | 623 | \leftarrow | 17 | 607 | 613 | 621 | |
| TLOH1050 | <u></u> | 612 | | 15 | 599 | 605 | 613 | 20 |
| TLYH1050 | <u></u> | 590 | 1 | 13> | 581 | 587 | 595 | 20 |
| TLGH1050 | | 574 | $\mathcal{A} \leftarrow$ | 11 | 565 | 571 | 576 | |
| TLFGH1050 |))— | 568 | 1 | 11 | 559 | 565 | 571 | |
| Unit | | \rightarrow nm $($ | | nm | | nm | | mA |

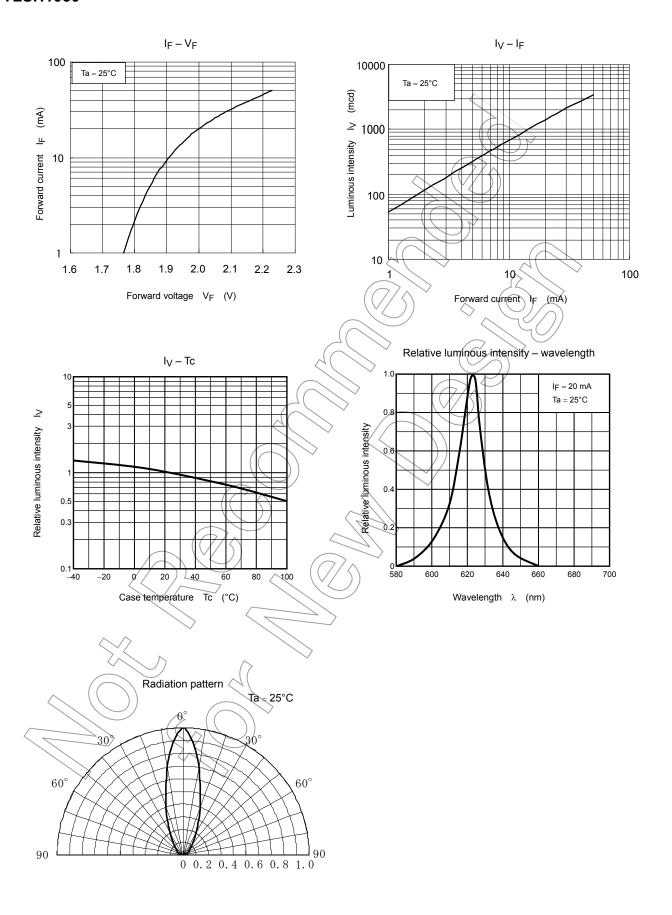
Caution

- This LED lamp emits some infrared light in addition to light in the visible spectrum. Ensure that this IR light affects no photosensitive device used near the LED lamp.
- This product is a product developed as a display source of light usage, and the measurement standard matched to the sensitivity of person eyes is applied.
 - Therefore, use to functional usages (source of light for the sensor and the communication) other than the source of light for the display is not intended.

