

NO

M CODE

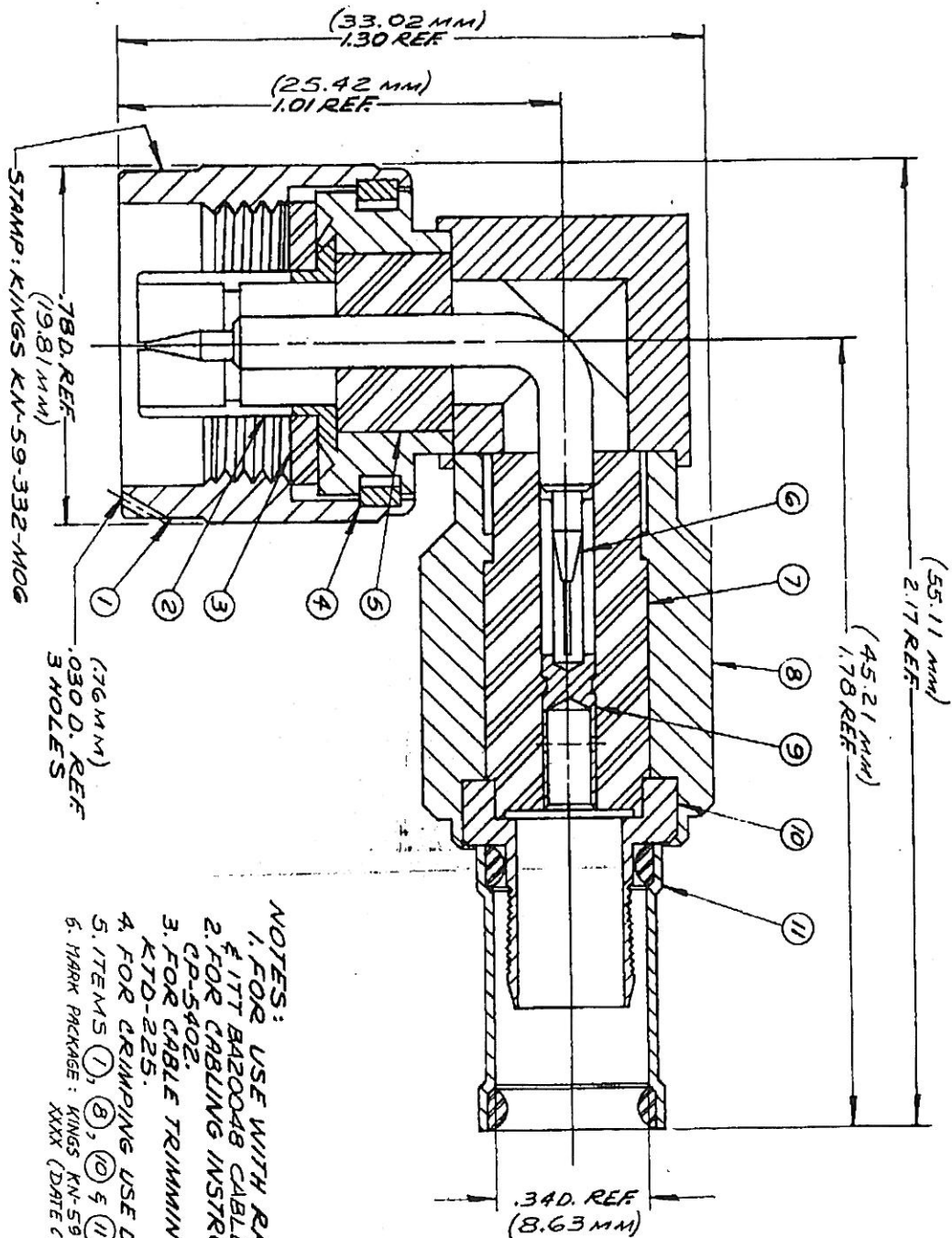
MADE FROM

S-D

REVISIONS

NO	REV	DATE	BY	REVISIONS
0	EX	21 1993		CANADA PAS 29 MATHI
2	CN	31044 G		CN 29MAY97. CNE 29MAY97.
3	M.Z.B.	29 AUG 89		

KN-59-332-M06 (SHEET 1 OF 2)



UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 3 PLACE DECIMALS ± .010
2. 3 PLACE DECIMALS ± .004
3. ANGLES ± 0°30'
4. T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX
3. NO FILE LETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRON INCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING
6. ALL PLATING IN ACCORDANCE WITH MIL 10004.

- NOTES:
1. FOR USE WITH RAYCHEM 5012H3012 & 11T B420048 CABLE.
 2. FOR CABLING INSTRUCTIONS SEE CP-5402.
 3. FOR CABLE TRIMMING USE KTY-1B7 & KTD-225.
 4. FOR DRAMPING USE DIE SIZE 127.
 5. ITEMS (1), (2), (3) & (4) TO HAVE TR-S FINISH.
 6. MARK PACKAGE: KINGS KN-59-332-M06 XXXX (DATE CODE).

MAX. WEIGHT
78 GRAMS

S-D

SCALE 4:1

DESIGN

BY BOEING

N ANGLE PLUG

DATE 4 FEB 91
DRAWN BY: [Signature] DATE 4 FEB 91
KING'S INSTRUMENTS CO. INC.
14511 19TH AVE. S.E.
MUNICIPALITY OF BELLEVILLE

KN-59-332-M06

(SHEET 1 OF 2)

ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	COUPLING NUT	
2	1	OUTER CONTACT	
3	1	GASKET	
4	1	C-RING	
5	1	INSULATOR	
6	1	N ANGLE CONTACT M-M	
7	1	INSULATOR	
8	1	BODY ASS'Y	
9	1	N CAPTIVE CRIMP CONTACT F	1-534-48-MA9
10	1	K-GRIP	
11	1	W/P K-GRIP SLEEVE	2-581-1M27

KN-59-332-M06

REVISIONS

ISSUE	CHANGES
0	ER 21999 PA. 29MAY81
2	CUZB943E CHC 29MAY87
3	CN 31044 C M.Z.B. 9AUG.89


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USED ON:

REF:

FINISH SPEC. KER 10004

PARTS LIST

DRAWN	MJB	DATE	5 FEB 81
APPR.		DATE	6 FEB 81



KN-59-332-M06
(SHEET 2 OF 2)