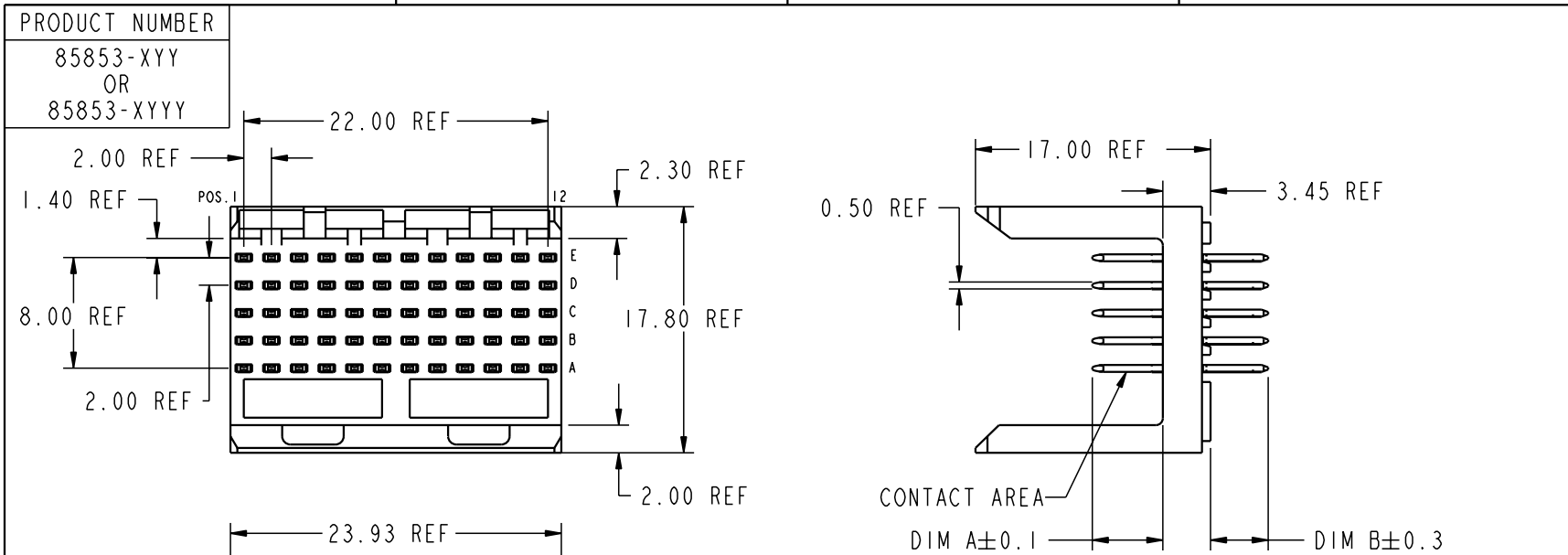


Tous droits strictement réservés. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriété de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**



- NOTES:
- FOR DIM A AND B SEE SHEET 2 AND UP.
  - BODY MATERIAL: LIQUID CRYSTAL POLYMER 30 % GLASS. FLAME RETARDANT ACC. UL 94-V0.
  - PIN MATERIAL: PHOSPHOR BRONZE.
  - PLATING ON PRESS-FIT TAIL AREA SnPb. PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE BELOW.
  - PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
  - ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXXP.
  - PRODUCT MAY ALSO BE AVAILABLE WITH AN ALTERNATIVE PRESS-FIT SECTION. THE PART NUMBERS FOR THIS ALTERNATIVE PRODUCT WILL BE THE SAME AS THE BASE NUMBERS SHOWN IN SUBSEQUENT TABLES WITH THE ADDITION OF THE SUFFIX "H". EXAMPLE: XXXXX-XXXH OR XXXXX-XXXXH.

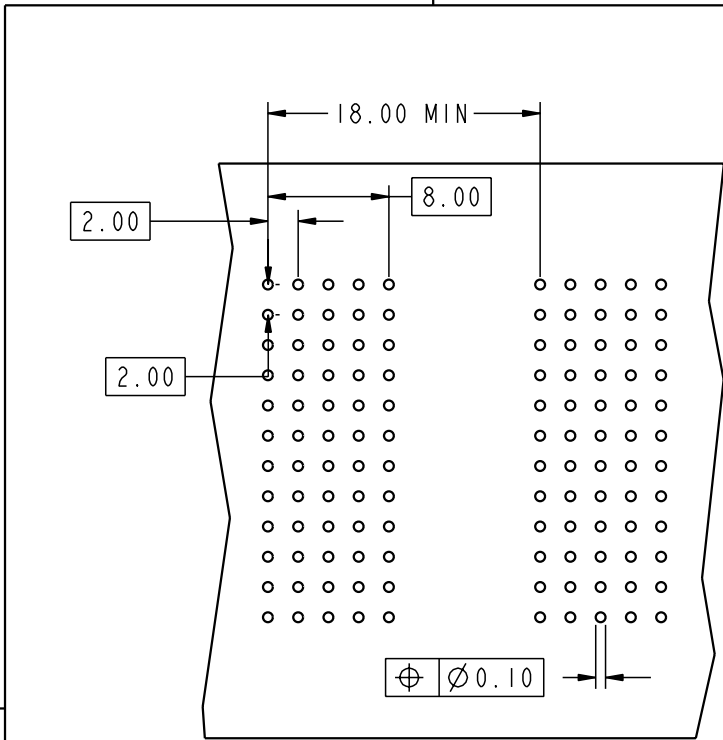
PLATING IN CONTACT AREA	
DASH NUMBER	PERFORMANCE LEVEL
-N1YY OR -N1YYY	TELCORDIA CO (NXT)
-1YY OR -1YYY	TELCORDIA CO
-2YY OR -2YYY	TELECOM CLASS
-3YY OR -3YYY	IEC CLASS 1
-5YY OR -5YYY	TELCORDIA UE
-9YY OR -9YYY	TELCORDIA CO

