

CR THICK FILM CHIP RESISTOR SERIES

INTRODUCTION

The most popular type of chip resistor developed for surface mount technology. Ideal for general purpose applications. Unique construction and special termination techniques ensure high quality and reliability. Extremely compact size for miniaturization.

FEATURES

- Excellent Long Term stability
- Available in Bulk and Tape & Reel packing.
- Available in Tolerances of $\pm 5\%$ & $\pm 1\%$
- Uniform body size ensures compatibility with High Speed automatic handling machines
- Compatible with flow and re-flow soldering methods

SPECIFICATIONS

Resistance Range: 1 Ohm to 10 M Ohms for E24 values(5%)
1 Ohm to 1 M Ohms for E96 values(1%)

Rated Power: 1/16 to 1W at 70°C (Please see Power Derating Curve)

Rated Voltage: $\sqrt{\text{Rated Power} \times \text{Nominal Resistance}}$

Overload Voltage: Please refer to Power Ratings Table.

Temperature Coefficient: ± 100 ppm or ± 200 ppm per °C.

Temperature Range: -55°C to +125°C with derating above 70°C

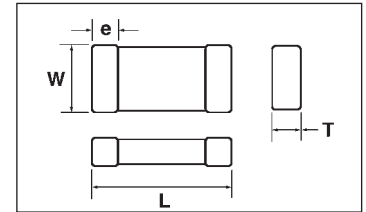
Tolerance: $\pm 5\%$ or $\pm 1\%$ (Special tolerance upon request.).

Load Life:

The component will be subjected to 1000 hours of testing at rated voltage and 70° C, with duty cycles of 1.5 hours "on" and 0.5 hours "off". After the test the Resistance change will remain within $\pm 3\%$ of the initial value + 0.1 Ohm for values above 1 M Ohm and 5% for values less than 1 M Ohm.

Resistance to Soldering Heat:

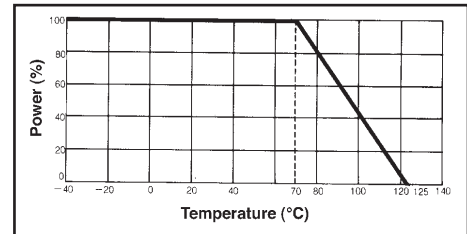
The component can be subjected to a soldering temperature of 270 °C for 10 seconds. After the test the Resistance change will remain within $\pm 3\% + 0.1$ Ohms.



Case Dimensions Table

| Dimensions in mm | | | | |
|------------------|------------|-------------|-------------|-------------|
| Case Code | L | W | T Max | e |
| 0402 | 1.0 ± 0.05 | 0.5 ± 0.05 | 0.35 ± 0.05 | 0.25 ± 0.15 |
| 0603 | 1.6 ± 0.1 | 0.8 ± 0.15 | 0.45 ± 0.10 | 0.30 ± 0.1 |
| 0805 | 2.0 ± 0.1 | 1.25 ± 0.10 | 0.55 ± 0.10 | 0.40 ± 0.2 |
| 1206 | 3.2 ± 0.15 | 1.6 ± 0.15 | 0.55 ± 0.10 | 0.50 ± 0.25 |
| 2010 | 5.0 ± 0.15 | 2.5 ± 0.15 | 0.55 ± 0.15 | 0.60 ± 0.2 |
| 2512 | 6.4 ± 0.15 | 3.2 ± 0.15 | 0.55 ± 0.15 | 0.60 ± 0.2 |

Power Derating Curve



Tape, Reel and Packing Specifications

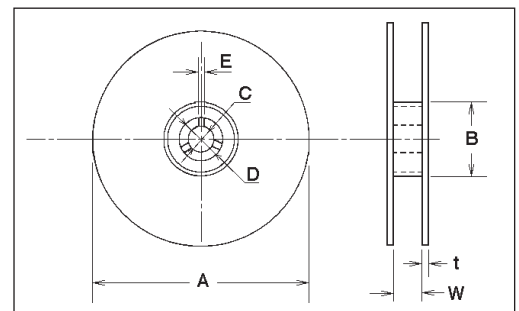
Reel Dimensions;

Reel Dimensions in Millimeters

| A | B | C | D | E | W | t |
|------------|-----------|------------|------------|-----------|----------------|-----------|
| ø178 ± 2.0 | ø50 min. | 13.0 ± 0.5 | 21.0 ± 0.8 | 2.0 ± 0.8 | 8.8/12.8 ± 1.5 | 2.0 ± 0.5 |
| ø330 ± 2.0 | ø100 min. | 13.0 ± 0.5 | 21.0 ± 0.8 | 2.0 ± 0.8 | 8.8/12.8 ± 1.5 | 2.0 ± 0.6 |

