SMU-P Series MU CONNECTOR PLUG TECHNICAL SPECIFICATIONS

Seiko Instruments Inc.

Network Components Business 8, Nakase 1-Chome Mihama-ku, Chiba-shi, Chiba-ken 261-8507 JAPAN

Telephone: +81-43-211-1211 Facsimile: +81-43-211-8039

SMU-P Series MU CONNECTOR PLUG TECHNICAL SPECIFICATIONS

Document Number ACD-25BA-01

ACD-25BA-01 June 2002

Copyright 2002 by **Seiko Instruments Inc.**All right reserved.

The information contained herein shall not be reproduced or disclosed to any third party without the express written consent of **SII**.

The Specifications contained herein are subject to change without notice.

SII is a trademark of Seiko Instruments Inc.

Please address any questions, comments, and suggestions to:

Seiko Instruments USA Inc.

Electronics Components Division 2990 West Lomita Boulevard Torrance, CA 90505, U.S.A. Phone: +1-310-517-7780 Facsimile: +1-310-517-7792

Seiko Instruments (H.K.) Ltd.

Sales Department
4th & 5th Floor, Wyler Center 2
200 Tai Lin Pai Road, Kwai Chung
N.T., Kowloon, Hong Kong
Phone: +852-2421-8611
Facsimile: +852-2480-5479

Seiko Instruments Singapore pte. Ltd.

Component Sales Department 2, Marsiling Lane,
Singapore, 739144, Singapore Phone: +65-269-1370
Facsimile: +65-269-9729

Seiko Instruments GmbH

OFC Division
Siemensstraße 9b
D-63263 Neu-Isenburg, Germany
Phone: +49-6102-297-0
Facsimile: +49-6102-297-211

Seiko Instruments Taiwan Inc.

Sales Department
4F, No.40, Sec. 2, Min Chuan E. Rd.,
Taipei 104, Taiwan, R.O.C.
Phone: +886-2-2563-5001
Facsimile: +886-2-2521-9519

TABLE OF CONTENTS

1.1 2 PA 3 GE 3.1 3.2 3.3	OVISION Application limit RTS NUMBER ENERAL SPECIFICATIONS Parts and Materials Physical Dimensions General Tolerances CKING	Page 1 1 1 2 2 2 2 2
	Table	
	Parts Number Parts and Materials Parts and Materials of Main Body General Tolerance	1 2 2 2
	Figure	
Figure 1.2 Figure 2	SMU-P Connector Plug for Ø 0.9 mm cord SMU-P Connector Plug for Ø 2.0 mm cord Main Body 7 Parts Dimensions	3 4 5 6

1 PROVISION

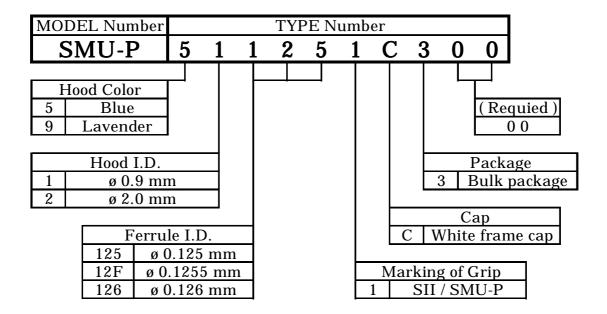
1.1 Application Limit

These specifications apply to the SMU-P MU connector plug supplied by SII.

2 PARTS NUMBER

Parts number of the connector plug is shown in Table 1.

Table 1 Parts Number



3 GENERAL SPECIFICATIONS

3.1 Parts and Materials

Parts and the materials are shown in Table 2-1 and 2-2.

Table 2-1 Parts and Materials

No.	Part Name	Qty	Material	Notes
#1	Main body	1	See Table 2-2	Sub-assembled
#2	Grip	1	PBT GF	Brown, UL94V-0
#3	Crimping ring	1	Aluminum alloy + Sumitube	for ø 2.0 mm, Sumitube: Black
#4-1	Hood	1	TPE	for ø 0.9 mm, UL94V-0
#4-2	Hood	1	TPE	for ø 2.0 mm, UL94V-0
#11	Сар	1	PP	White

Table 2-2 Parts and Materials of Main Body

No.	Part Name	Qty	Material	Notes
#5	Ferrule	1	Zirconia ceramics	-
#6	Flange	1	Brass Nickel plating	
#7	Tube	1	TPFE	Clear
#8	Plug frame	1	PBT GF White, UL94V-0	
#9	Spring	1	Stainless steel -	
#10	Stop ring	1	Brass	Brass: Nickel plating

3.2 Physical Dimensions

Figure 1.1 and 1.2 show the assembled state of SMU-P.

Figure 2 shows the Main body dimensions.

Figure 3 to 7 show the parts dimensions.

3.3 General Tolerances

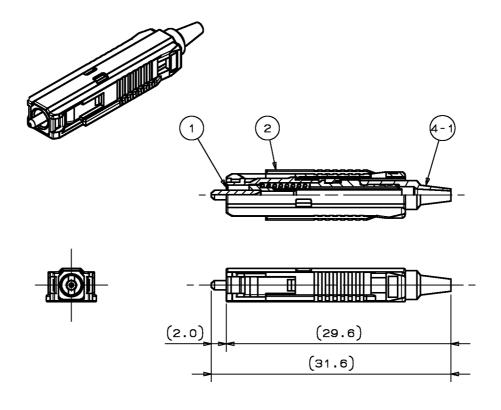
Permissible deviation in dimensions without tolerance indication is in accordance with JIS B 0405 class m, as shown in Table 3.

