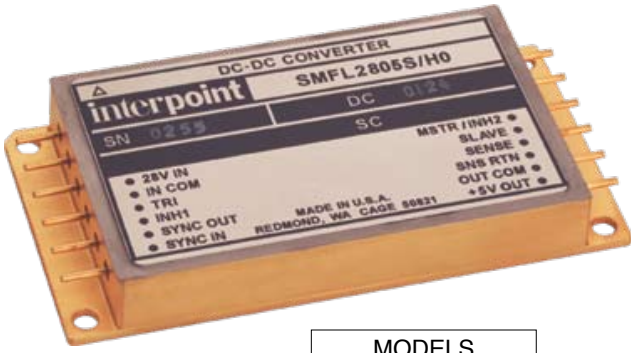
SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

FEATURES

Parallel operation with current share, up to 3 units (up to 185 watts)

- Operating temperature -55° to +125°C
- Qualified to MIL-PRF-38534 Class H and K
- Radiation hardness assurance (RHA) to level R 100 kRad(Si)
- Input voltage range 16 to 40 VDC
- Transient protection 80 V for 50 ms
- Fully isolated, magnetic feedback
- Fixed high frequency switching
- Remote sense and output trim on single output models
- Inhibit function
- Synchronization input and output
- Indefinite short circuit protection
- High power density with up to 85% efficiency



MODELS	
VDC OUTPUT	
SINGLE	DUAL
3.3	±5
5	±12
12	±15
15	

DESCRIPTION

The Interpoint™ SMFL Series™ 28-volt DC/DC converters are rated up to 65 watts output power over a -55° to +125°C temperature range with a 28 VDC nominal input. On dual output models up to 70% of the rated output power can be drawn from either the positive or negative outputs. Current sharing allows the units to be paralleled for total power of up to 185 watts. The welded, hermetically sealed package is only 3.0 x 1.5 x 0.40 inches, giving the series an overall power density of up to 43 watts per cubic inch.

SCREENING

SMFL converters, also available on SMD drawings, offer the following screening options: Space Prototype (O), Class H, or Class K. Radiation tolerant to Radiation Hardness Assurance (RHA) levels of "-" (O), "P," or "R," per MIL-PRF-38534. Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as "no RHA". See Screening Tables 1 and 2

DESIGN FEATURES

SMFL Series converters are switching regulators that use a quasi-square wave, single ended forward converter design with a constant switching frequency of 600 kHz typical.

Isolation between input and output circuits is provided with a transformer in the forward path and a wide bandwidth magnetic coupling in the feedback control loop. The SMFL uses a unique dual loop feedback technique that controls output current with an inner feedback loop and an output voltage with a cascaded voltage mode feedback loop. The additional secondary current mode feedback loop improves transient response in a manner similar to primary current mode control and allows for ease of paralleling, but without the cost and complexity.

The constant frequency, pulse-width modulated converters use a quasi-square wave single-ended forward design. Tight load regulation is achieved through a wide-bandwidth magnetic feedback circuit. The output voltage on single SMFL models can be trimmed to a specific output voltage by adding an external resistor (see Figure 1 for resistor values).

INHIBIT

The SMFL Series converters have two inhibit terminals (INH1 and INH2) that can be used to disable power conversion, resulting in a very low quiescent input current and no generation of switching noise. An active low (<0.8 volts) is required to inhibit the converter between INH1 (pin 4) and Input Common (pin 2). An active low (<0.5 volts) is required to inhibit the converter between INH2 (pin 12) and Output Common (pin 8).

SYNC

Converters may be synced to an external clock (525 to 675 kHz) or to one another by using the sync in or out pins. The nominal free-run switching frequency is 600 kHz.

CURRENT SHARE AND PARALLEL OPERATION

Multiple SMFL converters may be used in parallel to drive a common load (see Figure 2). Only single output models with SENSE and SNS RTN can be used in the share mode. In this mode of operation the load current is shared by two or three

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SMFL converters. In current sharing mode, one SMFL converter is designated as a master. The SLAVE pin (pin 11) of the master is left unconnected and the MSTR/INH2 pin (pin 12) of the master is connected to the SLAVE pin (pin 11) of the slave units. The units designated as slaves have the MSTR/INH2 pin (pin 12) connected to the SNS RTN pin (pin 9). Note that synchronizing the units together is not required for current sharing operation.

A second slave unit may be placed in parallel with a master and slave; this requires the TRI pin (pin 3) of the master unit to be connected to the SNS RTN pin (pin 9). See Figure 2 for a block diagram of parallel connections.

When paralleled, up to 95% of the total combined power ratings of the SMFL converters is available at the load. Overload and short circuit performance are not adversely affected during parallel operation.

