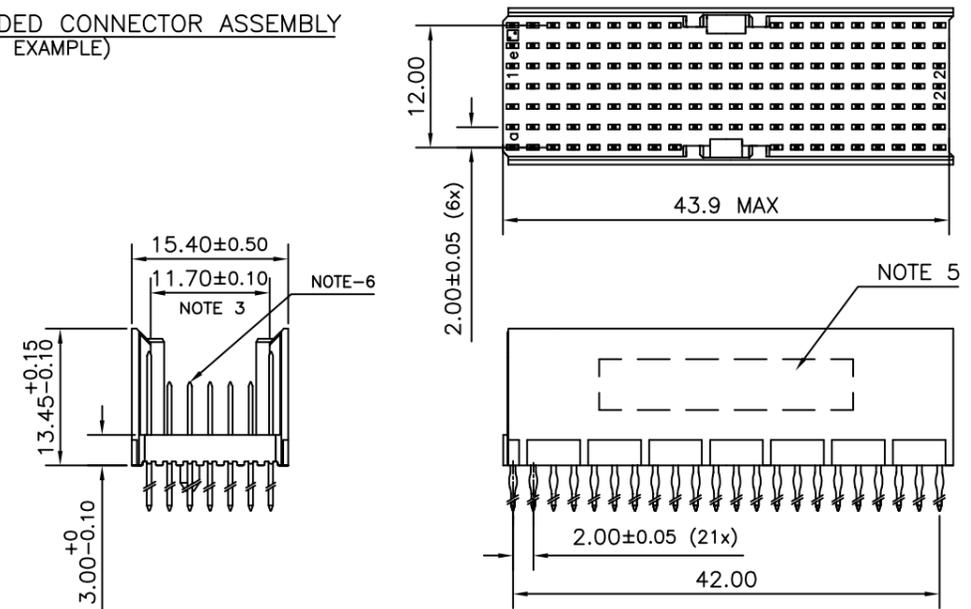


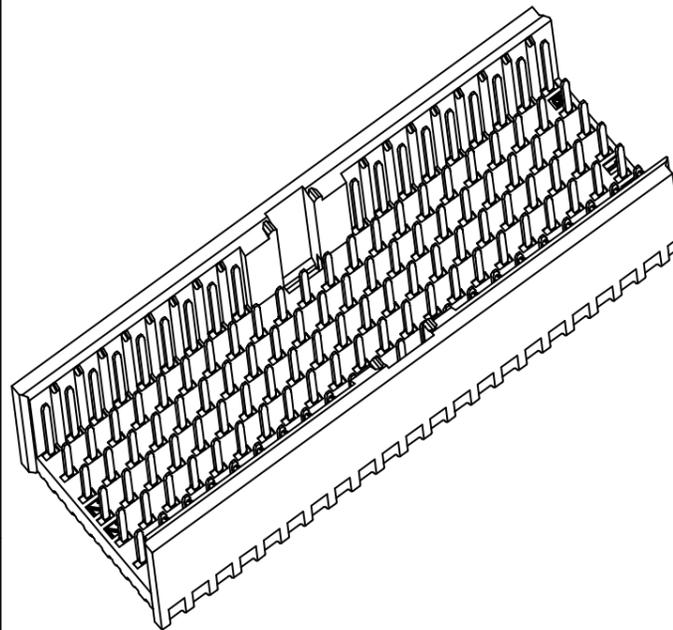
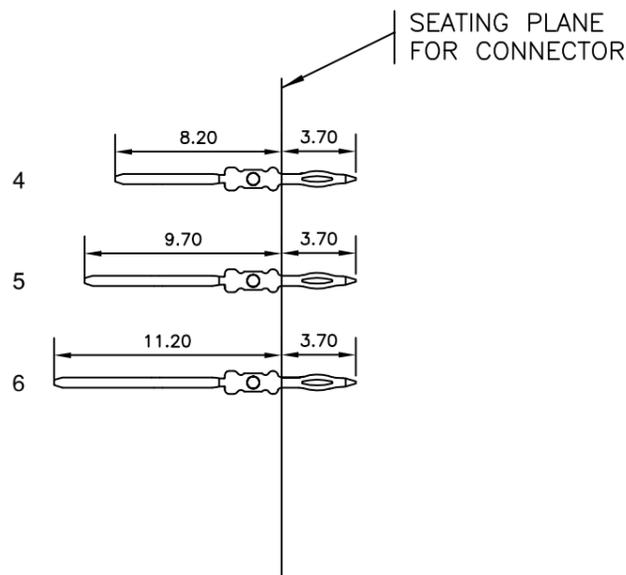
LOADING PATTERN MATING SIDE

f	6	6	6	6	6	6	6	6	6					6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
e	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
d	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
c	5	4	4	5	5	5	4	4	4	4	4	4	4	4	4	4	5	5	5	4	4	5	5	5	4	4	5	5	5
b	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
a	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
z	6	6	6	6	6	6	6	6	6					6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
POS	0	1												1	0														
	1													5															

