

MOS INTEGRATED CIRCUIT
 μ PD42S16405, 4216405

16 M-BIT DYNAMIC RAM
4 M-WORD BY 4-BIT, HYPER PAGE MODE (EDO)

Description

The μ PD42S16405, 4216405 are 4,194,304 words by 4 bits CMOS dynamic RAMs with optional hyper page mode (EDO).

Hyper page mode (EDO) is a kind of the page mode and is useful for the read operation.

Besides, the μ PD42S16405 can execute $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh.

The μ PD42S16405, 4216405 are packaged in 26-pin plastic TSOP (II) and 26-pin plastic SOJ.

Features

- Hyper page mode (EDO)
- 4,194,304 words by 4 bits organization
- Single +5.0 V \pm 10 % power supply

Part number	Power consumption Active (MAX.)	Access time (MAX.)	R/W cycle time (MIN.)	Hyper page mode (EDO) cycle time (MIN.)
μ PD42S16405-50, 4216405-50	550 mW	50 ns	84 ns	20 ns
μ PD42S16405-60, 4216405-60	495 mW	60 ns	104 ns	25 ns
μ PD42S16405-70, 4216405-70	440 mW	70 ns	124 ns	30 ns

- μ PD42S16405 can execute $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh

Part number	Refresh cycle	Refresh	Power consumption at standby (MAX.)
μ PD42S16405	4,096 cycles/128 ms	$\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh $\overline{\text{RAS}}$ only refresh Hidden refresh	1.4 mW (CMOS level input)
μ PD4216405	4,096 cycles/64 ms	$\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh $\overline{\text{RAS}}$ only refresh Hidden refresh	5.5 mW (CMOS level input)

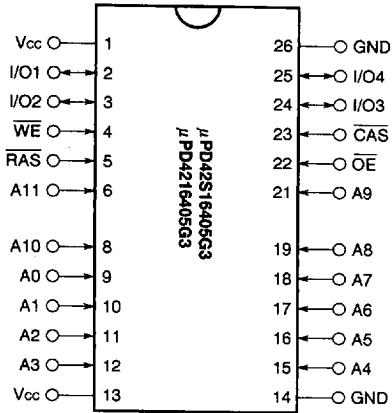
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Ordering Information

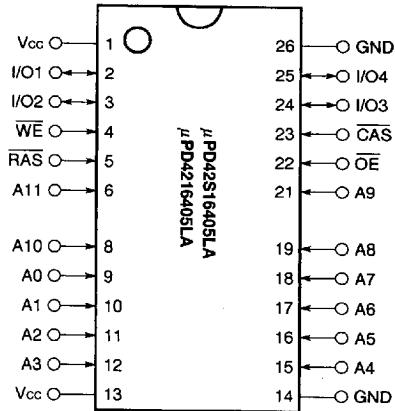
Part number	Access time (MAX.)	Package	Refresh
μPD42S16405G3-50	50 ns	26-pin plastic TSOP (II) (300 mil)	CAS before RAS self refresh CAS before RAS refresh RAS only refresh Hidden refresh
μPD42S16405G3-60	60 ns		
μPD42S16405G3-70	70 ns		
μPD42S16405LA-50	50 ns	26-pin plastic SOJ (300 mil)	
μPD42S16405LA-60	60 ns		
μPD42S16405LA-70	70 ns		
μPD4216405G3-50	50 ns	26-pin plastic TSOP (II) (300 mil)	CAS before RAS refresh RAS only refresh Hidden refresh
μPD4216405G3-60	60 ns		
μPD4216405G3-70	70 ns		
μPD4216405LA-50	50 ns	26-pin plastic SOJ (300 mil)	
μPD4216405LA-60	60 ns		
μPD4216405LA-70	70 ns		

Pin Configurations (Marking Side)

26-pin Plastic TSOP (II) (300 mil)



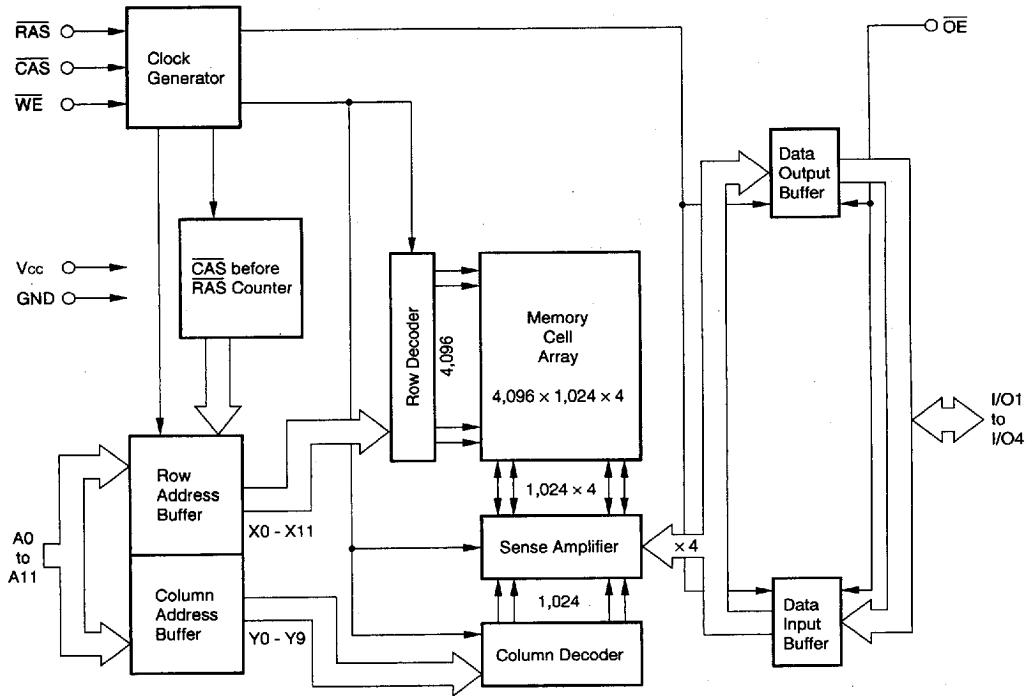
26-pin Plastic SOJ (300 mil)



- A0 to A11 : Address Inputs
- I/O1 to I/O4: Data Inputs/Outputs
- \overline{RAS} : Row Address Strobe
- \overline{CAS} : Column Address Strobe
- \overline{WE} : Write Enable
- \overline{OE} : Output Enable
- Vcc : Power Supply
- GND : Ground

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Block Diagram



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Input/Output Pin Functions

The μPD42S16405, 4216405 have input pins \overline{RAS} , \overline{CAS} , \overline{WE} , \overline{OE} , A0 to A11 and input/output pins I/O1 to I/O4.

Pin name	Input/Output	Function
\overline{RAS} (Row address strobe)	Input	\overline{RAS} activates the sense amplifier by latching a row address and selecting a corresponding word line. It refreshes memory cell array of one line selected by the row address. It also selects the following function. • \overline{CAS} before \overline{RAS} refresh
\overline{CAS} (Column address strobe)	Input	\overline{CAS} activates data input/output circuit by latching column address and selecting a digit line connected with the sense amplifier.
A0 to A11 (Address inputs)	Input	Address bus. Input total 22-bit of address signal, upper 12-bit and lower 10-bit in sequence (address multiplex method). Therefore, one word is selected from 4,194,304-word by 4-bit memory cell array. In actual operation, latch row address by specifying row address and activating \overline{RAS} . Then, switch the address bus to column address and activate \overline{CAS} . Each address is taken into the device when \overline{RAS} and \overline{CAS} are activated. Therefore, the address input setup time (t_{ASR} , t_{ASC}) and hold time (t_{RAH} , t_{CAH}) are specified for the activation of \overline{RAS} and \overline{CAS} .
\overline{WE} (Write enable)	Input	Write control signal. Write operation is executed by activating \overline{RAS} , \overline{CAS} and \overline{WE} .
\overline{OE} (Output enable)	Input	Read control signal. Read operation can be executed by activating \overline{RAS} , \overline{CAS} and \overline{OE} . If \overline{WE} is activated during read operation, \overline{OE} is to be ineffective in the device. Therefore, read operation cannot be executed.
I/O1 to I/O4 (Data inputs/outputs)	Input/Output	4-bit data bus. I/O1 to I/O4 are used to input/output data.

