

## STGIPS20K60

## IGBT intelligent power module (IPM) 17 A - 600 V - SDIP-25L molded

Preliminary data

#### **Features**

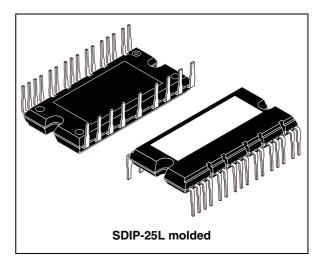
- 17 A, 600 V 3-phase IGBT inverter bridge including control ICs for gate driving and freewheeling diodes
- 3.3 V, 5 V, 15 V CMOS/TTL inputs comparators with hysteresis and pull down / pull up resistors
- Internal bootstrap diode
- Dead time and interlocking function
- V<sub>CE(sat)</sub> negative temperature coefficient
- Short-circuit rugged IGBTs
- Undervoltage lockout
- Smart shutdown function
- Comparator for fault protection against over temperature and overcurrent
- DBC fully isolated package
- Isolation rating of 2500 Vrms/min

#### **Applications**

- 3-phase inverters for motor drives
- Home appliances, such as washing machines, refrigerators, air conditioners

#### **Description**

The new intelligent power module developed by STMicroelectronics provides a compact, high performance AC motor drive for a simple and rugged design. It mainly targets low power inverters for applications such as home appliances and air conditioners. It combines ST proprietary control ICs with the most advanced



short-circuit rugged IGBT system technology. Please refer to dedicated technical note TN0107 for mounting instructions.

Table 1. Device summary

Order code	Marking	Package	Packaging	
STGIPS20K60	GIPS20K60	SDIP-25L molded	Tube	

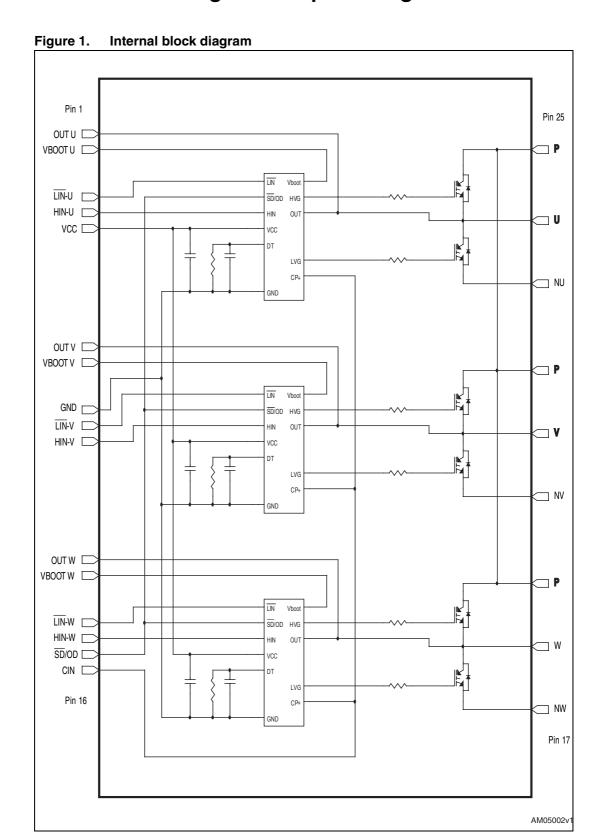
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# 1 Internal block diagram and pin configuration