OPERATING CONDITIONS AND CHARACTERISTICS

Input Voltage Range
- 16 to 40 VDC continuous
- 80 V for 50 ms transient

Output Power
- 40 to 65 watts depending on model

Lead Soldering Temperature (10 sec per lead)
- 300°C

Storage Temperature Range (Case)
- -65°C to +150°C

Power Dissipation (Pd)
- 14 watts (16 watts SMFL2805S, SMFL2805D)

Case Operating Temperature (Tc)
- -55°C to +125°C full power

Derating Output Power/Current
- Linearly from 100% at 125°C to 0% at 135°C

Output Voltage Temperature Coefficient
- 100 ppm/°C typical

Input to Output Capacitance
- 150 pF, typical

Current Limit
- 125% of full load typical

Isolation
- 100 megohm minimum at 500 V

Audio Rejection
- 50 dB typical

Conversion Frequency (-55°C to 125°C)
- Free run mode 600 kHz typical
  - 525 kHz. min, 675 kHz max

SYNC AND INHIBIT (INH1, INH2)

Sync
- Sync In
  - Input frequency 525 to 675 Hz.
  - Duty cycle 40% min, 60% max
  - Active low 0.8 V max
  - Active high 4.5 V min, 5 V max
  - Referenced to input common
- Sync Out
  - Referenced to input common

Inhibit: INH1 and INH2
(do not apply a voltage to the inhibit pin)
- Converter Disabled (active low)
  - INH1 referenced to input common
    - Pull voltage to 0.8 V or below by connecting to ground or other method.
    - Inhibit pin source current, 10 mA max
  - INH2 referenced to output common
    - Pull voltage to 0.5 V or below by connecting to ground or other method.
    - Inhibit pin source current 5 mA max
- Converter Enabled (active high)
  - Inhibit pin open or through an open collector
  - Open pin voltage
    - INH1 = 9 to 12 V
    - INH2 = 9 V max

MECHANICAL AND ENVIRONMENTAL

Size (maximum)
- 3.005 x 1.505 x 0.400 inches (76.33 x 38.23 x 10.16 mm). Case U has short, straight leads. Case V has longer leads which are bent down.

Weight (maximum)
- 86 grams

Screening
Space Prototype (O), Class H, or Class K are radiation tolerant to Radiation Hardness Assurance (RHA) levels of “-” (O), “P,” or “R,” per MIL-PRF-38534. Interpoint model numbers use an “O” in the RHA designator position to indicate the “-” (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as “no RHA”.
- Available configurations: OO, HP, KP, HR, KR.
- See Screening Tables 1 and 2 for more information.

SMFL Single and Dual DC/DC Converters

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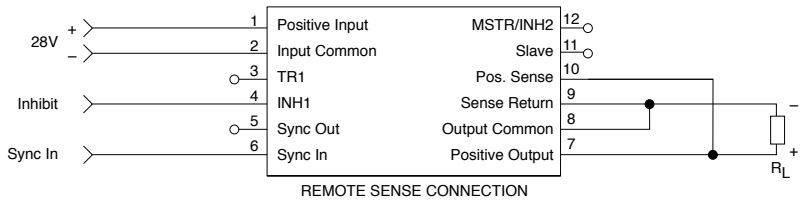
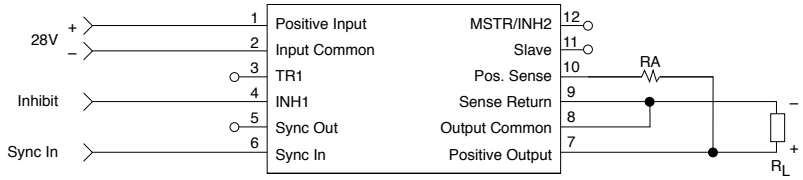
SINGLE OUTPUT MODELS CONNECTION DIAGRAMS - TRIM, SENSE AND PARALLEL



