Linear Current Regulator and Controller for Automotive LED Rear Combination Lamps

The NCV7680 consists of eight linear programmable constant current sources. The part is designed for use in the regulation and control of LED based Rear Combination Lamps for automotive applications. System design with the NCV7680 allows for two brightness levels, one for stop and one for tail illumination, or optional PWM control can also be implemented.

Discrete LED brightness levels are easily programmed (stop current value, tail duty cycle value) optional external ballast FET allows for power distribution on designs requiring high currents. Set back power limit reduces the drive current during overvoltage conditions. This is most useful for low current applications when no external FET is used.

Features

- Constant Current Outputs for LED String Drive
- LED Drive Current up to 75 mA per Channel
- Open LED String Diagnostic with Open-Drain Output
- Slew Rate Control Eliminates EMI Concerns
- Low Dropout Operation for Pre-Regulator Applications
- External Modulation Capable
- On-chip 1 kHz Tail PWM Dimming
- Single Resistor for Stop Current Set Point
- Single Resistor for Tail Dimming Set Point
- Overvoltage Set Back Power Limitation
- AEC Q100 Qualified
- 16 Lead SOICW Exposed Pad
- This is a Pb-Free Device

Applications

- Rear Combination Lamps (RCL)
- Daytime Running Lights (DRL)
- Fog Lights
- Center High Mounted Stop Lamps (CHMSL) Arrays
- Turn Signal and Other Externally Modulated Applications

1

• LCD Back Lighting



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SOIC-16 WB PW SUFFIX CASE 751AG



WL = Wafer Lot

YY = Year

WW = Work Week

G = Pb-Free Device

= Assembly Location

ORDERING INFORMATION

Device	Package	Shipping [†]
NCV7680PWR2G	SOIC-16WB (Pb-Free)	1000 / Tape & Reel

†For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

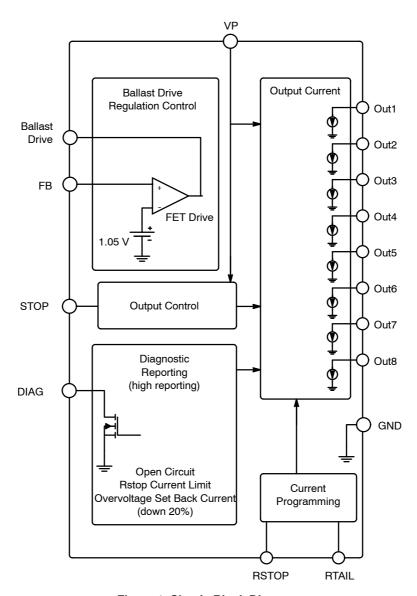


Figure 1. Simple Block Diagram

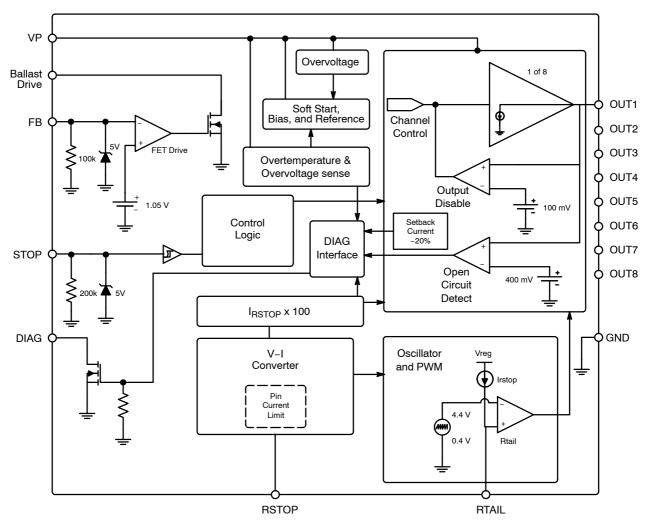


Figure 2. Detailed Block Diagram

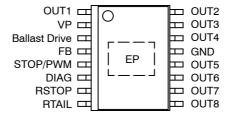


Figure 3. Pinout Diagram

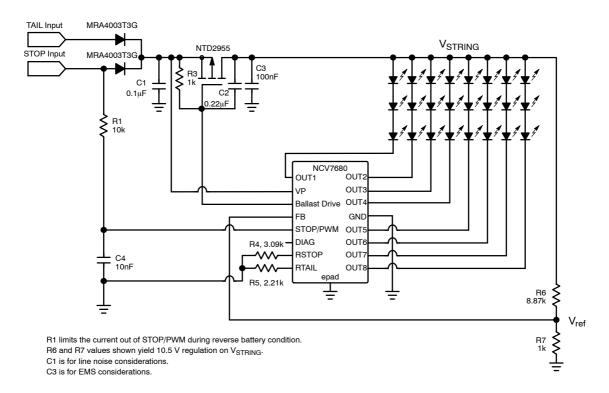


Figure 4. Application Diagram with External FET Ballast Transistor

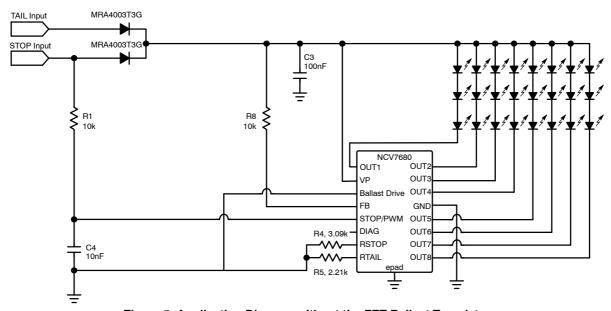


Figure 5. Application Diagram without the FET Ballast Transistor

When using the NCV7680 without the FET ballast transistor, tie the FB Pin to VP through a 10k resistor.