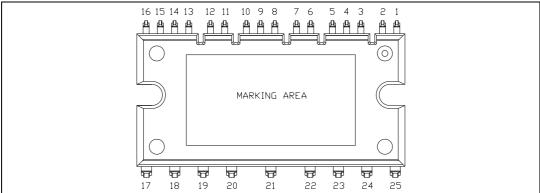


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Table 2. Pin description

Pin n°	Symbol	Description
1	OUT <sub>U</sub>	High-side reference output for U phase
2	V <sub>bootU</sub>	Bootstrap voltage for U phase
3	LIN <sub>U</sub>	Low-side logic input for U phase
4	HIN <sub>U</sub>	High-side logic input for U phase
5	V <sub>CC</sub>	Low voltage power supply
6	OUT <sub>V</sub>	High-side reference output for V phase
7	V <sub>boot V</sub>	Bootstrap voltage for V phase
8	GND	Ground
9	<del>LIN</del> V	Low-side logic input for V phase
10	$HIN_V$	High-side logic input for V phase
11	OUT <sub>W</sub>	High-side reference output for W phase
12	V <sub>boot W</sub>	Bootstrap voltage for W phase
13	LIN <sub>W</sub>	Low-side logic input for W phase
14	HINW	High-side logic input for W phase
15	SD / OD	Shutdown logic input (active low) / open-drain (comparator output)
16	CIN	Comparator input
17	N <sub>W</sub>	Negative DC input for W phase
18	W	W phase output
19	Р	Positive DC input
20	N <sub>V</sub>	Negative DC input for V phase
21	V	V phase output
22	Р	Positive DC input
23	N <sub>U</sub>	Negative DC input for U phase
24	U	U phase output
25	Р	Positive DC input

Figure 2. Pin layout (bottom view)



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## 2 Absolute maximum ratings

Table 3. Inverter part

Symbol	Parameter	Value	Unit
V <sub>PN</sub>	Supply voltage applied between P - $N_U$ , $N_V$ , $N_W$	450	V
V <sub>PN(surge)</sub>	Supply voltage (surge) applied between P - $N_U$ , $N_V$ , $N_W$	500	V
V <sub>CES</sub>	Collector emitter voltage (V <sub>IN</sub> <sup>(1)</sup> = 0)	600	V
± I <sub>C</sub> <sup>(2)</sup>	Each IGBT continuous collector current at T <sub>C</sub> = 25°C	17	Α
± I <sub>CP</sub> <sup>(3)</sup>	Each IGBT pulsed collector current	40	Α
P <sub>TOT</sub>	Each IGBT total dissipation at T <sub>C</sub> = 25°C	42	W
t <sub>scw</sub>	Short circuit withstand time, $V_{CE} = 0.5 V_{(BR)CES}$ $T_J = 125 ^{\circ}\text{C}, \ V_{CC} = V_{boot} = 15 ^{\circ}\text{V}, \ V_{IN} ^{(1)} = 0 \div 5 ^{\circ}\text{V}$	5	μs

- 1. Applied between HIN<sub>i</sub>, LIN<sub>i</sub> and GND for i = U, V, W
- 2. Calculated according to the iterative formula:

$$I_{C}(T_{C}) = \frac{T_{j(max)} - T_{C}}{R_{thj-c} \times V_{CE(sat)(max)}(T_{j(max)}, I_{C}(T_{C}))}$$

3. Pulse width limited by max junction temperature

Table 4. Control part

Symbol	Parameter	Value	Unit
V <sub>OUT</sub>	Output voltage applied between OUT <sub>U,</sub> OUT <sub>V,</sub> OUT <sub>W</sub> - GND	V <sub>boot</sub> - 21 to V <sub>boot</sub> + 0.3	V
V <sub>CC</sub>	Low voltage power supply	-0.3 to +21	V
V <sub>CIN</sub>	Comparator input voltage	-0.3 to V <sub>CC</sub> +0.3	V
V <sub>boot</sub>	Bootstrap voltage applied between $V_{boot i}$ - OUT <sub>i</sub> for $i = U, V, W$	-0.3 to 620	V
V <sub>I</sub>	Logic input voltage	-0.3 to 15	V
V <sub>OD</sub>	Open-drain voltage	-0.3 to 15	V
dV <sub>OUT</sub> /dt	Allowed output slew rate	50	V/ns

Table 5. Total system

Symbol	Parameter	Value	Unit
V <sub>OUT</sub>	Output voltage applied between U, V, W - GND	450	V
V <sub>ISO</sub>	Isolation withstand voltage applied between each pin and heatsink plate (AC voltage, t = 60 sec.)	2500	V
T <sub>J</sub>	Operating junction temperature	-40 to 125	°C