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Cautions when using the hyper page mode (EDO)

1. $\overline{\text{CAS}}$ access should be used to operate t_{HPC} at the MIN. value.
2. To make I/Os to Hi-Z in read cycle, it is necessary to control $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ as follows. The effective specification depends on the state of each signal.
 - (1) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive (at the end of read cycle)
 - $\overline{\text{WE}}$: inactive, $\overline{\text{OE}}$: active
 - t_{OFC} is effective when $\overline{\text{RAS}}$ is inactivated before $\overline{\text{CAS}}$ is inactivated.
 - t_{OFR} is effective when $\overline{\text{CAS}}$ is inactivated before $\overline{\text{RAS}}$ is inactivated.
 - (2) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are active or either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ is active (in read cycle)
 - $\overline{\text{WE}}$, $\overline{\text{OE}}$: inactive t_{OEZ} is effective.
 - (3) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive or $\overline{\text{RAS}}$ is active and $\overline{\text{CAS}}$ is inactive (at the end of read cycle)
 - $\overline{\text{WE}}$, $\overline{\text{OE}}$: active and either t_{RRH} or t_{RCH} must be met t_{WEZ} and t_{WEZ} are effective.
3. In read cycle, the effective specification depends on the state of $\overline{\text{CAS}}$ signal when controlling data output with the $\overline{\text{OE}}$ signal.
 - (1) $\overline{\text{CAS}}$: inactive, $\overline{\text{OE}}$: active t_{CHO} is effective.
 - (2) $\overline{\text{CAS}}$, $\overline{\text{OE}}$: active t_{CH} is effective.

Electrical Specifications

- All voltages are referenced to GND.
- After power up ($V_{CC} \geq V_{CC(MIN)}$), wait more than 100 μs (\overline{RAS} , \overline{CAS} inactive) and then, execute eight \overline{CAS} before \overline{RAS} or \overline{RAS} only refresh cycles as dummy cycles to initialize internal circuit.

Absolute Maximum Ratings

Parameter	Symbol	Condition	Rating	Unit
Voltage on any pin relative to GND	V_T		-1.0 to +7.0	V
Supply voltage	V_{CC}		-1.0 to +7.0	V
Output current	I_O		50	mA
Power dissipation	P_D		1	W
Operating ambient temperature	T_A		0 to +70	°C
Storage temperature	T_{STG}		-55 to +125	°C

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended Operating Conditions

Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Supply voltage	V_{CC}		4.5	5.0	5.5	V
High level input voltage	V_{IH}		2.4		$V_{CC} + 1.0$	V
Low level input voltage	V_{IL}		-1.0		+0.8	V
Operating ambient temperature	T_A		0		70	°C

Capacitance ($T_A = 25\text{ C}$, $f = 1\text{ MHz}$)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	C_{I1}	Address			5	pF
	C_{I2}	\overline{RAS} , \overline{CAS} , \overline{WE} , \overline{OE}			7	
Data input/output capacitance	$C_{I/O}$	I/O			7	pF

DC Characteristics (Recommended operating conditions unless otherwise noted)

Parameter		Symbol	Test condition	MIN.	MAX.	Unit	Notes
Operating current		I _{CC1}	$\overline{RAS}, \overline{CAS}$ cycling $t_{RC} = t_{RC(MIN.)}, I_O = 0 \text{ mA}$	$t_{RAC} = 50 \text{ ns}$	100	mA	1, 2, 3
				$t_{RAC} = 60 \text{ ns}$	90		
				$t_{RAC} = 70 \text{ ns}$	80		
Standby current	μPD42S16405	I _{CC2}	$\overline{RAS}, \overline{CAS} \geq V_{IH(MIN.)}, I_O = 0 \text{ mA}$ $\overline{RAS}, \overline{CAS} \geq V_{CC} - 0.2 \text{ V}, I_O = 0 \text{ mA}$		2.0	mA	
					0.25		
	μPD4216405				2.0		
					1.0		
RAS only refresh current		I _{CC3}	\overline{RAS} cycling, $\overline{CAS} \geq V_{IH(MIN.)}$ $t_{RC} = t_{RC(MIN.)}, I_O = 0 \text{ mA}$	$t_{RAC} = 50 \text{ ns}$	100	mA	1, 2, 3, 4
				$t_{RAC} = 60 \text{ ns}$	90		
				$t_{RAC} = 70 \text{ ns}$	80		
Operating current (Hyper page mode (EDO))		I _{CC4}	$\overline{RAS} \leq V_{IL(MAX.)}, \overline{CAS}$ cycling $t_{HPC} = t_{HPC(MIN.)}, I_O = 0 \text{ mA}$	$t_{RAC} = 50 \text{ ns}$	100	mA	1, 2, 5
				$t_{RAC} = 60 \text{ ns}$	90		
				$t_{RAC} = 70 \text{ ns}$	80		
CAS before RAS refresh current		I _{CC5}	\overline{RAS} cycling $t_{RC} = t_{RC(MIN.)}, I_O = 0 \text{ mA}$	$t_{RAC} = 50 \text{ ns}$	100	mA	1, 2
				$t_{RAC} = 60 \text{ ns}$	90		
				$t_{RAC} = 70 \text{ ns}$	80		
CAS before RAS long refresh current (4,096 cycles / 128 ms, only for the μPD42S16405)		I _{CC6}	\overline{CAS} before \overline{RAS} refresh: $t_{RC} = 31.3 \mu\text{s}$ $\overline{RAS}, \overline{CAS}$: $V_{CC} - 0.2 \text{ V} \leq V_{IH} \leq V_{IH(MAX.)}$ $0 \text{ V} \leq V_{IL} \leq 0.2 \text{ V}$ Standby: $\overline{RAS}, \overline{CAS} \geq V_{CC} - 0.2 \text{ V}$ Address: V_{IH} or V_{IL} $\overline{WE}, \overline{OE}$: V_{IH} $I_O = 0 \text{ mA}$	$t_{RAS} \leq 300 \text{ ns}$	450	μA	1, 2
				$t_{RAS} \leq 1 \mu\text{s}$	600	μA	1, 2
CAS before RAS self refresh current (only for the μPD42S16405)		I _{CC7}	$\overline{RAS}, \overline{CAS}$: $t_{RASS} = 5 \text{ ms}$ $V_{CC} - 0.2 \text{ V} \leq V_{IH} \leq V_{IH(MAX.)}$ $0 \text{ V} \leq V_{IL} \leq 0.2 \text{ V}$ $I_O = 0 \text{ mA}$		250	μA	2
Input leakage current		I _{I(L)}	$V_I = 0 \text{ to } 5.5 \text{ V}$ All other pins not under test = 0 V	-10	+10	μA	
Output leakage current		I _{O(L)}	$V_O = 0 \text{ to } 5.5 \text{ V}$ Output is disabled (Hi-Z)	-10	+10	μA	
High level output voltage		V _{OH}	$I_O = -5.0 \text{ mA}$	2.4		V	
Low level output voltage		V _{OL}	$I_O = +4.2 \text{ mA}$		0.4	V	

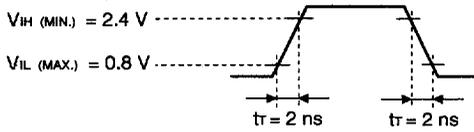
- Notes**
- I_{CC1}, I_{CC3}, I_{CC4}, I_{CC5} and I_{CC6} depend on cycle rates (t_{RC} and t_{HPC}).
 - Specified values are obtained with outputs unloaded.
 - I_{CC1} and I_{CC3} are measured assuming that address can be changed once or less during $\overline{RAS} \leq V_{IL(MAX.)}$ and $\overline{CAS} \geq V_{IH(MIN.)}$.
 - I_{CC3} is measured assuming that all column address inputs are held at either high or low.
 - I_{CC4} is measured assuming that all column address inputs are switched only once during each hyper page (EDO) cycle.