REMOTE SENSE CONNECTION

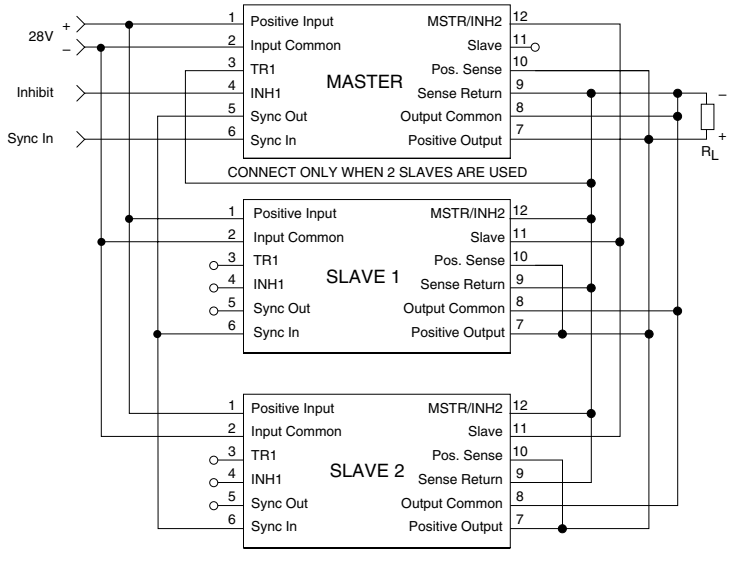


OUTPUT VOLTAGE ADJUST CONNECTION

V_{OUT} INCREASE	R_A (OHMS)			
VOLTS	3.3 V	5 V	12 V	15 V
0.1	66	77	27	21
0.2	131	153	55	43
0.3	196	230	82	64
0.4	262	307	109	86
0.5	349	396	139	109

Notes:
1. When using remote sense for voltage compensation or when using remote sense for trim, the output will drift over temperature. Contact Applications Engineering for more information powerapps@crane-eg.com.
2. Do not exceed the maximum rated power.

FIGURE 1: SENSE CONNECTIONS AND TRIM TABLE – SINGLE OUTPUT MODELS



CONNECT ONLY WHEN 2 SLAVES ARE USED

Notes
1. No one converter may carry more than its maximum rated current.
2. Although up to 95% of the maximum current of paralleled converters is available, individual converter operation, load and layout may affect the actual current shared. Contact Applications Engineering for more information powerapps@crane-eg.com.

FIGURE 2: PARALLEL CONNECTIONS – SINGLE OUTPUT MODELS

SMFL Single and Dual DC/DC Converters

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PIN OUT		
Pin	**Single Output**	**Dual Output**
1	Positive Input	Positive Input
2	Input Common	Input Common
3	Triple (TR1)	Triple (TR1)
4	Inhibit 1 (INH1)	Inhibit 1 (INH1)
5	Sync Out	Sync Out
6	Sync In	Sync In
7	Positive Output	Positive Output
8	Output Common	Output Common
9	Sense Return	Negative Output
10	Positive Sense	No connection
11	Slave	Slave
12	Master/Inhibit 2 (MSTR/INH2)	Master/Inhibit 2 (MSTR/INH2)

PINS NOT IN USE		
Pin	**Description**	**Action**
3	TR1	Leave unconnected
4	Inhibit 1 (INH1)	Leave unconnected
5	Sync Out	Leave unconnected
6	Sync In	Connect to Input Common
9	Sense Return	Connect to appropriate outputs
10	Positive Sense	Connect to appropriate outputs
11	Slave	Leave unconnected
12	Master/Inhibit 2 (MSTR/INH2)	Leave unconnected

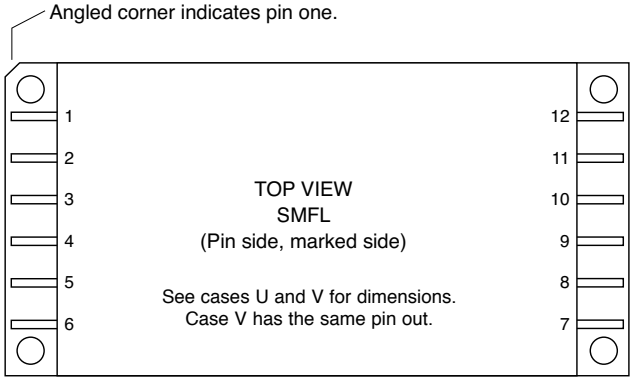
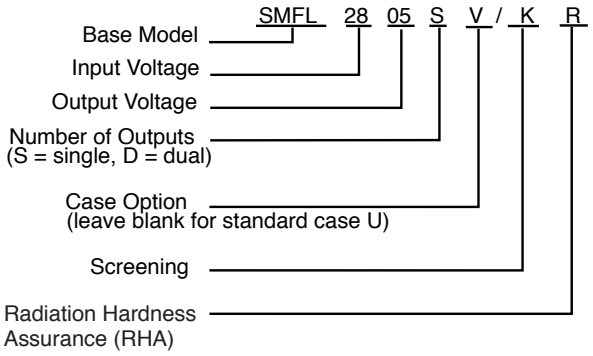


FIGURE 3: PIN OUT

SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

MODEL NUMBERING KEY



SMD NUMBERS

Standard Microcircuit Drawing (SMD)	SMFL Series Similar Part
5962R0621302KXC	SMFL283R3S/KR
5962R9316302KXC	SMFL2805S/KR
5962R9316202KXC	SMFL2812S/KR
5962R9316102KXC	SMFL2815S/KR
5962R9319102KXC	SMFL2805D/KR
5962R9319302KXC	SMFL2812D/KR
5962R9319202KXC	SMFL2815D/KR

The SMD number shown is for Class H screening, non-flanged, and no Radiation Hardness Assurance (RHA) level. See the SMD for the numbers for other screening and RHA levels. For exact specifications for an SMD product, refer to the SMD drawing. SMDs can be down-loaded from: http://www.dscc.dla.mil/programs/smcr

MODEL SELECTION

ON THE LINES BELOW, ENTER ONE SELECTION FROM EACH CATEGORY TO DETERMINE THE MODEL NUMBER.

