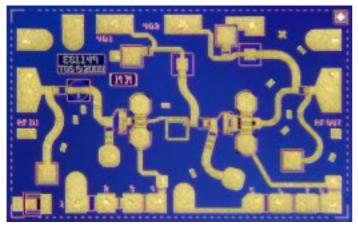




# 17-21 GHz Medium Power Amplifier TGA9088A-SCC



Chip Dimensions 2.4mm x 1.5 mm x 0.1mm

#### **Key Features and Performance**

- 0.25um PHEMT Technology
- 17-21GHz Frequency Range
- 22 dBm @ P2dB Nominal Pout
- 18.5 dB Nominal Gain
- IRL>18 dB, ORL>10 dB
- 7V, 66mA Self Bias

## **Primary Applications**

- Satellite Systems
- Point-to-Point Radio

### **Description**

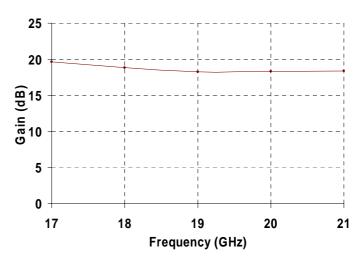
The TriQuint TGA9088A-SCC is a 17-21 GHz 0.125 Watt self-biased Medium Power Amplifier in MMIC form. The part is designed using TriQuint's proven standard 0.25 um gate PHEMT production process with 100 um substrate technology.

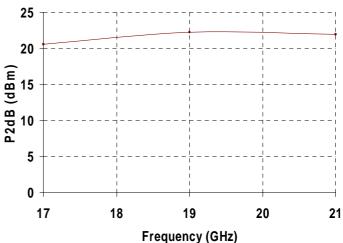
This MPA provides a nominal 22 dBm of output power at 2 dB gain compression with a nominal small signal gain of 18.5 dB.

The part provides an economical solution for a 20 GHz driver and provides application solutions for the Satellite and Point-to-Point Radio markets

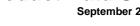
The TGA9088A-SCC is 100% DC and RF tested on-wafer to ensure performance compliance.

# Typical Electrical Characteristics 7V, 66mA Self Bias











#### **TABLE I** MAXIMUM RATINGS 6/

SYMBOL	PARAMETER	VALUE	NOTES
V <sup>+</sup>	Positive Supply Voltage	8 V	<u>4</u> /
l <sup>+</sup>	Positive Supply Current (Quiescent)	90 mA	<u>5</u> / <u>4</u> /
I <sub>G</sub>	Gate Supply Current	3.5 mA	
P <sub>IN</sub>	Input Continuous Wave Power	17 dBm	
$P_{D}$	Power Dissipation	0.615 W	<u>3</u> / <u>4</u> /
T <sub>CH</sub>	Operating Channel Temperature	150 °C	<u>1</u> / <u>2</u> /
$T_M$	Mounting Temperature (30 Seconds)	320 °C	
T <sub>STG</sub>	Storage Temperature	-65 to 150 °C	

- <u>1</u>/ These ratings apply to each individual FET.
- Junction operating temperature will directly affect the device median time to failure (T<sub>M</sub>). For 2/ maximum life, it is recommended that junction temperatures be maintained at the lowest possible levels.
- When operated at this bias condition with a base plate temperature of 70  $^{\circ}$ C (T<sub>ch</sub> = 149.27 $^{\circ}$ C), the 3/ median life is reduced from 6.9E+6 to 1.1E+6 hrs.
- Combinations of supply voltage, supply current, input power, and output power shall not exceed  $P_D$ .
- 5/ Total current for the entire MMIC.
- 6/ These ratings represent the maximum operable values for this device.

#### **TABLE II DC PROBE TESTS**

 $(T_A = 25 \, ^{\circ}C \, Nominal)$ 

SYMBOL	PARAMETER	MINIMUM	MAXIMUM	VALUE
I <sub>max1</sub>	Maximum Current	56	102	mA
G <sub>M1</sub>	Transconductance	33	80	mS
V <sub>P1,2</sub>	Pinch-off Voltage	-1.5	-0.5	V
$V_{BVGS1}$	Breakdown Voltage gate-source	-30	-8	V
$V_{BVGD1}$	Breakdown Voltage gate-drain	-30	-12	V



### **Product Data Sheet**

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TGA9088A-SCC

# TABLE III ON-WAFER RF PROBE CHARACTERISTICS

 $(T_A = 25 \, ^{0}C \text{ Nominal})$ Self Bias  $V_d = 7 \, V$ 

		TEST	LIMIT			
SYMBOL	PARAMETER	CONDITION 45mA ≤ld≤80mA	MIN	TYP	MAX	UNITS
Gain	Small Signal Gain	F = 17 – 21 GHz*	16	18.5		dB
IRL	Input Return Loss	F = 17 – 21 GHz*		-15	-7	dB
ORL	Output Return Loss	F = 17 – 21 GHz*		-13	-6	dB
DO 4D	Output Power @	F = 17 GHz**	17	19		dDm
P2dB	2dB Compression	F = 19 - 21 GHz**	20	22		dBm

<sup>\*</sup> S-parameter data is taken at 1GHz step size.