Reel Dimensions in Inches

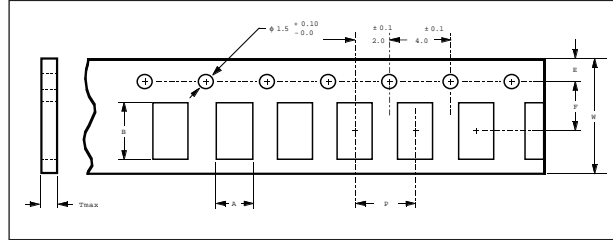
| A | B | C | D | E | W | t |
|------------|-----------|------------|-------------|------------|------------------|-------------|
| ø7 ± 0.08 | ø2.0 min. | 5.0 ± 0.02 | 0.83 ± 0.03 | 0.08 ± 0.3 | 0.35/0.50 ± 0.06 | 0.08 ± 0.02 |
| ø13 ± 0.08 | ø4.0 min. | 5.0 ± 0.3 | 0.83 ± 0.03 | 0.08 ± 0.3 | 0.35/0.50 ± 0.06 | 0.08 ± 0.02 |



Power Ratings Table (Values above 10 M Ohms are available upon request)

| SIZE | Rate Power at 70C | Rate Current of Jumper A | Maximum Working Voltage Vw | Maximum Overload Voltage Vo | Temperature Coefficient of Resistance ppm/C | Combination of Resistance Range of Tolerance | | Operating Temperature Range C |
|------|-------------------|--------------------------|----------------------------|-----------------------------|---|--|--------------------|-------------------------------|
| | | | | | | F (+1%) (E96) | J (+5%) (E24) | |
| 0402 | 1/16 | | 50 | 100 | +100 | 10 Ohms-562 K Ohms | | |
| | | | | | ±200 | 1 Ohm-9.76 Ohms | 10 Ohms - 1 M Ohms | |
| 0603 | 1/10 | 1 | 50 | 100 | +100 | 10 Ohms-1 M Ohms | | |
| | | | | | ±200 | 1 Ohm - 9.76 Ohms | 1 Ohm- 10 M Ohms | |
| 0805 | 1/8 | | 150 | 300 | +100 | 10 Ohms - 1 M Ohms | | |
| | | | | | ±200 | 1 Ohm - 9.76 Ohms | 1 Ohm - 10 M Ohms | |
| 1206 | 1/4 | | | | +100 | 10 Ohms-1 M Ohms | | -55 - + 125 |
| | | | | | ±200 | 1 Ohm - 9.76 Ohms | 1 Ohm - 10 M Ohms | |
| 2010 | 3/4 | | | | +100 | 10 Ohms - 1 M Ohms | | |
| | | | 200 | 400 | ±200 | 1 Ohm - 9.76 Ohms | 1 Ohm - 10 M Ohms | |
| 2512 | 1 | | | | +100 | 10 Ohms - 1 M Ohms | | |
| | | | | | ±200 | 1 Ohm - 9.76 Ohms | 1 Ohm - 10 M Ohms | |

Carrier Tape Dimensions;

