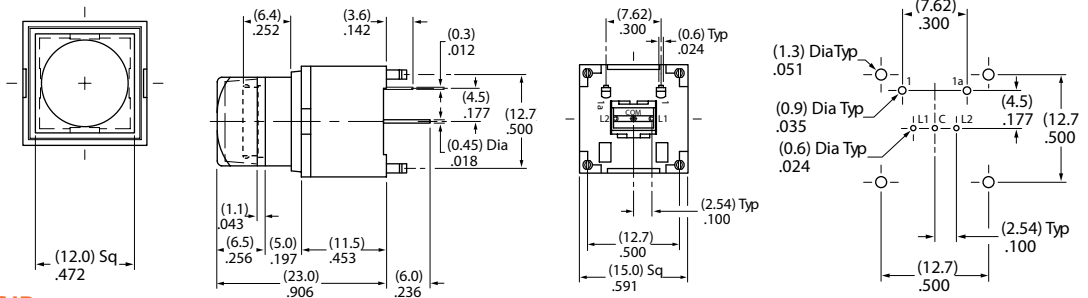


Miniature Audio/Video Pushbuttons

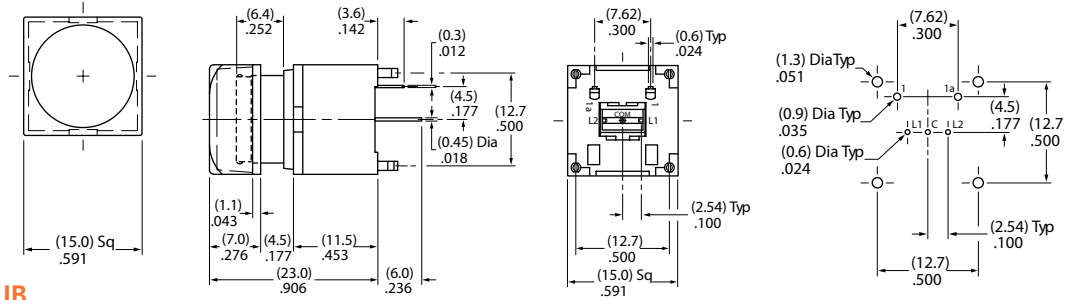
KP Series

12.0mm Square Cap



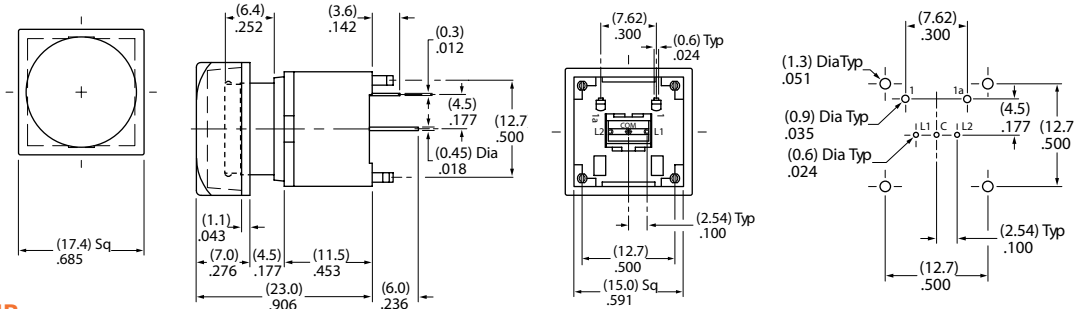
KP0115ACAKG03CF-1SJB

15.0mm Square Cap



KP0115ANBKG03CF-2SJB

17.4mm Square Cap



KP0115ANBKG03CF-3SJB

How to order:

KP

1	2	3	4	5	6	7	8	9	10

1 TRAVEL & FORCE:
01 Stroke: 4.5mm (.177")
 Actuation Force: 1.9N
02 Stroke: 3.5mm (.138")
 Actuation Force: 1.6N

2 POLE & CIRCUITS:
15A SPST OFF-(ON)
 Normally Open Contacts

3 ACTUATION:
C Tactile
N Nontactile
S Tactile/Audible (just for 02 type)

4 PLUNGERS:
A 9.2mm Plunger for 12.0mm Cap
B 11.6mm Plunger for 15.0mm and 17.4mm Caps

5 HOUSING:
K Black Only

6 CONTACTS & TERMINALS:
G03 Gold Contacts and Straight PC Terminals;
 100mA @ 12V DC

7 LEDS:
CF Red/Green Bicolor
RGB Red/Green/Blue

8 CAPS SIZES:
1 12.0mm Square
2 15.0mm Square
3 17.4mm Square

9 CAP TYPES:
F Flat
S Sculptured
T Home Key

10 CAPS COLORS:
JB Clear Lens & White Diffuser

General Specifications:

Electrical Capacity (Resistive Load)
 Low Level: 100mA maximum @ 12V DC

Other Ratings

- Contact Resistance: 200 milliohms maximum
- Insulation Resistance: 100 megohms minimum @ 250V DC
- Dielectric Strength: 1,000V AC minimum between contacts for 1 minute minimum, 1,500V AC minimum between contacts & case for 1 minute minimum
- Mechanical Life: 5,000,000 operations minimum; 1,000,000 operations minimum for custom Rectangular Switch/Cap Assembly (at center of cap)
- Electrical Life: 5,000,000 operations minimum
- Nominal Operating Force: KP01: 1.9N maximum for Tactile & Nontactile models (at center of cap); KP02: 1.6N maximum for Tactile, Nontactile & Tactile/Audible models (at center of cap)
- Travel: KP01: Pretravel .122" (3.1mm); Overtravel .055" (1.4mm); Total Travel .177" (4.5mm); KP02: Pretravel .091" (2.3mm); Overtravel .047" (1.2mm); Total Travel .138" (3.5mm)

Materials & Finishes

- Plunger/Upper Housing: Polyacetal
- Lower Housing: Glass fiber reinforced PBT
- Movable Contact: Stainless steel with gold plating
- Stationary Contacts: Gold over copper alloy
- Switch Terminals: Brass with tin plating

Environmental Data

- Operating Temp Range: -25°C through +50°C (-13°F through +122°F)
- Humidity: 90-95% humidity for 240 hours @ 40°C (104°F)
- Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours
- Shock: 51G (500m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

- Cap Installation Force: 50.0N maximum downward force on actuator

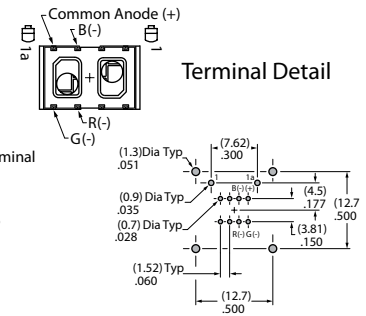
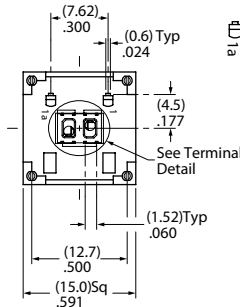
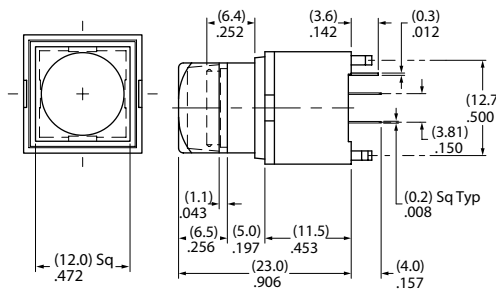
PCB Processing

- Soldering: Wave Soldering: See Profile A in Supplement section. Manual Soldering: See Profile A in Supplement section.
- Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

Standards & Certifications

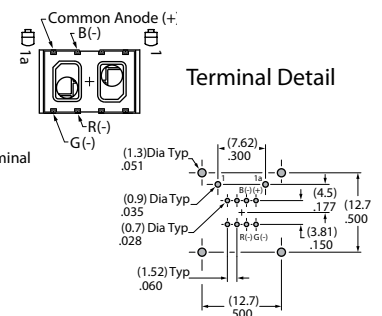
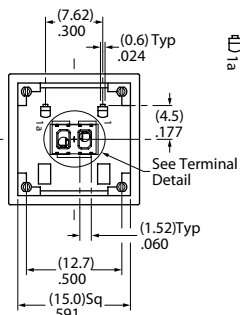
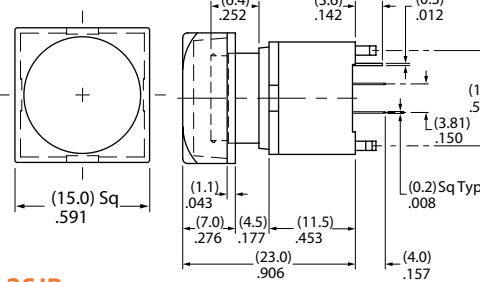
- UL Recognition: The KP Series pushbuttons have not been tested for UL recognition or CSA Certification: CSA certification.
- These switches are designed for use in a low-voltage, low-current, logic-level circuit.
- When used as intended in a logic-level circuit, the results do not produce hazardous energy.