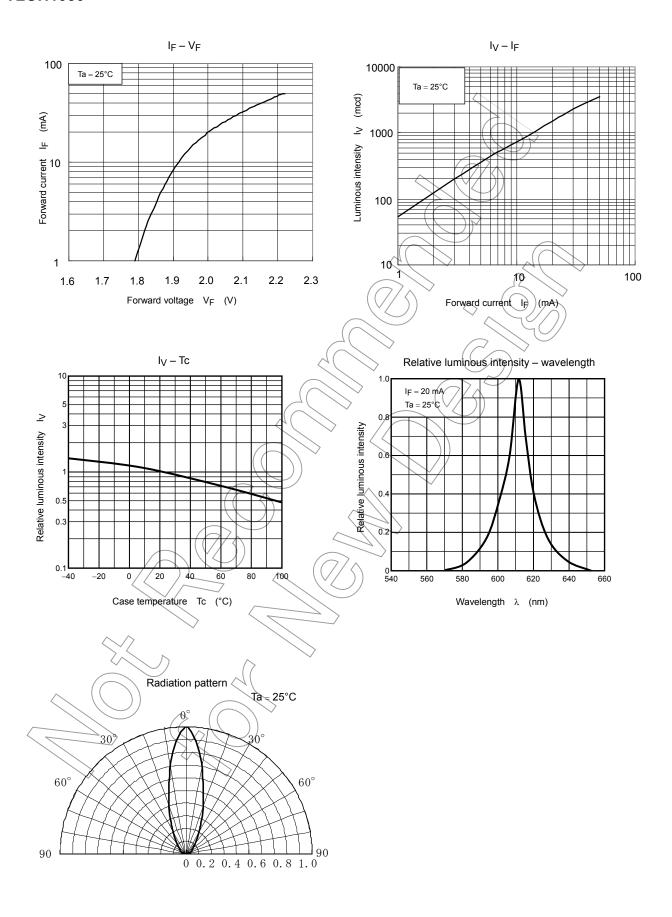
TLRMH1050



TLSH1050

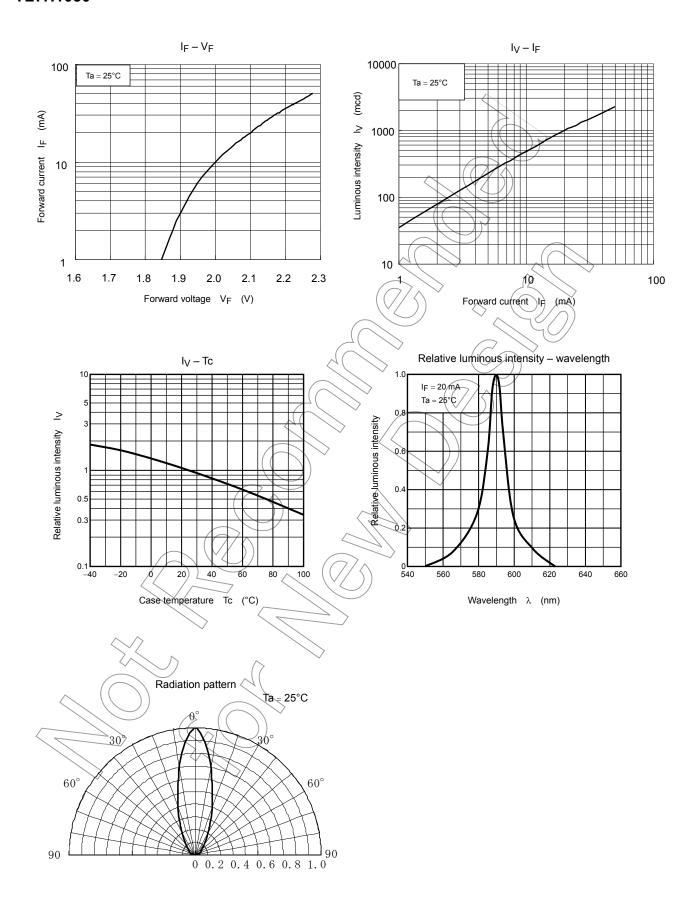


TLOH1050

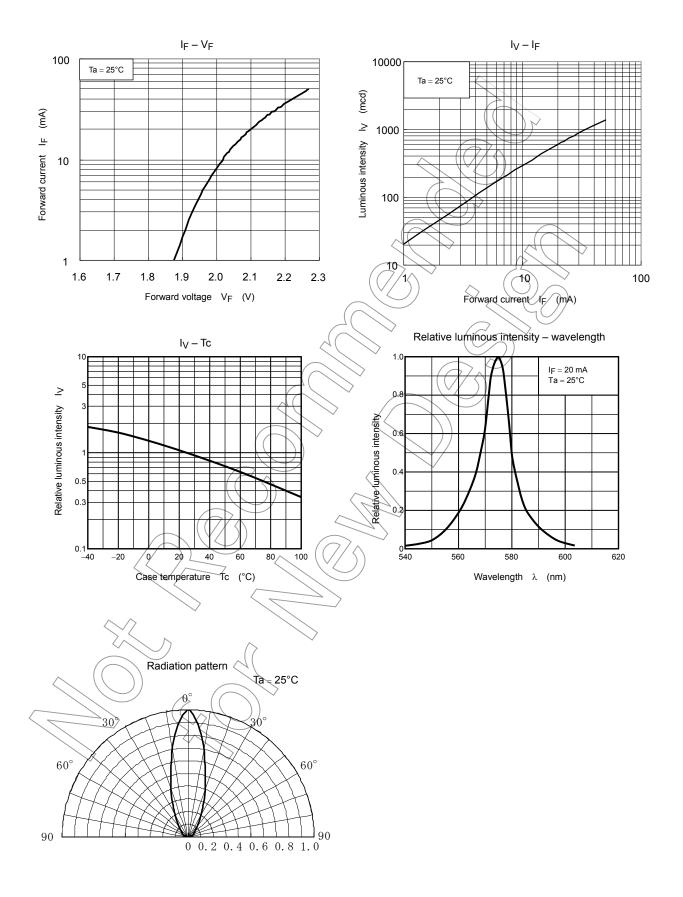




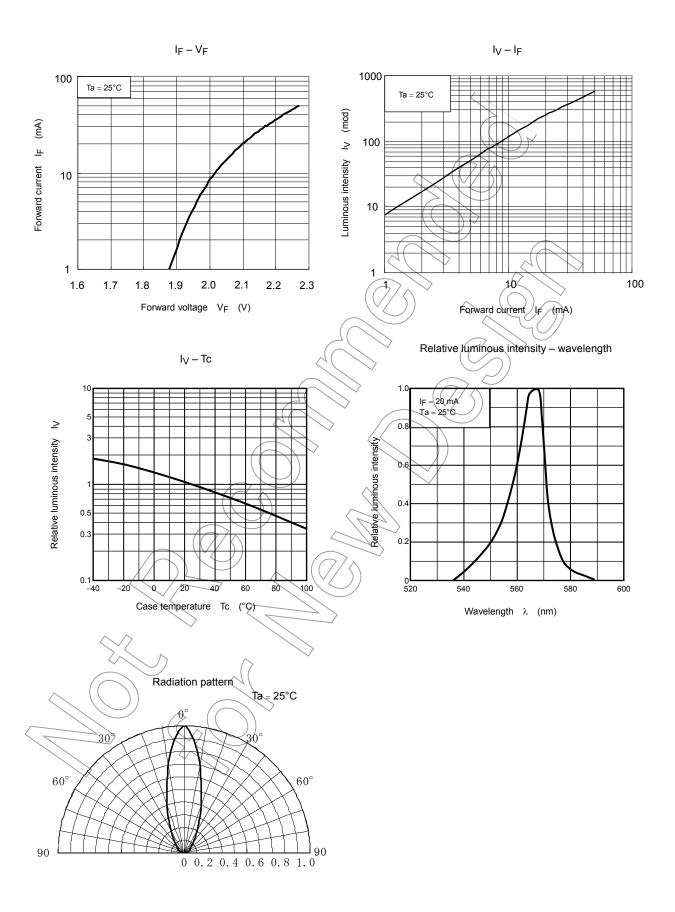
TLYH1050



TLGH1050



TLFGH1050



Packaging

These LED devices are packed in an aluminum envelope with silica gel and a moisture indicator to prevent moisture absorption. The optical characteristics of the devices may be affected by exposure to moisture in the air before soldering and they should therefore be stored under the following conditions:

- 1. This moisture-proof bag may be stored unopened for up to 12 months under the following conditions. Temperature: $5^{\circ}\text{C}\sim30^{\circ}\text{C}$ Humidity: 90% (max)
- 2. After the moisture-proof bag has been opened, the devices should be assembled within 72 hours in an environment of 5°C to 30°C/70% RH or below.
- 3. If, upon opening, the moisture indicator card shows humidity of 30% or above (when the indication color changes to pink) or the expiration date has passed, the devices should be baked while packed in the tape reel. After baking, use the baked devices within 72 hours, but perform baking only once. Baking conditions: 60 ±5°C, for 12 to 24 hours.
 - Expiration date: 12 months from the sealing date, which is imprinted on the same side as this label.
- 4. Repeated baking may cause the peeling strength of the tape to change, leading to trouble in mounting. Also, be sure to prevent damage to the device from static electricity during the baking process.
- 5. Any breakage in the laminate packing material will cause the hermetically of the product to deteriorate. Do not toss or drop the packed devices.

