

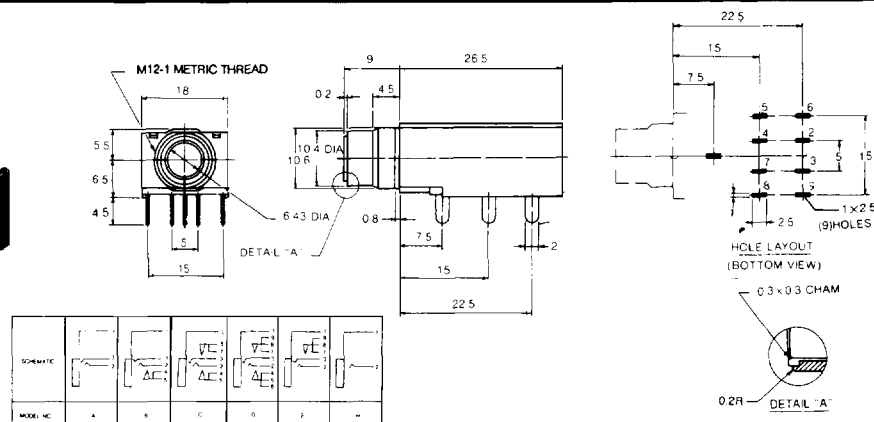
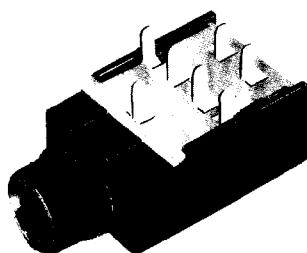
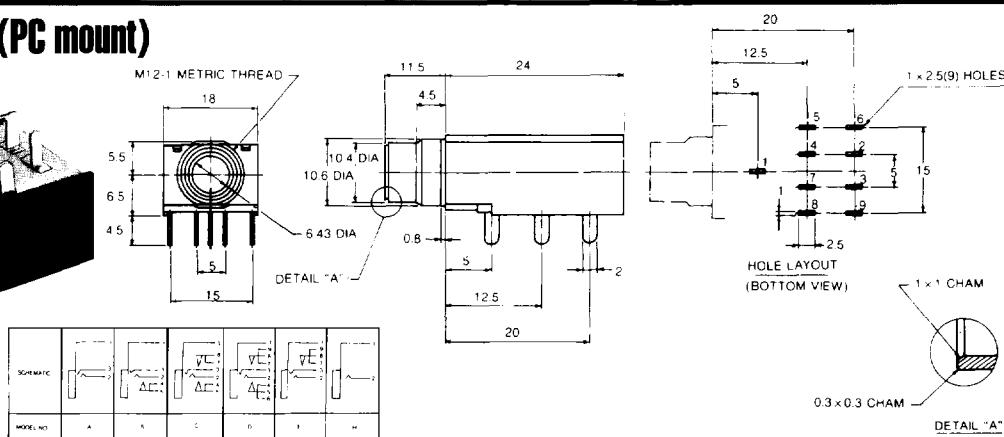
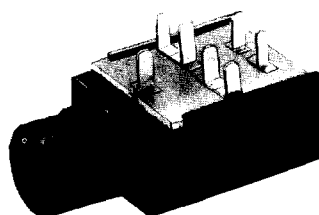
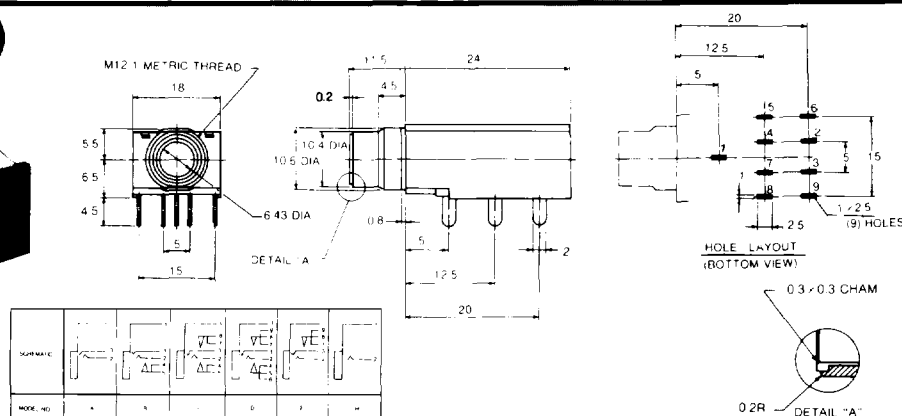
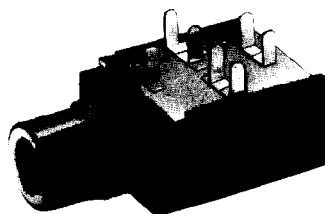
# 6.3 MM AUDIO JACKS

- Insertion and extraction force of jack shall be measured with a load cell or equivalent. The matching plug shall be inserted into and extracted from the jack slowly.
- The value of insertion force:  
Before test or initial: 0.5kg to 3kg.  
After life test: 0.3kg to 3kg.
- The value of extraction force:  
Before test or initial: 0.5kg to 3kg.  
After life test: 0.3kg to 3kg.

The life test to be made by 5,000 cycles of insertion and extraction (with the matching plug) at a rate of 20 to 30 cycles per minute, under no load.

- Insulation resistance between mutually insulated terminals or metallic parts shall not be less than 100 megohms before test or initial, using a 500 volts DC insulation resistance meter.
- Contact resistance between terminals of the jack (to be made a closed circuit ) shall not exceed 30 milliohms before test or initial, and shall not exceed 60 milliohms after life test, at a current of below 100mA and at a frequency of 1KHz, by the voltage drop method or four terminals method.

