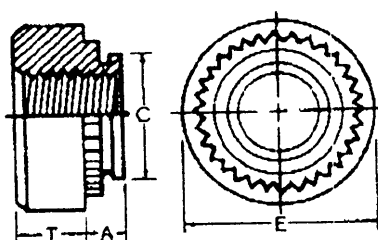


77 9686
717 8517
703 3291

703-3224
703-3230
703-3242
703-3254
703-3266
703-3278
703-3280
703-3291

Swif-Thred Self-Clinching Fasteners

PS and PSS series



PS (Steel)

Material: Carbon Steel.
Standard finish: Zinc & Clear Passivate
to BS 3382 Part 2.
For use in Materials with Rockwell
Hardness B85 or less.

When specifying please state: -

1. Type.
2. Thread Size.
3. Shank Number.
4. Finish, if other than standard.

Example: PS-M4-1

Other Available Finishes:

1. Suffix 'ZC' Zinc & Chromate to
BS 3382 Part 2.
2. Suffix 'C' Cadmium & Clear
Passivate to BS 3382 Part 1.
3. Suffix 'CZ' Cadmium & Chromate to
BS 3382 Part 1.

PSS (Stainless Steel)

Material: EN58AM (18/8) Stainless
Steel.

For use in: Materials with Rockwell
hardness B 70 or less.

When specifying please state: -

1. Type.
 2. Thread Size.
 3. Shank number.
- Example: PSS-M4-2.

Thread Sizes			Shank No.	For Sheet Thickness	A Maximum	Hole size in sheet + .05 - .00	C Maximum	E Approx.	T	Minimum distance centre line hole to sheet edge
UNC UNF	ISO METRIC	BA		mm	mm	mm	mm	mm	mm	mm
2	2	8	0	0.8 - 1.0	0.75	4.20	4.15	6.4	1.6	4.8
			1	1.1 - 1.4	1.05					
			2	1.5 - 2.3	1.45					
			3	2.4 up	2.30					
4	2.5	6	0	0.8 - 1.0	0.75	4.20	4.15	6.4	1.6	4.8
			1	1.1 - 1.4	1.05					
			2	1.5 - 2.3	1.45					
			3	2.4 up	2.30					
6	3-3.5	4	0	0.8 - 1.0	0.75	4.75	4.70	7.1	1.6	5.6
			1	1.1 - 1.4	1.05					
			2	1.5 - 2.3	1.45					
			3	2.4 up	2.30					
8	4	-	0	0.8 - 1.0	0.75	5.40	5.35	7.9	2.4	6.7
			1	1.1 - 1.4	1.05					
			2	1.5 - 2.3	1.45					
			3	2.4 up	2.30					
10	5	2	0	0.8 - 1.0	0.75	6.35	6.30	8.7	2.4	7.0
			1	1.1 - 1.4	1.05					
			2	1.5 - 2.3	1.45					
			3	2.4 up	2.30					
1/4	6	0	1	1.4 - 2.3	1.35	8.75	8.70	11.1	4.4	8.7
			2	2.4 - 3.2	2.30					
			3	3.3 up	3.20					
3/16	8	-	1	1.4 - 2.3	1.35	10.50	10.45	12.7	6.0	9.5
			2	2.4 - 3.2	2.30					
			3	3.3 up	3.20					
3/8	10	-	1	2.3 - 3.2	2.20	12.70	12.65	14.3	6.7	11.0
			2	3.3 - 6.3	3.10					
			3	6.4 up	6.00					
1/2	12	-	1	3.2 - 6.3	3.10	16.65	16.60	20.6	9.1	16.0
			2	6.4 up	6.00					