Table 6. Thermal data

Symbol	Parameter	Value	Unit
B	Thermal resistance junction-case single IGBT	2.4	°C/W
R <sub>thJC</sub>	Thermal resistance junction-case single diode	5	°C/W

## 3 Electrical characteristics

 $(T_J = 25 \, ^{\circ}C \text{ unless otherwise specified})$ 

Table 7. Inverter part

Symbol Parameter		ool Parameter Test conditions		Unit		
Symbol	Parameter	rest conditions	Min.	Тур.	Max.	Unit
V	Collector-emitter	$V_{CC} = V_{boot} = 15 \text{ V}, V_{IN}^{(1)} = 0 \div 5 \text{ V},$ $I_{C} = 12 \text{ A}$	-	2.2	2.75	V
V <sub>CE(sat)</sub>	saturation voltage	$V_{CC} = V_{boot} = 15 \text{ V}, V_{IN}^{(1)} = 0 \div 5 \text{ V},$ $I_{C} = 12 \text{ A}, T_{J} = 125 ^{\circ}\text{C}$	-	1.8		]
I <sub>CES</sub>	Collector-cut off current (V <sub>IN</sub> <sup>(1)</sup> = 0 "logic state")	V <sub>CE</sub> = 600 V, V <sub>CC</sub> = V <sub>Boot</sub> = 15 V	-		100	μA
$V_{F}$	Diode forward voltage	$V_{IN}^{(1)} = 0$ "logic state", $I_C = 12 \text{ A}$	-	1.9		V
High-side	inductive load					
t <sub>on</sub>	Turn-on time		-	TBD	-	
t <sub>c(on)</sub>	Crossover time (on)	$V_{PN} = 300 \text{ V},$ $V_{CC} = V_{boot} = 15 \text{ V},$ $V_{IN}^{(1)} = 0 \leftrightarrow 5 \text{ V},$	-	TBD	-	
t <sub>off</sub>	Turn-off time		-	TBD	-	ns
t <sub>c(off)</sub>	Crossover time (off)		-	TBD	-	
t <sub>rr</sub>	Reverse recovery time	I <sub>C</sub> = 12 A	-	TBD	-	
E <sub>on</sub>	Turn-on switching losses	(see <i>Figure 3</i> )	-	TBD	-	1
E <sub>off</sub>	Turn-off switching losses		-	TBD	-	μJ
Low-side	inductive load					
t <sub>on</sub>	Turn-on time		-	TBD	-	
t <sub>c(on)</sub>	Crossover time (on)	V 200 V	-	TBD	-	
t <sub>off</sub>	Turn-off time	$V_{PN} = 300 \text{ V},$ $V_{CC} = V_{boot} = 15 \text{ V},$	-	TBD	-	ns
t <sub>c(off)</sub>	Crossover time (off)	$V_{IN}^{(1)} = 0 \leftrightarrow 5 \text{ V},$ $I_C = 12 \text{ A}$	-	TBD	-	1
t <sub>rr</sub>	Reverse recovery time		-	TBD	-	
E <sub>on</sub>	Turn-on switching losses	(see Figure 3)	-	TBD	-	1
E <sub>off</sub>	Turn-off switching losses		-	TBD	-	μJ

<sup>1.</sup> Applied between HIN<sub>i</sub>,  $\overline{\text{LIN}}_{i}$  and GND for i = U, V, W

Note:  $t_{ON}$  and  $t_{OFF}$  include the propagation delay time of the internal drive.  $t_{C(ON)}$  and  $t_{C(OFF)}$  are the switching time of IGBT itself under the internally given gate driving condition.