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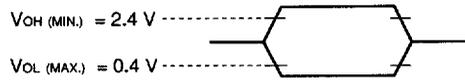
AC Characteristics (Recommended Operating Conditions unless otherwise noted)

AC Characteristics Test Conditions

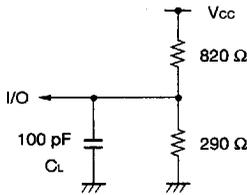
(1) Input timing specification



(2) Output timing specification



(3) Output load condition



Common to Read, Write, Read Modify Write Cycle

Parameter	Symbol	trac = 50 ns		trac = 60 ns		trac = 70 ns		Unit	Notes	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.			
Read / Write cycle time	t _{RC}	84	—	104	—	124	—	ns		
RAS precharge time	t _{RP}	30	—	40	—	50	—	ns		
CAS precharge time	t _{CPN}	7	—	10	—	10	—	ns		
RAS pulse width	t _{RAS}	50	10,000	60	10,000	70	10,000	ns	1	
CAS pulse width	t _{CAS}	7	10,000	10	10,000	12	10,000	ns		
RAS hold time	t _{RSH}	10	—	10	—	12	—	ns		
CAS hold time	t _{CSH}	38	—	40	—	50	—	ns		
RAS to CAS delay time	t _{RCd}	11	37	14	45	14	52	ns	2	
RAS to column address delay time	t _{RAD}	9	25	12	30	12	35	ns	2	
CAS to RAS precharge time	t _{CRP}	5	—	5	—	5	—	ns	3	
Row address setup time	t _{ASR}	0	—	0	—	0	—	ns		
Row address hold time	t _{RAH}	7	—	10	—	10	—	ns		
Column address setup time	t _{ASC}	0	—	0	—	0	—	ns		
Column address hold time	t _{CAH}	7	—	10	—	12	—	ns		
OE lead time referenced to RAS	t _{OES}	0	—	0	—	0	—	ns		
CAS to data setup time	t _{CLZ}	0	—	0	—	0	—	ns		
OE to data setup time	t _{OLZ}	0	—	0	—	0	—	ns		
OE to data delay time	t _{OED}	10	—	13	—	15	—	ns		
Transition time (rise and fall)	t _T	1	50	1	50	1	50	ns		
Refresh time	μPD42S16405	t _{REF}	—	128	—	128	—	128	ms	4
	μPD4216405	t _{REF}	—	64	—	64	—	64	ms	

- Notes** 1. In $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh cycles, $t_{\text{RAS(MAX.)}}$ is 100 μs.
 If $10 \mu\text{s} < t_{\text{RAS}} < 100 \mu\text{s}$, $\overline{\text{RAS}}$ precharge time for $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh (t_{RPS}) is applied.
2. For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from $\overline{\text{RAS}}$
$t_{\text{RAD}} \leq t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \leq t_{\text{RCD (MAX.)}}$	$t_{\text{RAC (MAX.)}}$	$t_{\text{RAC (MAX.)}}$
$t_{\text{RAD}} > t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \leq t_{\text{RCD (MAX.)}}$	$t_{\text{AA (MAX.)}}$	$t_{\text{RAD}} + t_{\text{AA (MAX.)}}$
$t_{\text{RCD}} > t_{\text{RCD (MAX.)}}$	$t_{\text{CAC (MAX.)}}$	$t_{\text{RCD}} + t_{\text{CAC (MAX.)}}$

$t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD (MAX.)}}$ are specified as reference points only; they are not restrictive operating parameters. They are used to determine which access time (t_{RAC} , t_{AA} or t_{CAC}) is to be used for finding out when output data will be available. Therefore, the input conditions $t_{\text{RAD}} \geq t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \geq t_{\text{RCD (MAX.)}}$ will not cause any operation problems.

3. $t_{\text{CRP (MIN.)}}$ requirement is applied to $\overline{\text{RAS}}$, $\overline{\text{CAS}}$ cycles.
4. This specification is applied only to the μPD42S16405.

Read Cycle

Parameter	Symbol	$t_{\text{RAC}} = 50 \text{ ns}$		$t_{\text{RAC}} = 60 \text{ ns}$		$t_{\text{RAC}} = 70 \text{ ns}$		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Access time from $\overline{\text{RAS}}$	t_{RAC}	-	50	-	60	-	70	ns	1
Access time from $\overline{\text{CAS}}$	t_{CAC}	-	13	-	15	-	18	ns	1
Access time from column address	t_{AA}	-	25	-	30	-	35	ns	1
Access time from $\overline{\text{OE}}$	t_{OEA}	-	13	-	15	-	18	ns	
Column address lead time referenced to $\overline{\text{RAS}}$	t_{RAL}	25	-	30	-	35	-	ns	
Read command setup time	t_{RCS}	0	-	0	-	0	-	ns	
Read command hold time referenced to $\overline{\text{RAS}}$	t_{RRH}	0	-	0	-	0	-	ns	2
Read command hold time referenced to $\overline{\text{CAS}}$	t_{RCH}	0	-	0	-	0	-	ns	2
Output buffer turn-off delay time from $\overline{\text{OE}}$	t_{OEZ}	0	10	0	13	0	15	ns	3
$\overline{\text{CAS}}$ hold time to $\overline{\text{OE}}$	t_{CHO}	5	-	5	-	5	-	ns	

- Notes** 1. For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from $\overline{\text{RAS}}$
$t_{\text{RAD}} \leq t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \leq t_{\text{RCD (MAX.)}}$	$t_{\text{RAC (MAX.)}}$	$t_{\text{RAC (MAX.)}}$
$t_{\text{RAD}} > t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \leq t_{\text{RCD (MAX.)}}$	$t_{\text{AA (MAX.)}}$	$t_{\text{RAD}} + t_{\text{AA (MAX.)}}$
$t_{\text{RCD}} > t_{\text{RCD (MAX.)}}$	$t_{\text{CAC (MAX.)}}$	$t_{\text{RCD}} + t_{\text{CAC (MAX.)}}$

$t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD (MAX.)}}$ are specified as reference points only; they are not restrictive operating parameters. They are used to determine which access time (t_{RAC} , t_{AA} or t_{CAC}) is to be used for finding out when output data will be available. Therefore, the input conditions $t_{\text{RAD}} \geq t_{\text{RAD (MAX.)}}$ and $t_{\text{RCD}} \geq t_{\text{RCD (MAX.)}}$ will not cause any operation problems.