Table 1. APPLICATION I/O TRUTH TABLE (FB = V_{ref}) (Reference Figure 2)

Stop Input	Tail Input	OUTX Current (1-8)	Fault State*	DIAG State
0	0	OFF	-	HIGHZ**
1	0	I _{STOP}	NORMAL	LOW
1	0	I _{STOP}	OPEN CIRCUIT***	HIGH**
0	1	PWM	DO NOT CARE	HIGH**
1	1	I _{STOP}	NORMAL	LOW
1	1	I _{STOP}	OPEN CIRCUIT***	HIGH**

 $[\]mbox{\ensuremath{^{\star}}}$ Open Circuit, $\mbox{\ensuremath{R_{STOP}}}$ Current Limit, and Set Back Current Limit down 20%

^{1 =} HIGH

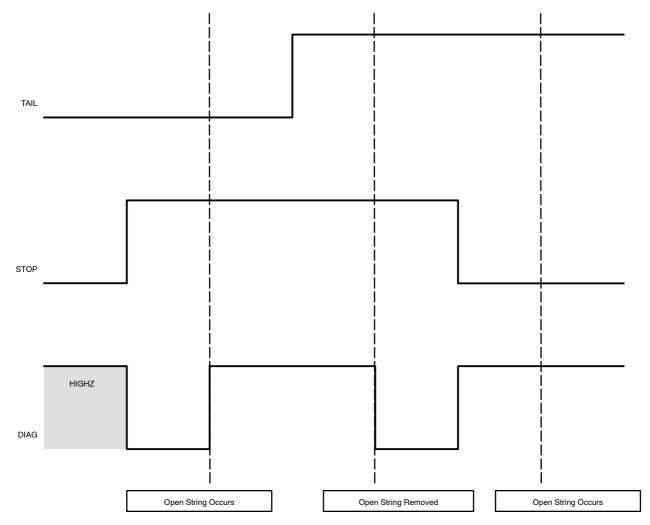


Figure 6. DIAG Timing Diagram

^{**} Pullup resistor to DIAG

*** OPEN CIRCUIT = Any string open
0 = LOW

Table 2. PIN FUNCTION DESCRIPTION (16 Pin SO Wide Exposed Pad Package)

Pin #	Label	Description
1	OUT1	Channel 1 constant current output to LED. Unused pin should be grounded.
2	VP	Supply Voltage Input.
3	Ballast Drive	Gate drive for external power distribution PFET. Ground if not used.
4	FB	Feedback Sense node for V_P regulation. Use feedback resistor divider or connect to V_P with a 10k resistor.
5	STOP/PWM	Stop Logic Input. External Modulation Input.
6	DIAG	Open-drain diagnostic output. Reporting Open Circuit, R _{STOP} Current Limit, and Overvoltage Set Back Current down 20%. Normal Operation = LOW. Ground if not used.
7	RSTOP	Stop current bias program resistor.
8	RTAIL	Tail current duty cycle PWM program resistor. Ground if using external modulation.
9	OUT8	Channel 8 constant current output to LED. Unused pin should be grounded.
10	OUT7	Channel 7 constant current output to LED. Unused pin should be grounded.
11	OUT6	Channel 6 constant current output to LED. Unused pin should be grounded.
12	OUT5	Channel 5 constant current output to LED. Unused pin should be grounded.
13	GND	Ground.
14	OUT4	Channel 4 constant current output to LED. Unused pin should be grounded.
15	OUT3	Channel 3 constant current output to LED. Unused pin should be grounded.
16	OUT2	Channel 2 constant current output to LED. Unused pin should be grounded.
epad*	epad	Ground. Do not connect to pcb traces other than GND.

^{*}Grounding will provide better thermal and electrical performance.

MAXIMUM RATINGS (Voltages are with respect to device substrate)

Rating	Value	Unit
VP, Ballast Drive, STOP, DIAG DC Peak Transient	-0.3 to 45 45	V
Output Pin Voltage (OUTX)	-0.3 to 45	V
Output Pin Current (OUTX)	100	mA
Input Voltage (RTAIL, RSTOP, FB)	-0.3 to 5	V
Junction Temperature, T _J	-40 to 150	°C
Peak Reflow Soldering Temperature: Pb-Free 60 to 150 seconds at 217°C (Note 1)	260 peak	°C

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

device reliability.