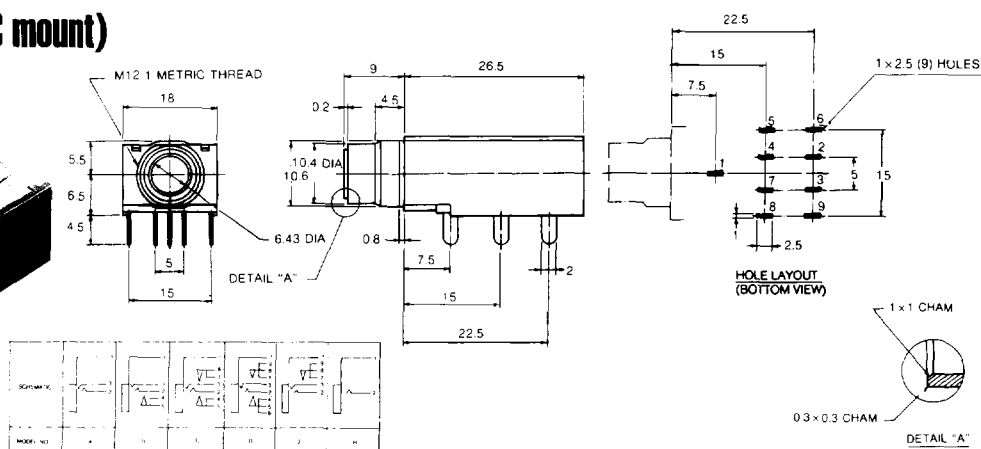
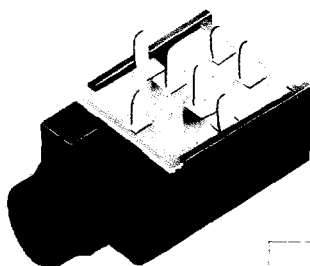
Unless otherwise specified herein, all measurements and tests shall be made at a temperature of 5°C to 35°C and a relative humidity of 40% to 85%.



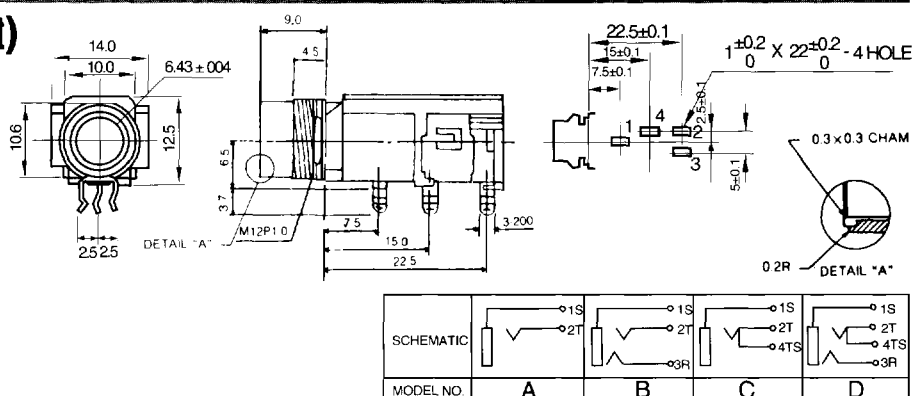
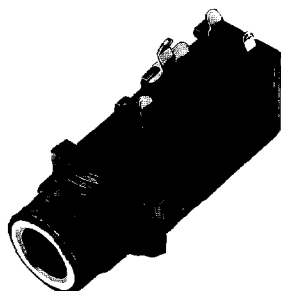
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516-466-0911  
FAX: 516-466-0922

# 6.3 MM AUDIO JACKS

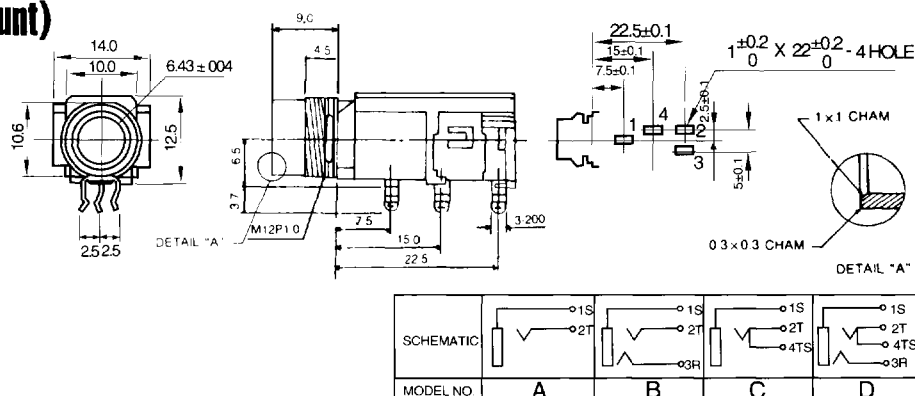
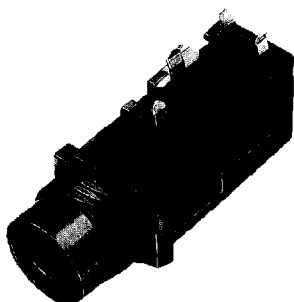
## SJS-0639-1 (PC mount)



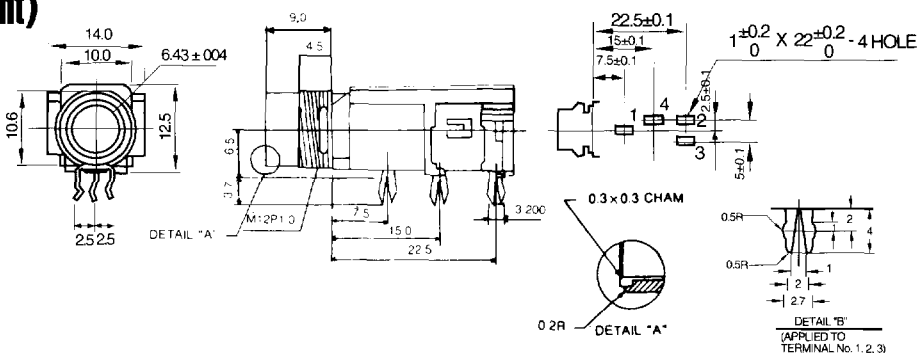
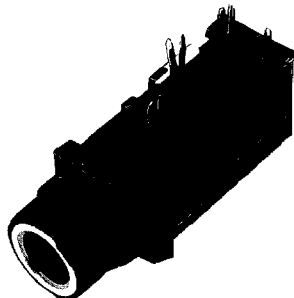
## SJS-0647 (PC mount)



## SJS-0647-1 (PC mount)



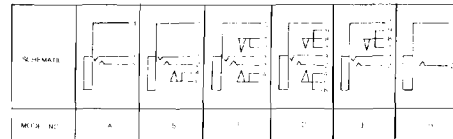
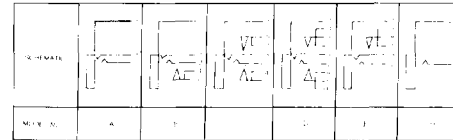
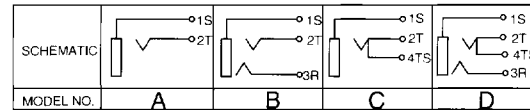
## SJS-0647-K (PC mount)