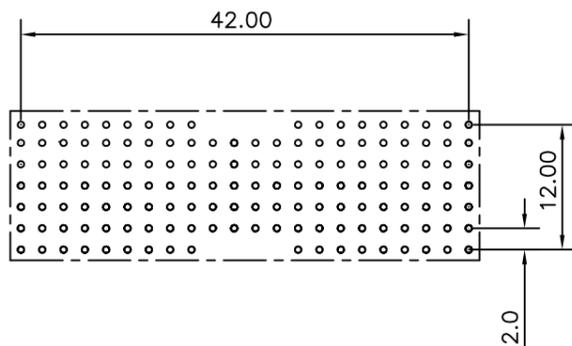
LOADED CONNECTOR ASSEMBLY (FOR EXAMPLE)



CONTACT OVERVIEW



LAY-OUT P.C.B.-HOLE



HM2P68PDT2P1 LEAD FREE INDICATOR : LF = LEAD FREE (DIGIT 15 & 16)
PLATING CODE (DIGIT 13 AND 14) (REF DRW NO. BS,C , 201844 , 003)

NOTES

- THIS PRODUCT IS CSA APPROVED.
 - THIS PRODUCT IS UL RECOGNIZED.
 - MEASURED AT THE BOTTOM.
 - MATERIAL CONTACT: PHOSPHORBRONZE
 HOUSING: CREAM WHITE GLASS FILLED POLYESTER UL-94V0
 - CONNECTOR PRINTED WITH P/N AND DATE CODE.
 - FOR ACTUAL CONTACT LOADINGS, SEE LOADING PATTERN MATING SIDE.
 - SHAPE OF CONNECTOR HOUSING CAN ALTER DEPENDING ON PRODUCTION LOCATION
 - THE PRODUCT (LF) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
 - FOR RECOMMENDED PTH DIMENSIONS REFER DRAWING : BS, A , 201572 , 001
- CATALOG NO: HM2P68PDT2P1----

mat'l. code SEE NOTE 4		surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection 	product family MILLIPACS
ltr	ecn no	dr	date	tolerances unless otherwise specified	title
A	106-0017	MINI	2006-02-20	angles linear .0±0.2	MPACS 5+2R STR HDR CONN TYPE AB 22 POS. (THICK RIB VERSION)
B	106-0141	MINI	2006-08-08	0°±1° .00±0.1	
		dr	MINI K VANDANATH	2006-02-20	scale -
		enr	BIJU K PAUL	2006-02-20	dwg no sheet 1 of 1 size BS, C ,203028, 678 A3
		chr	BIJU K PAUL	2006-08-08	
		appd	BIJU K PAUL	2006-08-08	
sheet index	revision sheet	B	1		type Product Customer Drawing

GEN. ST.	01	02	03	04	05	06	07	08	0D	50	60	70	80	90																	
INT. ST.	10	11	12	13	14	18	20	31	32	33	34	38	39	40	42	43	44	45	46	48	56	70	72	73	75	76	81	82	83	84	88

REV.	DATE	DESCRIPTION	BY	C'K'D'
D	2005-06-01	105-0083	ALEX B	BKP
E	2006-08-03	106-0119	ALEX B	BKP
F	2007-04-11	107-0049	ALEX B	BKP
G	2007-05-17	107-0058	ALEX B	BKP

MILLIPACS : CONTACT PLATING CODE OVERVIEW

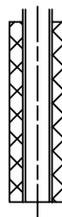
HM2---P----- (L-) (LF)

FOR LEAD FREE PLATING
 OPTIONAL (NOTE 1)
 PLATING CODE (DIGIT 13 AND 14)

PLATING CODE	DESCRIPTION	PERFORMANCE
L9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	TELCORDIA UE
E9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 1 (500 mating cycles)
N9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 2 (250 mating cycles)/ TELCORDIA CO
Z1	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 3 (50 mating cycles)
GE	MALE CONN.: REAR PLUG-UP CONTACTS	TELCORDIA UE
GL	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 1 (500 mating cycles)
GF	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 2 (250 mating cycles)/ TELCORDIA CO
GC	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 3 (50 mating cycles)

NOTE :

- 1) IN CASE OF STR HDR CONNECTORS :
 EXTENSIONS CAN BE ADDED TO THE PLATING CODE
 IF LUBRICATED CONTACTS ARE REQUIRED
 L : LUBRICATED
 L1: LUBRICATED TO MEET TELCORDIA GR-1217 CORE REQUIREMENTS
- 2) PLATING AT EON AREA
 LF : Sn MATT FINISH PLATING
 ALL OTHER PART NOS : SnPb PLATING
- 3) FOR PRODUCT SPEC. REFER GS-12-203



REF NOTE 2 FOR
 EON PLATING

1DEC ±0,2 2DEC ±0,1 ANGLES ±1°	APPR.	DATE	SIGN.	MPACS CONTACT PLATING OVERVIEW	
	DRAFT	2003-03-21	M.Fret	CAT. No. HM2---P----- (L-)	
	CHECKED			 www.fciconnect.com	
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT PRIOR NOTICE.	PROD. MGR.				SCALE
	PR. ENG. MGR.				
ALL DIMENSIONS IN MM	PR. MGT. MGR.				



REFERENCES

BS,C ,201844,003 G