mat'l code				tolerances unless otherwise specified				CUSTOMER			 www.fciconnect.com					
ltr	ecn no.	dr	date	linear	0.X ±0.3			COPY			title <b>METRAL SIGNAL HEADER          2 MOD, 5 ROW PRESS-FIT</b>					
CE	V03-0030	TAB	02/08/03		0.XX ±0.13			projection								
CF	V03-0238	TAB	02/28/03	angles	.xxx ±.051			 MM scale 2:1			product family		METRAL		code	
CG	V03-0562	HTB	05/15/03		0° ±2°						size		dwg no		213	
CH	V03-0656	HTB	06/11/03	dr	T.BRUNGARD	11/19/99		sheet index		CL CL CL CL CL CL CL CL CL CL CL CL CL		CL CL CL CL CL CL CL CL CL CL CL CL CL				
CJ	V03-0703	HTB	06/25/03	engr	M.STRAWSER	11/19/99										
CK	V03-0734	HTB	07/01/03	chr	M.STRAWSER	11/19/99										
CL	V03-0873	HTB	08/07/03	appd	M.STRAWSER	02/29/00										
cage code				22526				4								

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**



REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE  
SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
25	5.75	15.60
33	7.25	12.90
36	5.75	14.40
49	5.75	15.10
64	5.75	14.90

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
lfr	ecr no.	dr	date	linear	0.X ±0.3	COPY		projection	title	
CL					0.XX ±0.13					METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT
					.XXX ±.051					
				angles	0° ±2°	MM		product family	METRAL	
				dr	T.BRUNGARD	11/19/99	scale	size	dwg no	
				enr	M.STRAWSER	11/19/99		A	85853	code
				chr	M.STRAWSER	11/19/99				213
				appd	M.STRAWSER	02/29/00				sheet
sheet index	revision sheet								2	

Pro/E

cage code 22526

PDM: Rev:CL

STATUS: Released


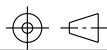

Printed: Sep 24, 2003

Tous droits strictement réservés. Reproduction ou communication à des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriété de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X01	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6
85853-X02	E	3	3	19	3	3	19	3	3	19	3	3	19
	D	3	19	3	3	19	3	3	19	3	3	19	3
	C	19	3	3	19	3	3	19	3	3	19	3	19
	B	3	3	19	3	3	19	3	3	19	3	3	19
	A	3	19	3	3	19	3	3	19	3	3	19	3
85853-X03	E	19	3	19	3	19	3	19	3	19	3	19	3
	D	3	19	3	19	3	19	3	19	3	19	3	19
	C	19	3	19	3	19	3	19	3	19	3	19	3
	B	3	19	3	19	3	19	3	19	3	19	3	19
	A	19	3	19	3	19	3	19	3	19	3	19	3
85853-X04	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	2	2	2	2	2	2	2	2	2	2	2	2
85853-X05	E	7	6	5	5	5	5	5	5	5	5	5	5
	D	7	6	5	5	5	5	5	5	5	5	5	5
	C	7	6	5	5	5	5	5	5	5	5	5	5
	B	7	6	5	5	5	5	5	5	5	5	5	5
	A	7	6	5	5	5	5	5	5	5	5	5	5
85853-X06	E	25	25	25	25	25	25	25	25	25	25	25	25
	D	25	25	25	25	25	25	25	25	25	25	25	25
	C	25	25	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25	25	25
	A	2	2	2	2	2	2	2	2	2	2	2	2
85853-X07	E	33	7	7	7	7	7	7	7	7	7	7	7
	D	36	7	7	7	7	7	7	7	7	7	7	7
	C	33	7	7	7	7	7	7	7	7	7	7	7
	B	36	7	7	7	7	7	7	7	7	7	7	7
	A	33	7	7	7	7	7	7	7	7	7	7	7
85853-X08	E	4	1	1	1	19	1	1	1	1	19	1	1
	D	3	1	1	1	19	1	1	1	1	1	1	1
	C	3	1	1	1	19	1	1	1	1	19	1	1
	B	3	1	1	1	19	1	1	1	1	19	1	1
	A	3	1	1	1	19	1	1	1	1	19	1	1
85853-X09	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	1	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2
85853-X10	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6
85853-X11	E	2	2	2	2	2	4	2	4	2	2	19	2
	D	2	2	2	2	2	4	2	4	2	2	19	2
	C	2	2	2	2	2	4	2	4	2	2	19	2
	B	2	2	2	2	2	4	2	4	2	2	19	2
	A	2	2	2	2	2	4	2	4	2	2	19	2
85853-X12	E	8	8	8	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	20	20	20	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	8	8	8	6	6	6	6	6	6	6	6	6
85853-X13	E	4	4	4	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	19	19	19	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	2	2	2	2	2	2	2	2	2

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	 www.fciconnect.com
ltr	ecr no.	dr	date	linear	COPY	
CL				angles	projection	title
				dr		<b>METRAL SIGNAL HEADER</b> <b>2 MOD, 5 ROW PRESS-FIT</b>
				enr		product family
				chr	MM	METRAL
				appd	1:1	code
sheet	revision					213
index	sheet					sheet
						3
						3