2. Either $t_{\text{RCH (MIN.)}}$ or $t_{\text{RRH (MIN.)}}$ should be met in read cycles.
3. $t_{\text{OEZ (MAX.)}}$ defines the time when the output achieves the condition of Hi-Z and is not referenced to V_{OH} or V_{OL} .

Write Cycle

Parameter	Symbol	trAC = 50 ns		trAC = 60 ns		trAC = 70 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
\overline{WE} hold time referenced to \overline{CAS}	tWCH	7	-	10	-	10	-	ns	1
\overline{WE} pulse width	tWP	7	-	10	-	10	-	ns	1
\overline{WE} lead time referenced to \overline{RAS}	trWL	10	-	10	-	12	-	ns	
\overline{WE} lead time referenced to \overline{CAS}	tcWL	7	-	10	-	12	-	ns	
\overline{WE} setup time	twCS	0	-	0	-	0	-	ns	2
\overline{OE} hold time	toEH	0	-	0	-	0	-	ns	
Data-in setup time	tDS	0	-	0	-	0	-	ns	3
Data-in hold time	tDH	7	-	10	-	10	-	ns	3

- Notes**
1. tWP (MIN.) is applied to late write cycles or read modify write cycles. In early write cycles, tWCH (MIN.) should be met.
 2. If twCS ≥ twCS (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle.
 3. tDS (MIN.) and tDH (MIN.) are referenced to the \overline{CAS} falling edge in early write cycles. In late write cycles and read modify write cycles, they are referenced to the \overline{WE} falling edge.

Read Modify Write Cycle

Parameter	Symbol	trAC = 50 ns		trAC = 60 ns		trAC = 70 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read modify write cycle time	trWC	107	-	133	-	157	-	ns	
\overline{RAS} to \overline{WE} delay time	trWD	64	-	77	-	89	-	ns	1
\overline{CAS} to \overline{WE} delay time	tcWD	27	-	32	-	37	-	ns	1
Column address to \overline{WE} delay time	tAWD	39	-	47	-	54	-	ns	1

- Note**
1. If twCS ≥ twCS (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If trWD ≥ trWD (MIN.), tcWD ≥ tcWD (MIN.), tAWD ≥ tAWD (MIN.) and tCPWD ≥ tCPWD (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

Hyper Page Mode (EDO)

Parameter	Symbol	t _{TRAC} = 50 ns		t _{TRAC} = 60 ns		t _{TRAC} = 70 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read / Write cycle time	t _{HPC}	20	-	25	-	30	-	ns	1
RAS pulse width	t _{RASP}	50	125,000	60	125,000	70	125,000	ns	
CAS pulse width	t _{HCAS}	7	10,000	10	10,000	12	10,000	ns	
CAS precharge time	t _{CP}	7	-	10	-	10	-	ns	
Access time from CAS precharge	t _{ACP}	-	30	-	35	-	40	ns	
CAS precharge to WE delay time	t _{CPWD}	41	-	52	-	59	-	ns	2
RAS hold time from CAS precharge	t _{RHCP}	30	-	35	-	40	-	ns	
Read modify write cycle time	t _{HPRWC}	52	-	66	-	75	-	ns	
Data output hold Time	t _{DHC}	5	-	5	-	5	-	ns	
OE to CAS hold time	t _{OCH}	5	-	5	-	5	-	ns	4
OE precharge time	t _{OEP}	5	-	5	-	5	-	ns	
Output buffer turn-off delay from WE	t _{WEZ}	0	10	0	13	0	15	ns	3,4
WE pulse width	t _{WPZ}	7	-	10	-	10	-	ns	4
Output buffer turn-off delay from RAS	t _{OFR}	0	10	0	13	0	15	ns	3,4
Output buffer turn-off delay from CAS	t _{OFC}	0	10	0	13	0	15	ns	3,4

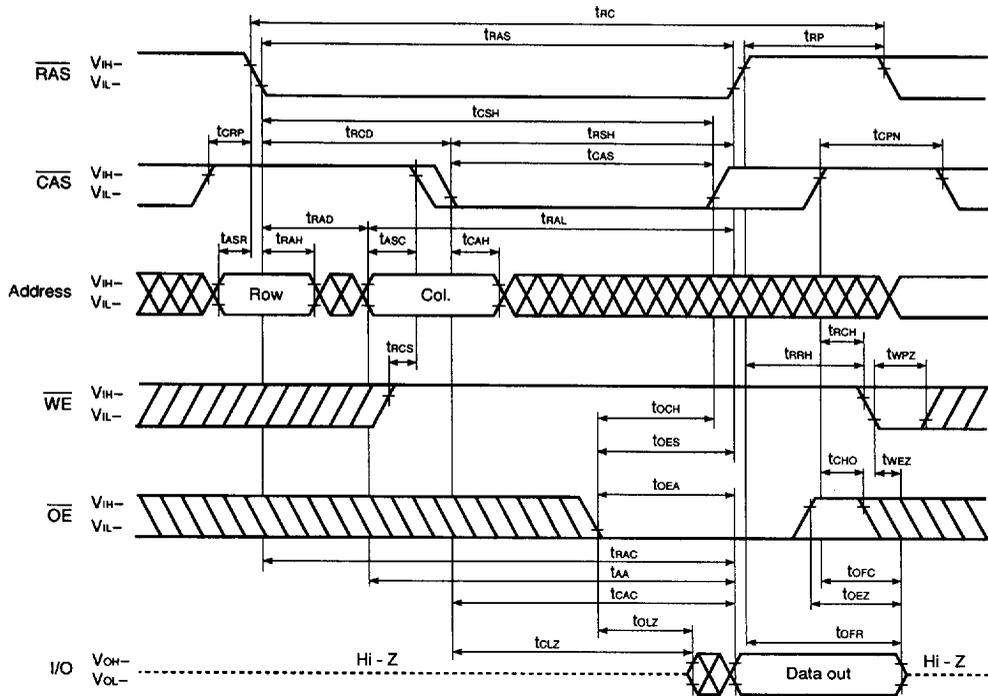
- Notes**
1. t_{HPC} (MIN.) is applied to $\overline{\text{CAS}}$ access.
 2. If t_{WCs} ≥ t_{WCs} (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If t_{RWD} ≥ t_{RWD} (MIN.), t_{CWD} ≥ t_{CWD} (MIN.), t_{AWD} ≥ t_{AWD} (MIN.) and t_{CPWD} ≥ t_{CPWD} (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.
 3. t_{OFC} (MAX.), t_{OFR} (MAX.) and t_{WEZ} (MAX.) define the time when the output achieves the conditions of Hi-Z and is not referenced to V_{OH} or V_{OL}.
 4. To make I/Os to Hi-Z in read cycle, it is necessary to control $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ as follows. The effective specification depends on state of each signal.
 - (1) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive (at the end of the read cycle)
 $\overline{\text{WE}}$: inactive, $\overline{\text{OE}}$: active
 t_{OFC} is effective when $\overline{\text{RAS}}$ is inactivated before $\overline{\text{CAS}}$ is inactivated.
 t_{OFR} is effective when $\overline{\text{CAS}}$ is inactivated before $\overline{\text{RAS}}$ is inactivated.
 - (2) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are active or either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ is active (in read cycle)
 $\overline{\text{WE}}$, $\overline{\text{OE}}$: inactive t_{WEZ} is effective.
 - (3) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive or $\overline{\text{RAS}}$ is active and $\overline{\text{CAS}}$ is inactive (at the end of read cycle)
 $\overline{\text{WE}}$, $\overline{\text{OE}}$: active and either t_{TRH} or t_{TRC} must be met t_{WEZ} and t_{WPZ} are effective.
 - (4) $\overline{\text{WE}}$: inactive (in read cycle)
 $\overline{\text{CAS}}$: inactive, $\overline{\text{OE}}$: active t_{OCH} is effective.
 $\overline{\text{CAS}}$, $\overline{\text{OE}}$: active t_{OCH} is effective.