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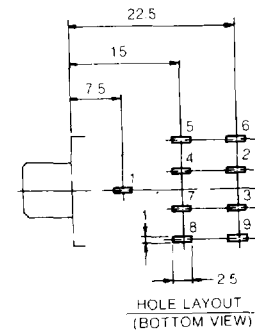
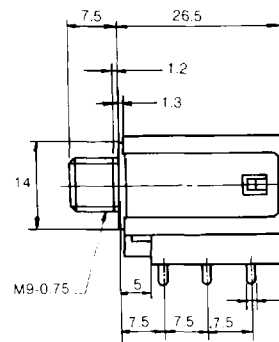
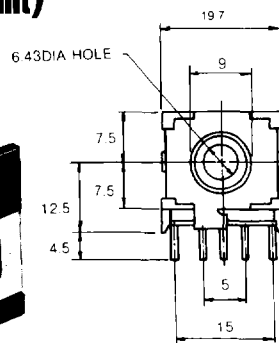
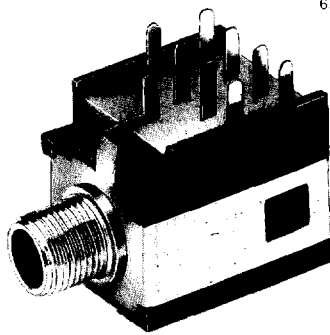
FAX: 516-466-0922



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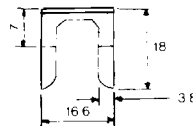
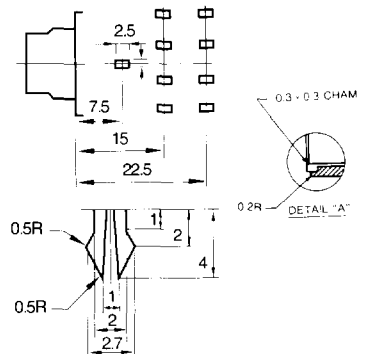
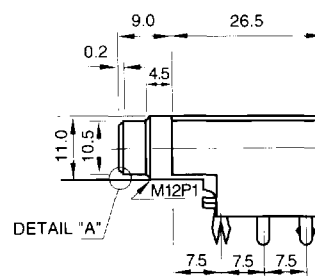
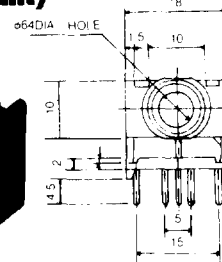
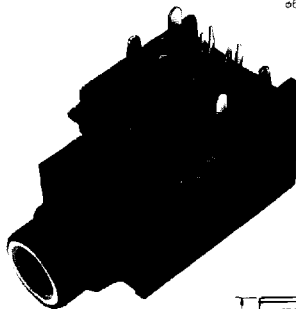
# 6.3 MM AUDIO JACKS

## SJS-0645-Z (PC mount)



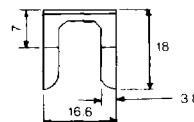
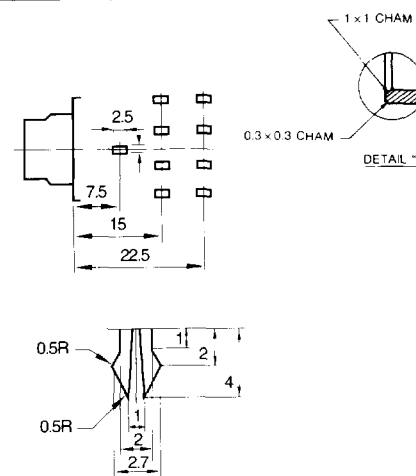
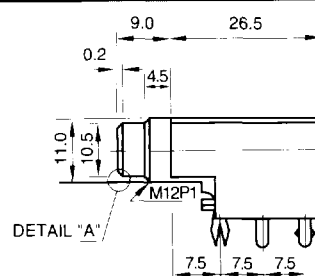
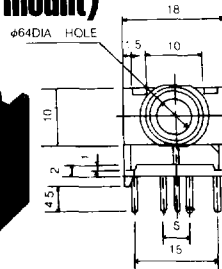
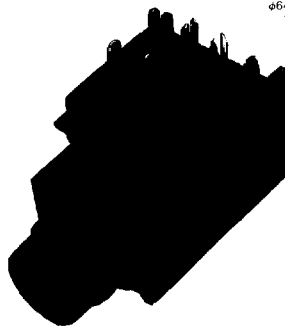
| SCHEMATIC |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F |