Pro/E 3 coge code 22526 4

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**  
**FCI**

**A**

**B**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X14	E	1	4	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	4	1	4	3	1	1	1
	C	1	1	1	4	1	1	1	4	3	3	1	1
	B	1	4	1	1	1	1	1	4	3	3	1	1
	A	1	1	1	1	1	4	1	4	1	4	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X15	E	1	1	1	4	1	1	1	4	1	1	1	1
	D	1	4	1	1	1	1	4	1	1	1	1	4
	C	1	1	1	1	4	1	1	1	1	4	1	1
	B	1	1	4	1	1	1	1	4	1	1	1	1
	A	1	1	1	1	1	4	1	1	1	1	1	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X16	E	1	1	1	1	1	3	3	1	3	1	1	1
	D	1	1	1	1	1	3	3	1	3	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X17	E	1	4	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	4	1	4	3	4	1	1
	C	1	1	1	4	1	1	1	4	3	3	1	1
	B	1	4	1	1	1	1	1	4	3	3	1	1
	A	1	1	1	1	1	4	1	4	3	4	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X18	E	1	1	1	4	1	1	1	1	4	1	1	1
	D	1	4	1	1	1	1	1	4	1	1	1	1
	C	1	1	1	1	4	1	1	1	1	4	1	1
	B	1	1	4	1	1	1	1	1	4	1	1	1
	A	4	4	1	1	1	4	1	1	1	1	1	4

1 | 2

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X19	E	25	25	25	25	25	25	25	25	25	25	25	25
	D	25	25	25	25	25	25	25	25	25	25	25	25
	C	25	25	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25	25	25
	A	25	25	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X20	E	3	2	2	2	2	2	3	2	2	2	2	2
	D	3	2	2	2	2	2	2	2	2	2	2	3
	C	3	2	2	2	4	4	4	4	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X21	E	2	2	2	2	2	2	2	2	2	2	19	2
	D	2	2	2	2	2	2	2	2	2	2	19	2
	C	2	2	2	2	2	2	2	2	2	2	19	2
	B	2	2	2	2	2	2	2	2	2	2	19	2
	A	2	2	2	2	2	4	2	4	2	2	19	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X22	E	4	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	19	19	19	2	2	19	2	2	2	2	2	2
	B	2	2	2	2	2	4	2	2	2	2	2	2
	A	4	2	2	2	2	4	2	2	2	2	2	2

3 |

3 |

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X23	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	49	49	49	49	49	49	49	49	49	49	49	49
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	49	49	49	49	49	49	49	49	49	49	49	49

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X24	E	6	6	6	6	6	6	6	6	6	20	6	6
	D	6	6	6	6	6	6	6	6	6	20	6	6
	C	6	6	6	6	6	6	6	6	6	20	6	6
	B	6	6	6	6	6	6	6	6	6	6	20	6
	A	6	6	6	6	6	8	6	8	6	6	20	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X25	E	8	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	20	20	20	6	6	20	6	6	6	6	6	6
	B	6	6	6	6	6	8	6	6	6	6	6	6
	A	8	6	6	6	6	8	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X26	E	1	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

**A**

**B**

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>A</b> <b>FCI</b> www.fciconnect.com	
ltr	ecn no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD, 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				0° ±2°	scale	size	dwg no
				dr T.BRUNGARD 11/19/99	1:1	85853	code
				enr M.STRAWSER 11/19/99			213
				chr M.STRAWSER 11/19/99			sheet
				appd M.STRAWSER 02/29/00			4
sheet index	revision sheet						

Pro/E

coge code 22526

4

PDM: Rev:CL

STATUS: Released


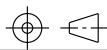

Printed: Sep 24, 2003

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X27	E	5	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7
85853-X28	E	2	2	2	2	2	2	-	2	-	2	-	
	D	2	2	2	2	2	2	-	-	-	-	-	
	C	2	2	2	2	2	2	2	2	-	2	-	
	B	2	2	2	2	2	2	-	-	-	-	-	
	A	2	2	2	2	2	2	-	2	-	2	-	
85853-X29	E	2	-	2	-	2	-	2	-	2	-	2	-
	D	-	-	-	-	-	-	-	-	-	-	-	-
	C	2	-	2	-	2	-	2	-	2	-	2	-
	B	-	-	-	-	-	-	-	-	-	-	-	-
	A	2	-	2	-	2	-	2	-	2	-	2	-
85853-X30	E	2	-	2	-	2	-	3	3	19	19	3	4
	D	-	-	-	-	-	-	3	3	19	19	3	4
	C	2	-	2	-	2	-	3	3	19	19	3	4
	B	-	-	-	-	-	-	3	3	19	19	3	4
	A	2	-	2	-	2	-	3	3	19	19	3	4
85853-X31	E	2	-	2	-	2	-	4	2	2	2	2	2
	D	-	-	-	-	-	-	4	2	2	2	2	2
	C	2	-	2	-	2	-	4	2	2	2	2	2
	B	-	-	-	-	-	-	4	2	2	2	2	2
	A	2	-	2	-	2	-	4	2	2	2	2	2
85853-X32	E	20	7	7	7	7	7	20	7	7	7	6	5
	D	20	7	7	7	7	7	20	7	7	7	6	5
	C	20	7	7	7	7	7	20	7	7	7	6	5
	B	20	7	7	7	7	7	20	7	7	7	6	5
	A	20	7	7	7	7	7	20	7	7	7	6	5
85853-X33	E	20	7	7	7	7	7	20	7	7	7	7	7
	D	20	7	7	7	7	7	20	7	7	7	7	7
	C	20	7	7	7	7	7	20	7	7	7	7	7
	B	20	7	7	7	7	7	20	7	7	7	7	7
	A	20	7	7	7	7	7	20	7	7	7	7	7
85853-X34	E	2	-	2	-	2	-	2	2	2	2	2	2
	D	-	-	-	-	-	-	2	2	2	2	2	2
	C	2	-	2	-	2	-	2	2	2	2	2	2
	B	-	-	-	-	-	-	2	2	2	2	2	2
	A	2	-	2	-	2	-	2	2	2	2	2	2
85853-X35	E	19	3	3	3	3	3	19	3	3	3	2	1
	D	19	3	3	3	3	3	19	3	3	3	2	1
	C	19	3	3	3	3	3	19	3	3	3	2	1
	B	19	3	3	3	3	3	19	3	3	3	2	1
	A	19	3	3	3	3	3	19	3	3	3	2	1
85853-X36	E	19	3	3	3	3	3	19	3	3	3	3	3
	D	19	3	3	3	3	3	19	3	3	3	3	3
	C	19	3	3	3	3	3	19	3	3	3	3	3
	B	19	3	3	3	3	3	19	3	3	3	3	3
	A	19	3	3	3	3	3	19	3	3	3	3	3
85853-X37	E	1	-	1	-	1	-	1	-	1	-	1	-
	D	-	-	-	-	-	-	-	-	-	-	-	-
	C	1	-	1	-	1	-	1	-	1	-	1	-
	B	-	-	-	-	-	-	-	-	-	-	-	-
	A	1	-	1	-	1	-	1	-	1	-	1	-
85853-X38	E	19	19	19	19	-	19	-	19	-	19	-	19
	D	19	19	19	19	-	19	-	19	-	19	-	19
	C	19	19	19	19	-	19	-	19	-	19	-	19
	B	19	19	19	19	-	19	-	19	-	19	-	19
	A	19	19	19	19	-	19	-	19	-	19	-	19
85853-X39	E	3	3	7	3	3	7	7	7	7	7	7	7
	D	3	3	7	3	3	7	7	7	7	7	7	7
	C	3	7	7	3	7	7	7	7	7	7	7	7
	B	3	3	3	3	3	7	7	7	7	7	7	7
	A	3	3	3	3	3	3	3	3	3	3	3	3