Refresh Cycle

Parameter	Symbol	t _{RAC} = 50 ns		t _{RAC} = 60 ns		t _{RAC} = 70 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
$\overline{\text{CAS}}$ setup time	t _{CSR}	5	-	5	-	5	-	ns	
$\overline{\text{CAS}}$ hold time ($\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh)	t _{CHR}	10	-	10	-	10	-	ns	
$\overline{\text{RAS}}$ precharge $\overline{\text{CAS}}$ hold time	t _{RPC}	5	-	5	-	5	-	ns	
$\overline{\text{RAS}}$ pulse width ($\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t _{RASS}	100	-	100	-	100	-	μs	1
$\overline{\text{RAS}}$ precharge time ($\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t _{RPS}	90	-	110	-	130	-	ns	1
$\overline{\text{CAS}}$ hold time ($\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t _{CHS}	-50	-	-50	-	-50	-	ns	1
$\overline{\text{WE}}$ setup time	t _{WSR}	10	-	10	-	10	-	ns	
$\overline{\text{WE}}$ hold time	t _{WHR}	15	-	15	-	15	-	ns	

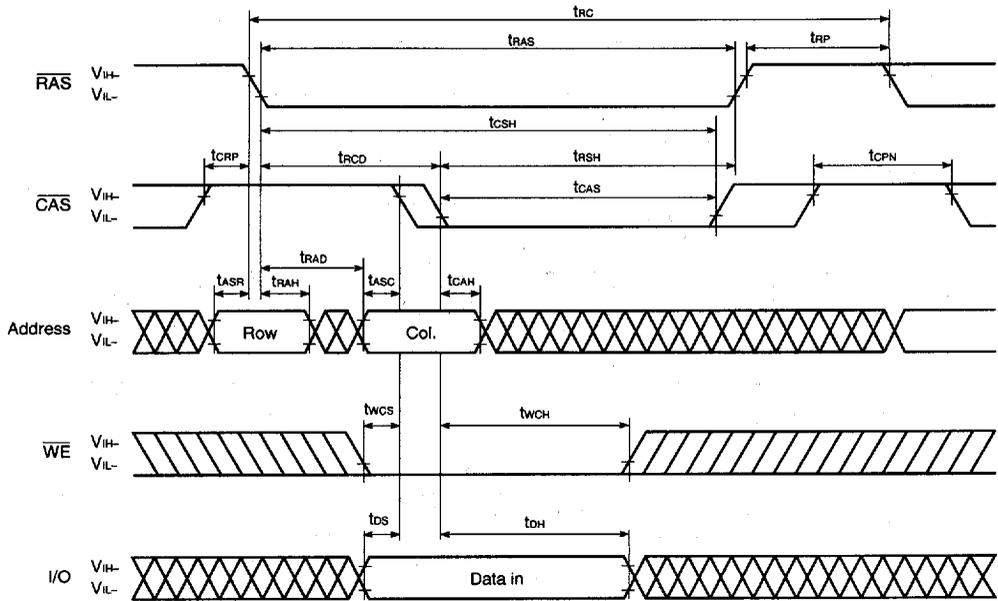
Note 1. This specification is applied only to the μPD42S16405.