## SJS-0648 (PC mount)



| SCHEMATIC |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F |

## SJS-0648-1 (PC mount)



| SCHEMATIC |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F |

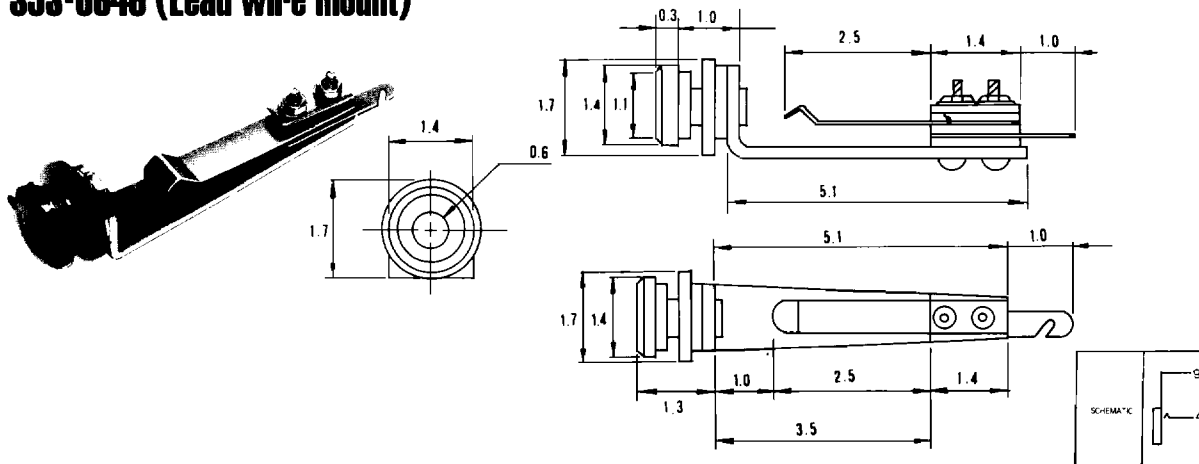
**SHOGYO**

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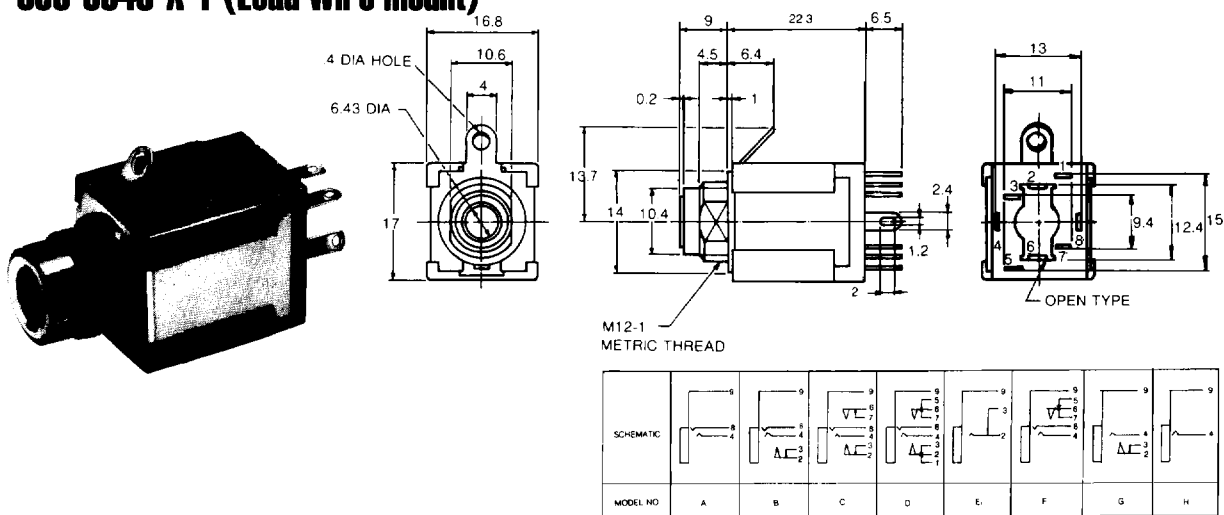
FAX: 518-488-0922