12.0mm Square Cap with RGB LED



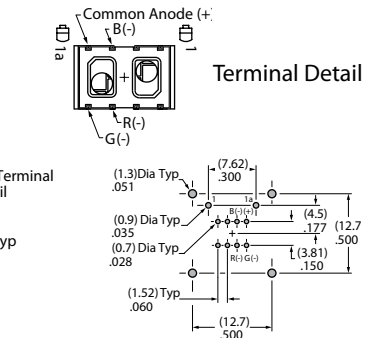
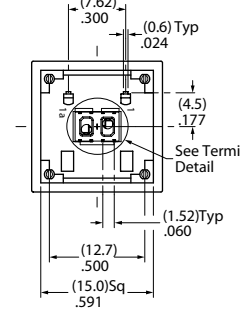
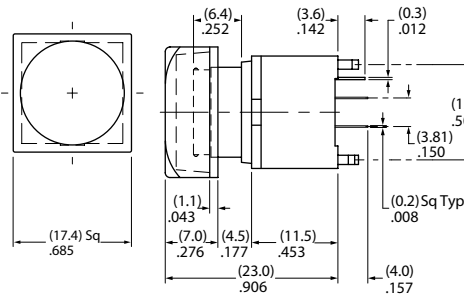
KP0115ACAKG03RGB-1SJB

15mm Square Caps with RGB LED



KP0115ANBKG03RGB-2SJB

17.4mm Square Caps with RGB LED



KP0115ANBKG03RGB-3SJB

POLE & CIRCUIT

POLE & CIRCUIT		Plunger Position () = Momentary		Connected Terminals		Throw & Switch Schematic
Pole	Model	Normal	Down	Normal	Down	Note: Switch terminals "1" & "1a" are actually marked on the switch. SPST
SP	KP0115A KP0215A	OFF	(ON)	Normally Open	1-1a	

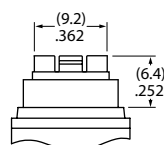
CUTAWAY



PLUNGERS

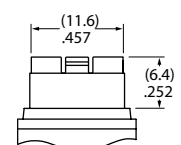
A 9.2mm Plunger for 12.0mm Cap

9.2mm Plunger is designed with a narrower neck to hold the 12.0mm Cap.



B 11.6mm Plunger for 15.0mm & 17.4mm Caps

11.6mm Plunger is designed with a wider neck to hold both the 15.0mm and 17.4mm Caps.



BICOLOR LED SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C

<p>LEDs are an integral part of the switch and are not available separately.</p> <p>LED circuit is isolated and requires an external power source.</p> <p>If the source voltage exceeds the rated voltage, a ballast resistor is required.</p> <p>The resistor value can be calculated by using the formula in the Supplement section.</p>		<div style="border: 1px solid black; padding: 2px; display: inline-block;">CF</div>			
	Colors	Red	Green	Unit	
	Minimum Luminous Intensity	I_V	30	50	mcd
	Standard Luminous Intensity	I_V	60	115	mcd
	Forward Peak Current	I_{FM}	30 (25 for amber)	25 (22 for amber)	mA
	Continuous Forward Current	I_F	20	20	mA
	Forward Voltage	V_F	2.1	3.5	V
	Power Peak Dissipation	P_D	75	100	mW
	Reverse Peak Voltage	V_{RM}	4	4	V
	Wavelength at Peak Emission	λ	619 ~ 630	520 ~ 535	nm
	Current Reduction Rate Above 25°C	ΔI_F	0.38	0.32	mA/°C
Ambient Temperature Range		-25 ~ +50		°C	

Amber can be achieved by simultaneous illumination of Red & Green.