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	 www.fciconnect.com
ltr	ecr no.	dr	date	linear	COPY	
CL				angles	projection	title
				dr		<b>METRAL SIGNAL HEADER</b> <b>2 MOD, 5 ROW PRESS-FIT</b>
				enr		product family
				chr	MM	METRAL
				appd	1:1	code
sheet	revision					213
index	sheet					5
						size
						dwg no
						85853
						sheet
						5

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X40	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	1
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4
85853-X41	E	3	-	3	3	-	3	3	-	3	3	-	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3
85853-X42	E	2	2	2	2	2	2	1	1	1	1	1	1
	D	2	2	2	2	2	2	1	1	1	1	1	1
	C	1	1	1	1	1	1	2	2	2	2	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1
85853-X43	E	2	2	2	2	2	2	5	5	5	5	5	5
	D	2	2	2	2	2	2	5	5	5	5	5	5
	C	1	1	1	1	1	1	6	6	6	6	5	5
	B	1	1	1	1	1	1	5	5	5	5	5	5
	A	1	1	1	1	1	1	5	5	5	5	5	5
85853-X44	E	6	6	6	6	6	6	5	5	5	5	5	5
	D	6	6	6	6	6	6	5	5	5	5	5	5
	C	5	5	5	5	5	5	6	6	6	6	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X45	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	5	6	6	6	6	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5
85853-X46	E	2	2	2	2	1	2	2	2	2	2	2	2
	D	2	2	2	2	1	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2
85853-X47	E	-	5	5	-	5	5	-	5	5	-	5	5
	D	-	5	5	-	5	5	-	5	5	-	5	5
	C	-	5	5	-	5	5	-	5	5	-	5	5
	B	-	5	5	-	5	5	-	5	5	-	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5
85853-X48	E	2	2	2	2	2	2	3	2	2	2	2	2
	D	2	2	2	2	2	2	3	2	2	2	2	2
	C	2	2	2	2	2	2	3	2	2	2	2	2
	B	2	2	2	2	2	2	3	2	2	2	2	2
	A	2	2	2	2	2	2	3	2	2	2	1	3

3 |

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X49	E	1	1	1	1	1	1	2	2	2	2	2	2
	D	1	1	1	1	1	1	2	2	2	2	2	2
	C	1	1	2	2	2	2	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1
85853-X50	E	5	5	5	5	5	5	2	2	2	2	2	2
	D	5	5	5	5	5	5	2	2	2	2	2	2
	C	5	5	6	6	6	6	1	1	1	1	1	1
	B	5	5	5	5	5	5	1	1	1	1	1	1
	A	5	5	5	5	5	5	1	1	1	1	1	1
85853-X51	E	5	5	5	5	5	5	6	6	6	6	6	6
	D	5	5	5	5	5	5	6	6	6	6	6	6
	C	5	5	6	6	6	6	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5
85853-X52	E	1	1	1	1	1	1	19	19	19	19	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	19	19	19	19	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	19	19	19	19	1	1

4

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				angles	projection	<b>METRAL SIGNAL HEADER</b>	
				dr		<b>2 MOD, 5 ROW PRESS-FIT</b>	
				enr	MM	product family	METRAL
				chr	1:1	size	dwg no
				appd		85853	code
sheet	revision					A	213
index	sheet						sheet
							6

1 | 2

Pro/E

3 |

coge code 22526

4

PDM: Rev:CL

STATUS: Released

Printed: Sep 24, 2003

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**  
**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X53	E	-	1	1	-	-	-	-	-	-	-	1	1
	D	-	1	1	-	-	-	-	-	-	-	1	1
	C	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	1	1	-	-	1	-	1	1	-	1	1
	A	-	1	1	-	-	1	-	1	1	-	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X54	E	1	1	1	1	-	1	-	1	-	-	1	-
	D	1	1	1	1	-	1	-	1	-	-	1	-
	C	1	1	1	1	-	1	-	1	-	-	1	-
	B	1	1	1	1	-	1	-	1	-	-	1	-
	A	1	1	1	1	-	1	-	1	-	-	1	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X55	E	2	19	19	19	19	19	19	19	19	19	19	19
	D	2	19	19	19	19	19	19	19	19	19	19	19
	C	2	19	19	19	19	19	19	19	19	19	19	19
	B	2	19	19	19	19	19	19	19	19	19	19	19
	A	2	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X56	E	19	19	19	19	-	19	-	19	-	-	19	-
	D	19	19	19	19	-	19	-	19	-	-	19	-
	C	19	19	19	19	-	19	-	19	-	-	19	-
	B	19	19	19	19	-	19	-	19	-	-	19	-
	A	19	19	19	19	-	19	-	19	-	-	19	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X57	E	-	19	-	-	19	-	19	-	19	19	19	19
	D	-	19	-	-	19	-	19	-	19	19	19	19
	C	-	19	-	-	19	-	19	-	19	19	19	19
	B	-	19	-	-	19	-	19	-	19	19	19	19
	A	-	19	-	-	19	-	19	-	19	19	19	19

