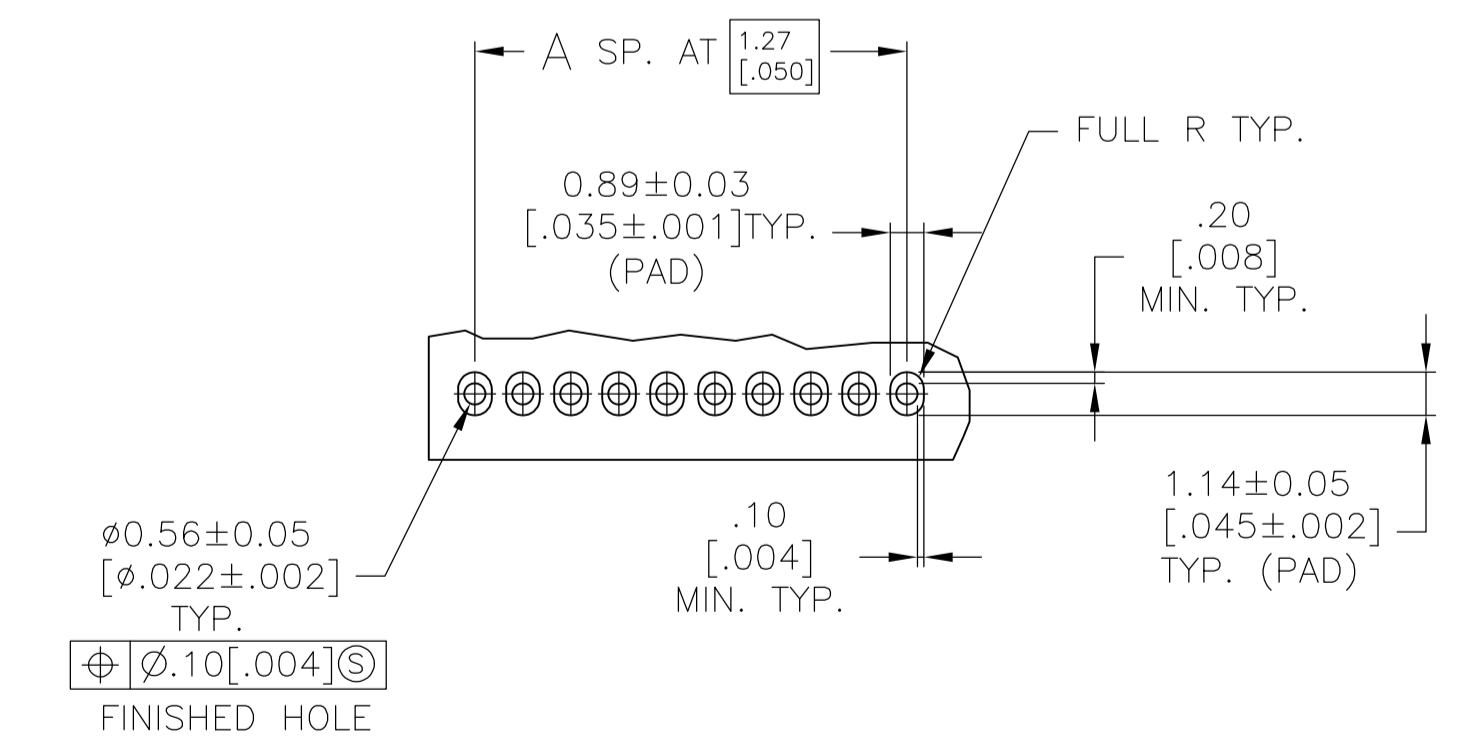
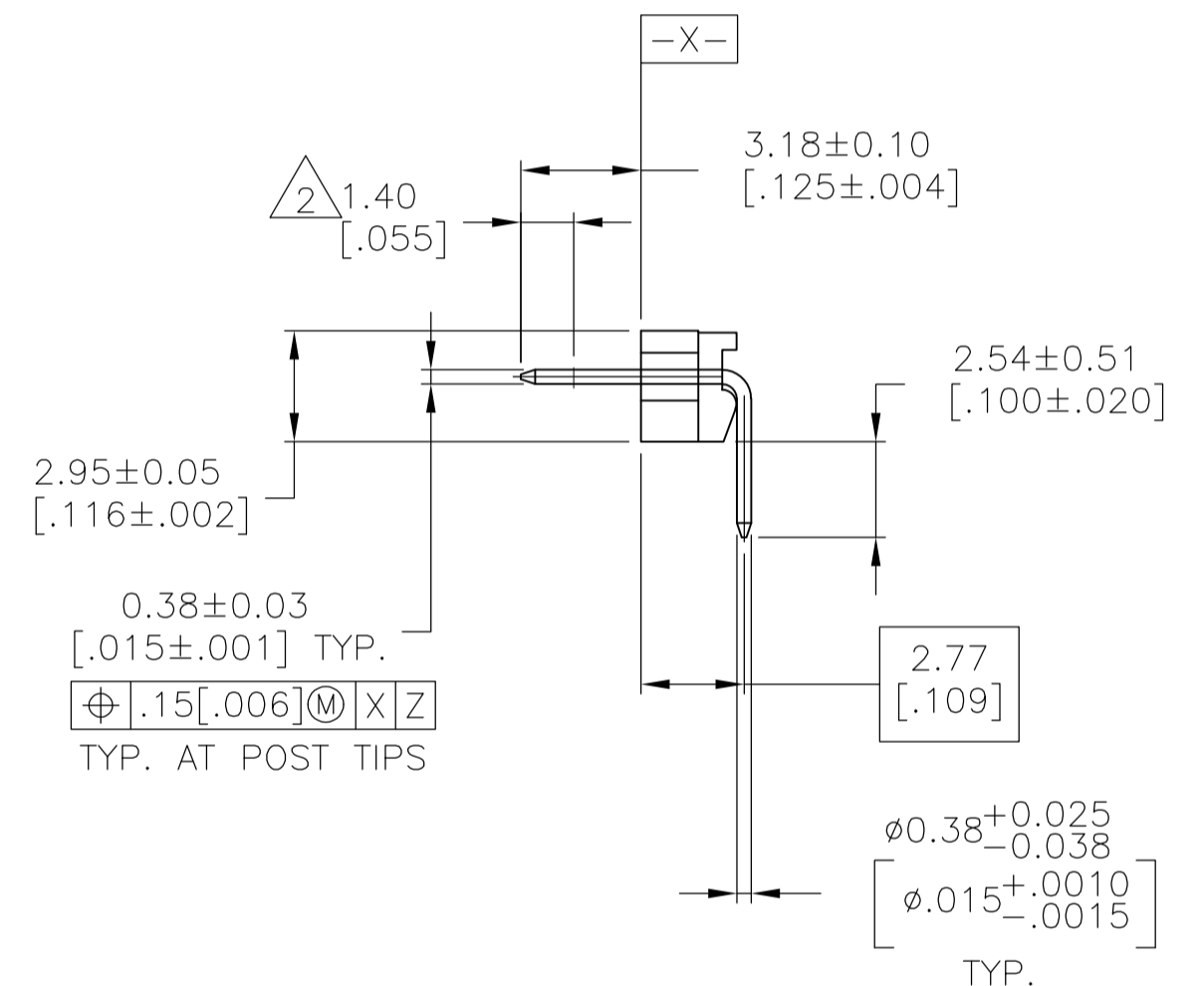