Table 3 General tolerance (JIS B 0405 class m)

		1
Basic size	step [mm]	Permissible deviation [mm]
Over	Under	r emissible deviation [min]
0.5	3	±0.1
3	6	±0.1
6	30	±0.2
30	120	±0.3

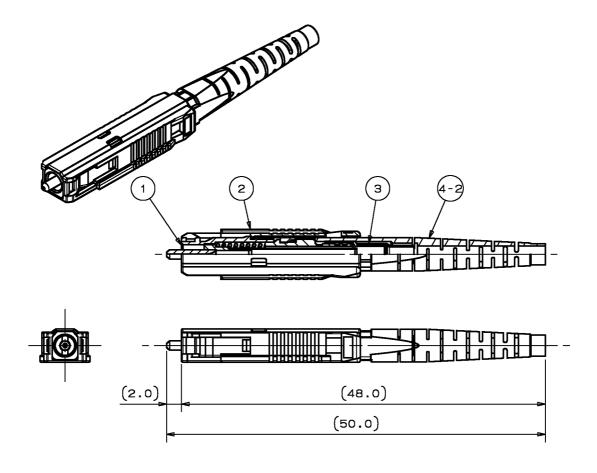
4 PACKING

The product is packed to prevent damage during shipment.



- note 1: This drawing shows the tentatively assembled condition. In practice, the connector plug is not assembled like this.
- note 2: This drawing does not include the cap.

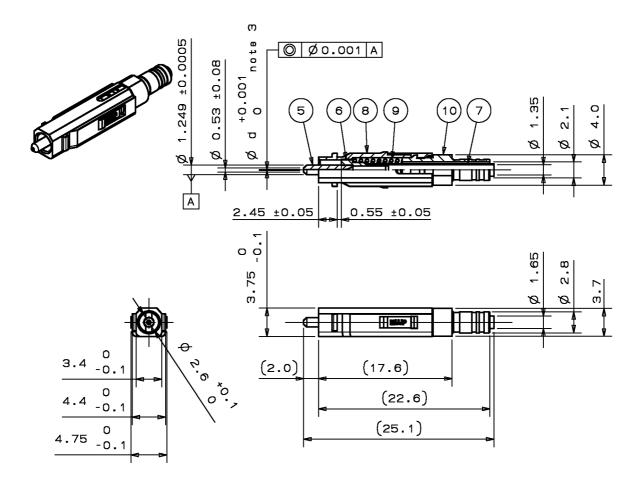
Figure 1.1 SMU-P Connector Plug for \emptyset 0.9 mm cord



note 1: This drawing shows the tentatively assembled condition. In practice, the connector plug is not assembled like this.

note 2: This drawing does not include the cap.

Figure 1.2 SMU-P Connector Plug for ø 2.0 mm cord



note 3: Ferrule hole inner diameter (d) shown in Table 1.

Figure 2 #1 Main Body

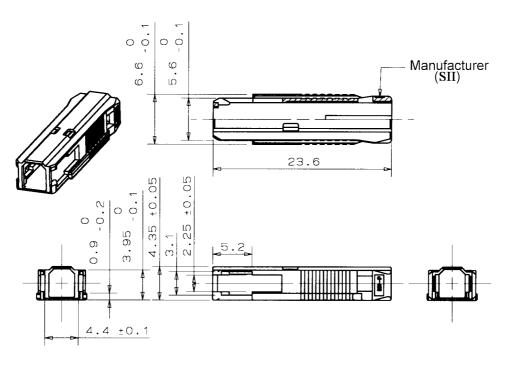


Figure 3 #2 Grip

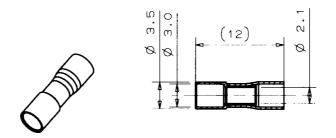


Figure 4 #3 Crimping ring for \emptyset 2.0 mm cord

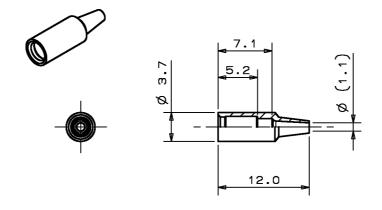


Figure 5 #4-1 Hood for Ø 0.9 mm cord

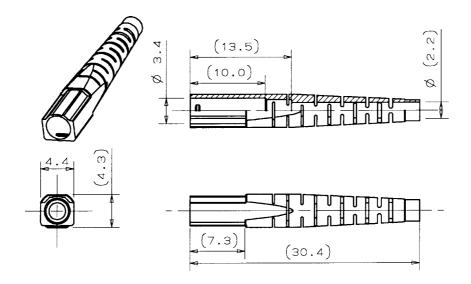


Figure 6 #4-2 Hood for ø 2.0 mm cord

Unit: mm

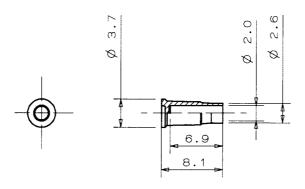


Figure 7 #11 Cap