CATEGORY	SMFL28 Base Model and Input Voltage	_____ Output Voltage [1]	_____ Number of Outputs [2]	_____ Case/Lead Options [3]	/	_____ Screening [4]	_____ RHA [5]
SELECTION	SMFL28 is the only available option	**3R3, 05, 12, 15** **05, 12, 15**	**S** **D**	(U, leave blank) **V**		**O** **H** **K**	**O** **P** **R**

Notes:
1. Output Voltage: An R indicates a decimal point. 3R3 is 3.3 volts out.
2. Number of Outputs: S is a single output and D is a dual output
3. Case Options: For the standard case (case U) leave the case option blank. For case option V, insert the letter V in the case option position.
4. Screening: A screening level of O is a Space Prototype and is only used with RHA O. See Screening Tables 1 and 2 for more information.
5. RHA: Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) Radiation Hardness Assurance level of MIL-PRF-38534, which is defined as "no RHA." RHA O is only available with Screening level O. See Screening Table 2 for more information.

SMFL Single and Dual DC/DC Converters

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Electrical Characteristics: -55°C to +125°C T_C, 28 VDC Vin, 100% load, RHA level O, unless otherwise specified.

SINGLE OUTPUT MODELS		SMFL283R3S			SMFL2805S			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE		3.21	3.30	3.39	4.87	5.00	5.13	VDC
OUTPUT CURRENT	V_{IN} = 16 TO 40 VDC	0	—	12.12	0	—	10	A
OUTPUT POWER	V_{IN} = 16 TO 40 VDC	0	—	40	0	—	50	W
OUTPUT RIPPLE 10 KHZ - 2 MHZ	T_C = 25°C	—	10	35	—	15	35	mV p-p
	T_C = -55°C TO +125°C	—	10	50	—	30	50	
LINE REGULATION	V_{IN} = 16 TO 40 VDC	—	0	20	—	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	—	—	40	—	—	20	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	VDC
	TRANSIENT 50 ms [1,2]	—	—	80	—	—	80	V
INPUT CURRENT	NO LOAD	—	70	100	—	70	120	mA
	INHIBITED – INH1	—	9	14	—	9	14	
	INHIBITED – INH2	—	35	70	—	35	70	
INPUT RIPPLE	10 KHZ - 10 MHZ	—	30	50	—	30	50	mA p-p
EFFICIENCY	T_C = 25°C	71	—	—	75	78	—	%
	T_C = -55°C TO +125°C	69	—	—	73	—	—	
LOAD FAULT	SHORT CIRCUIT POWER DISSIPATION	—	12.5	16	—	12.5	18	W
	RECOVERY [1]		1.5	6		1.5	4	ms
STEP LOAD RESPONSE	50% - 100% - 50% TRANSIENT	—	±200	±300	—	±250	±350	mV pk
	RECOVERY [1, 3]	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESPONSE [1, 3]	16 - 40 -16 VDC TRANSIENT	—	±250	±300	—	±250	±300	mV pk
	RECOVERY	—	200	300	—	200	300	µs
START-UP [4]	DELAY	—	3.5	10	—	3.5	6	ms
CAPACITIVE LOAD [5]	T_C = 25°C	—	—	1000	—	—	1000	µF

Notes

1. Guaranteed by design, not tested.

2. Unit will shut down above approximately 45 V but will be undamaged and will restart when voltage drops into normal range.

3. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value.

4. Tested on release from inhibit.

5. Shall not compromise DC performance.

SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

Electrical Characteristics: -55°C to +125°C T_C, 28 VDC Vin, 100% load, RHA level O, unless otherwise specified.