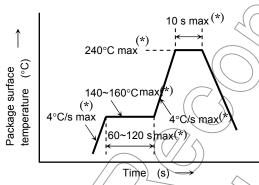
Mounting Method

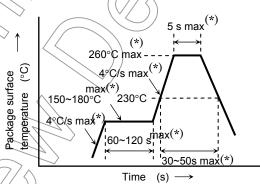
Soldering

• Reflow soldering (example)

Temperature profile for Pb soldering (example)

Temperature profile for Pb-free soldering (example)





- The product is evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than (*)max values) as a evaluation. Please perform reflow soldering under the above conditions.
- Perform the first reflow soldering in accordance with the above temperature profile and within 72 hours of opening the package.
- Second time reflow
 - In case of second reflow soldering should be performed within 72 hours of the first reflow under the above conditions.
 - Storage conditions before the second reflow soldering: 5~30°C, 70% RH max
- Do not perform flow soldering and soldering dip.
- Make any necessary soldering corrections manually.

(only once at each soldering point)

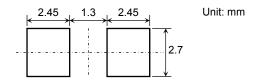
Soldering iron: Less than 25 W

Temperature: Less than 350°C or less

Time : within 3 s (Up to once per place)



Recommended soldering pattern



Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents. Our dipping tests (carried out under the recommended conditions) confirm that these solvents have no effect on semiconductor devices. In selecting the cleaning solvent you will actually use, be sure to take into account the cleaning conditions and usage conditions.

Cleaning Solvent
ASAHI CLEAN AK-225AES
KAO CLEAN THROUGH 750H
PINE ALPHA ST-100S

Manufacturer ASAHI GLASS KAO ARAKAWA CHEMICAL

Precautions When Mounting

Do not apply force to plastic parts of the LED under high-temperature conditions.

The LED plastic is easily scratched. Avoid friction between plastic parts and hard objects or materials.

When installing the PCB in a product, ensure that the device does not come into contact with other components. This product doesn't apply mounting that solder flow. Please mount on recommended reflow solder mounting condition.

Tape Specifications

1. Product number format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (This method, however, does not apply to products whose electrical characteristics differ from standard Toshiba specifications.)

- (1) Tape Type: T20 (8-mm pitch)
- (2) Example

TLRMH1050 (T20)
Tape type
Toshiba product No.

2. Handling precautions

Tape material protected against static electricity. However, static electricity may occur depending on quantity of charged static electricity and a device may attach to a tape, or a device may be unstable when peeling a tape cover.

(a) In process, taping materials may sustain an electrostatic charge, use an ionizer to neutralize the ions.

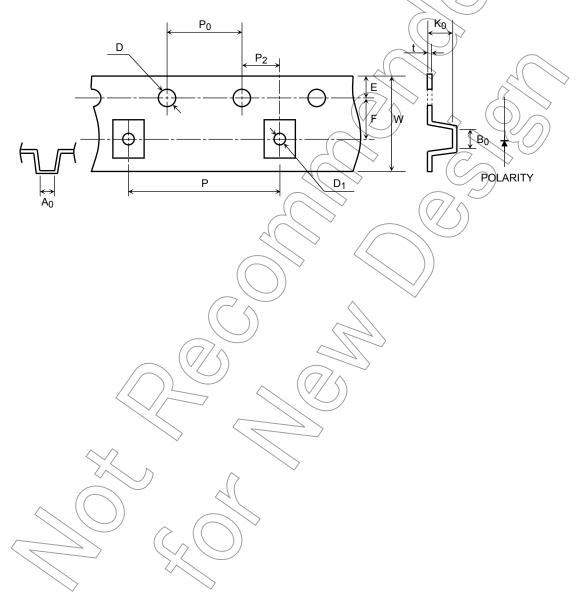
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(b) For transport and temporary storage of devices, use containers(boxes, jigs, and bags) that are made of anti-static materials or of materials that dissipate electrostatic electricity.