1 | 2

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X58	E	-	1	1	-	-	-	-	-	-	-	1	1
	D	-	1	1	-	-	-	-	-	-	-	1	1
	C	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	1	1	-	1	1	-	1	1	-	1	1
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X59	E	3	-	3	3	3	3	3	3	3	3	3	3
	D	3	-	3	3	3	3	3	3	3	3	3	3
	C	-	-	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X60	E	2	2	2	19	-	19	-	2	-	2	-	19
	D	2	2	2	19	-	19	-	2	-	2	-	19
	C	2	2	2	19	-	19	-	2	-	2	-	19
	B	2	2	2	19	-	19	-	2	-	2	-	19
	A	2	2	2	19	-	19	-	2	-	2	-	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X61	E	19	2	2	2	2	2	2	2	2	2	2	2
	D	19	2	2	2	2	2	2	2	2	2	2	2
	C	19	2	2	2	2	2	2	2	2	2	2	2
	B	19	2	2	2	2	2	2	2	2	2	2	2
	A	19	2	2	2	2	2	2	2	2	2	2	2

3 |

3 |

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X62	E	6	6	6	20	-	20	-	6	-	6	-	20
	D	6	6	6	20	-	20	-	6	-	6	-	20
	C	6	6	6	20	-	20	-	6	-	6	-	20
	B	6	6	6	20	-	20	-	6	-	6	-	20
	A	6	6	6	20	-	20	-	6	-	6	-	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X63	E	20	6	6	6	6	6	6	6	6	6	6	6
	D	20	6	6	6	6	6	6	6	6	6	6	6
	C	20	6	6	6	6	6	6	6	6	6	6	6
	B	20	6	6	6	6	6	6	6	6	6	6	6
	A	20	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X64	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	-	-	-	2	2	-	-	-	2	-	2
	A	2	-	2	-	-	2	2	-	2	-	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X65	E	5	5	6	5	5	5	5	5	5	6	5	5
	D	5	5	6	5	5	5	5	5	5	6	5	5
	C	5	5	6	5	5	5	5	5	5	6	5	5
	B	5	5	6	5	5	5	5	5	5	6	5	5
	A	5	5	6	5	5	5	5	5	5	6	5	5

4

4

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>A</b> <b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD, 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				angles	scale	size	dwg no
				0° ±2°	1:1	85853	code
				dr T.BRUNGARD			213
				enr M.STRAWSER			sheet
				chr M.STRAWSER			7
				appd M.STRAWSER			
sheet index	revision sheet						

Pro/E

coge code 22526

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X66	E	5	5	6	5	5	5	5	5	6	5	5	6
	D	5	5	6	5	5	5	5	5	6	5	5	6
	C	5	5	6	5	5	5	5	5	6	5	5	6
	B	5	5	6	5	5	5	5	5	6	5	5	6
	A	5	5	6	5	5	5	5	5	6	5	5	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X67	E	6	6	6	6	6	6	6	6	5	6	6
	D	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	20	20	20
	B	6	6	6	6	6	6	6	6	20	6	6
	A	6	6	6	6	6	6	6	6	20	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X68	E	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	3	2	2
	C	2	2	2	2	2	2	2	2	3	2	2
	B	2	2	2	2	2	2	2	2	3	2	2
	A	2	2	2	2	2	2	2	2	3	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X69	E	2	2	2	2	4	2	2	2	2	2	2
	D	2	2	2	2	4	2	2	2	2	2	2
	C	2	2	2	2	4	4	4	4	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X70	E	2	2	2	2	2	4	2	2	2	2	2
	D	2	2	2	2	2	4	2	2	2	2	2
	C	2	2	2	2	2	4	2	2	2	2	2
	B	2	2	2	2	2	4	2	2	2	2	2
	A	2	2	2	2	2	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X71	E	2	2	2	2	2	2	3	2	2	2	2
	D	2	2	2	2	2	2	3	2	2	2	2
	C	2	2	2	2	2	2	3	2	2	2	2
	B	-	-	-	-	2	2	3	2	2	2	2
	A	2	2	2	2	2	2	3	2	2	2	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X72	E	1	4	4	4	4	19	4	2	19	19	2
	D	1	4	4	4	4	19	4	2	19	19	2
	C	19	4	4	4	4	19	4	2	19	19	2
	B	3	4	4	4	4	19	4	2	19	19	2
	A	3	4	4	4	4	19	4	2	19	19	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X73	E	5	5	6	5	5	5	5	5	6	5	5	5
	D	5	5	6	5	5	5	5	5	6	5	5	5
	C	1	1	6	1	5	5	5	5	6	5	5	5
	B	5	5	6	5	5	5	5	5	6	5	5	5
	A	5	5	6	5	5	5	5	5	6	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85853-X74	E	2	2	2	2	2	2	2	3	2	2
	D	2	2	2	2	2	2	2	3	2	2
	C	2	2	2	2	2	2	2	3	2	2
	B	2	2	2	2	2	2	2	3	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X75	E	6	6	6	6	6	6	6	6	6	6	6	
	D	6	6	6	6	6	6	6	6	6	6	6	
	C	6	8	6	8	8	6	8	8	8	6	8	6
	B	6	6	6	6	8	6	6	6	6	6	6	6
	A	6	6	6	6	8	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X76	E	1	1	1	1	1	3	1	1	1	1	1
	D	1	1	1	1	1	3	1	1	1	1	1
	C	1	1	1	1	1	3	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X77	E	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2
	C	1	2	2	2	2	1	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X78	E	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2
	C	1	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD. 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				0° ±2°	scale	size	dwg no
				dr T.BRUNGARD 11/19/99	1:1	85853	code
				enr M.STRAWSER 11/19/99			213
				chr M.STRAWSER 11/19/99			sheet
				appd M.STRAWSER 02/29/00			8
sheet index	revision sheet						