1. For additional information, see or download ON Semiconductor's Soldering and Mounting Techniques Reference Manual, SOLDERRM/D, and Application Note AND8003/D.

Table 3. ATTRIBUTES

Characteristics		Value
ESD Capability	Human Body Model (RSTOP Pir Human Body Model (All Remaining Pins Machine Mode	s) > ±2.0 kV
Moisture Sensitivity Level (Note 2)		2) MSL 1
Storage Temperature		−55°C to 150°C
Package Thermal Resistance (Note 3) Junction–to–Board ($R_{\Psi JB}$) Junction–to–Ambient ($R_{\theta JA}$) Junction–to–Pin ($R_{\Psi JL}$)		27°C/W 78°C/W 38°C/W
Meets or exceeds JEDEC Spec EIA/JESD78 IC Latchup Test		

- 2. For additional information, see or download ON Semiconductor's Soldering and Mounting Techniques Reference Manual, SOLDERRM/D, and Application Note AND8003/D.
- Values represent typical still air steady-state thermal performance on 1 oz. copper FR4 PCB with 650 mm² copper area.

ELECTRICAL CHARACTERISTICS (6 V < V_P < 16 V, $V_{STOP} = V_P$, $R_{STOP} = 3.09 \text{ k}\Omega$, $R_{TAIL} = 2.21 \text{ k}\Omega$, $-40^{\circ}C \leq T_J \leq 150^{\circ}C$, unless otherwise specified) (Note 4)

Obavastavistia	O and distance	N4:	T	Mari	I I mid
Characteristic	Conditions	Min	Тур	Max	Unit
GENERAL PARAMETERS					
Quiescent Current (I _{OUTx} = 35 mA) STOP Mode, 8 Channel STOP Mode, 4 Channel Tail Mode	$V_P = 16 \text{ V}$ $V_P = 16 \text{ V}$, OUT5 = OUT6 = OUT7 = OUT8 = GND $V_P = 16 \text{ V}$	- - -	6.5 6.4 6.0	8.0 8.0 8.0	mA
Ground Pin Current	OUT1 to OUT8 = 35 mA	-	300	350	mA
CURRENT SOURCE OUTPUTS		-			
Output Current	OUTX = 1.0 V, T _J = 25°C, 150°C OUTX = 1.0 V, T _J = -40°C	31.5 30.8	35 35	38.5 39.2	mA
Maximum Regulated Output Current		75	_	-	mA
Current Matching -40°C 25°C 150°C	$\frac{2I_{OUTx(min)}}{1} = 1 \times 100$	-7 -6 -5	0 0 0	7 6 5	% % %
Line Regulation	$6 \text{ V} \leq \text{Vp} \leq 16 \text{ V}$	_	0.6	3.0	mA
Open Circuit Detection Threshold		0.3	0.4	0.5	V
Current Slew Rate	I _{OUT} = 35 mA, 10% to 90% Points	_	6.0	25	mA/us
Overvoltage Set Back Threshold	@ 99% I _{OUT}	16.0	18.7	24.5	V
Overvoltage Set Back Current	Vp = 20 V	-	94	-	%l _{OUT}
Diag Reporting of Set Back Current		-	80	_	%I _{OUT}
Output Disable Threshold		-	100	250	mV
FET DRIVER		•	•		•
Ballast Drive Leakage Current Sink Current	FB = 1.5 V, Ballast Drive = 3 V FB = 0.5 V, Ballast Drive = 3 V	_ 4	0 5	10 -	μA mA
Ballast Drive Reference Voltage		0.95	1.05	1.15	V

- 4. Designed to meet these characteristics over the stated voltage and temperature recommended operating ranges, though may not be 100% parametrically tested in production.
- 5. Guaranteed by design.

 $\textbf{ELECTRICAL CHARACTERISTICS} \ (6 \ V < V_P < 16 \ V, \ V_{STOP} = V_P, \ R_{STOP} = 3.09 \ k\Omega, \ R_{TAIL} = 2.21 \ k\Omega, \ -40^{\circ}C \ \leq \ T_J \ \leq \ 150^{\circ}C, \ unless \ = 150^{\circ}C, \ unless \ = 150^{\circ}C$ otherwise specified) (Note 4)

Characteristic	Conditions	Min	Тур	Max	Unit
STOP LOGIC	•				
Input High Threshold		1.6	1.9	2.2	V
Input Low Threshold		0.7	0.85	1.1	V
V _{IN} Hysteresis		=	1.05	-	V
Input Bias Current	STOP = 14 V	0	150	300	μΑ
PROGRAMMING					
R _{STOP} Bias Voltage	Stop Current Programming Voltage	0.96	1.08	1.21	V
R _{STOP} K multiplier	IOUTX / IRSTOP	-	100	-	-
R _{STOP} Current Limit		-	1.8	2.2	mA
R _{TAIL} Bias Current	Tail Duty Cycle Programming Current	300	350	450	μΑ
Duty Cycle	R _{TAIL} = 0.59 V R _{TAIL} = 1.21 V R _{TAIL} = 3.29 V	3.5 17 59.5	5.0 20 70	6.5 23 80.5	% % %
DIAG OUTPUT	•	-			
Output Low Voltage	DIAG Active, I _{DIAG} =1 mA	-	0.1	0.40	V
Output Leakage Current	V _{DIAG} = 5 V	-	-	10	μΑ
THERMAL LIMIT					
Thermal Limit Temperature	OUTx Reduction Initiated @ 99% I _{OUT} (Note 5)	150	-	-	°C
Thermal Shutdown	(Note 5)	150	190	-	°C
Thermal Hysteresis	(Note 5)	-	15	_	°C

^{4.} Designed to meet these characteristics over the stated voltage and temperature recommended operating ranges, though may not be 100% parametrically tested in production.