SINGLE OUTPUT MODELS		SMFL2812S			SMFL2815S			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE		11.76	12.00	12.24	14.55	15.00	15.45	VDC
OUTPUT CURRENT	V_{IN} = 16 TO 40 VDC	0	—	5	0	—	4.33	A
OUTPUT POWER	V_{IN} = 16 TO 40 VDC	0	—	60	0	—	65	W
OUTPUT RIPPLE 10 KHZ - 2 MHZ	T_C = 25°C	—	0	75	—	30	85	mV p-p
	T_C = -55°C TO +125°C	—	45	100	—	45	110	
LINE REGULATION	V_{IN} = 16 TO 40 VDC	—	0	20	—	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	—	—	40	—	—	20	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	VDC
	TRANSIENT 50 ms [1,2]	—	—	80	—	—	80	V
INPUT CURRENT	NO LOAD	—	50	100	—	50	100	mA
	INHIBITED – INH1	—	9	14	—	9	14	
	INHIBITED – INH2	—	35	70	—	35	70	
INPUT RIPPLE	10 KHZ - 10 MHZ	—	30	50	—	30	50	mA p-p
EFFICIENCY	T_C = 25°C	81	84	—	82	85	—	%
	T_C = -55°C TO +125°C	79	—	—	80	—	—	
LOAD FAULT	SHORT CIRCUIT POWER DISSIPATION	—	10	16	—	10	16	W
	RECOVERY [1]		1.5	4		1.5	4	ms
STEP LOAD RESPONSE	50% - 100% - 50% TRANSIENT	—	±450	±600	—	±500	±600	mV pk
	RECOVERY [1, 3]	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESPONSE [1, 3]	16 - 40 -16 VDC TRANSIENT	—	±250	±400	—	±250	±500	mV pk
	RECOVERY	—	200	300	—	200	300	µs
START-UP [4]	DELAY	—	3.5	6	—	3.5	6	ms
CAPACITIVE LOAD [5]	T_C = 25°C	—	—	1000	—	—	1000	µF

Notes
1. Guaranteed by design, not tested.
2. Unit will shut down above approximately 45 V but will be undamaged and will restart when voltage drops into normal range.
3. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value.
4. Tested on release from inhibit.
5. Shall not compromise DC performance.

SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

Electrical Characteristics: -55°C to +125°C T_C, 28 VDC Vin, 100% load, RHA level O, unless otherwise specified.

DUAL OUTPUT MODELS [2]		SMFL2805D			SMFL2812D			SMFL2815D			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE V_{IN} 16 TO 40 VDC	$+V_{OUT}$	4.85	5.00	5.15	11.64	12.00	12.36	14.55	15.00	15.45	VDC
	$-V_{OUT}$	4.82	5.00	5.18	11.58	12.00	12.42	14.47	15.00	15.53	
OUTPUT CURRENT [2, 3] V_{IN} 16 TO 40 VDC	EACH OUTPUT	0	—	7	0	—	3.5	0	—	3.03	A
	TOTAL	0	—	10	0	—	5	0	—	4.33	
OUTPUT POWER [2]	Vin = 16 to 40 VDC	0	—	50	0	—	60	0	—	65	W
OUTPUT RIPPLE	10 kHz - 2 MHz ± V_{OUT}	—	50	100	—	50	120	—	50	150	mV p-p
LINE REGULATION V_{IN} 16 TO 40 VDC	$+V_{OUT}$	—	0	50	—	0	50	—	0	50	mV
	$-V_{OUT}$	—	25	100	—	25	100	—	25	100	
LOAD REGULATION NO LOAD TO FULL	$+V_{OUT}$	—	0	50	—	0	50	—	0	50	mV
	$-V_{OUT}$	—	25	100	—	50	120	—	50	150	
CROSS REGULATION T_C = 25°C	SEE NOTE 4	—	5	8	—	2	4	—	2	4	%
	SEE NOTE 5	—	3	6	—	2	4	—	2	4	
INPUT VOLTAGE	$+V_{OUT}$	16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT 50 ms [1, 6]	—	—	80	—	—	80	—	—	80	V
INPUT CURRENT	NO LOAD	—	50	120	—	50	100	—	50	100	mA
	INHIBITED–INH1	—	9	14	—	9	14	—	9	14	
	INHIBITED–INH2	—	35	70	—	35	70	—	35	70	
INPUT RIPPLE CURRENT	10 kHz - 10 MHz	—	30	50	—	30	50	—	30	80	mA p-p
EFFICIENCY	T_C = 25°C	75	78	—	81	84	—	82	85	—	%
BALANCED LOAD	T_C = -55°C TO +125°C	73	—	—	79	—	—	80	—	—	
LOAD FAULT	SHORT CIRCUIT POWER DISSIPATION	—	12.5	18	—	10	16	—	10	16	W
	RECOVERY [1]	—	1.5	4.0	—	1.5	4.0	—	1.5	4.0	ms
STEP LOAD RESPONSE ± V_{OUT}	50% - 100% - 50% TRANSIENT	—	±250	±350	—	±450	±600	—	±500	±600	mV pk
	RECOVERY [1, 7]	—	1.5	3.0	3.0	1.5	3.0		1.5	3.0	ms
STEP LINE RESPONSE [1] ± V_{OUT}	16 - 40 -16 VDC TRANSIENT	—	±250	±300	—	±250	±400	—	±250	±500	mV pk
	RECOVERY [7]	—	200	300	—	200	300	—	200	300	µs
START-UP [8]	DELAY	—	3.5	6	—	3.5	6	—	3.5	6	ms
CAPACITIVE LOAD [9]	T_C = 25°C	—	—	500	—	—	500	—	—	500	µF