1 | 2

3 |

4

1 | 2

Pro/E

3 |

coge code 22526

4



Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**  
**FCI**

**A**

**B**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X79	E	5	5	5	5	5	7	5	5	5	5	5	5
	D	5	5	5	5	5	7	5	5	5	5	5	5
	C	5	5	5	5	5	7	5	5	5	5	5	5
	B	5	5	5	5	5	7	5	5	5	5	5	5
	A	5	5	5	5	5	7	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X80	E	5	5	5	5	5	6	5	5	5	5	5	5
	D	5	5	5	5	5	6	5	5	5	5	5	5
	C	5	6	5	6	6	6	5	5	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X81	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	5	6	6	5	6	6	5	6	6	5	5
	B	5	5	5	5	6	5	5	5	5	5	5	6
	A	5	5	5	5	6	5	5	5	5	5	5	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X82	E	1	1	1	1	1	1	1	1	1	1	1	-
	D	1	1	1	1	1	1	1	1	1	1	1	-
	C	1	1	1	1	1	1	1	1	1	1	1	-
	B	1	1	1	1	1	1	1	1	1	1	1	-
	A	1	1	1	1	1	1	1	1	1	1	1	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X83	E	2	-	2	-	2	-	2	-	2	-	2	-
	D	-	2	-	-	-	2	-	-	-	-	2	-
	C	2	-	2	-	2	-	2	-	2	-	2	-
	B	-	2	-	-	-	2	-	-	-	-	2	-
	A	2	-	2	-	2	-	2	-	2	-	2	-

1 | 2

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X84	E	-	-	4	4	4	4	4	4	4	4	-	-
	D	-	-	4	4	4	4	4	2	2	4	-	-
	C	-	-	4	2	2	4	4	4	4	4	-	-
	B	-	-	4	4	4	4	4	2	2	4	-	-
	A	-	-	4	4	4	4	4	4	4	4	-	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X85	E	2	-	2	-	2	-	2	-	2	-	2	-
	D	-	-	-	-	-	-	2	2	2	2	2	2
	C	2	2	2	-	2	2	2	-	2	2	2	2
	B	2	2	2	-	2	2	2	-	2	2	2	2
	A	2	2	2	-	2	2	2	-	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X86	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X87	E	1	1	1	1	1	1	1	1	1	-	1	1
	D	1	1	1	1	1	1	1	1	1	-	1	1
	C	1	1	1	1	1	1	1	1	1	-	1	1
	B	1	1	1	1	1	1	1	1	1	-	-	-
	A	1	1	1	1	1	1	1	1	1	1	1	1

3 |

3 |

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X88	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	-	1	1	1	1	-
	C	1	1	1	1	1	1	-	1	-	-	-	1
	B	3	3	3	3	3	3	-	3	-	3	-	3
	A	19	19	19	19	19	19	-	19	19	19	19	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X89	E	19	19	19	19	19	-	3	19	19	19	19	3
	D	3	3	3	3	3	-	3	-	3	-	3	-
	C	1	1	1	1	1	1	-	-	-	-	-	-
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X90	E	3	-	3	3	3	3	3	3	3	3	3	3
	D	3	-	3	3	3	3	3	3	3	3	3	3
	C	-	-	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X91	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	1	3	3	3	3	3	3	3	3	3	3	1
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

**A**

**B**

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>A</b> <b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				linear	projection	<b>METRAL SIGNAL HEADER</b>	
				angles		<b>2 MOD, 5 ROW PRESS-FIT</b>	
				dr	T.BRUNGARD	product family	METRAL
				enr	M.STRAWSER	code	213
				chr	M.STRAWSER	size	dwg no
				appd	M.STRAWSER	MM	<b>85853</b>
sheet	revision				scale	A	9
index	sheet				1:1		