# 6.3 MM AUDIO JACKS

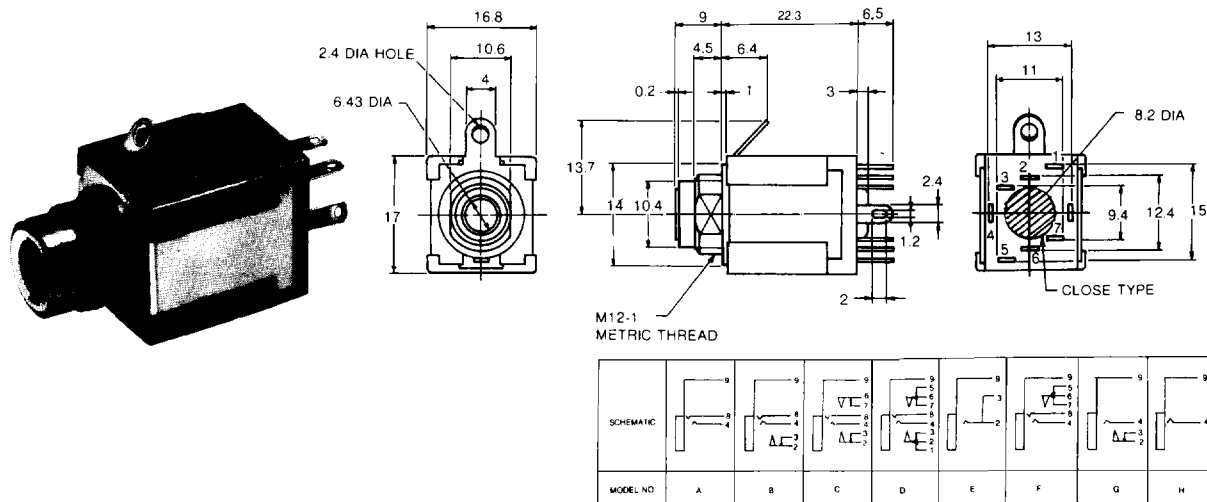
**SJS-0646 (Lead wire mount)**



**SJS-0649-X-1 (Lead wire mount)**



**SJS-0649-X-2 (Lead wire mount)**



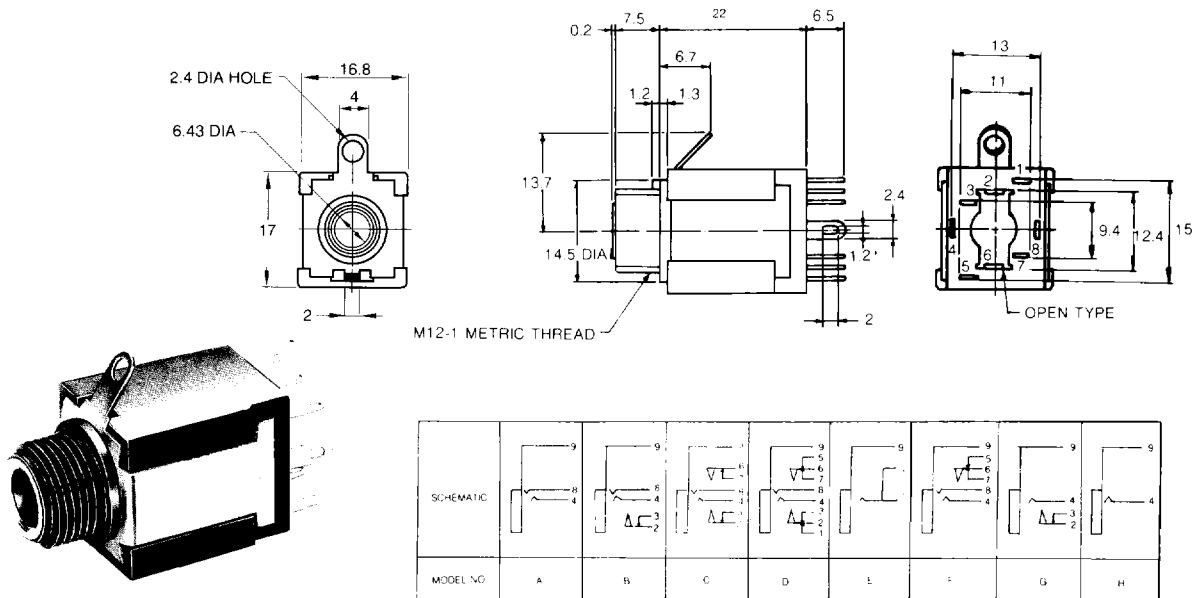
**SHOGYO**

516-466-0911

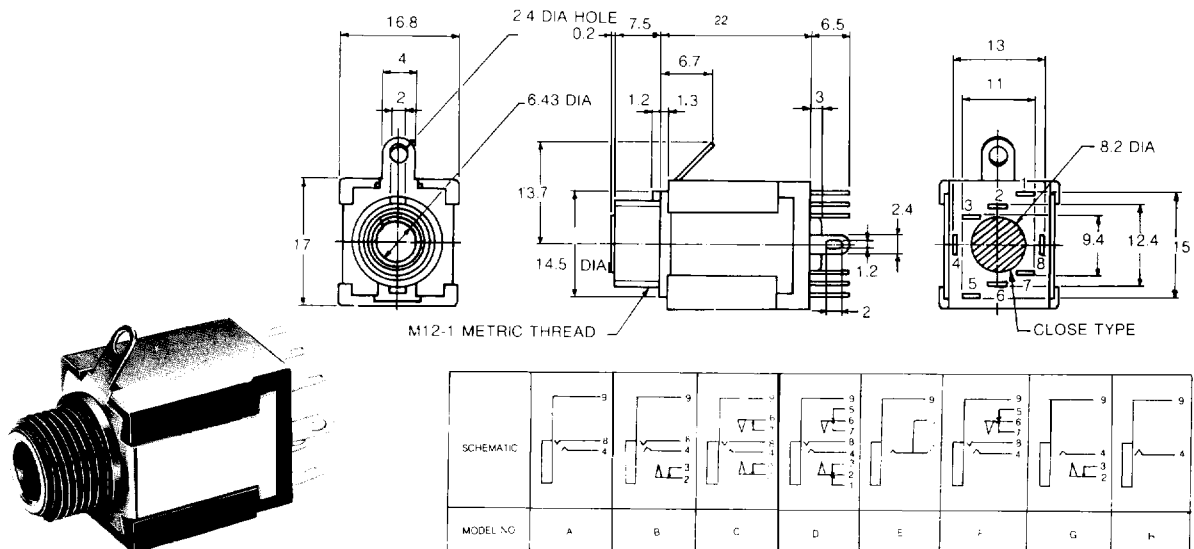
FAX: 516-466-0922

# 6.3 MM AUDIO JACKS

## SJS-0649-Y-1 (Lead wire mount)



## SJS-0649-Y-2 (Lead wire mount)

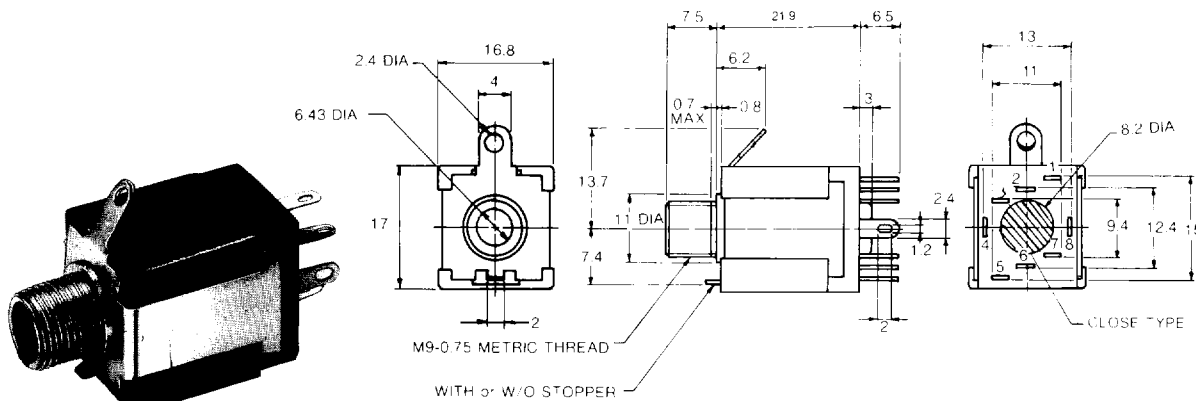


**SHOGYO**

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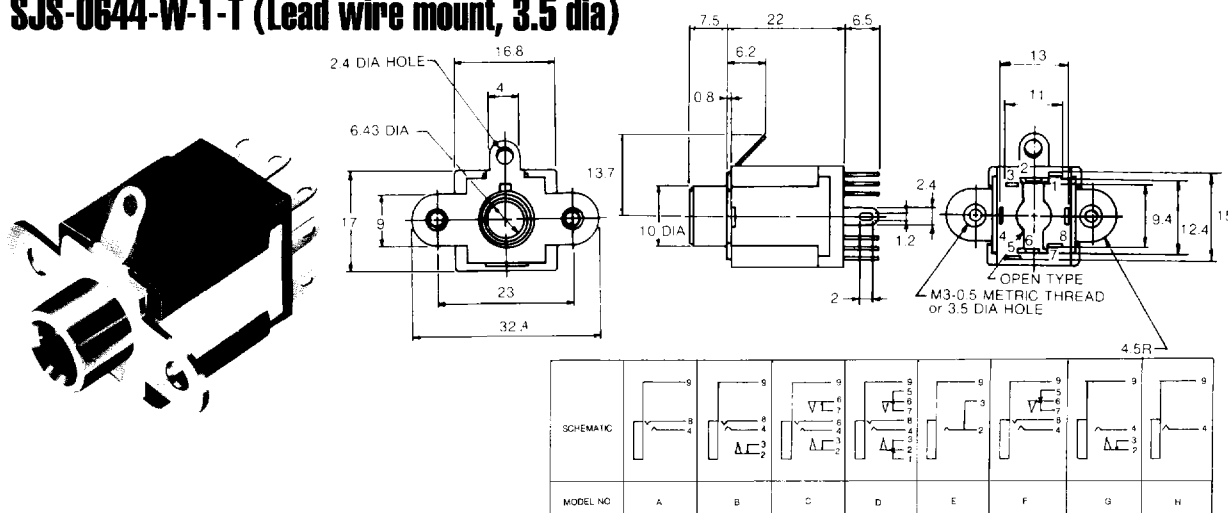
FAX: 516-466-0922

