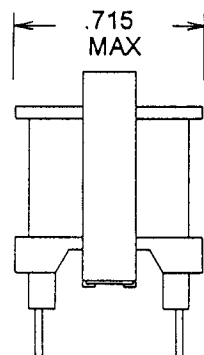


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

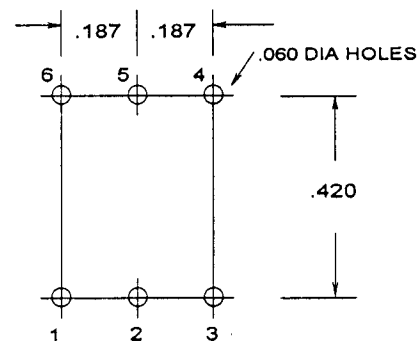
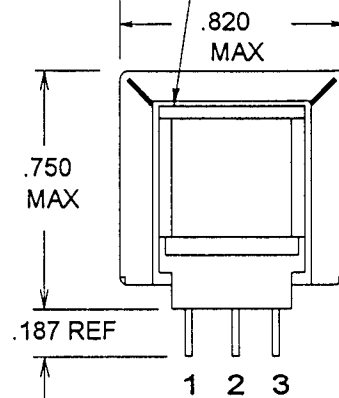
PRODUCTION TESTS

TY-401P.DC2



DOT ABOVE #1 PIN
ON BOBBIN FLANGE

TY-401P TO READ
TOWARD PINS 1,2,3
ON TOP OF
FRAME.



TURN'S RATIO = 100%

DC
RESISTANCE
IN OHMS

1-3 = 76.53 NOM

4-6 = 108 NOM

APPLY = 1V 300 HZ .090 ADC PINS 1-3

INDUCTANCE = 200 mHY MIN (PARALLEL MODE)

HIPOT = 1500V P-S,C

500V S-C

CONTINUITY: 1-3 & 4-6 IN FINAL

IMPREGNATION NOTES =

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

MagneTek

METHOD BUTT W/ .003" GAP

MARKING "TY-401P" ON TOP OF FRAME
DATE & SITE CODE ON SIDE OF FRAME

PART NO. TY-401P