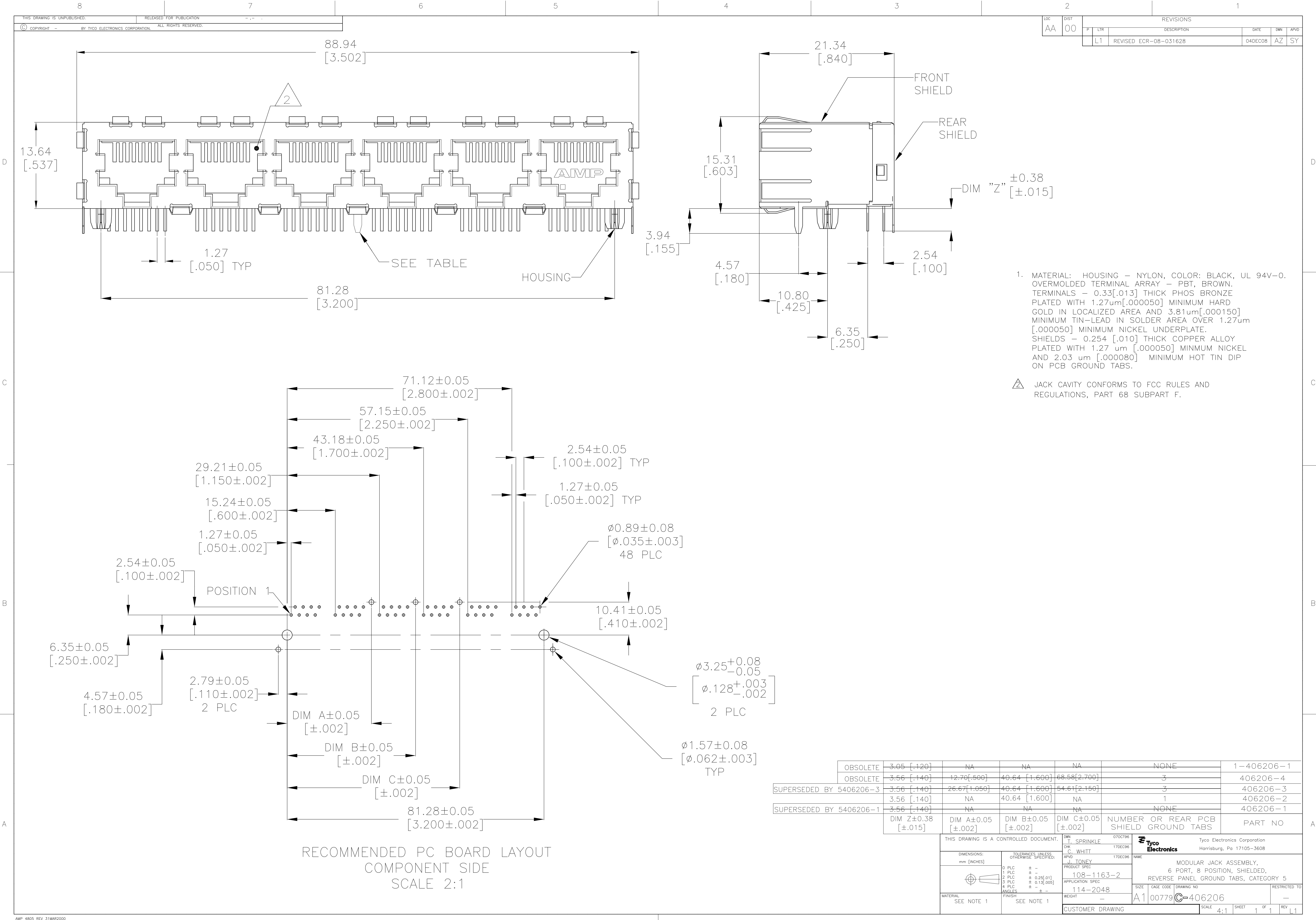




1. MATERIAL: HOUSING - NYLON, COLOR: BLACK, UL 94V-0.
OVERMOLDED TERMINAL ARRAY - PBT, BROWN.
TERMINALS - 0.33[.013] THICK PHOS BRONZE
PLATED WITH 1.27um[.000050] MINIMUM HARD
GOLD IN LOCALIZED AREA AND 3.81um[.000150]
MINIMUM TIN-LEAD IN SOLDER AREA OVER 1.27um
[.000050] MINIMUM NICKEL UNDERPLATE.
SHIELDS - 0.254 [.010] THICK COPPER ALLOY
PLATED WITH 1.27 um [.000050] MINMUM NICKEL
AND 2.03 um [.000080] MINIMUM HOT TIN DIP
ON PCB GROUND TABS.
- △ JACK CAVITY CONFORMS TO FCC RULES AND
REGULATIONS, PART 68 SUBPART F.

OBSOLETE	3.05 [-.120]	NA	NA	NA	NONE	1-406206-1
OBSOLETE	3.56 [-.140]	12.70[.500]	40.64 [1.600]	68.58[2.700]	3	406206-4
SUPERSEDED BY 5406206-3	3.56 [-.140]	26.67[1.050]	40.64 [1.600]	54.61[2.150]	3	406206-3
	3.56 [-.140]	NA	40.64 [1.600]	NA	1	406206-2
SUPERSEDED BY 5406206-1	3.56 [-.140]	NA	NA	NA	NONE	406206-1
	DIM Z±0.38 [±.015]	DIM A±0.05 [±.002]	DIM B±0.05 [±.002]	DIM C±0.05 [±.002]	NUMBER OR REAR PCB SHIELD GROUND TABS	PART NO
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. SPRINKLE 07OCT96	Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
DIMENSIONS: mm [INCHES]		CHK C. WHITT 17DEC96	NAME			
		APVD J. TONEY 17DEC96	PRODUCT SPEC			
			108-1163-2			
			APPLICATION SPEC			
			114-2048			
MATERIAL SEE NOTE 1		FINISH SEE NOTE 1	WEIGHT -	SIZE A1	CAGE CODE 00779	DRAWING NO 406206
		CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 1	REV L1

RECOMMENDED PC BOARD LAYOUT
COMPONENT SIDE
SCALE 2:1