3. Tape dimensions

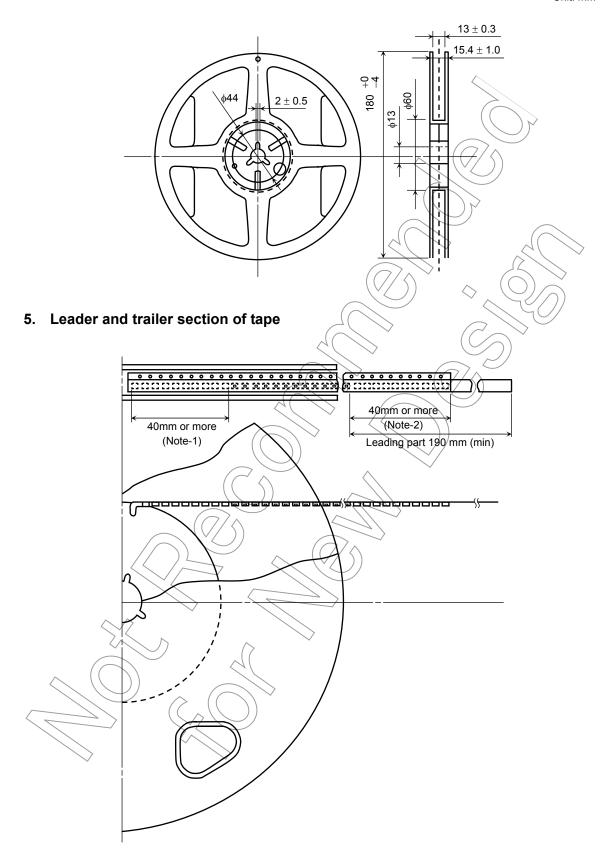
Symbol Dimension Tolerance D 1.5 +0.1/-0 Ε 1.75 ±0.1 P_0 4.0 ±0.1 t 0.4 ± 0.05 F ±0.05 5.5 D_1 1.6 ± 0.1

| | | (Unit: mm) |
|----------------|-----------|------------|
| Symbol | Dimension | Tolerance |
| P ₂ | 2.0 | ±0.05 |
| W | 12.0 | ±0.2 |
| Р | 8.0 | ±0.1 |
| A ₀ | 5.5 | ±0.1 |
| B ₀ | 5.5 | ±0.1 |
| K ₀ | 4.4 | (£0.1 |



4. Reel dimensions

Unit: mm



Note-1 : Empty trailer section Note-2 : Empty leader section



6. Packing form

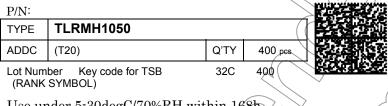
(1) Packing quantity

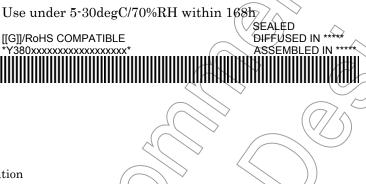
| Reel | 400 pcs | | |
|--------|-----------|--|--|
| Carton | 2,000 pcs | | |

(2) Packing form: Each reel is sealed in an aluminum pack with silica gel.

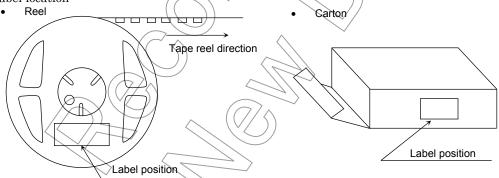
7. Label format

(1) Example: TLRMH1050(T20)





(2) Label location



The aluminum package in which the reel is supplied also has a copy of the label attached to the center of one side.

*The Lot Number includes the following information.

Example: 270 7 B 3 B "Packaged February 22, 2007"

- bode
- Domestic ID
- b: Last digit of the year (CE): "0" (Y2000), "1" (Y2001), "2" (Y2002) ~ "9" (Y2009)

Repeated for each decade

- Month: "A" (Jan), "B" (Feb), "C" (Mar) ~ "L" (Dec)
- Decade of the month: "1" (First), "2" (Middle), "3" (Last)
- Day in *d* above: "A" (1st), "B" (2nd), "C" (3rd) ~ "J" (9th), "K" (10th)

"L" denotes the 31st of the month

"I" is not used to denote a day in this date system



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