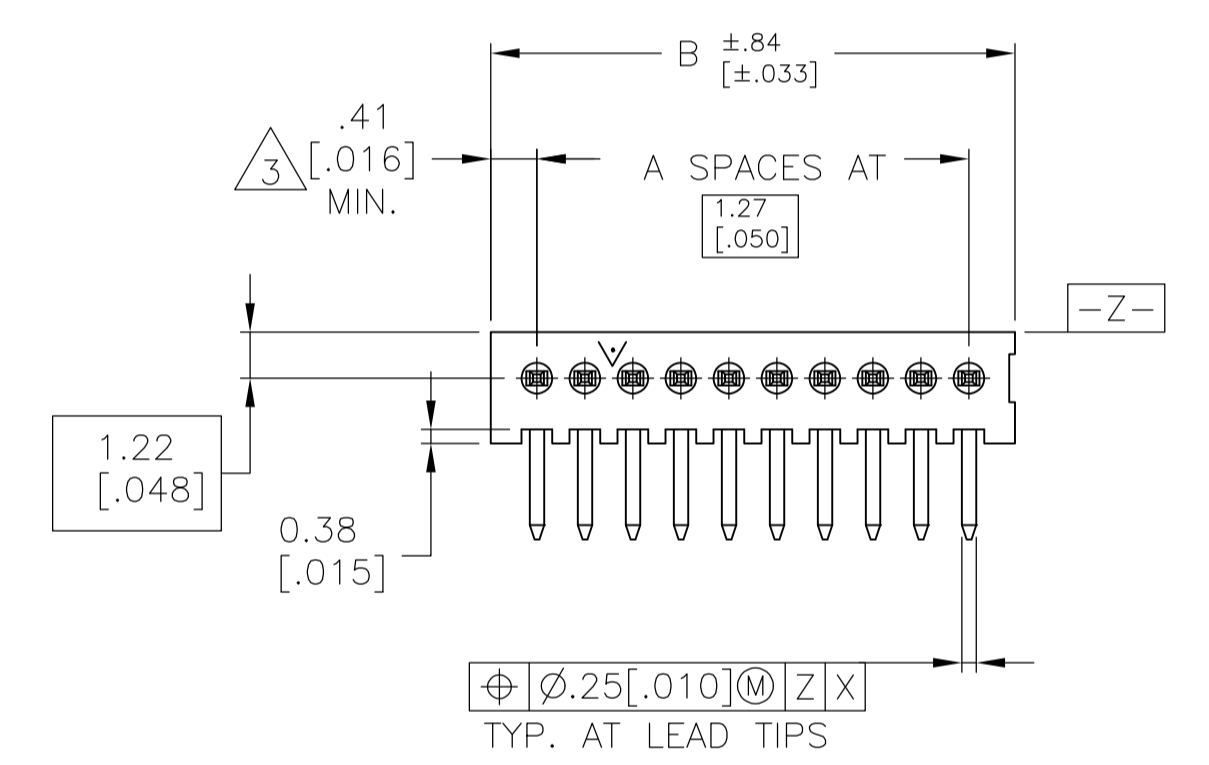
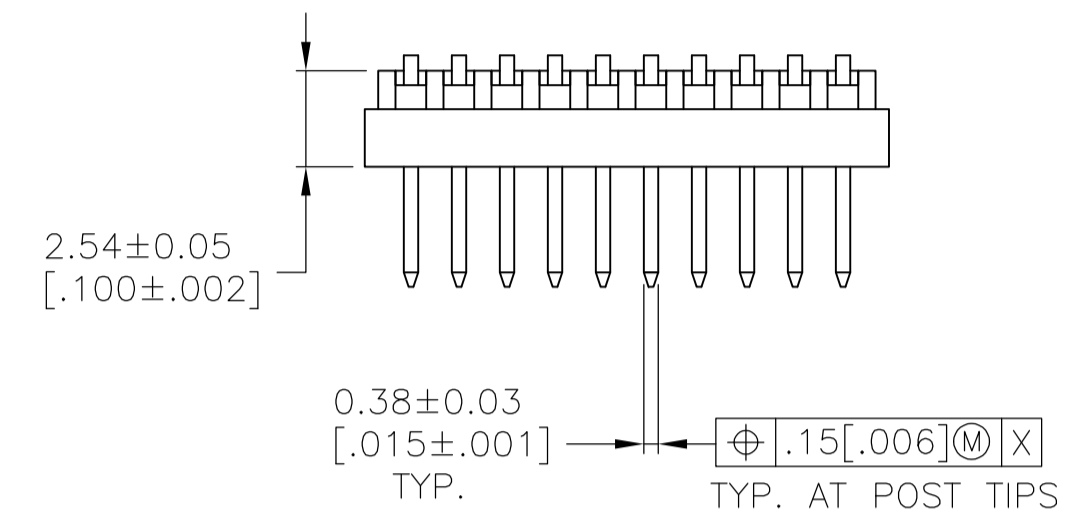


- ① CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN-LEAD; ALL OVER .001270 [.000050] MIN NICKEL
- ② POINT OF MEASUREMENT FOR PLATING THICKNESS
- ③ THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- ④ CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN; ALL OVER .001270 [.000050] MIN NICKEL
- ⑤ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

	39.75 [1.565]	30	31	④	7-104186-0
OBSOLETE	63.88 [2.515]	49	50	④	6-104186-9
OBSOLETE	57.53 [2.265]	44	45	④	6-104186-8
	51.18 [2.015]	39	40	④	6-104186-7
OBSOLETE	44.83 [1.765]	34	35	④	6-104186-6
	38.48 [1.515]	29	30	④	6-104186-5
OBSOLETE	34.67 [1.365]	26	27	④	6-104186-4
⑤ OBSOLETE	32.13 [1.265]	24	25	④	6-104186-3
OBSOLETE	28.32 [1.115]	21	22	④	6-104186-2
	25.78 [1.015]	19	20	④	6-104186-1
⑤ OBSOLETE	21.97 [.865]	16	17	④	6-104186-0
	19.43 [.765]	14	15	④	5-104186-9
OBSOLETE	16.89 [.665]	12	13	④	5-104186-8
⑤ OBSOLETE	15.62 [.615]	11	12	④	5-104186-7
	13.08 [.515]	9	10	④	5-104186-6
OBSOLETE	10.54 [.415]	7	8	④	5-104186-5
	9.27 [.365]	6	7	④	5-104186-4
OBSOLETE	8.00 [.315]	5	6	④	5-104186-3
OBSOLETE	6.73 [.265]	4	5	④	5-104186-2
	5.46 [.215]	3	4	④	5-104186-1
		B	A	NO OF POSN	PART NUMBER