**SJS-0641-Z-U-2 (Lead wire mount, w/stopper)**  
**SJS-0641-Z-V-2 (Lead wire mount, w/o stopper)**



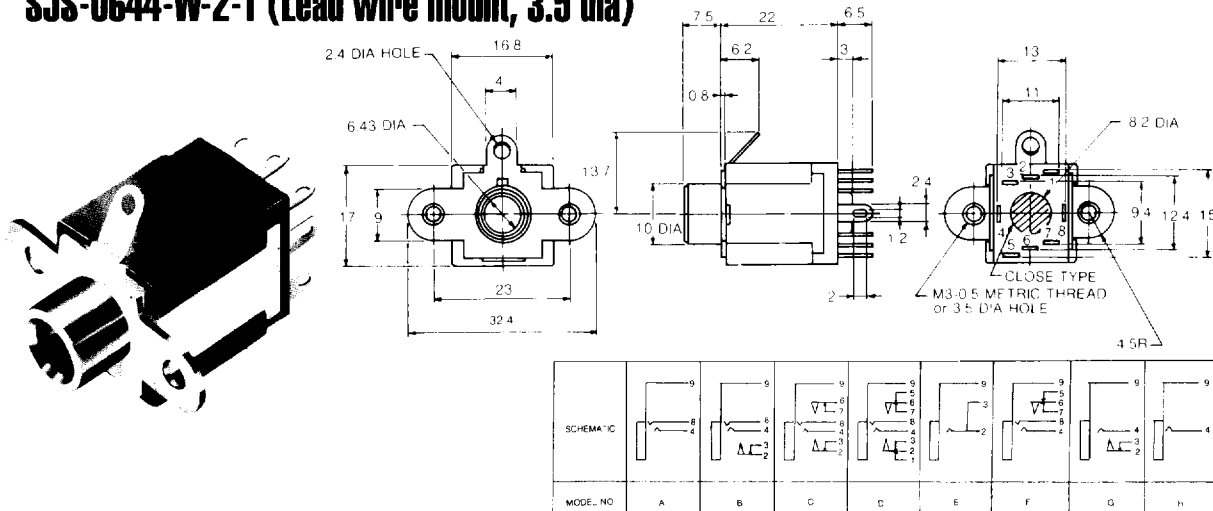
| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO  | A | B | C | D | E | F | G | H |

**SJS-0644-W-1-S (Lead wire mount, M3-0.5)**  
**SJS-0644-W-1-T (Lead wire mount, 3.5 dia)**



| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO  | A | B | C | D | E | F | G | H |

**SJS-0644-W-2-S (Lead wire mount, M3-0.5)**  
**SJS-0644-W-2-T (Lead wire mount, 3.5 dia)**



| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO  | A | B | C | D | E | F | G | H |