Illuminated Switches

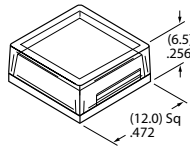
CUSTOM RGB LED SPECIFICATIONS

<p>The electrical specifications shown are determined at a basic temperature of 25°C.</p> <p>LEDs are an integral part of the switch and are not available separately.</p> <p>LED circuit is isolated and requires an external power source.</p> <p>If the source voltage exceeds the rated voltage, a ballast resistor is required.</p> <p>The resistor value can be calculated by using the formula in the Supplement Section.</p> <p>Note: For applications that require white illumination, contact factory.</p>		<div style="border: 1px solid black; padding: 2px; display: inline-block; margin-left: 20px;">RGB</div>				
	Color	Red	Green	Blue	Unit	
	Forward Peak Current	I_{FM}	30	30	30	mA
	Continuous Forward Current	I_F	20	15	15	mA
	Forward Voltage	V_F	2.0	3.3	3.4	V
	Power Peak Dissipation	P_D	40	80	80	mW
	Reverse Peak Voltage	V_{RM}	5	5	5	V
	Dominant Wavelength	λ_d	625	525	470	nm
	Current Reduction Rate Above 25°C	ΔI_F	0.50	0.50	0.50	mA/°C
	Ambient Temperature Range		-25 ~ +50			°C

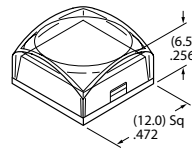
CAP TYPES & COLORS

1 12.0mm Square Used on A Plunger

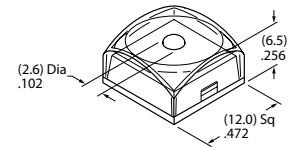
F AT3083 Flat Cap



S AT3078 Sculptured Cap

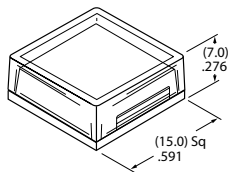


T AT3086 Home Key Cap

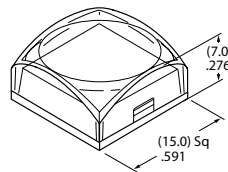


2 15.0mm Square Used on B Plunger

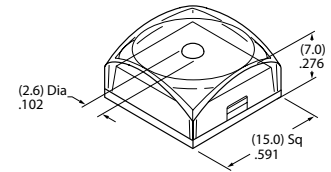
F AT3084 Flat Cap



S AT3079 Sculptured Cap

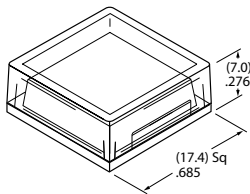


T AT3087 Home Key Cap

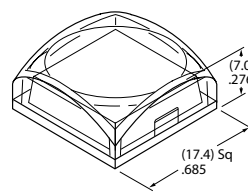


3 17.4mm Square Used on B Plunger

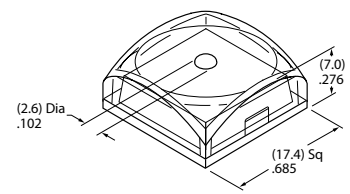
F AT3085 Flat Cap



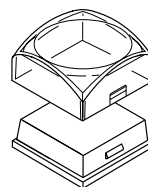
S AT3080 Sculptured Cap



T AT3088 Home Key Cap



JB Lens & Diffuser Colors Available:
Clear/White



Clear Lens

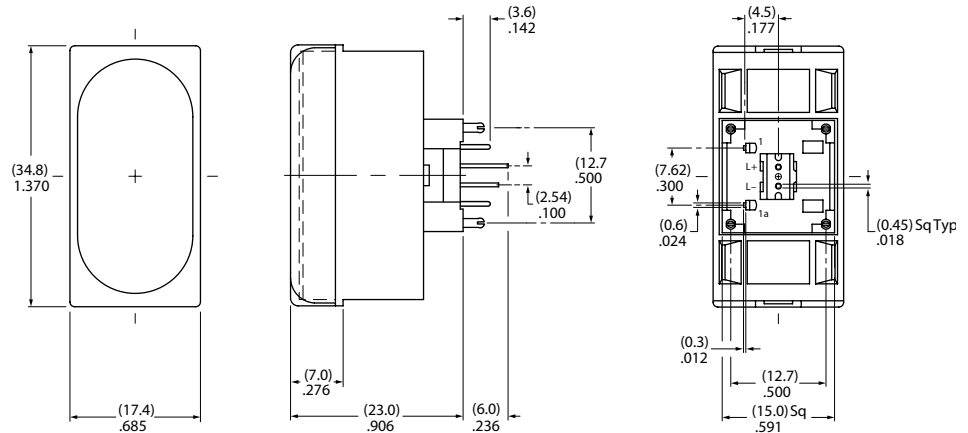
White Diffuser

Materials & Finishes: Lens - Polycarbonate with glossy finish; Diffuser - Polycarbonate with textured finish
Optional Protective Guard AT4170 available; contact factory.