5. Guaranteed by design.

$\textbf{AC CHARACTERISTICS} \text{ (6 V} < V_P < 16 \text{ V}, V_{STOP} = V_P, R_{STOP} = 3.09 \text{ } k\Omega, R_{TAIL} = 2.21 \text{ } k\Omega, -40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}, \text{ unless otherwise}$ specified)

Characteristic	Conditions	Min	Тур	Max	Unit
Stop Turn-on Delay Time	V _{STOP/PWM} 90% to I _{OUTX} 90%	_	14	45	μs
Stop Turn-off Delay Time	V _{STOP/PWM} 10% to I _{OUTX} 10%	ı	21	45	μs
PWM Frequency	STOP = 0 V	0.5	1.0	2.1	kHz
Tail Frequency Stabilization Time	V _P step from 0 V to 6 V	_	2.0	4.0	ms
Open Circuit to DIAG Reporting		-	4.0	10	μs

TYPICAL PERFORMANCE CHARACTERISTICS

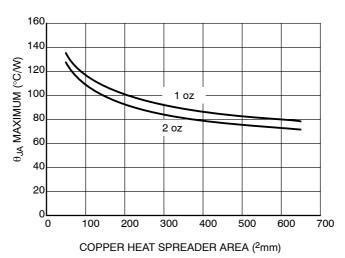


Figure 7. $\theta_{\mbox{\scriptsize JA}}$ vs. Copper Spreader Area

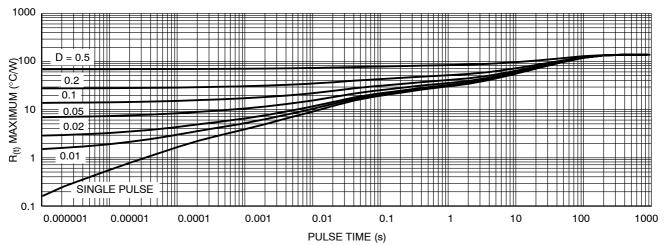


Figure 8. Thermal Duty Cycle Curves on 650 mm² Spreader Test Board

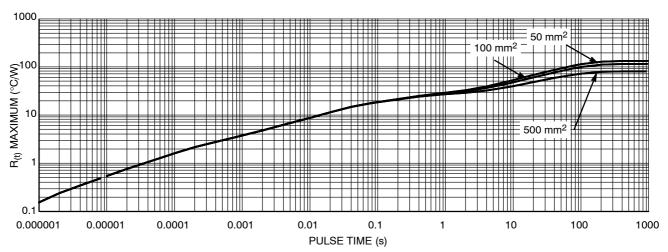
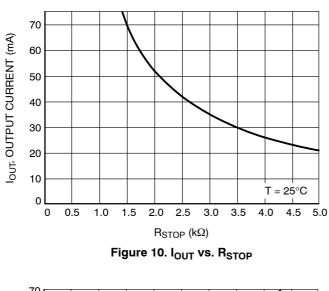


Figure 9. Single Pulse Heating Curve



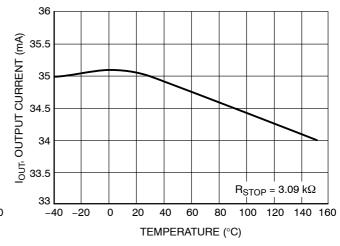
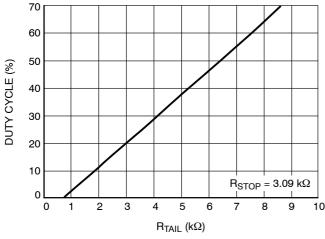


Figure 11. I_{OUT} vs. Temperature



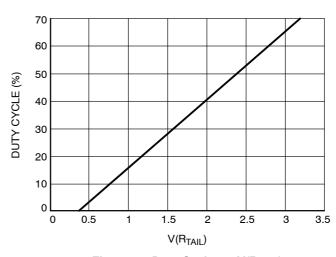
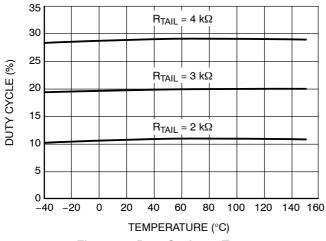


Figure 12. Duty Cycle vs. R_{TAIL}

Figure 13. Duty Cycle vs. V(R_{TAIL})