# 6.3 MM AUDIO JACKS

**SHOGYO**

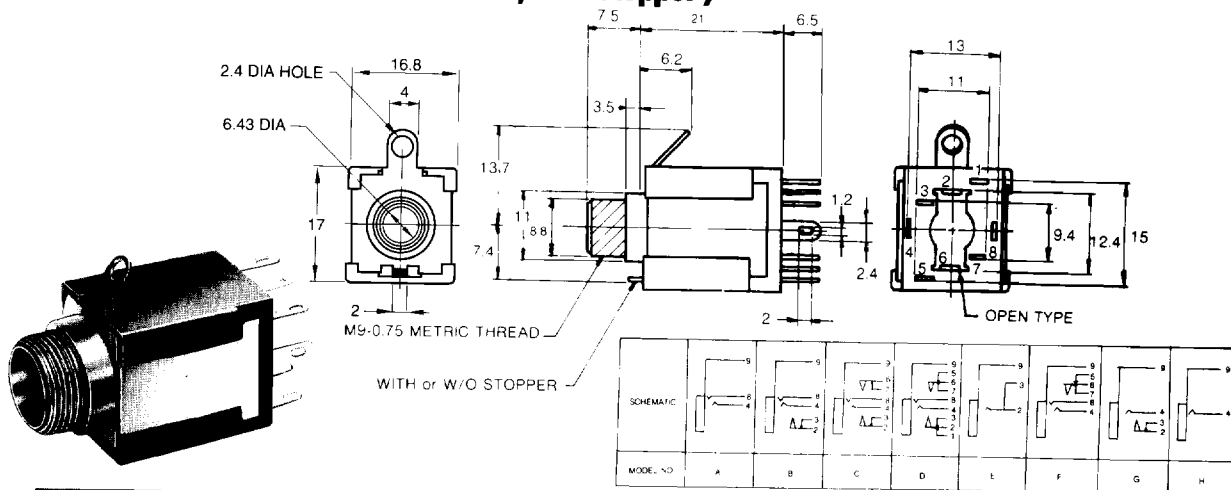
516-468-0911

FAX: 516-468-0922

# 6.3 MM AUDIO JACKS

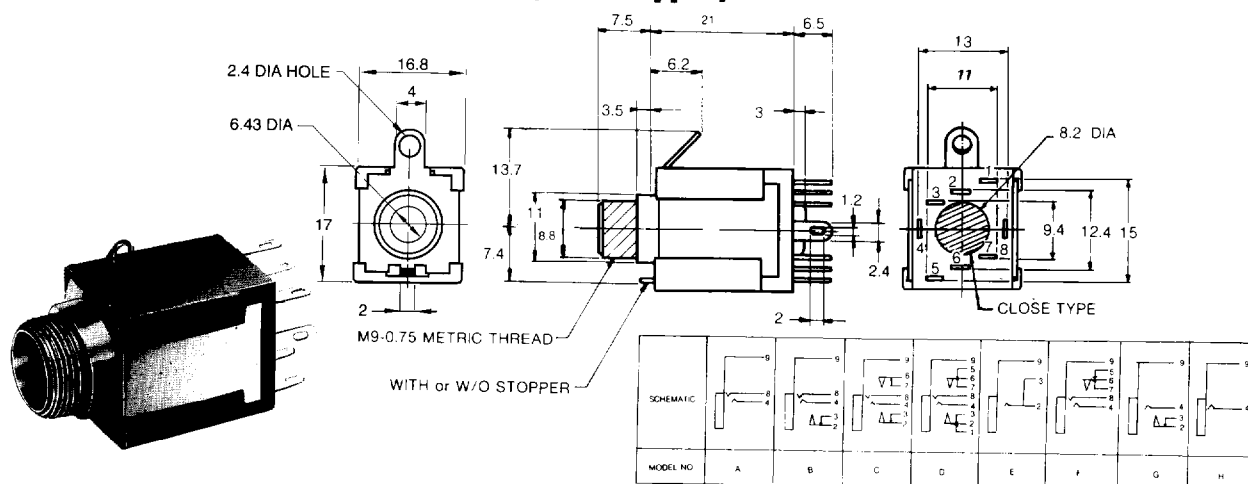
**SJS-0641-X-U-1 (Lead wire mount, w/stopper)**

**SJS-0641-X-V-1 (Lead wire mount, w/o stopper)**



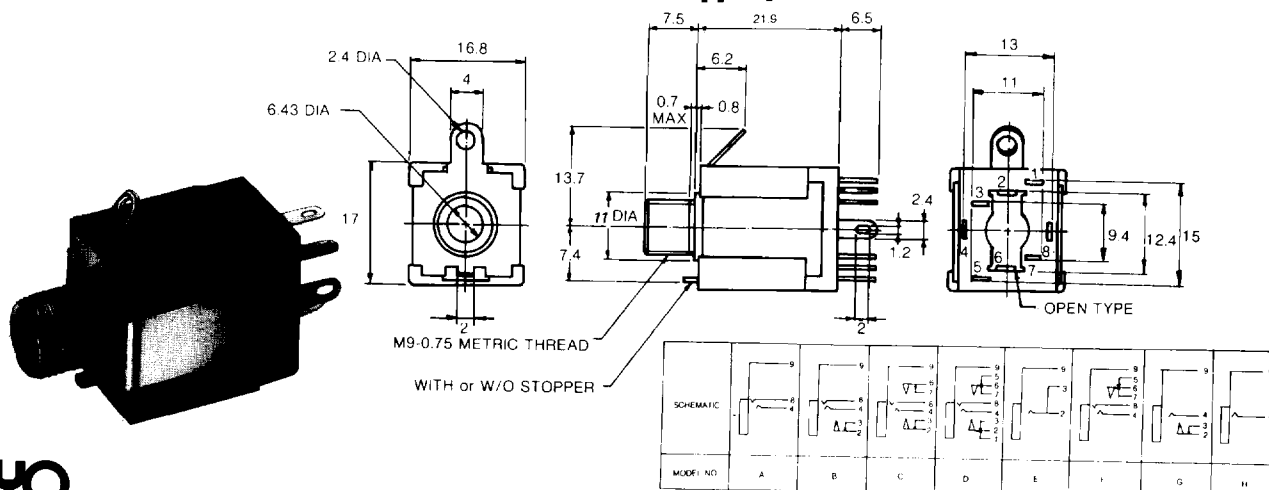
**SJS-0641-X-U-2 (Lead wire mount, w/stopper)**

**SJS-0641-X-V-2 (Lead wire mount, w/o stopper)**



**SJS-0641-Z-U-1 (Lead wire mount, w/stopper)**

**SJS-0641-Z-V-1 (Lead wire mount, w/o stopper)**

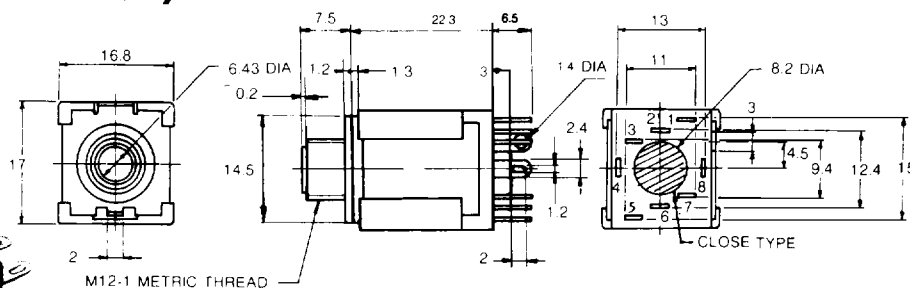
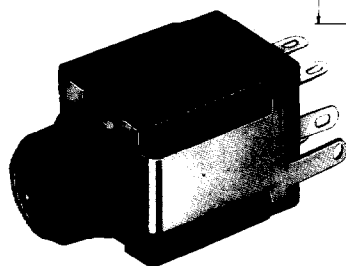


**SHOGYO**

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FAX: 516-466-0922

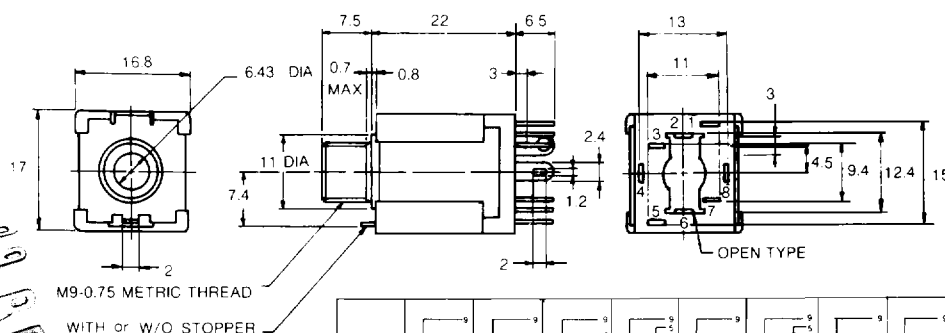
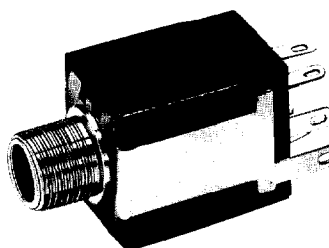
### SJS-0640-Y-2 (Lead wire mount)



|           |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| SCHEMATIC |   |   |   |   |   |   |   |   |
| MODEL NO. | A | B | C | D | E | F | G | H |