	39.75 [1.565]	30	31	④	2-104186-0
OBSOLETE	63.88 [2.515]	49	50	④	1-104186-9
OBSOLETE	57.53 [2.265]	44	45	④	1-104186-8
⑤ OBSOLETE	51.18 [2.015]	39	40	④	1-104186-7
OBSOLETE	44.83 [1.765]	34	35	④	1-104186-6
⑤ SUPERSEDED BY 6-104186-5	38.48 [1.515]	29	30	④	1-104186-5
OBSOLETE	34.67 [1.365]	26	27	④	1-104186-4
⑤ OBSOLETE	32.13 [1.265]	24	25	④	1-104186-3
OBSOLETE	28.32 [1.115]	21	22	④	1-104186-2
	25.78 [1.015]	19	20	④	1-104186-1
⑤ OBSOLETE	21.97 [.865]	16	17	④	1-104186-0
⑤ SUPERSEDED BY 5-104186-9	19.43 [.765]	14	15	④	104186-9
OBSOLETE	16.89 [.665]	12	13	④	104186-8
⑤ OBSOLETE	15.62 [.615]	11	12	④	104186-7
OBSOLETE	13.08 [.515]	9	10	④	104186-6
⑤ SUPERSEDED BY 5-104186-5	10.54 [.415]	7	8	④	104186-5
OBSOLETE	9.27 [.365]	6	7	④	104186-4
OBSOLETE	8.00 [.315]	5	6	④	104186-3
OBSOLETE	6.73 [.265]	4	5	④	104186-2
	5.46 [.215]	3	4	④	104186-1
		B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIN D. CLOUSER 10-3-88
CIK 10-3-88
T. ZOLA 10-3-88
APVD T. ZOLA 10-3-88

STE TE Connectivity

PRODUCT SPEC: 108-1093
APPLICATION SPEC: 114-25031

HEADERS ASSEMBLY, RIGHT ANGLE, UNSHROUDED, SINGLE ROW, AMPMODU® System 50

SIZE: A1
CAGE CODE: 00779
DRAWING NO: 104186

RESTRICTED TO: CUSTOMER DRAWING

SCALE: 5:1 SHEET: 1 OF 1 REV: R5