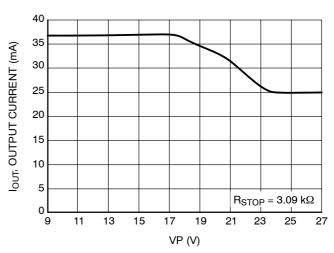
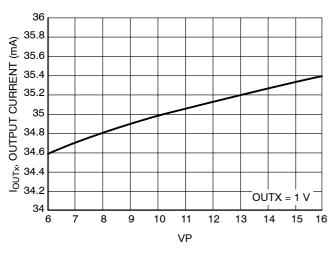


Figure 14. Duty Cycle vs. Temperature

Figure 15. I_{OUT} vs. VP



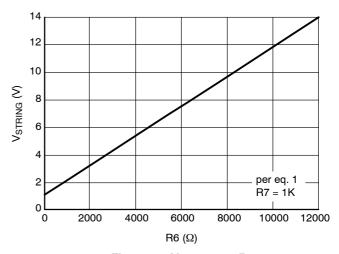


Figure 16. VP Line Regulation

Figure 17. V_{STRING} vs. R6

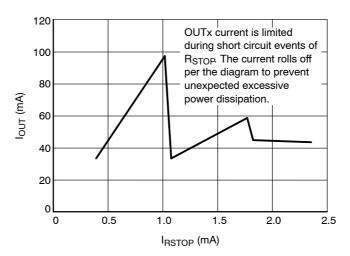


Figure 18. I_{OUT} vs. I_{RSTOP}

DETAILED OPERATING DESCRIPTION

General

The NCV7680 consists of eight linear programmable constant current sources. The part is designed for use in the regulation and control of LED based Rear Combination Lamps for automotive applications. System design with the NCV7680 allows for two brightness levels; one for stop, and one for tail illumination.

Brightness levels are easily programmed (stop current absolute value, tail current duty cycle value) with two external resistors.

The use of an external FET allows for power distribution on designs requiring high currents. Additionally, set back power limit reduces the drive current during overvoltage conditions. Set back power limit is most useful for low current applications when no external FET is used.

The NCV7680 offers all of the built in protection normal to regulator systems, such as current limit, thermal limit, and provides an open load diagnostic that coincides with the STOP input signal.

Open String Reporting (DIAG)

Open string detection is reported on the DIAG pin as a high with STOP Input high, or a combination of STOP Input high and TAIL Input high. Reference Table 1 on page 5 for more details. Open circuit is sensed on each of the 8 outputs. The typical threshold voltage for detection is 0.4 V. Care must be taken not to breach this voltage level under normal operation , or a false open will be reported. Make sure worst case system design focuses on the voltage level on top of the LED string (top anode) ($V_{\rm STRING}$) and includes the worst case LED voltage drop while considering temperature effects.

Input Voltage and Set Back Current

Automotive battery systems have wide variations in line supply voltage. Low dropout is a key attribute for providing consistent LED light output at low line voltage. Unlike adjustable regulator based constant current source schemes where the set point resistor resides in the load path, the NCV7680's set point resistor lies outside the LED load path, and aids in the low dropout capability.

Setback Current Limit is employed during high voltage. During a Setback Current Limit event, the drive current is reduced resulting in lower power dissipation on the IC. This occurs during high battery voltage ($V_P > 16 \text{ V}$). In this way the NCV7680 can operate in extreme conditions and still provide a controlled level of light output

The Overvoltage condition is reported on the DIAG Pin. Reference Figures 19 and 20 for Power Limiting Behavior.

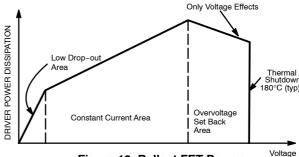


Figure 19. Ballast FET Power

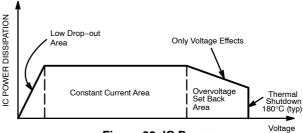


Figure 20. IC Power

Quiescent Current Power

Further reduction in power to the NCV7680 can be achieved by moving the V_P pin connection to the drain of the external FET. The contribution of power at the NCV7680 caused by the quiescent current into V_P is lowered due to the lower operating voltage of V_P with the new connection. Note also the addition of an external resistor Rsd in Figure 21. This will be required to insure startup of the system. A value for Rsd should be chosen low enough to provide current into V_P and the current in the I_{LEDs} & feedback string under all required input voltage input conditions.

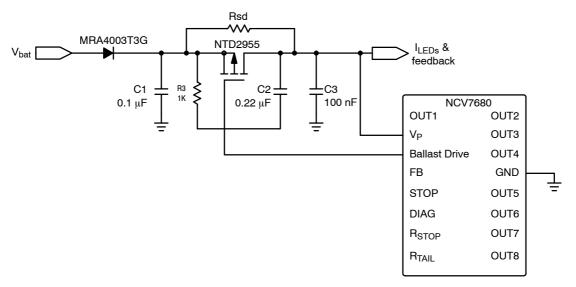


Figure 21. Alternative V_P Connection with Rsd

Programmability

Strings of LEDs are a common configuration for RCL applications. The NCV7680 provides eight matched outputs allowing individual string drive with current set by a single resistor. Individual string drive is a benefit to ensure equal current distribution amongst all of the strings. Output currents are mirrored and matched within $\pm 5\%$ at hot temperature.

