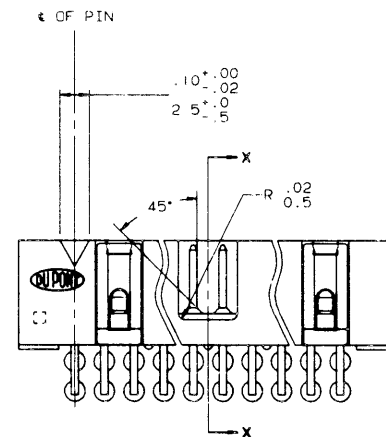
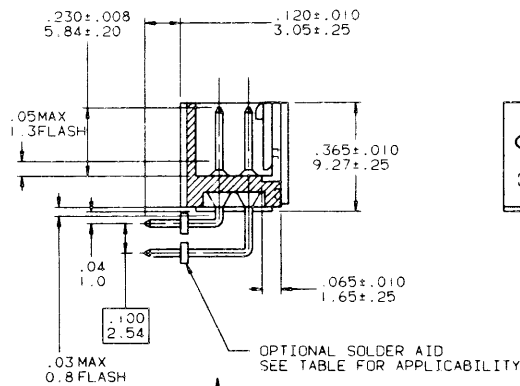
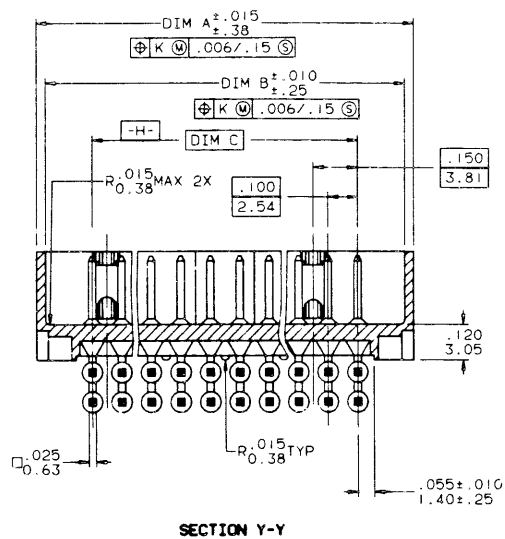
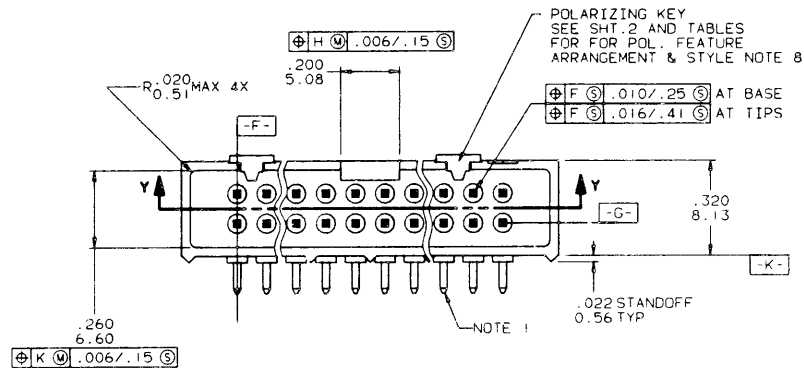


PRODUCT NO
SEE TABLE

REVISIONS			
REV	DESCRIPTION	BY	DATE
A	REDRAW&ADD POL. KEYS	SAR	12/7/88
B	ADDED NOTE 8	JWB	7/9/90



SHEET INDEX		ISSUE	B	B	B	CUSTOMER COPY		DuPont Electronics		DuPont	
SH NO		1	2	3		CODE IDENT		22526		TITLE QUICKER HEADER SLIMLINE	
MODEL		DO NOT SCALE DRAWING				DATE		7/9/90		RIGHT ANGLE 4-WALL	
						DR		J.W. BAIR		W/SOLDER AID & ACYS	
						CHK		M. SMYK		SCALE	
						ENGR		M. SMYK		SIZE	
						APPR		M. SMYK		DWG NO	
										CAD	
										SHEET 1 OF 3	

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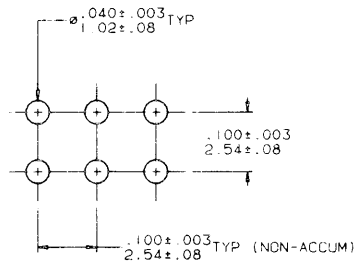
PRODUCT NO
SEE TABLE

KEY FOR PLATING AND OPTIONS

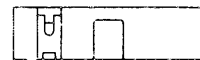
X	TERMINAL PLATING	RETENTION NOTE 7	SOLDER AID NOTE 6	POLARIZING KEY NOTE 8
-0XX	30μ"/.76μ Au OVER 50μ"/1.27μ Ni	YES	YES	YES
-1XX	30μ"/.76μ GXT OVER Au FLASH	YES	YES	YES
-2XX	30μ"/.76μ Au OVER 50μ"/1.27μ Ni	YES	NO	YES
-3XX	30μ"/.76μ GXT OVER Au FLASH	YES	NO	YES

REVISIONS

REV	DESCRIPTION	BY	DATE
B			



RECOMMENDED HOLE PATTERN
SCALE 10:1



2 x 7
STYLE C



2 x 5
STYLE B



2 x 8 THRU 2 x 30
STYLE D

NOTES:

- ① SAME PIN POSITION TOLERANCE APPLIES TO BOTH ENDS OF EACH TERMINAL.
- ② MOLDING MATERIAL: 30% GLASS-FILLED POLYESTER, FLAME RETARDANT PER UL-94VE-0, COLOR: BLUE.
- ③ 1° MAX DRAFT PERMISSIBLE ON ALL SURFACES.
- ④ 4 POUNDS / 1.8 KILOGRAMS MIN. TERMINAL PULL-OUT FORCE.
- ⑤ TERMINAL MATERIAL: PHOSPHORUS BRONZE.
- ⑥ SOLDER AID COMPOSITION 60/40 WITH RMA FLUX.
- ⑦ 15 LBS. / 6.8 KGS. MAX. INSERTION FORCE AND .5 LBS. / .2 KGS. MIN. RETENTION FORCE USING .062/1.57 THICK P.C. BUAPD AND RECOMMENDED HOLE PATTERN.
- ⑧ MOLDED-IN KEYS ARE MANUFACTURER'S OPTION.

SHEET INDEX		ISSUE		DO NOT SCALE DRAWING		TOLERANCE UNLESS OTHERWISE NOTED		INCH/MM		MATERIAL		DRAWN		DATE		CUSTOMER COPY		CODE IDENT		22526		DuPont Electronics		DUPONT	
SH NO		I		---		00± 01/ 0± 3		---		---		J.W. BAIR		7/9/90		---		---		---		TITLE QUICKIE HEADER SLIMLINE		---	
MODEL		---		THIRD ANGLE PROJECTION		000± 005/ 00± 3		---		---		CHK		7/9/90		---		---		---		RIGHT ANGLE 4-WALL		---	
FABULATION		YES		---		0000± 0020/ 000± 051		---		FINISH		ENGR		7/9/90		---		---		---		W/SOLDER AID & KEYS		---	
SHEETS REQUIRED		NO		---		ANGLES 0° 12°		---		---		APPR		7/9/90		---		---		---		SCALE SIZE DWG NO		CAD	
---		---		---		---		---		---		M. SMYK		7/9/90		5/1		D		78534		SHEET 2		---	

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