Notes

1. Guaranteed by design, not tested.

2. Parallel load share function is not characterized for dual output models.
3. Up to 70% of the total output power is available from either output providing the opposite output is simultaneously carrying 30% of the total power.
4. Effect on negative Vout from 50%/50% loads to 70%/30% or 30%/70% loads.
5. Effect on negative Vout from 50%/50% loads to 50% then 10% load on negative Vout.
6. Unit will shut down above approximately 45V but will be undamaged and will restart when voltage drops into normal range.
7. Recovery time is measured from application of the transient to point at which Vout is within 1% of final value.
8. Tested on release from inhibit.
9. Shall not compromise DC performance.

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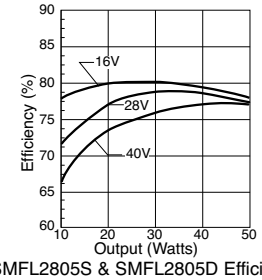
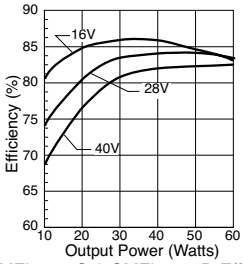
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.



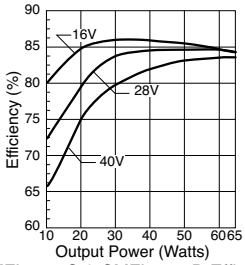
SMFL2805S & SMFL2805D Efficiency

FIGURE 4



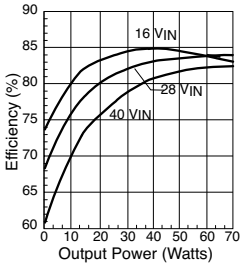
SMFL2812S & SMFL2812D Efficiency

FIGURE 5



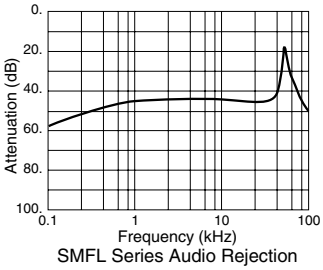
SMFL2815S & SMFL2815D Efficiency

FIGURE 6



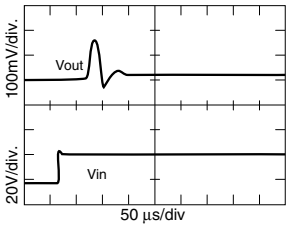
SMFL2828S Efficiency

FIGURE 7



SMFL Series Audio Rejection

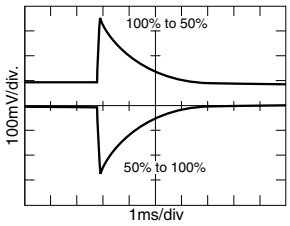
FIGURE 8



16 to 40 V

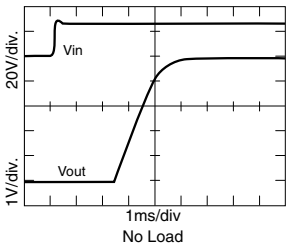
SMFL2805S Step Line Response

FIGURE 9



SMFL2805S Step Load Response

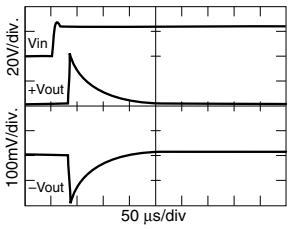
FIGURE 10



No Load

SMFL2805S Turn On Response

FIGURE 11



16 to 40 V

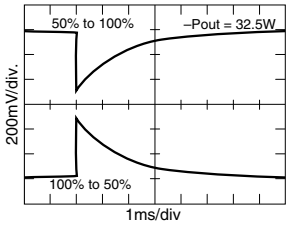
SMFL2815D Step Line Response

FIGURE 12

SMFL Single and Dual DC/DC Converters

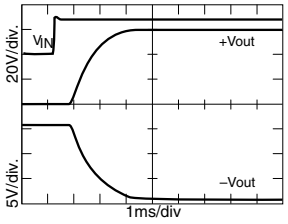
28 VOLT INPUT – 65 WATT

Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.