A high STOP condition sets the output current using equation 1 below.

A low STOP condition, modulates the output currents at a duty cycle (DC) programmed using equation 2 below.

Note, current limiting on R_{STOP} limits the current which can be referenced from the RSTOP Pin. Exceeding the R_{STOP} Current Limit will reduce the output current and the DIAG Pin will go high (reference Figure 18). This helps limit output current (brightness and power) for this type of fault.

The average I_{STOP} Duty Cycle current provides the dimmed tail illumination function and assures a fixed brightness level for tail. The PWM generator's fixed frequency (1 kHz typ.) oscillator allows flicker–free illumination. PWM control is the preferred method for dimming LEDs.

The diagnostic function allows the detection of an open in any one of the output circuits. The active–low diagnostic output (DIAG) is coincident with the STOP input. DIAG remains high (pulled up) if an open load is detected in any LED string when STOP is high.

Output Current Programming

Reference Figure 10 to choose programming resistor (R_{STOP}) value for stop current. Reference Figure 12 (Duty Cycle vs. R_{TAIL}) to choose a typical value programming resistor for output duty cycle (with a typical R_{STOP} value of 3.09 k Ω). Note the duty cycle is dependent on both R_{STOP}

and R_{TAIL} values. R_{STOP} should always be chosen first as the stop current is only dependent on this value.

Alternatively, the equations below can be used to calculate a typical value and used for worst case analysis.

Set the Stop Current using R_{STOP}

$$OUTX = 100 \times \frac{R_{STOP_Bias_Voltage}}{R_{STOP}}$$
 (eq. 1)

R_{STOP} Bias Voltage = 1.08 V (typ)

Set the Duty Cycle (DC) using R_{TAIL}

$$R_{TAII} = 4 \times R_{STOP}(DC + 0.1)$$
 (eq. 2)

DC = duty cycle expressed in fractional form. (e.g. 0.50 is equivalent to 50% duty cycle)

(ground R_{TAIL} when using external modulation)

Output Current is directly tested per the electrical parameter table to be $\pm 10\%$ (with $R_{STOP} = 3.09 \text{ k}\Omega$) or 31.5 mA (min), 35 mA (typ), 38.5 mA (max) at room and hot temperature.

Duty Cycle will vary according to the changes in R_{TAIL} Voltage and R_{TAIL} Bias Current (generated form the current through R_{STOP}).

Voltage errors encompass generator errors (0.4 V to 4.4 V) and comparator errors and are included in testing as the Duty Cycle. Typical duty cycle measurements are 5% with $R_{TAIL} = 0.59$ V and 70% with $R_{TAIL} = 3.29$ V.

 R_{TAIL} Bias Current errors are measured as R_{TAIL} Bias Current and vary as 300 μA (min), 350 μA (typ), and 450 μA (max) with $R_{STOP} = 3.09 \text{ k}\Omega$.

The error duality and choice of duty cycle levels make it difficult to specify duty cycle minimum and maximum limits, but worst case conditions can be calculated when considering the variation in the voltage threshold and current source. Duty Cycle variation must include the direct

duty cycle as specified in the electrical parameter table plus an additional error due to the Irstop current which generates this voltage in the system.

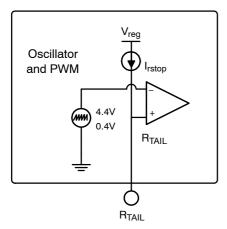


Figure 22. Duty Cycle Generator Circuitry

Alternative Setup of Duty Cycle

Alternatively, the duty cycle can be controlled by providing a voltage to the R_{TAIL} pin as per Figure 13 (Duty Cycle vs. $V(R_{TAIL})$. Note the pull-up current source (I_{rstop}) is still present on the R_{TAIL} pin due to current setting resistor connected to R_{STOP} . For proper operation the system designer needs to insure there is sufficient loading on the R_{TAIL} pin such that I_{rstop} does not pull the referenced voltage higher than its regulated state.

Setting V_{STRING}

 V_{STRING} should be set to a level to allow proper operation of the IC without detecting an open circuit (0.5 V max on OUTx) and to keep power to the IC at reduced levels below the 150° C max die temperature thermal limit (die temperature will depend on printed circuit board composition, PCB size, thermal via number and placement, module component placement, and air flow).

Example:

 V_{STRING} is set using resistors R6 and R7 (reference Figure 4).

$$V_{STRING} = V_{FB} \left(\frac{R6}{R7} + 1 \right)$$
 (eq. 3)

 V_{FB} = Ballast Drive Reference Voltage This simplifies to an equation for R6.

$$R6 = \frac{R7(V_{STRING} - V_{FB})}{V_{FB}}$$
 (eq. 4)

Calculate system design V_{STRING}.

