

AMPLIMITE .050 Series Cable Plug Connectors, Series III

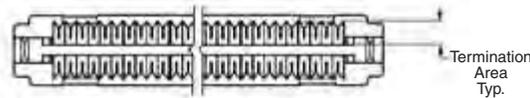
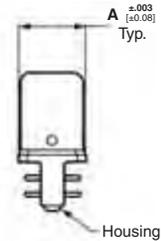
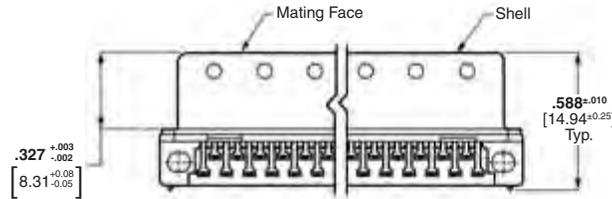
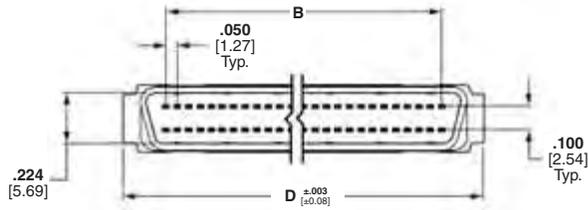
Shielded Plugs



Shielded Plug



Wire Lacing Termination Covers



Shielded Plug with Unassembled Wire Lacing Termination Covers

Materials:

Housing and Covers—Thermoplastic, 94V-0 rated, black or gray

Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, tin on termination end, all underplated .nickel

Shell—Steel, plated tin-nickel alloy over nickel over min. copper

Recommended wire size—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter.

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Instruction Sheet—408-9427

Connector With Unassembled Wire Lacing Termination Covers

No. of Pos.	Dimensions			Part Numbers	
	A	B	D	.032-.036 [0.81-0.91] Outer Wire Dia. Black	.029-.031 [0.74-0.79] Outer Wire Dia. Gray
26	.293 7.44	.600 15.24	.979 24.87	5750913-2	1-5750913-2
50	.293 7.44	1.200 30.48	1.579 40.11	5750913-5	1-5750913-5
68	.293 7.44	1.650 41.91	2.029 51.54	5750913-7	1-5750913-7
100	.373 9.47	2.450 62.23	2.829 71.86	—	1-5750913-9

- Notes:** 1. Plug connector requires backshell kit for complete assembly. Refer to pages 16-19 for backshell kit part numbers.
 2. For termination, cover closing and wire lacing tooling, see page 14.

Note: All part numbers are RoHS compliant.

AMPLIMITE .050 Series Cable Plug Connectors, Series III (Continued)

Shielded Plugs

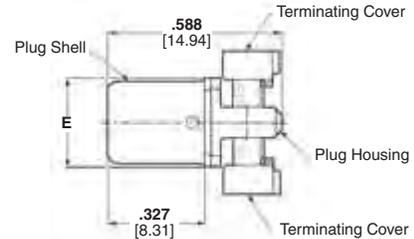
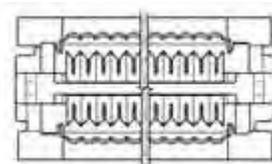
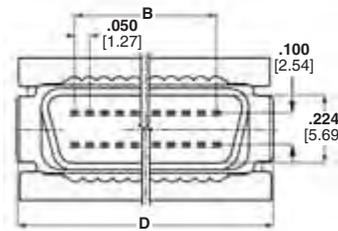
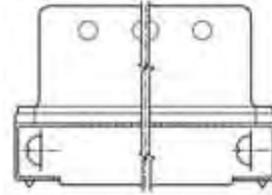
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Shielded Plug with Unassembled Standard Termination Covers



Shielded Plug with Assembled Standard Termination Covers



Shielded Plug with Assembled or Unassembled Standard Termination Covers

Materials:

Housing and Covers—

Thermoplastic, 94V-0 rated, black

Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, tin on termination end, all underplated nickel

Shell—Steel, plated tin-nickel alloy over nickel over copper

Recommended wire size³ —

28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter.

Technical Documents:

Product Specifications—108-1228

Application Specifications—114-40029

Instruction Sheet—408-9427

Note: Refer to Tyco Electronics Customer drawings and Application Spec for PCB & panel layouts.

Connectors With Standard Termination Covers

No. of Pos.	Dimensions			Part Numbers	
	B	D	E	w/Rails & Latchblocks	w/Latchblocks
20	.450 11.43	.829 21.06	.293 7.44	5749111-1	5749621-1
26	.600 15.24	.979 24.87	.293 7.44	1-5749111-0	5749621-2
28	.650 16.50	1.029 26.14	.293 7.44	—	5749621-3
40	.950 24.13	1.329 33.76	.293 7.44	5749111-3	5749621-4
50	1.200 30.48	1.579 40.11	.293 7.44	5749111-4	5749621-5
68	1.650 41.91	2.029 51.54	.293 7.44	5749111-6	5749621-7
80	1.950 49.53	2.329 59.16	.373 9.47	5749111-7	5749621-8
100	2.450 62.23	2.829 71.86	.373 9.47	5749111-8	5749621-9
120	2.950 74.93	3.329 84.56	.373 9.47	5749111-9	1-5749621-0

- Notes:**
1. Plug connector requires backshell kit for complete assembly and must use round jacketed cable (discrete or laminated). Refer to pages 16-19 for backshell kit part numbers.
 2. For termination tooling, see pages 28 & 29.
 3. The CHAMPOMATOR 2.5 Automatic Termination Machine will accept diameters as low as .023 [0.58].

Note: All part numbers are RoHS compliant.

AMPLIMITE .050 Series Cable Plug Connectors, Series III (Continued)

AMPLIMITE .050 Series
Connectors, Series III

**AMPLIMITE .050 Series
Connector Application
Tooling for Use with Wire
Lacing Termination Covers**

**Manual Arbor Frame
Assembly—Part No. 58024-1**

Equipped with Cover Lacing Assembly—**Part No. 91293-1** (Includes Seating Bars for 50 and 100 Positions). See Table 3 for Seating Bar Part Numbers.

Extra Lacing Stations available for use with Lacing Assembly—**Part No. 91293-1**
Order Lower Tooling Assembly—**Part No. 543481-1**



Arbor Frame, Part No. 58024-1
Equipped with
Cover Lacing Assembly,
Part No. 91293-1



Lower Tooling Assembly
Part No. 543481-1



Miniature Applicator Frame Assembly
Part No. 91295-1
Equipped with Cover Closing Kit
Part No. 543508-1



Seatings Bars

Table Number 3

No. of Pos.	Seating Bar Part No.
26	543494-2
40	543494-3
50	543494-1
68	543502-2
100	543502-1

Note: All Tooling must be ordered separately by part number.

Note: AMP Manual Miniature Applicator Frame Assembly, Cover Closing Kit, and Staple Insertion Kit each must be ordered separately by part number.

Note: All part numbers are RoHS compliant.