CUSTOM RECTANGULAR CAP ASSEMBLY

CAP ASSEMBLY DIMENSIONS

Switch/Rectangular Cap Assembly



KP0115ACBKG03CJB for Tactile
KP0115ANBKG03CJB for Nontactile

See below for complete assembly of switch, LEDs and LED holders.

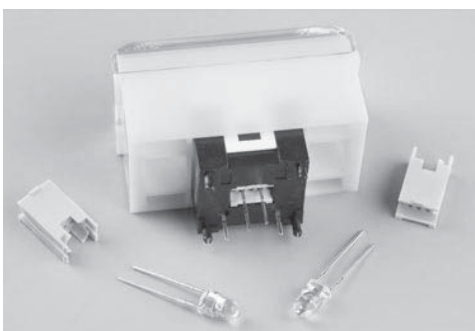
LED SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C. Center LED is an integral part of the switch. LEDs are not sold separately. LED circuits are isolated and require an external power source. If the source voltage exceeds the rated voltage, a ballast resistor is required. The resistor value can be calculated by using the formula in the Supplement Section.

	Color	Red	Unit
Forward Peak Current	I_{FM}	30	mA
Continuous Forward Current	I_F	20	mA
Forward Voltage	V_F	2.0	V
Reverse Peak Voltage	V_{RM}	4	V
Dominant Wavelength	λ_d	623	nm
Current Reduction Rate Above 25°C	ΔI_F	0.32	mA/°C
Ambient Temperature Range		-25 ~ +50	°C

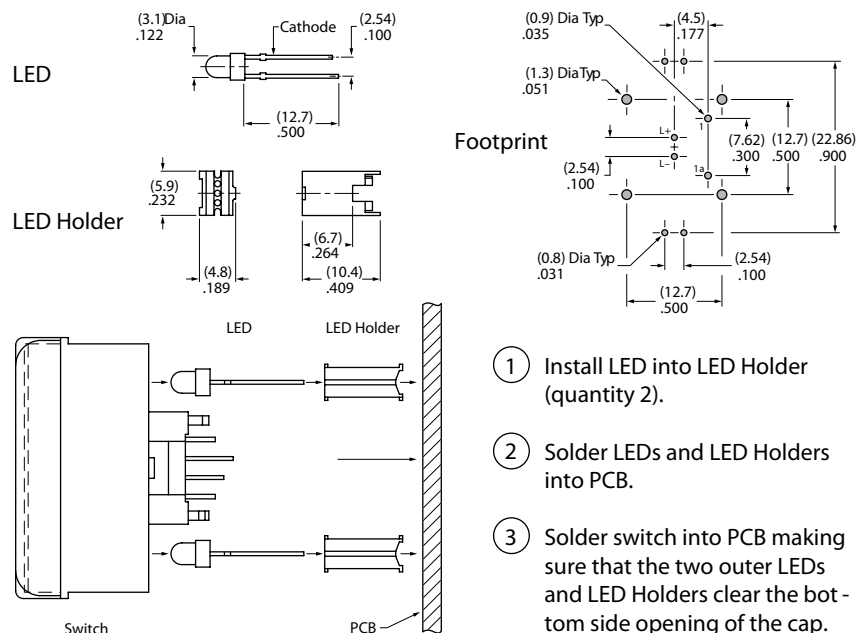
Contact factory for other LED colors.

ASSEMBLY & INSTALLATION INSTRUCTIONS



Switch/Rectangular Cap assembly has 3 LEDs to achieve bright and even illumination.

One LED (in center of switch bottom) is an integral part of the switch; the other 2 LEDs and 2 LED Holders are packaged separately.