# TABLE IV THERMAL INFORMATION\*

PARAMETER	TEST CONDITIONS	T <sub>CH</sub> (°C)	R <sub>θJC</sub> (°C/W)	T <sub>M</sub> (HRS)
R <sub>eJC</sub> Thermal Resistance (channel to backside of carrier)	$Vd = 7 V$ $I_D = 66 \text{ mA Self Bias}$ $Pdiss = 0.462 \text{ W}$	128.35	126.30	6.9E+6

Note: Assumes eutectic attach using 1.5 mil 80/20 AuSn Solder mounted to a 20 mil CuMo Carrier at  $70^{\circ}$ C baseplate temperature. Worst case condition with no RF applied, 100% of DC power is dissipated.

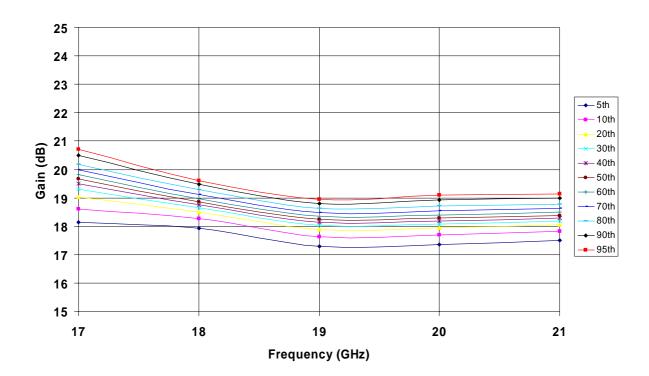
\* This information is a result of a thermal model.

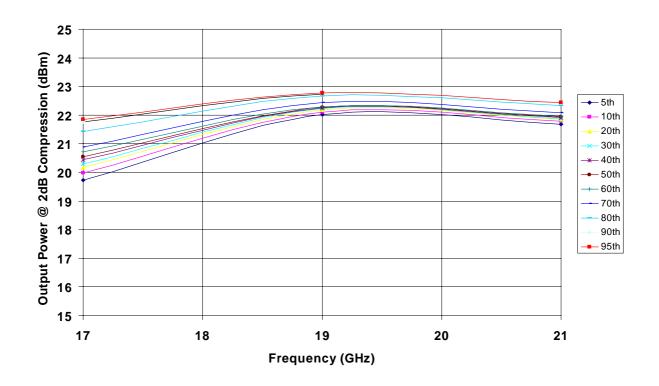
<sup>\*\*</sup> Power data is taken at 2 GHz step size.



## **Typical On-Wafer Electrical Characteristics**

7V, 66mA Self Bias

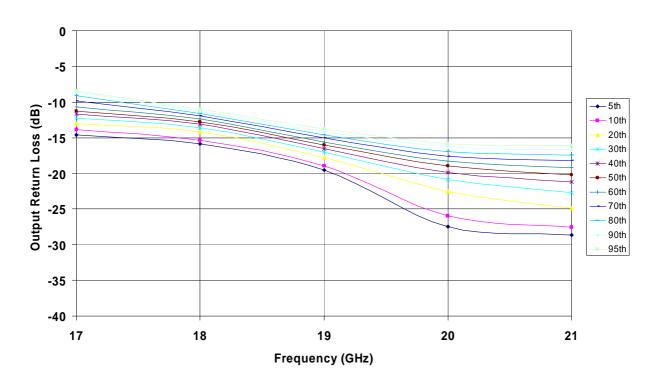


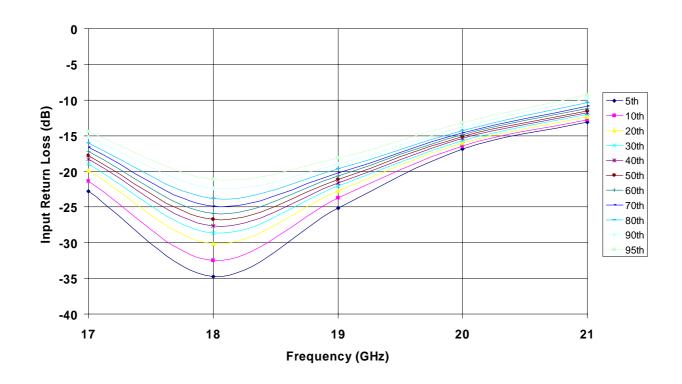




## **Typical On-Wafer Electrical Characteristics**

7V, 66mA Self Bias





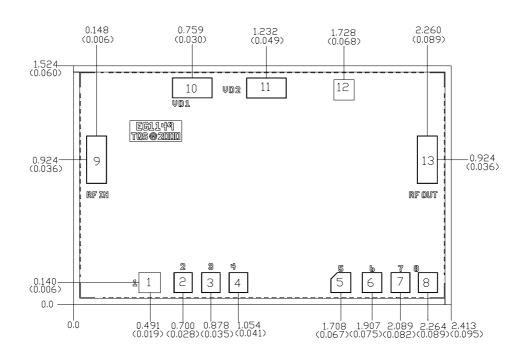


### **Product Data Sheet**

September 26, 2002

#### TGA9088A-SCC

## **Mechanical Drawing**



Units: millimeters (inches)