## 3.1 Control part

Table 8. Low voltage power supply

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
$V_{cc\_hys}$	V <sub>cc</sub> UV hysteresis		1.2	1.5		V
V <sub>cc_thON</sub>	V <sub>cc</sub> UV turn ON threshold		11.5	12.0		V
V <sub>cc_thOFF</sub>	V <sub>cc</sub> UV turn OFF threshold		10	10.5		V
I <sub>qccu</sub>	Undervoltage quiescent supply current	$V_{CC} = 10 \text{ V}$ $\overline{SD} = 5 \text{ V}$ ; $\overline{LIN} = 5 \text{ V}$ ; and HIN = GND; $CP + = GND$		350	450	μA
I <sub>qcc</sub>	Quiescent current	$V_{CC} = 15 \text{ V}$ $\overline{SD} = 5 \text{ V}$ ; $\overline{LIN} = 5 \text{ V}$ ; and $\overline{HIN} = \overline{GND}$ ; $\overline{CP} + \overline{GND}$		2	3.5	mA
$V_{ref}$	Internal reference voltage		0.5	0.54	0.58	mV

Table 9. Bootstrapped voltage

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>BS_hys</sub>	V <sub>BS</sub> UV hysteresis		1.2	1.5		V
V <sub>BS_thON</sub>	V <sub>BS</sub> UV turn ON threshold		10.6	11.5		V
V <sub>BS_thOFF</sub>	V <sub>BS</sub> UV turn OFF threshold		9.0	10.0		V
I <sub>QBSU</sub>	Undervoltage V <sub>BS</sub> quiescent current	V <sub>BS</sub> = 10 V <del>SD</del> = 5 V; <del>LIN</del> and HIN = 5 V; CP+ = GND		70	110	μΑ
I <sub>QBS</sub>	V <sub>BS</sub> quiescent current	$V_{BS} = 15 \text{ V}$ $\overline{SD} = 5 \text{ V}$ ; $\overline{LIN}$ and HIN = 5  V; $CP+ = GND$		150	210	μΑ
R <sub>DS(on)</sub> (1)	Bootstrap driver on resistance	LVG ON		120		Ω

<sup>1.</sup>  $R_{DS(on)}$  is tested in the following way:

$$\mathsf{R}_{\mathsf{DS}(\mathsf{on})} = \frac{(\mathsf{V}_{\mathsf{CC}} - \mathsf{V}_{\mathsf{boot1}}) - (\mathsf{V}_{\mathsf{CC}} - \mathsf{V}_{\mathsf{boot2}})}{\mathsf{I}_{\mathsf{boot1}}(\mathsf{V}_{\mathsf{CC}}, \, \mathsf{V}_{\mathsf{boot1}}) - \mathsf{I}_{\mathsf{boot2}}(\mathsf{V}_{\mathsf{CC}}, \, \mathsf{V}_{\mathsf{boot2}})}$$

Table 10. Logic inputs

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>il</sub>	Low logic level voltage				0.8	V
V <sub>ih</sub>	High logic level voltage		2.25			V
I <sub>HINh</sub>	HIN logic "1" input bias current	HIN = 15 V		175	260	μΑ
I <sub>HINI</sub>	HIN logic "0" input bias current	HIN = 0 V			1	μΑ
I <sub>LINI</sub>	LIN logic "0" input bias current	LIN = 0 V		6	20	μΑ
I <sub>LINh</sub>	LIN logic "1" input bias current	<u>LIN</u> = 15 V			1	μΑ
I <sub>SDh</sub>	SD logic "1" input bias current	<del>SD</del> = 15 V		120	300	μΑ
I <sub>SDI</sub>	SD logic "0" input bias current	<del>SD</del> = 0 V			3	μΑ
Dt	Dead time	see Figure 4		600		ns

Table 11. Sense comparator characteristics (V<sub>CC</sub> = 15 V)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
I <sub>io</sub>	Input bias current	V <sub>CP+</sub> = 1 V	-		3	μA
V <sub>ol</sub>	Open-drain low-level output voltage	I <sub>od</sub> = - 3 mA	-		0.5	V
t <sub>d_comp</sub>	Comparator delay	SD/OD pulled to 5 V through 100 kΩ resistor	-	90	130	ns
SR	Slew rate	$C_L = 180 \text{ pF}; R_{pu} = 5 \text{ k}\Omega$	-	60		V/µsec