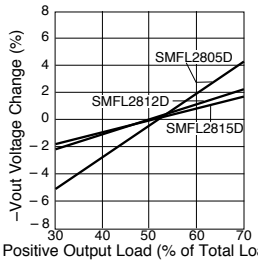
SMFL2815D Step Load Response

FIGURE 13



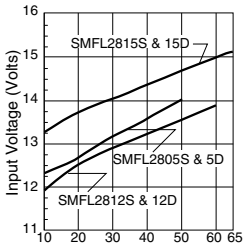
No Load
SMFL2815D Turn On Response

FIGURE 14



$-V_{OUT}$ with shift in load balance
Cross Regulation

FIGURE 15



Low Line Dropout

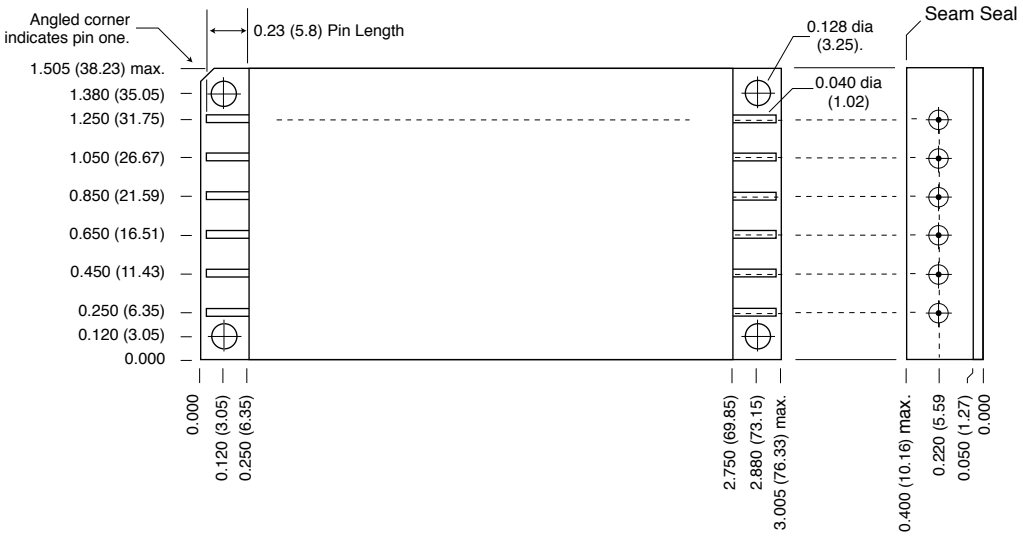
FIGURE 16

SMFL Single and Dual DC/DC Converter Cases

28 VOLT INPUT – 65 WATT

TOP VIEW CASE U*
Flanged case, short-leaded

*Does not require designator in Case Option position of model number.



Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified

CAUTION
Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold, compression glass seal Seal Hole: 0.100 ±0.002 (2.54 ±0.05)

Case U, Rev F, 20100503

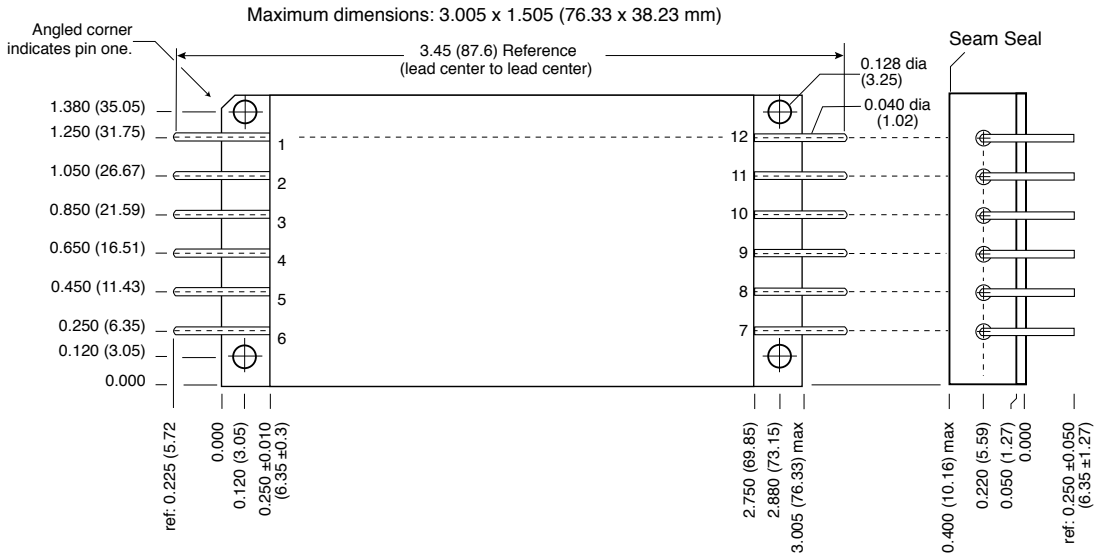
FIGURE 17: CASE U

SMFL Single and Dual DC/DC Converter Cases

28 VOLT INPUT – 65 WATT

TOP VIEW CASE V*
Flanged case, down leaded

*Designator "V" required in Case Option position of model number.



Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified

CAUTION
Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold, compresssion glas seal Seal Hole: 0.120 ±0.002 (3.05 ±0.05)

Case V, Rev F, 2010624
Please refer to the numerical dimensions for accuracy.

FIGURE 18: CASE V

SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

CLASS H AND K, MIL-PRF-38534 ELEMENT EVALUATION

COMPONENT-LEVEL TEST PERFORMED	SPACE PROTOTYPE (O) [1] NON-QML	/H CLASS H QML		/K CLASS K QML	
	M/S [2]	M/S [2]	P [3]	M/S [2]	P [3]
Element Electrical	■	■	■	■	■
Visual		■	■	■	■
Internal Visual		■		■	
Temperature Cycling				■	■
Constant Acceleration				■	■
Interim Electrical				■	
Burn-in				■	
Post Burn-in Electrical				■	
Steady State Life				■	
Voltage Conditioning Aging					■
Visual Inspection					■
Final Electrical		■	■	■	■
Wire Bond Evaluation		■	■	■	■
SEM				■	
C-SAM: Input capacitors only Add'l test, not req. by H or K			■		■

Notes:
1. Non-QML products may not meet all of the requirements of MIL-PRF-38534.
2. M/S = Active components (Microcircuit and Semiconductor Die)
3. P = Passive components, Class H and K element evaluation. Not applicable to Space Prototype ("O") element evaluation.

Definitions:
Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534
SEM: Scanning Electron Microscopy
C-SAM: C - Mode Scanning Acoustic Microscopy

SCREENING TABLE 1: ELEMENT EVALUATION

SMFL Single and Dual DC/DC Converters

28 VOLT INPUT – 65 WATT

CLASS H AND K, MIL-PRF-38534 ENVIRONMENTAL SCREENING AND RHA[1]

	NON-QML [2]	QML [3]			
		CLASS H		CLASS K	
TEST PERFORMED	/OO	/HP	/HR	/KP	/KR
Non-destruct bond pull, Method 2023		■ [4]	■ [4]	■	■
Pre-cap Inspection, Method 2017, 2032	■	■	■	■	■
Temperature Cycle (10 times)					
Method 1010, Cond. C, -65°C to +150°C, ambient	■	■	■	■	■
Constant Acceleration					
Method 2001, 3000 g (Qual 5000 g)	■	■	■	■	■
PIND, Test Method 2020, Cond. A		■ [4]	■ [4]	■	■
Pre burn-in test, Group A, Subgroups 1 and 4	■	■ [4]	■ [4]	■	■
Burn-in Method 1015, +125°C case, typical [5]					
96 hours	■				
160 hours		■	■		
2 x 160 hours (includes mid-BI test)				■	■
Final Electrical Test, MIL-PRF-38534, Group A,					
Subgroups 1 and 4: +25°C case	■				
Subgroups 1 through 6, -55°C, +25°C, +125°C case		■	■	■	■
Hermeticity Test					
Gross Leak, Method 1014	■	■	■	■	■
Fine Leak, Method 1014	■	■	■	■	■
Radiography, Method 2012				■	■
Post Radiography Electrical Test, +25°C case				■ [4]	■ [4]
Final visual inspection, Method 2009	■	■	■	■	■
RHA P: 30 kRad(Si) total dose [6]		■		■	
RHA R: 100 kRad(Si) total dose [6]			■		■
SEE LET 40 MeV-cm^2/mg [7]		■	■	■	■

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes:
1. Redmond site, Interpoint brand, has a DSCC approved Radiation Hardness Assurance plan. Our SMD products with RHA "P" or "R" code met DSCC requirements.
2. Space Prototypes are non-QML products and may not meet all of the requirements of MIL-PRF-38534. "O" in the RHA designator position in Interpoint model numbers indicates DSCC RHA "-" defined as no RHA.
3. All processes are QML qualified and performed by certified operators.
4. Not required by DSCC but performed to assure product quality.
5. Burn-in temperature designed to bring the case temperature to +125°C minimum.
6. Includes low dose rate to the rated total dose (TID)
7. No upset at the pins.

SCREENING TABLE 2: ENVIRONMENTAL SCREENING AND RHA

SCREENING TABLE 2: ENVIRONMENTAL SCREENING