Read Cycle



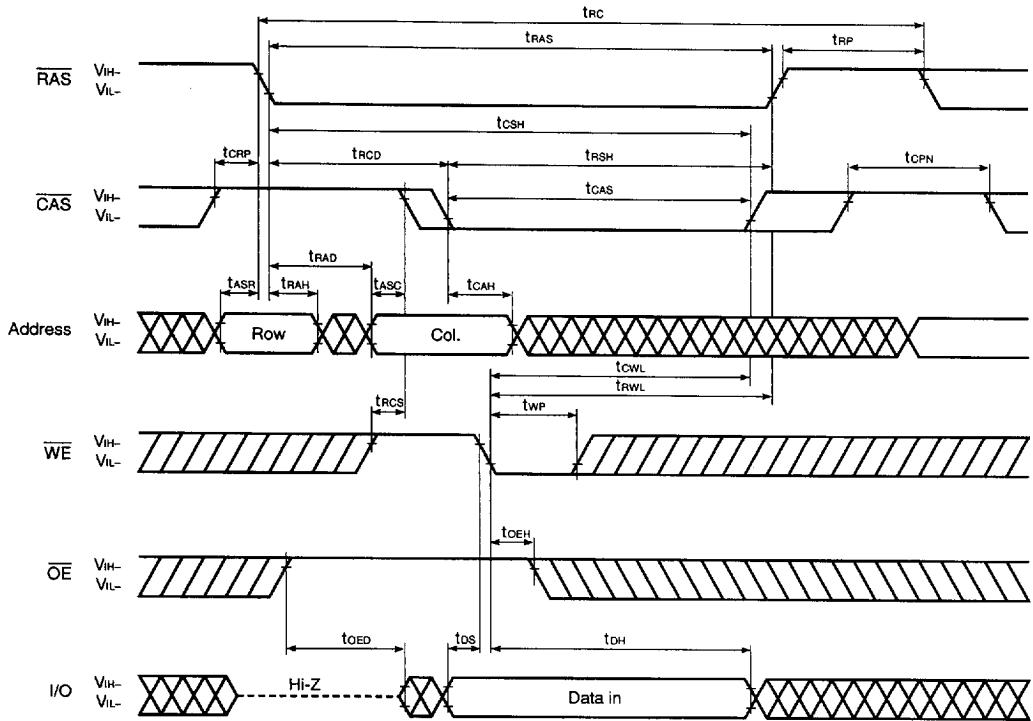
■ 6427525 0090954 840 ■

Early Write Cycle



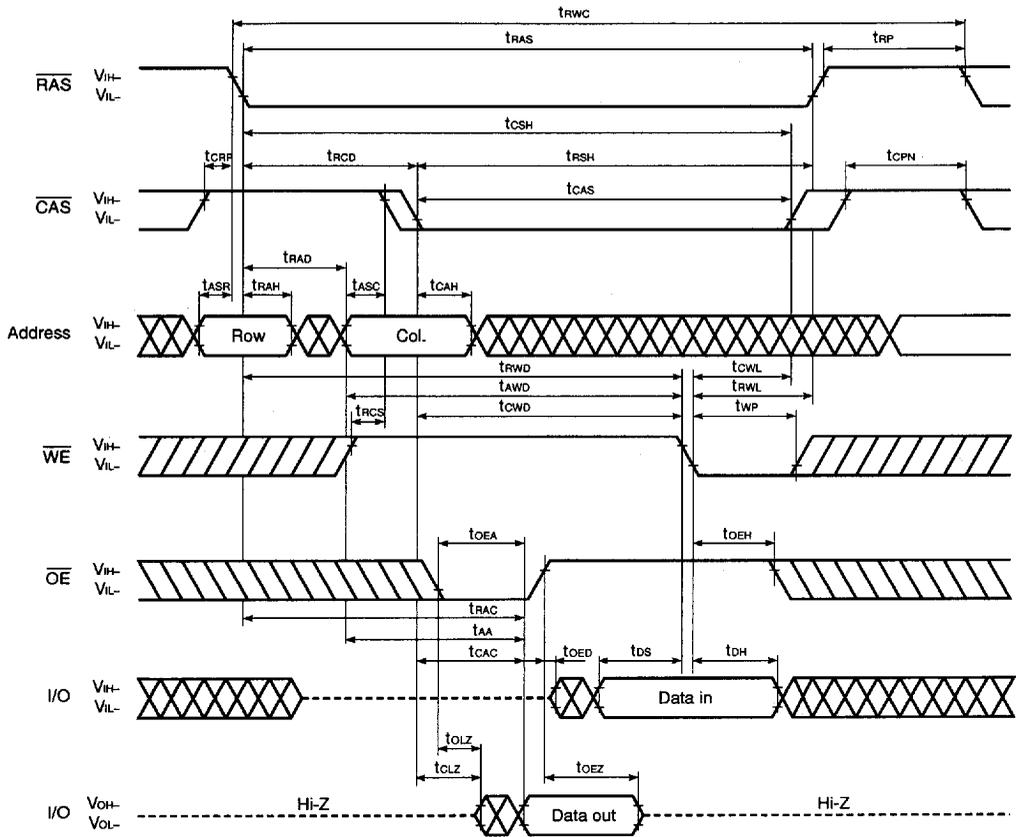
Remark \overline{OE} : Don't care

Late Write Cycle

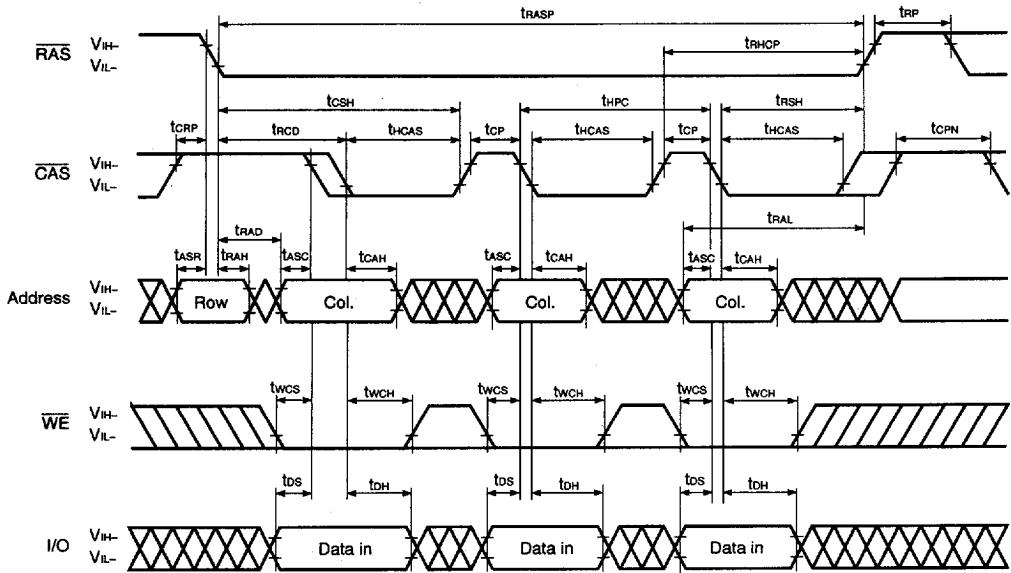


■ 6427525 0090956 613 ■

Read Modify Write Cycle



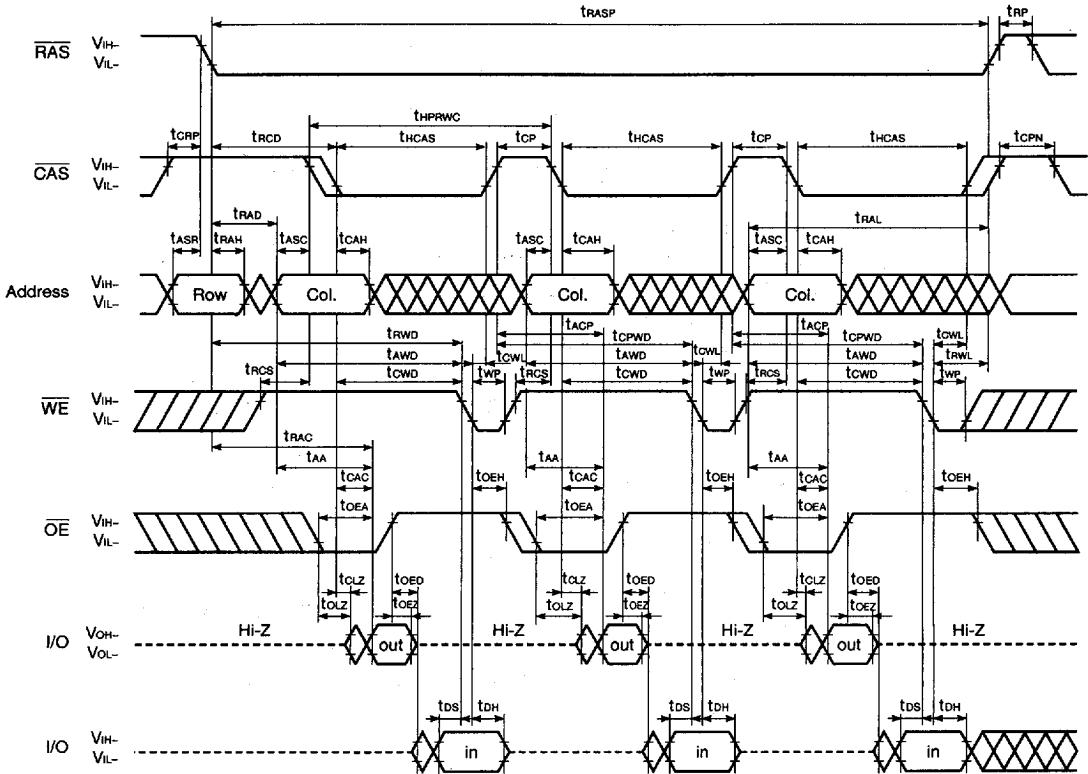
Hyper Page Mode (EDO) Early Write Cycle



Remarks 1. $\overline{\text{OE}}$: Don't care

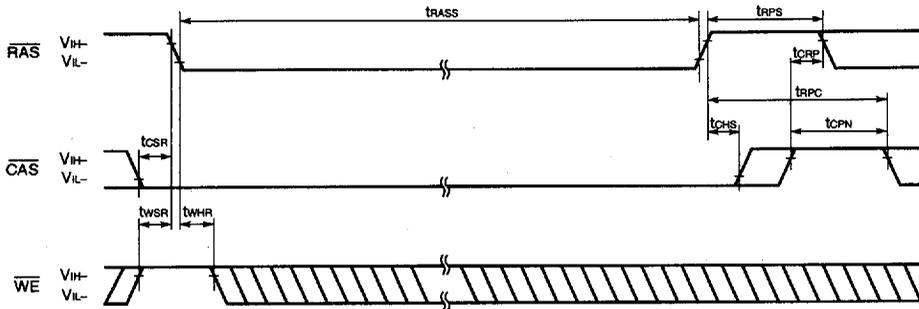
2. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive $\overline{\text{CAS}}$ cycles within the same $\overline{\text{RAS}}$ cycle.

Hyper Page Mode (EDO) Read Modify Write Cycle



Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

CAS Before RAS Self Refresh Cycle (Only for the μPD42S16405)



Remark Address, \overline{OE} : Don't care I/O : Hi-Z

Cautions on Use of CAS Before RAS Self Refresh

CAS before RAS self refresh can be used independently when used in combination with distributed CAS before RAS long refresh; However, when used in combination with burst CAS before RAS long refresh or with long RAS only refresh (both distributed and burst), the following cautions must be observed.