Table 12. Truth table

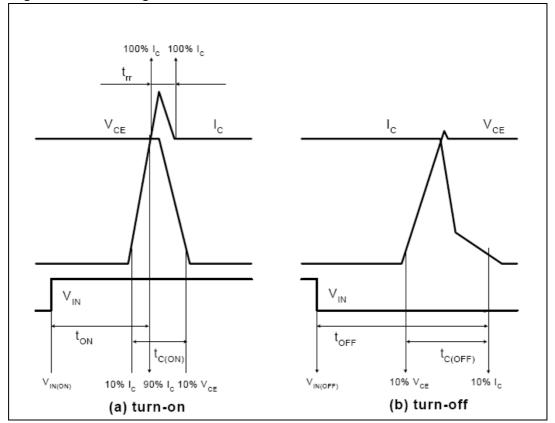
Input			Output	
SD	LIN	HIN	LVG	HVG
L	Х	Х	L	L
Н	Н	L	L	L
Н	L	Н	L	L
Н	L	L	Н	L
Н	Н	Н	L	Н

Note: X: don't care

www.Data STGIPS20K60 Electrical characteristics

#### 3.2 Waveforms definitions

Figure 3. Switching time definition



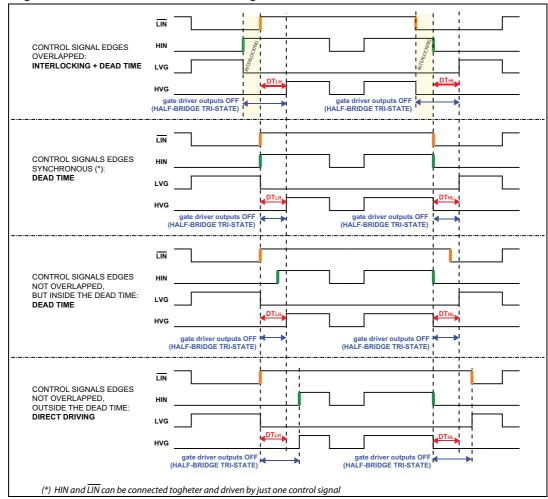
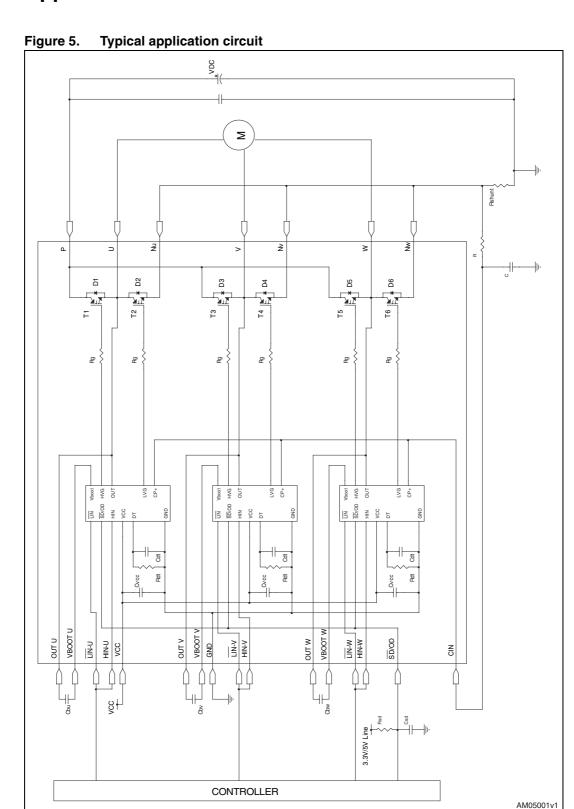


Figure 4. Dead time and interlocking waveforms definitions



## 4 Applications information



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#### 4.1 Recommendations

- To prevent the input signals oscillation, the wiring of each input should be as short as possible.
- By integrating an application specific type HVIC inside the module, direct coupling to MCU terminals without any opto-coupler is possible.
- Each capacitor should be located as nearby the pins of IPM as possible.
- Low inductance shunt resistors should be used for phase leg current sensing.
- Electrolytic bus capacitors should be mounted as close to the module bus terminals as possible. Additional high frequency ceramic capacitor mounted close to the module pins will further improve performance.
- The SD signal should be pulled up to 5 V / 3.3 V with an external resistor (see *Section 5: Smart shutdown function* for detailed info).

