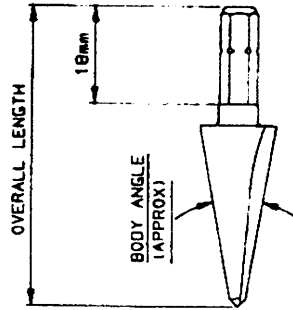


DRAWING N° TDS-140	
SHT.	MOD.



TOOL No	ITEM NO	METRIC RANGE	IMPERIAL RANGE (APPROX)	OVERALL LENGTH	BODY ANGLE (APPROX)	NO OF FLUTES	APPROX WEIGHT
X" 314	7012184	3-14mm	1/8"-9/16"	55mm	20°	2	18g

MOD NO	MOD NOTE REF NO	DATE OF MOD
MATERIAL BM2 HSS		
FINISH BLUE ALL OVER EXCEPT BRIGHT BODY, POINT AND HEXAGON.		
UNCONTROLLED DOCUMENT		
REMARKS		
THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY		
DATE	27-10-92	CATALOGUE REF.
DRAWN	K. JACKSON	SEE TOOL NO IN TABLE
CHECK'D	AK	
DO NOT SCALE		
TITLE HEX BIT TAPER DRILLS		
COMPUTER FILENAME : TDS140		
DRAWING N° TDS-140		