(1) Normal Combined Use of CAS Before RAS Self Refresh and Burst CAS Before RAS Long Refresh

When CAS before RAS self refresh and burst CAS before RAS long refresh are used in combination, please perform CAS before RAS refresh 4,096 times within a 64 ms interval just before and after setting CAS before RAS self refresh.

(2) Normal Combined Use of CAS Before RAS Self Refresh and Long RAS Only Refresh

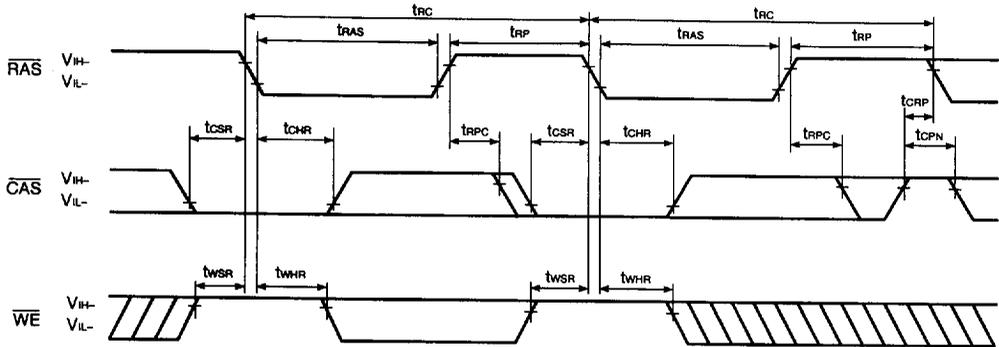
When CAS before RAS self refresh and RAS only refresh are used in combination, please perform RAS only refresh 4,096 times within a 64 ms interval just before and after setting CAS before RAS self refresh.

★ **(3) If $t_{RASS(MIN)}$ is not satisfied at the beginning of CAS before RAS self refresh cycles ($t_{RAS} < 100 \mu s$), CAS before RAS refresh cycles will be executed one time.**

If $10 \mu s < t_{RAS} < 100 \mu s$, RAS precharge time for CAS before RAS self refresh (t_{RPS}) is applied. And refresh cycles (4,096/128 ms) should be met.

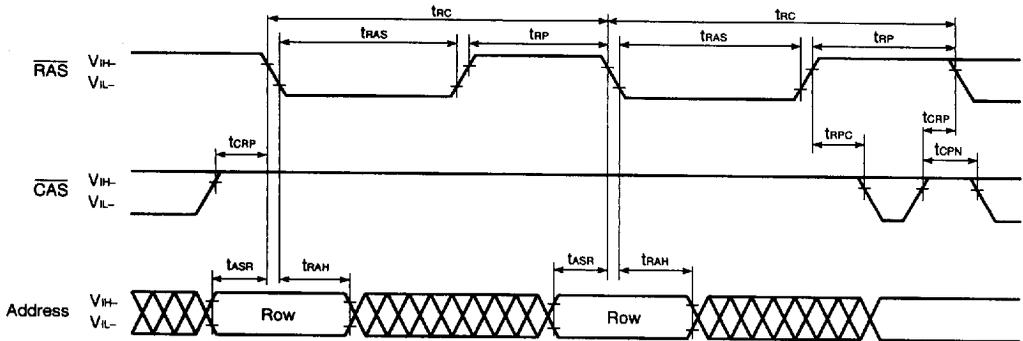
For details, please refer to **How to use DRAM User's Manual**.

CAS Before RAS Refresh Cycle



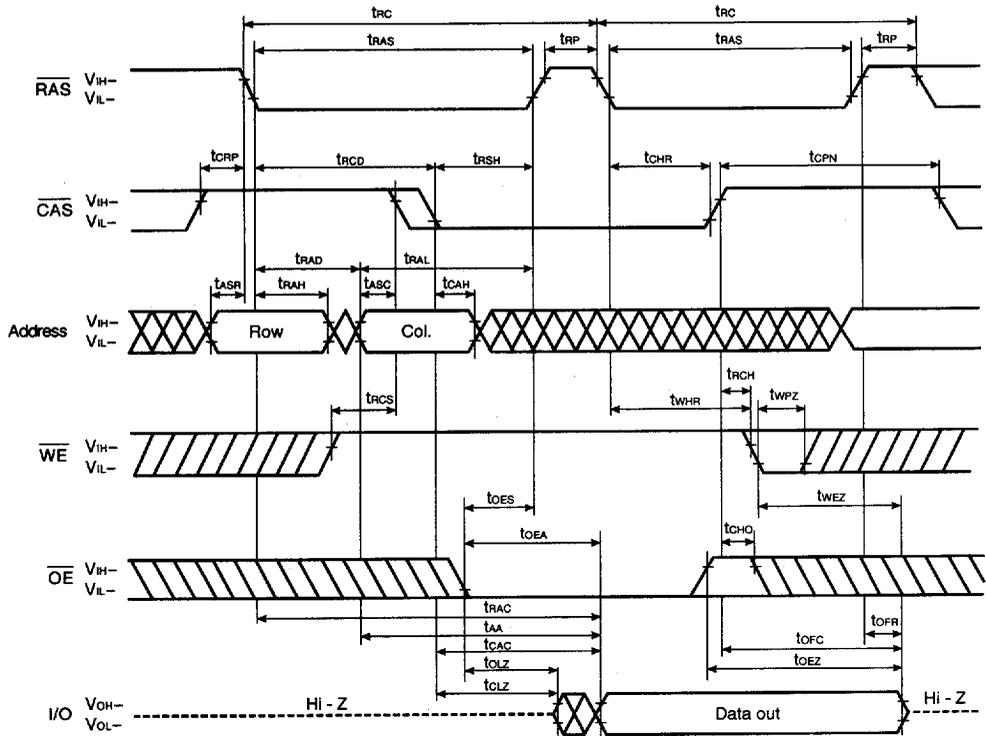
Remark Address, $\overline{\text{OE}}$: Don't care I/O: Hi-Z

RAS Only Refresh Cycle



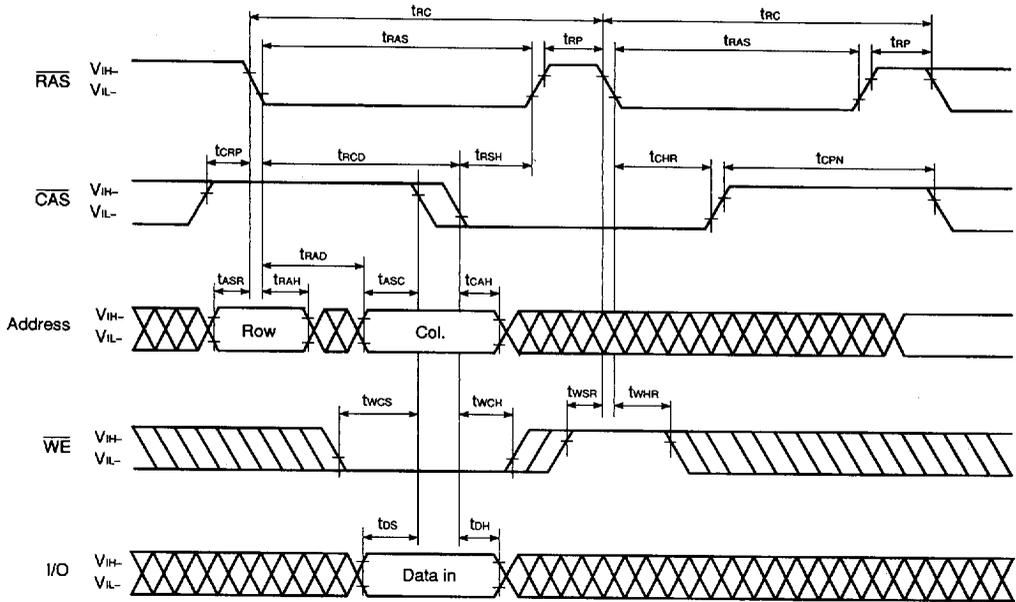
Remark $\overline{\text{WE}}$, $\overline{\text{OE}}$: Don't care I/O: Hi-Z