Let V_{LED} be the voltage drop across your LEDs (3 included in Figure 4). 9.5 V

Choose a value for OUTx, 1 V

$$V_{STRING} = V_{OUTx} + V_{LED}$$
 (eq. 5)

Using Equation 3

$$V_{STRING} = 1 V + 9.5 V = 10.5 V$$

Using Equation 4

Choose a value for R7.

R7 = 1k

$$R6 = \frac{1k(10.5 \text{ V} - 1.08 \text{ V})}{1.08 \text{ V}} = 8.72k$$

The closest standard resistor value is 8.87k.

Reduced Channel Operation

The previously shown applications (Figures 4 and 5) show system operation using all 8 available channels of the NCV7680. When less than 8 channels are used, the unused OUTx pins can be grounded eliminating the unused OUTx drive current. This is accomplished by voltage threshold detection on OUTx (100 mV typ). A voltage less than 100 mV on OUTx turns the driver off, reducing quiescent current to the IC. This also helps reduce system power by eliminating the need for an external pullup resistor (from OUTx to V_P) while maintaining open circuit detection. External pullup resistors may be used as an alternative.

Adding LED's to the String

The NCV7680 can function as a standalone device or in conjunction with additional support circuitry for more complex systems. Figure 23 shows the NCV7680 operating with a boost controller. This setup allows additional LEDs in a string to be increased. Eight are shown in the diagram. Consideration of the 45 V maximum limit on the OUTx Pin is the limitation of this configuration. The DC on voltage level on OUTx must also be considered for thermal reasons.

Electromagnetic Interference (EMI)

One of the key contributors to electromagnetic interference is the rise and fall times of the electrical signals. This is a concern with both the initial startup of a device, and the repeated turn on/off cycles of a device.

The NCV7680 employs current slew rate control. Each output is rated at $6.0 \text{ mA/}\mu\text{s}$ (typ). Slew rate control reduces overshoot and allows for a predictable electrical signal. Slew rate control is used in the stop mode for soft–start and in the tail mode for low EMI operation.

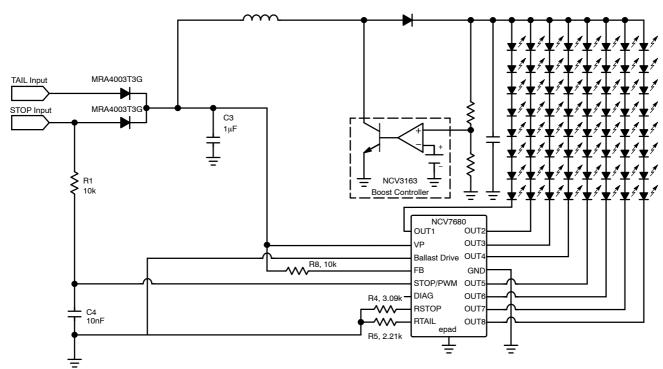


Figure 23. Boost Mode

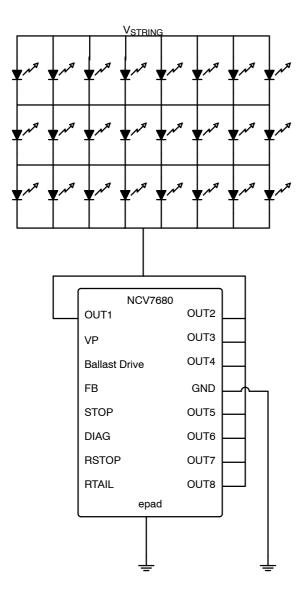


Figure 24. Cross Coupled LEDs

Cross-Coupled LEDs

The setup in Figure 24 shows the LEDs set up in a cross-coupled configuration connected to all the outputs of the NCV7680 in parallel. This allows the user to maintain illumination of all the remaining LEDs when one fails due to an open circuit (the most common form of LED failure). Comparatively, the standard setup shown in Figure 4 will result in a full string turning off when one LED is open. Be aware as LEDs fail as open circuits in the cross-coupled arrangement will cause the row of LEDs to run at a higher current level affected by the smaller number of LEDs in that row.