Pro/E

coge code 22526

4

PDM: Rev:CL

STATUS: Released

Printed: Sep 24, 2003

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A** FCI

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X92	E	-	5	5	-	5	5	-	5	5	-	5	5
	D	-	5	5	-	5	5	-	5	5	-	5	5
	C	-	5	5	-	5	5	-	5	5	-	5	5
	B	-	5	5	-	5	5	-	5	5	-	5	5
	A	-	5	5	-	5	5	-	5	5	-	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X93	E	8	6	6	6	6	6	6	6	6	6	6	6
	D	8	6	6	6	5	6	6	6	6	6	6	6
	C	8	6	6	6	6	6	6	6	6	6	6	6
	B	8	6	6	6	6	6	6	6	6	6	6	6
	A	8	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X94	E	2	2	2	2	2	2	2	2	2	2	2	4
	D	2	2	2	2	2	2	2	2	2	2	2	4
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X95	E	-	1	1	-	1	1	-	1	1	-	1	1
	D	-	1	1	-	1	1	-	1	1	-	1	1
	C	-	1	1	-	1	1	-	1	1	-	1	1
	B	-	1	1	-	1	1	-	1	1	-	1	1
	A	-	1	1	-	1	1	-	1	1	-	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X96	E	2	-	2	-	2	-	2	-	2	-	2	-
	D	2	-	2	-	2	-	2	-	2	-	2	-
	C	2	-	2	-	2	-	2	-	2	-	2	-
	B	2	-	2	-	2	-	2	-	2	-	2	-
	A	2	-	2	-	2	-	2	-	2	-	2	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X97	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	1	2	2	2	2	2	2	2	2	2	2	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X98	E	19	1	2	2	1	2	2	2	2	2	2	19
	D	1	2	2	2	2	2	2	2	2	2	2	19
	C	2	2	2	2	2	2	2	2	2	2	2	19
	B	2	2	2	2	2	2	2	2	2	2	2	19
	A	2	1	2	2	2	2	2	2	2	2	2	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X99	E	2	1	2	2	1	2	2	2	2	2	2	19
	D	2	2	2	2	2	2	2	2	2	2	2	19
	C	2	2	2	2	2	2	2	2	2	2	2	19
	B	2	2	2	2	2	2	2	2	2	2	2	19
	A	2	1	2	2	2	2	2	2	2	2	2	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X100	E	2	2	2	2	1	1	1	1	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X101	E	6	6	6	8	20	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	20	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X102	E	4	4	4	4	3	4	4	4	4	3	4	4
	D	4	4	4	4	3	4	4	4	4	3	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	2	4	2	4	4	4	2	4	2	4
	A	4	4	2	4	2	4	4	4	2	4	2	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X103	E	3	3	3	4	3	4	3	4	3	3	3	3
	D	3	3	3	4	3	4	3	4	3	3	3	3
	C	3	3	3	4	2	4	2	4	3	3	3	3
	B	3	3	3	4	2	4	2	4	3	3	3	3
	A	3	3	3	4	2	4	2	4	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X104	E	3	3	3	3	3	2	3	3	3	3	3	3
	D	3	3	3	3	3	2	3	3	3	3	3	3
	C	3	3	3	3	3	2	3	3	3	3	3	3
	B	3	3	3	3	3	2	3	3	3	3	3	3
	A	3	3	3	3	3	2	3	3	3	3	3	3

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD, 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				0° ±2°	scale	size	dwg no
				dr T.BRUNGARD 11/19/99	1:1	85853	code 213
				enr M.STRAWSER 11/19/99			sheet 10
				chr M.STRAWSER 11/19/99			
				appd M.STRAWSER 02/29/00			
sheet index	revision sheet						

1 | 2

3 |

4

1 | 2

Pro/E

3 |

coge code 22526

4

Tous droits strictement réservés. Reproduction ou communication à des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriété de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X105	E	2	2	2	3	3	3	3	3	3	3	3	3
	D	2	2	2	3	3	3	3	3	3	3	3	3
	C	2	2	2	3	3	3	3	3	3	3	3	3
	B	2	2	2	3	3	3	3	3	3	3	3	3
	A	2	2	2	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X106	E	3	7	7	7	7	7	8	7	8	7	7	3
	D	3	7	7	7	7	7	8	7	8	7	7	3
	C	3	7	7	7	7	7	8	7	8	7	7	3
	B	3	7	7	7	7	7	8	7	8	7	7	3
	A	3	7	7	7	7	7	8	7	8	7	7	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X107	E	3	8	7	7	7	7	7	7	7	7	7	7
	D	3	8	7	7	7	7	7	7	7	7	7	7
	C	3	8	7	7	7	7	7	7	7	7	7	7
	B	3	8	7	7	7	7	7	7	7	7	7	7
	A	3	8	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X108	E	7	8	7	8	7	8	7	8	7	8	5	7
	D	7	8	7	8	7	8	7	8	7	8	5	7
	C	8	8	8	8	8	8	8	8	8	8	5	7
	B	6	8	6	8	6	8	6	8	6	8	5	7
	A	6	8	6	8	6	8	6	8	6	8	5	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X109	E	19	1	2	2	1	2	2	2	2	2	2	19
	D	1	2	2	2	2	2	2	2	2	2	2	19
	C	2	2	2	2	2	2	2	2	2	2	2	19
	B	19	2	2	2	2	2	2	2	2	2	2	19
	A	1	1	2	2	2	2	2	2	2	2	2	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X110	E	-	2	-	2	-	2	-	2	-	2	-	2
	D	2	-	2	-	2	-	2	-	2	-	2	-
	C	-	2	-	2	-	2	-	2	-	2	-	2
	B	2	-	2	-	2	-	2	-	2	-	2	-
	A	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X111	E	5	5	6	5	5	5	5	5	5	5	5	5
	D	5	5	6	5	5	5	6	6	6	6	6	6
	C	6	6	6	5	5	5	6	6	6	6	6	6
	B	5	5	5	5	5	5	6	6	6	6	6	6
	A	6	6	6	6	6	6	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X112	E	1	1	1	1	1	2	1	1	1	1	1	1
	D	1	1	1	1	1	2	1	1	1	1	1	1
	C	1	1	2	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	2	1	1	1	1	1	1
	A	1	1	1	1	1	2	2	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X113	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	4	2	2	4	2	2	4	3	3	4	3	3
	C	2	2	4	2	2	4	3	3	4	3	3	3
	B	2	4	2	2	4	3	3	4	3	3	3	3
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X114	E	3	3	3	3	3	3	3	4	3	3	3	3
	D	3	3	3	3	3	3	3	4	3	3	3	3
	C	3	3	3	3	3	3	3	4	3	3	3	3
	B	3	3	3	3	3	3	3	4	3	3	3	3
	A	3	3	3	3	3	3	3	4	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X115	E	2	2	1	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X116	E	6	6	7	7	6	6	6	7	7	6	8	8
	D	6	6	7	7	6	6	6	7	7	6	8	8
	C	6	6	7	7	6	6	6	7	7	6	8	8
	B	6	6	7	7	6	6	6	7	7	6	8	8
	A	6	6	7	7	6	6	6	7	7	6	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X117	E	64	-	64	-	64	-	64	-	64	-	64	-
	D	-	64	-	64	-	64	-	64	-	64	-	64
	C	64	-	64	-	64	-	64	-	64	-	64	-
	B	-	64	-	64	-	64	-	64	-	64	-	64
	A	64	-	64	-	64	-	64	-	64	-	64	-