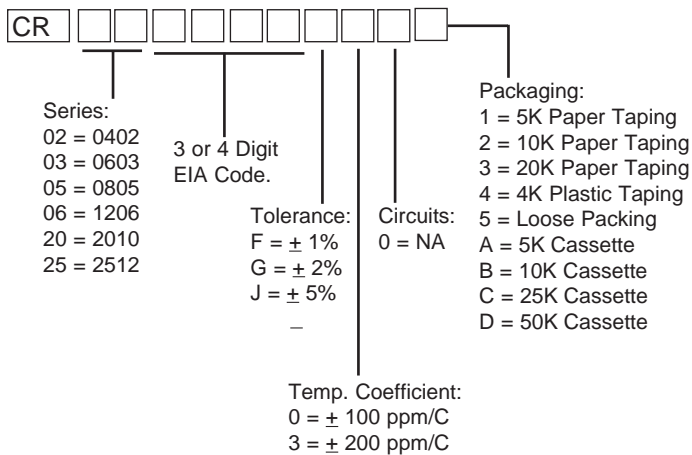


| SIZE CODE | A | B | W | F | E | P | Tmax |
|-----------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|-----------------|
| | ±0.2 mm or ±0.008" | ±0.2 mm or ±0.008" | ±0.3 mm or ±0.012" | ±0.1 mm or ±0.004" | ±0.1 mm or ±0.004" | ±0.1 mm or ±0.004" | |
| 0402 | 0.65 (0.026") | 1.15 (0.045") | 8.0mm (0.315") | 3.5mm (0.138") | 1.75mm (0.069") | 2mm (0.079") | 0.43mm (0.018") |
| 0603 | 1.1 (0.043") | 1.9mm (0.075") | 8.0mm (0.315") | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.60mm (0.024") |
| 0805 | 1.65 (0.065") | 2.4mm (0.094") | 8.0mm (0.315") | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.75mm (0.030") |
| 1206 | 1.9 (0.075") | 3.5mm (0.138") | 8.0mm (0.315") | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.75mm (0.030") |
| 2010 | 2.8 (0.011") | 5.6mm (0.22") | 12.0mm (0.472") | 5.5mm (0.217") | 1.75mm (0.069") | 4mm (0.157") | 0.20mm (0.080") |
| 2512 | 3.6 (0.142") | 6.7mm (0.264") | 12.0mm (0.472") | 5.5mm (0.217") | 1.75mm (0.069") | 8mm (0.315") | 0.20mm (0.080") |

Packing Methods;

| Style | PACKING | | | | |
|-------------|-----------------------|-------------|-------------|--------------------------|-------------------|
| | Paper Taping Reel (R) | | | Embossed Taping Reel (K) | Bulk Cassette (K) |
| | 7" (178mm) | 10" (254mm) | 13" (330mm) | 7" (178mm) | |
| CR02 (0402) | 10,000 | 10,000 | 10,000 | - | 50,000 |
| CR03 (0603) | 5,000 | 5,000 | 5,000 | - | 25,000 |
| CR05 (0805) | 5,000 | 5,000 | 5,000 | - | 10,000 |
| CR06 (1206) | 5,000 | 5,000 | 5,000 | - | 5,000 |
| CR20 (2010) | - | - | - | 4,000 | - |
| CR25 (2512) | - | - | - | 4,000 | - |

PART NUMBERING



EIA Code-E24 Values

| | |
|----|----|
| 10 | 33 |
| 11 | 36 |
| 12 | 39 |
| 13 | 43 |
| 15 | 47 |
| 16 | 51 |
| 18 | 56 |
| 20 | 62 |
| 22 | 68 |
| 24 | 75 |
| 27 | 82 |
| 30 | 91 |

Add 3 digit multiplier

Examples:
 101= 100 Ohms
 472= 4.7K Ohms
 684= 680K Ohms
 1R0= 1 Ohm
 15R= 15 Ohms

Note:
 R= decimal point in the EIA code

EIA Code-E96 Values

| | | | | | |
|------|------|------|------|------|------|
| 10.0 | 14.7 | 21.5 | 31.6 | 46.4 | 68.1 |
| 10.2 | 15.0 | 22.1 | 32.4 | 47.5 | 69.8 |
| 10.5 | 15.4 | 22.6 | 33.2 | 48.7 | 71.5 |
| 10.7 | 15.8 | 23.2 | 34.0 | 49.9 | 73.2 |
| 11.0 | 16.2 | 23.7 | 34.8 | 51.1 | 75.0 |
| 11.3 | 16.5 | 24.3 | 35.7 | 52.3 | 76.8 |
| 11.5 | 16.9 | 24.9 | 36.5 | 53.6 | 78.7 |
| 11.8 | 17.4 | 25.5 | 37.4 | 54.9 | 80.6 |
| 12.1 | 17.8 | 26.1 | 38.3 | 56.2 | 82.5 |
| 12.4 | 18.2 | 26.7 | 39.2 | 57.6 | 84.5 |
| 12.7 | 18.7 | 27.4 | 40.2 | 59.0 | 86.6 |
| 13.0 | 19.1 | 28.0 | 41.2 | 60.4 | 88.7 |
| 13.3 | 19.6 | 28.7 | 42.2 | 61.9 | 90.9 |
| 13.7 | 20.0 | 29.4 | 43.2 | 63.4 | 93.1 |
| 14.0 | 20.5 | 30.1 | 44.2 | 64.9 | 95.3 |
| 14.3 | 21.0 | 30.9 | 45.3 | 66.5 | 97.6 |

Add 4 digit multiplier

Examples:
 1130= 113 Ohms
 1871= 1.87K Ohms
 6193= 619K Ohms
 19R1= 19.1 Ohms
 1R21= 1.21 Ohms