



Philips Domestic Appliances and Personal Care

Service Manual

HR7638/AB : LATAM version 450 Watt**RI7638/AB** : Brazil version 450 Watt**HR7638/BB** : LATAM version 600 Watt**PRODUCT INFORMATION**

The food processor is equipped with mechanical safety switches.

Motor power consumption : **/AB** - 450 W **/BB** - 600 W

Kneading capacity : max. 400 g of flour
max. 680 g of dough

Voltage & frequency : 220-230 V; 50-60 Hz
115 V; 50-60 Hz

Cordset : 150 cm

Speed setting : 2 speeds + pulse

Bowl capacity : 1,8 l dry ingredients
1,2 l liquids

Blender beaker : 1,5 l total
1,25 l effective

Dimensions fancy box : 245 x 197 x 390

Safety lock

- The motor unit as well as the lid have been provided with marks. The appliance will only function if the arrow on the motor unit is placed directly opposite the mark on the lid.
- If both the blender and the bowl have been correctly mounted, only the blender will function.
- For using the bowl, the blender jar has to be removed from the appliance and the screwcap has to be attached. Otherwise only the blender will work.

Cleaning

- The bowl, lid of the bowl, pusher and accessories can also be washed in the dishwasher.
- The cover with insert storage and the blender jar are not dishwasher proof.

Important:

- If the appliance is used without the blender jar, the appliance will not function if the screw cap has not been screwed onto the attaching hole for the blender.

After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

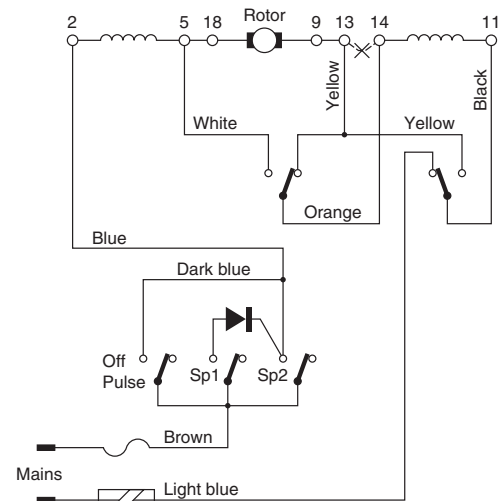
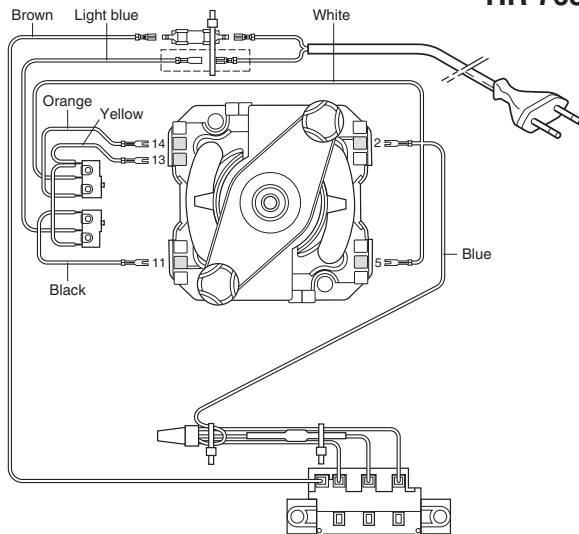
PARTS LIST

Pos	Service code	Description
1	4206 136 53280	Housing cover printed HR7638/AB & RI7638/AB
	4206 136 55100	Housing cover printed - HR7638/BB
2	4206 133 53690	O - ring
3	4206 136 53720	Turbine coupling assy
4	4206 100 01320	Cord set Brazil
	4206 100 02140	Cord set Argentina
	4206 100 02150	Cord set Latam
5	4206 133 93150	Housing one col. printed - HR7638/AB
	4206 133 94270	Housing one col. printed - RI7638/AB
	4206 133 95320	Housing printed - HR7638/BB
6	4206 136 52830	Main switch assy
7	4206 133 93370	Lever
8	4206 133 93380	Lever - horizontal
9	4206 132 41000	Helicoidal spring
10	4206 133 93200	Lever - decoupling
11	4206 133 93210	Lever - switch
12	4206 132 41020	Helicoidal spring
13	4206 133 93190	Air guide
14	4206 136 52950	Micro switch assy Latam/Argentina
	4206 136 52960	Micro switch assy Brazil
15	4206 130 07880	CS ring
16	4206 136 51770	Motor assy 110/120V - Brazil
	4206 136 51780	Motor assy 220/230V - Brazil
	4206 136 53500	Motor assy 220/230V - Lat./Argentina
17	4206 133 86550	Small air guide
18	4206 133 94310	Bearing insulation
19	4206 133 93980	Transfer shaft cap
20	4206 133 93170	Lock spindle

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Pos	Service code	Description
21	4206 133 93160	Transfer shaft
22	4206 133 53580	Rubber ring
23	4206 136 52910	Decoupling box assy
24	4206 133 53640	Metal frame rubber
25	4206 133 07770	Washer
26	4206 136 52920	Axle coupling assy
27	4206 133 53670	O - ring
28	4206 130 07740	Support coupling
29	4206 132 41010	Helicoidal spring axle coupling
30	4206 133 93230	Moving coupling
31	4206 133 53550	Belt
32	4206 136 52930	Toothed wheel assy
33	4206 136 52840	Metal frame assy
34	4206 136 53270	Bottom assy with studs
35	4203 065 62310	Shredding insert coarse
36	4203 065 61550	Shredding insert fine
37	4203 063 35540	Slicing insert
38	9965 000 06941	Insert carrier assy
39	9965 000 06924	Mono pusher
40	9965 000 06925	Special cover
41	9965 000 12313	Bowl cover assy
42	9965 000 12314	Bowl
43	9965 000 06932	Whisk
44	9965 000 12158	Metal knife assy
46	9965 000 06936	Kneading knife
47	9965 000 06930	Accessory holder assy
48	9965 000 06928	Spatula
49	4206 133 90710	Jar lid
50	4206 136 49160	Jar assy

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RI 7638