**SJS-0640-Z-U-1 (Lead wire mount, w/stopper)**

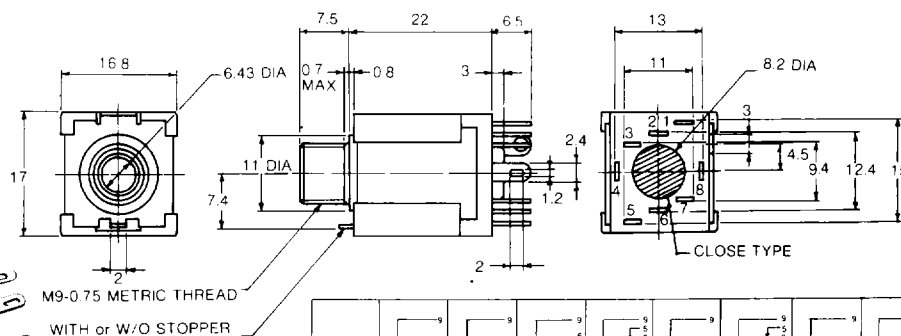
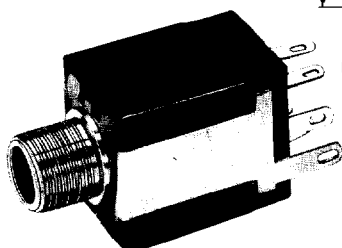
**SJS-0640-Z-V-1 (Lead wire mount, w/o stopper)**



|           |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| SCHEMATIC |   |   |   |   |   |   |   |   |
| MODEL NO  | A | B | C | D | E | F | G | H |

**SJS-0640-Z-U-2 (Lead wire mount, w/stopper)**

**SJS-0640-Z-V-2 (Lead wire mount, w/o stopper)**



|           |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| SCHEMATIC |   |   |   |   |   |   |   |   |
| MODEL NO. | A | B | C | D | E | F | G | H |

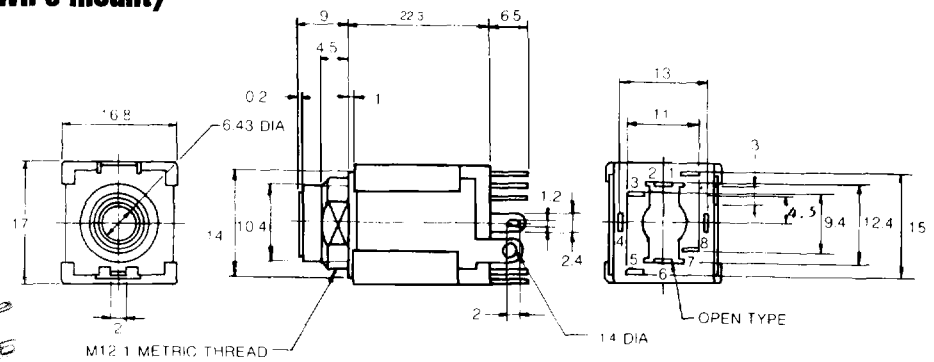
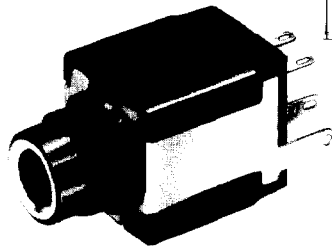
**SHOGYO**

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**FAX: 516-466-0922**

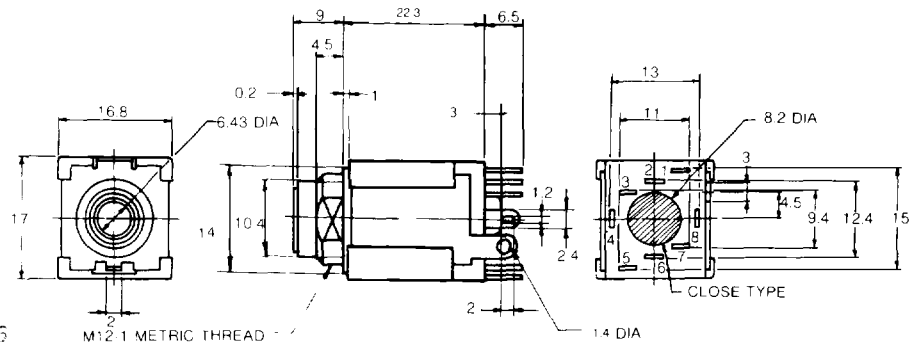
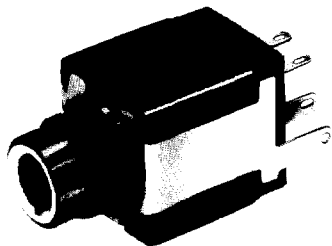
# 6.3 MM AUDIO JACKS

## SJS-0640-X-1 (Lead wire mount)



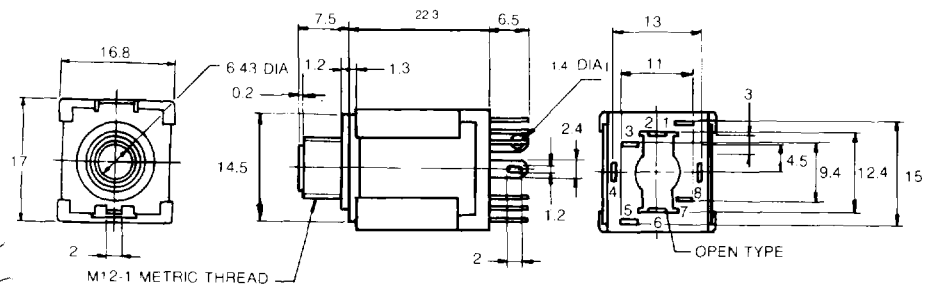
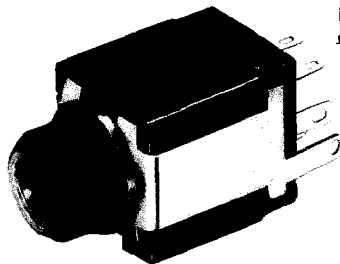
| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F | G | H |

## SJS-0640-X-2 (Lead wire mount)



| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F | G | H |

## SJS-0640-Y-1 (Lead wire mount)



| SCHEMATIC |   |   |   |   |   |   |   |   |
|-----------|---|---|---|---|---|---|---|---|
| MODEL NO. | A | B | C | D | E | F | G | H |

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