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>FCI</b> www.fciconnect.com	
ltr	ecn no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD, 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				angles	scale	size	dwg no
				0° ±2°	1:1	85853	code
				dr T.BRUNGARD			213
				enr M.STRAWSER			sheet
				chr M.STRAWSER			11
				appd M.STRAWSER			
sheet index	revision sheet						

Pro/E

3

coge code 22526

4

PDM: Rev:CL

STATUS: Released

Printed: Sep 24, 2003

Tous droits strictement réservés. Reproduction ou communication à des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriété de c.FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**

**A**

**FCI**

**B**

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X118	E	6	-	6	-	6	-	6	-	6	-	6	-
	D	-	6	-	6	-	6	-	6	-	6	-	6
	C	6	-	6	-	6	-	6	-	6	-	6	-
	B	-	6	-	6	-	6	-	6	-	6	-	6
	A	6	-	6	-	6	-	6	-	6	-	6	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X119	E	4	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	4	4	2	2	2	2	2	2	2	2
	C	19	2	19	2	2	19	2	2	2	2	2	2
	B	2	2	2	4	2	4	2	2	2	2	2	2
	A	4	2	2	2	2	4	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X120	E	2	2	2	2	2	2	2	2	2	2	19	2
	D	2	2	2	2	2	2	2	2	2	2	19	2
	C	2	2	2	2	2	2	2	2	2	2	19	2
	B	2	2	2	2	2	2	2	2	2	2	19	2
	A	2	2	4	4	2	4	2	4	2	4	19	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X121	E	6	6	6	6	6	6	6	6	6	8	5
	D	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X122	E	2	2	2	2	2	2	2	2	3	4	4
	D	2	2	2	2	2	2	2	2	2	4	4
	C	2	2	2	2	2	2	4	4	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	4
	A	2	2	2	2	2	2	2	1	2	4	4

1 | 2

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X123	E	2	2	2	2	2	2	2	2	2	4	1
	D	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X124	E	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X125	E	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3
	C	19	19	19	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X126	E	2	6	6	6	6	6	2	2	2	2	2
	D	2	6	6	6	6	6	2	2	2	2	2
	C	2	6	6	6	6	6	2	2	2	2	2
	B	2	6	6	6	2	6	2	2	2	2	2
	A	2	6	6	6	6	6	2	2	2	2	2

3 |

3 |

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X127	E	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	19	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X128	E	2	2	2	2	2	2	2	2	3	19	19
	D	2	2	2	2	2	2	2	2	2	19	19
	C	2	2	2	2	2	2	19	19	2	2	2
	B	2	2	2	2	2	2	2	2	2	19	19
	A	2	2	2	2	2	2	2	2	1	2	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X129	E	2	2	2	2	2	2	2	2	2	3	1
	D	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
85853-X130	E	6	6	6	6	6	6	6	6	6	7	5
	D	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6

**A**

**B**

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	<b>FCI</b> www.fciconnect.com	
ltr	ecr no.	dr	date	linear	COPY	title	
CL				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		2 MOD, 5 ROW PRESS-FIT	
				.XXX ±.051	MM	product family	METRAL
				0° ±2°	scale	size	dwg no
				dr T.BRUNGARD 11/19/99	1:1	85853	
				enr M.STRAWSER 11/19/99		code	213
				chr M.STRAWSER 11/19/99		sheet	12
				appd M.STRAWSER 02/29/00			
sheet index	revision sheet						

Pro/E

cage code 22526

PDM: Rev:CL

STATUS: Released

Printed: Sep 24, 2003

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**FCI**

A

B

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X131	E	9	-	9	-	9	-	9	-	9	-	9	-
	D	9	-	9	-	9	-	9	-	9	-	9	-
	C	-	-	-	-	-	-	-	-	-	-	-	-
	B	9	-	9	-	9	-	9	-	9	-	9	-
	A	9	-	9	-	9	-	9	-	9	-	9	-
85853-X132	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	5	5	5	5	5	5	6	6	6	6	6	6
	A	5	5	5	5	5	5	6	6	6	6	6	6
85853-X133	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	7	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6
85853-X134	E	2	2	2	2	2	2	1	1	2	2	3	3
	D	2	2	2	2	2	2	1	1	2	2	3	3
	C	2	2	2	2	2	2	1	1	2	2	3	3
	B	2	2	2	2	2	2	1	1	2	2	3	3
	A	2	2	2	2	2	2	1	1	2	2	3	3
85853-X135	E	2	2	2	2	2	1	1	1	1	1	1	1
	D	2	2	2	2	2	1	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	1	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

1 | 2

1 | 2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
85853-X136	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	3	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2
85853-X137	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	-	-	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

3 |

3 |

4

4

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		<b>FCI</b> www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		title	
CL				angles	0.XX ±0.13	projection		METRAL SIGNAL HEADER	
				dr	.XXX ±.051			2 MOD, 5 ROW PRESS-FIT	
				enr	0° ±2°	MM		product family	
				chr	T.BRUNGARD 11/19/99	scale		METRAL	
				appd	M.STRAWSER 11/19/99	1:1		code	
sheet index	revision sheet				M.STRAWSER 02/29/00			size	
								dwg no	
								85853	
								sheet	
								13	
								coge code	
								22526	

A

B

Pro/E

coge code 22526

PDM: Rev:CL

STATUS: Released

Printed: Sep 24, 2003