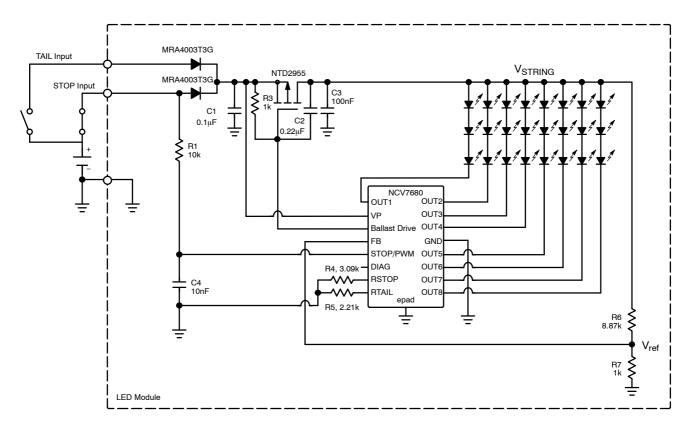


Figure 25. No Tail Light, Stop Illuminated

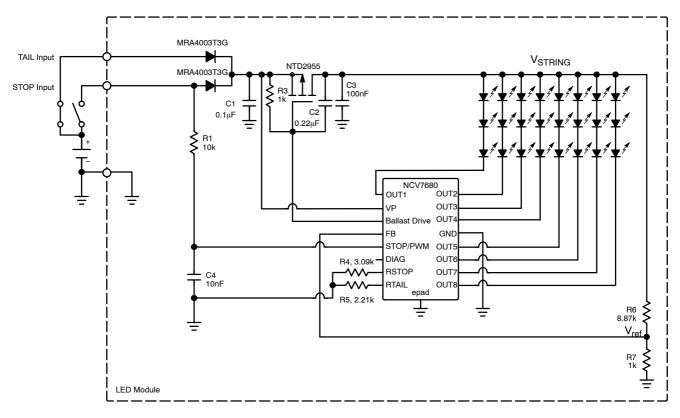


Figure 26. Tail Light Illuminated, No Stop

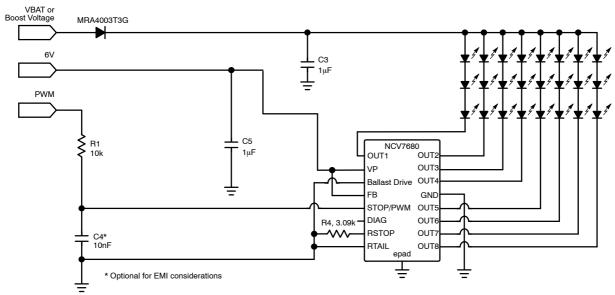


Figure 27. PWM Operation (suggested LCD backlighting applications)

External PWM Operation

Using the NCV7680 in a PWM setup requires R_{TAIL} to be grounded. Grounding R_{TAIL} disables the internal PWM circuitry. With R_{TAIL} grounded, the STOP input pin can then be modulated externally with a microprocessor using the STOP logic input level thresholds.

Tail Frequency Stabilization Time requires 2 pulses from the internal oscillator. This is typically 2 ms (from the 1 kHz oscillator.

Circuit limitations dictate the maximum output current (I_{OUTX}) to be 60 mA when operated at V_P = 5 V. Part capability increases up to the part maximum capability as V_P is increased.

Latch-Off on Open String Detection

Some LED lighting systems require the complete lighting system to shut down when the output intensity has diminished. This eliminates a slow degradation of output illumination. Figure 28 provides one solution for this requirement. The open circuit fault information provided on

the DIAG pin coupled with external discrete transistors provides the feedback needed to the FB pin to turn off the ballast transistor drive removing the LED anode string from any power source. This condition is held until the input signal is toggled.

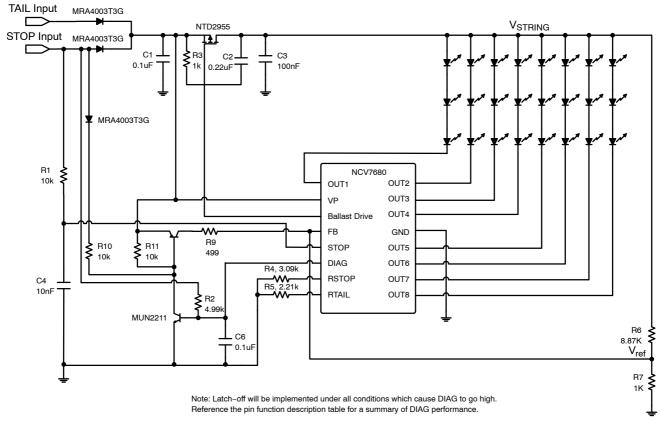
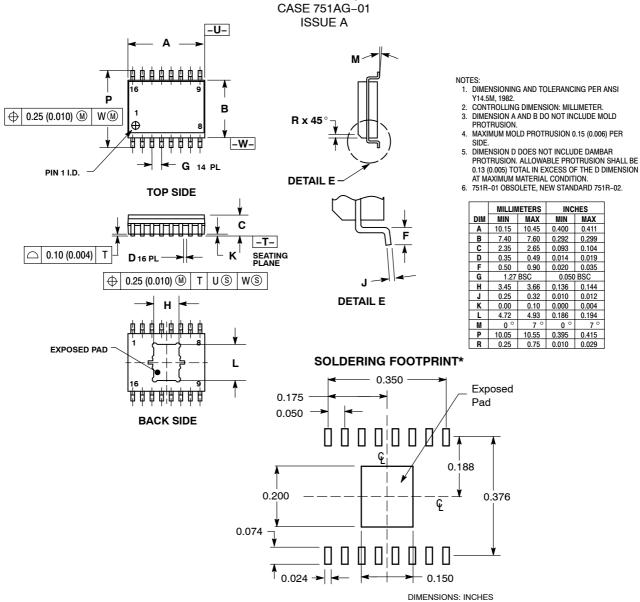


Figure 28. Latch-Off Circuit

PACKAGE DIMENSIONS

SOIC 16 LEAD WIDE BODY, EXPOSED PAD



*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

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