Thickness: 0.100 (0.004)

Chip edge to bond pad dimensions are shown to center of bond pad

Chip size tolerance: +/- 0.051 (0.002)

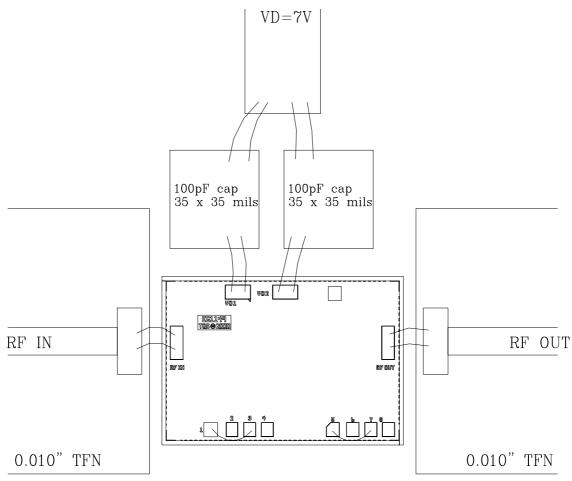
Bond	pad	#1 (DC GND)	$0.130 \times 0.137$
Bond	pad	#2 (Alternate bonding connection)	$0.114 \times 0.125$
Bond	pad	#3 (Alternate bonding connection)	$0.116 \times 0.125$
Bond	pad	#4 (Alternate bonding connection)	$0.118 \times 0.125$
Bond	pad	#5 (DC GND)	$0.125 \times 0.125$
Bond	pad	#6 (Alternate bonding connection)	$0.125 \times 0.123$
Bond	pad	#7 (Alternate bonding connection)	$0.125 \times 0.119$
Bond	pad	#8 (Alternate bonding connection)	$0.125 \times 0.121$
Bond	pad	#9 (RF input)	$0.125 \times 0.300$
Bond	pad	#10 (VD1)	$0.125 \times 0.250$
Bond	pad	#11 (VD2)	$0.125 \times 0.250$
Bond	pad	#12 (DC GND)	$0.125 \times 0.125$
Bond	pad	#13 (RF output)	$0.125 \times 0.300$

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.





## **Chip Assembly Diagram**



This configuration is for a self-bias logic pad current search with connections for bin G06. See Table V for alternate pad connections corresponding with the bins number listed.

TABLE V PAD CONNECTIONS

NUMBER	CONNECTION 1	CONNECTION 2	BINS
1	None	None	G01
2	Pad 3 to Pad 4	Pad 7 to Pad 8	G02
3	Pad 2 to Pad 3	Pad 6 to Pad 7	G03
4	Pad 2 to Pad 4	Pad 6 to Pad 8	G04
5	Pad 1 to Pad 2	Pad 5 to Pad 6	G05
6	Pad 1 to Pad 3	Pad 5 to Pad 7	G06
7	Pad 1 to Pad 4	Pad 5 to Pad 8	G07

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#### **Product Data Sheet**

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TGA9088A-SCC

## **Assembly Process Notes**

#### Reflow process assembly notes:

- Use AuSn (80/20) solder with limited exposure to temperatures at or above 300°C.
- An alloy station or conveyor furnace with reducing atmosphere should be used.
- No fluxes should be utilized.
- Coefficient of thermal expansion matching is critical for long-term reliability.
- Devices must be stored in a dry nitrogen atmosphere.

#### Component placement and adhesive attachment assembly notes:

- Vacuum pencils and/or vacuum collets are the preferred method of pick up.
- Air bridges must be avoided during placement.
- The force impact is critical during auto placement.
- Organic attachment can be used in low-power applications.
- Curing should be done in a convection oven; proper exhaust is a safety concern.
- Microwave or radiant curing should not be used because of differential heating.
- Coefficient of thermal expansion matching is critical.

#### Interconnect process assembly notes:

- Thermosonic ball bonding is the preferred interconnect technique.
- Force, time, and ultrasonics are critical parameters.
- Aluminum wire should not be used.
- Discrete FET devices with small pad sizes should be bonded with 0.0007-inch wire.
- Maximum stage temperature is 200°C.

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.