www.Data STGIPS20K60 **Smart shutdown function** 

#### **Smart shutdown function** 5

The STGIPS14K60 integrates a comparator for fault sensing purposes. The comparator non-inverting input (CIN) can be connected to an external shunt resistor in order to implement a simple over-current protection function. When the comparator triggers, the device is set in shutdown state and both its outputs are set to low-level leading the halfbridge in tri-state. In the common overcurrent protection architectures the comparator output is usually connected to the shutdown input through a RC network, in order to provide a mono-stable circuit, which implements a protection time that follows the fault condition. Our smart shutdown architecture allows to immediately turn-off the output gate driver in case of overcurrent, the fault signal has a preferential path which directly switches off the outputs. The time delay between the fault and the outputs turn-off is no more dependent on the RC values of the external network connected to the shutdown pin. At the same time the internal logic turns on the open-drain output and holds it on until the shutdown voltage goes below the logic input lower threshold. Finally the smart shutdown function provides the possibility to increase the real disable time without increasing the constant time of the external RC network.

Figure 6. Smart shutdown timing waveforms CP+ PROTECTION SD/OD  $\tau_{\scriptscriptstyle 1}$  $\mathcal{T}_{\scriptscriptstyle 2}$ (internal) real disable time Fast shut down driver outputs are set in SD state immediately after the comparator TIME CONSTANTS  $\Upsilon_1 = (R_{ON\_OD} // R_{SD}) \cdot C_{SD}$ triggering even if the SD signal  $\Upsilon_2 = R_{SD} \cdot C_{SD}$ the lower input threshold SHUT DOWN CIRCUIT Rs□

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## 6 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: *www.st.com*. ECOPACK<sup>®</sup> is an ST trademark.

Please refer to dedicated technical note TN0107 for mounting instructions.

Table 13. SDIP-25L molded package mechanical data

Dim.	(mm.)				
	Min.	Тур.	Max.		
Α	44	-	44.8		
A1	0.95	-	1.75		
A2	1.2	-	2		
A3	39	-	39.8		
В	21.6	-	22.4		
B1	11.45	-	12.25		
B2	24.83	-	25.63		
С	5	-	5.8		
C1	6.4	-	7.4		
C2	11.1	-	12.1		
е	1.95	-	2.75		
e1	3.2	-	4		
e2	4.3	-	5.1		
e3	6.1	-	6.9		
F	0.8	-	1.2		
F1	0.3	-	0.7		
R	3	-	4		
Т	0.4	-	0.7		

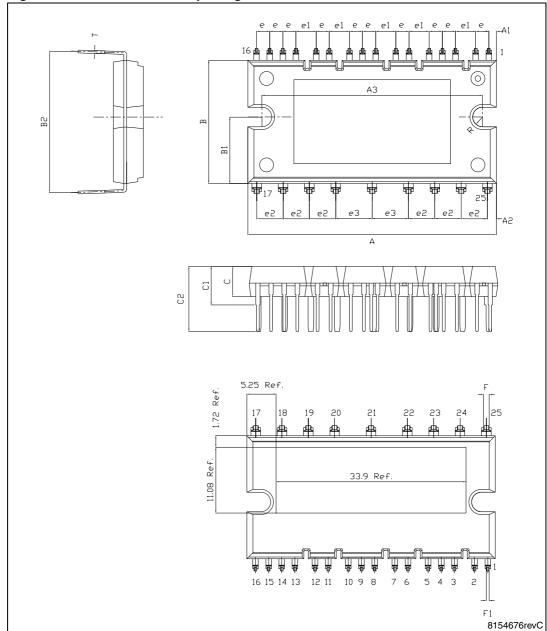


Figure 7. SDIP-25L molded package mechanical data

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# 7 Revision history

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Table 14. Document revision history

Date	Revision	Changes
10-Aug-2009	1	Initial release

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