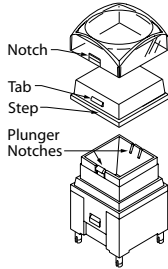


ASSEMBLY INSTRUCTIONS FOR SQUARE CAPS



Cap Orientation

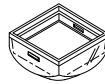
As shown in the accompanying illustration, the cap and plunger are designed with tabs and notches to assure proper orientation of the cap on the switch.



Removal of Cap Assembly & Separation of Lens & Diffuser

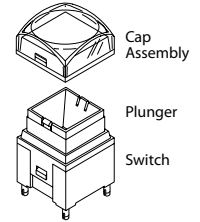
Holding the switch tightly, pull the cap off the switch. Once the cap assembly is released from the plunger, the lens and diffuser can be separated.

Pry up the lens with fingernail or flat tip screwdriver inserted at the step on the diffuser.



Installation or Replacement of Cap

After aligning notches with tabs, join the lens and diffuser. Hold the switch tightly without touching the terminals. Firmly press the cap onto the plunger by applying pressure from one side to the other until both are snapped together.



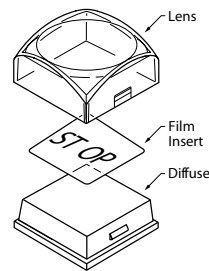
LEGENDS

General information and basic specifications are presented here for customers who want to do their own legends.

Recommended Methods:

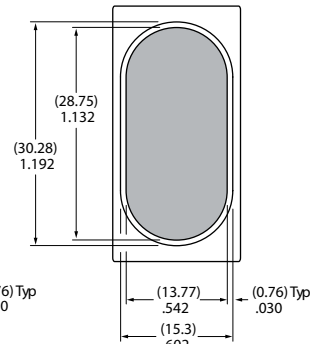
Laser Etch, Screen Print, or Pad Print on lens;
Screen Print on film insert.
Epoxy based ink is recommended.

Shaded areas are suggested printable areas for Lens & Film Insert.

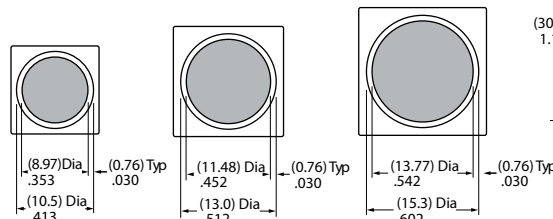


Printing on Diffuser is not advisable.

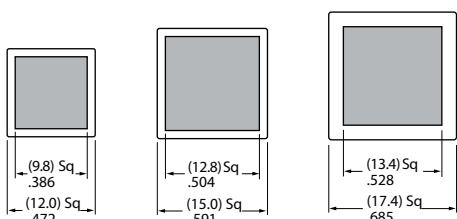
Custom Rectangular Cap Lens



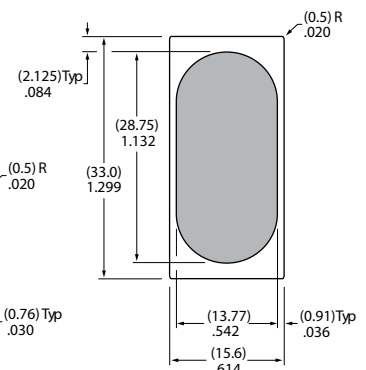
Sculptured Cap Lens



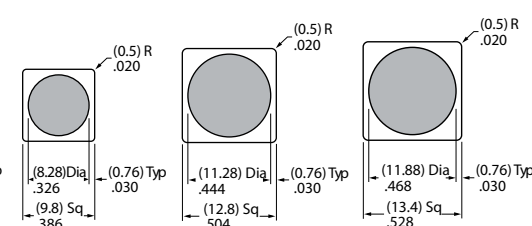
Flat Cap Lens



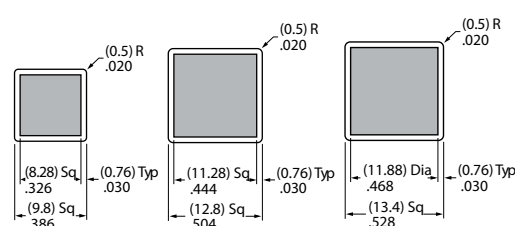
Custom Rectangular Film Insert



Sculptured or Home Key Cap Film Inserts



Flat Cap Film Inserts



Film Insert Material and Thickness: Clear Polyester; 4 mil (100μ) maximum thickness