

Customer Information Sheet

DRAWING No.: M80-816XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

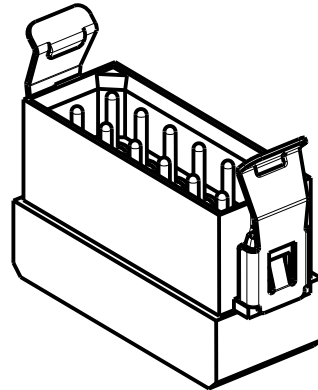
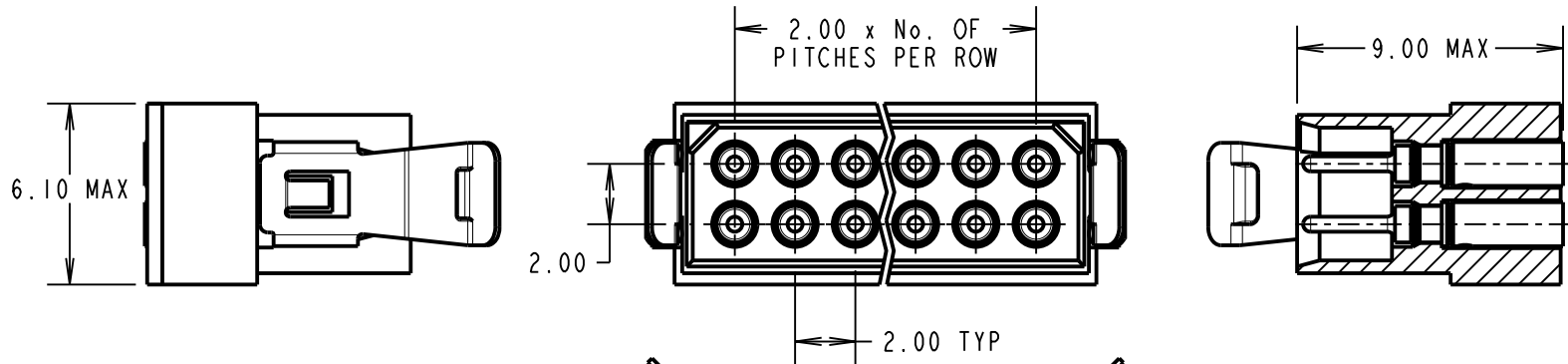
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

ORDER CODE:
M80-816XXXX

TOTAL No. OF WAYS
04, 06, 08, 10, 12

FINISH
05 - GOLD



SPECIFICATIONS:

MATERIAL:
MOULDING = GLASS-FILLED POLYAMIDE 46 UL94V-0, BLACK
CONTACTS = COPPER ALLOY
LATCH = BERYLLIUM COPPER

FINISH:
CONTACTS:
05 = 0.25-0.30µ GOLD
LATCH = 1.25µ NICKEL

ELECTRICAL:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 120V AC/DC
VOLTAGE PROOF = 360V AC/DC
CONTACT RESISTANCE:
INITIAL = 20 mΩ MAX
AFTER CONDITIONING = 25 mΩ MAX
INSULATION RESISTANCE:
INITIAL = 1,000 MΩ MIN
AFTER CONDITIONING = 100 MΩ MIN

MECHANICAL:
DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
BAG (CONTACTS AND MOULDINGS UN-ASSEMBLED)
FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

NOTES:

1. RECOMMENDED WIRE TYPE = BS3G210 TYPE A, PTFE INSULATED, 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
2. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747.
3. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
4. REFER TO INSTRUCTION SHEET IS-01 FOR CRIMPING INSTRUCTIONS AND INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
5. FOR EXTRA CONTACTS USE PART NUMBER M80-0410005.

SM	8	05.08.11	11389
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SEE ABOVE

FINISH:

S/AREA: mm²

TITLE: DATAMATE 2mm PITCH CRIMP DIL FRICTION LATCH PLUG ASSY, SMALL BORE (24-28 AWG)

DRAWING NUMBER: M80-816XXXX

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