Hidden Refresh Cycle (Read)



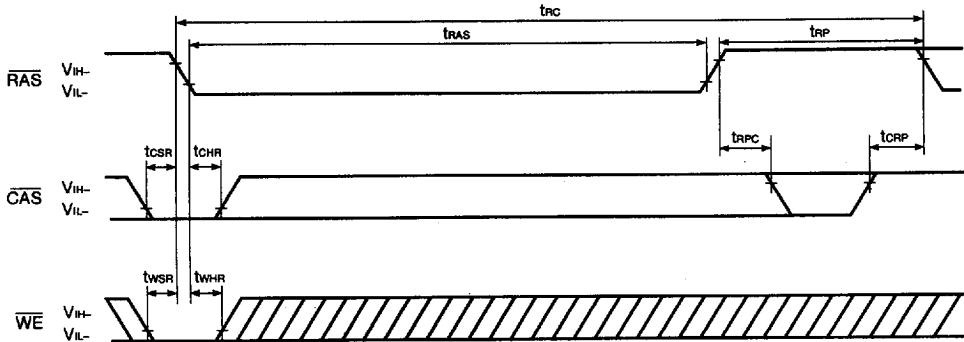
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Hidden Refresh Cycle (Write)



Remark \overline{OE} : Don't care

Test Mode Set Cycle (\overline{WE} , \overline{CAS} Before \overline{RAS} Refresh Cycle)



Remark Address, \overline{OE} : Don't care I/O: Hi-Z

Test Mode

By using the test mode, the test time can be reduced. The reason for this is that, the memory emulates the 16-bit organization during test mode. Don't care about the input levels of the \overline{CAS} input A0, A1.

(1) Setting the mode

Executing the test mode cycle (\overline{WE} , \overline{CAS} before \overline{RAS} refresh cycle) sets the test mode.

(2) Write/read operation

When either a "0" or a "1" is written to the input pin in test mode, this data is written to 16 bits of memory cell.

Next, when the data is read from the output pin at the same address, the cell can be checked.

Output = "1": Normal write (all memory cells)

Output = "0": Abnormal write

(3) Refresh

Refresh in the test mode must be performed with the \overline{RAS} / \overline{CAS} cycle or with the \overline{WE} , \overline{CAS} before \overline{RAS} refresh cycle. The \overline{WE} , \overline{CAS} before \overline{RAS} refresh cycle use the same counter as the \overline{CAS} before \overline{RAS} refresh's internal counter.

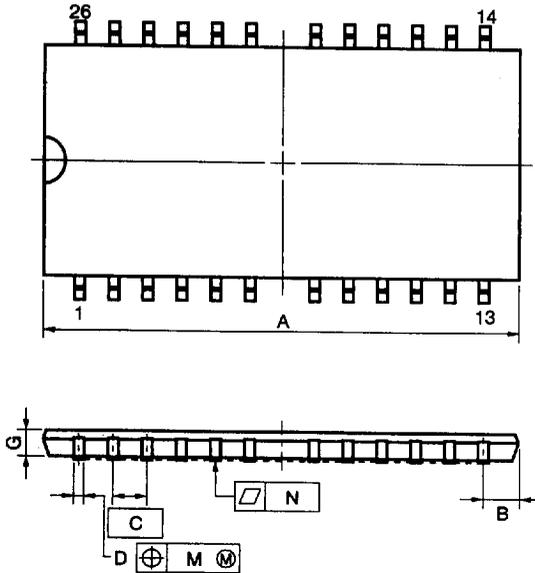
(4) Mode Cancellation

The test mode is cancelled by executing one cycle of \overline{RAS} only refresh cycle or \overline{CAS} before \overline{RAS} refresh cycle.

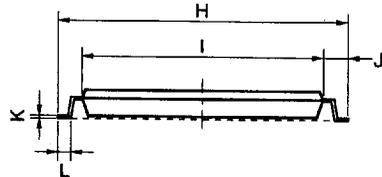
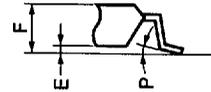
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Package Drawings

26PIN PLASTIC TSOP(II) (300 mil)



detail of lead end



NOTE

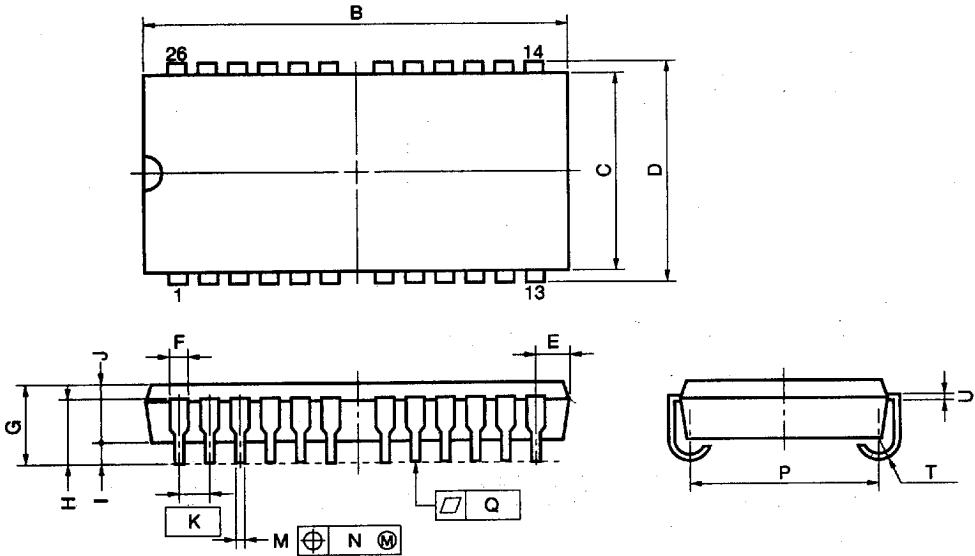
Each lead centerline is located within 0.21 mm (0.009 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	17.36 MAX.	0.684 MAX.
B	1.06 MAX.	0.042 MAX.
C	1.27 (T.P.)	0.050 (T.P.)
D	0.42 ^{+0.08} _{-0.07}	0.017±0.003
E	0.1±0.05	0.004±0.002
F	1.2 MAX.	0.048 MAX.
G	0.97	0.038
H	9.22±0.2	0.363±0.008
I	7.62±0.1	0.300±0.004
J	0.8±0.2	0.031 ^{+0.009} _{-0.008}
K	0.145 ^{+0.025} _{-0.015}	0.006±0.001
L	0.5±0.1	0.020 ^{+0.004} _{-0.005}
M	0.21	0.009
N	0.10	0.004
P	3 ⁺⁷ ₋₃	3 ⁺⁷ ₋₃

S28G3-50-7JD1

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26 PIN PLASTIC SOJ (300 mil)



NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
B	17.3 ^{+0.20} _{-0.25}	0.681 ^{+0.008} _{-0.010}
C	7.62	0.300
D	8.47±0.2	0.333 ^{+0.009} _{-0.008}
E	1.03±0.15	0.041 ^{+0.006} _{-0.007}
F	0.74	0.029
G	3.5±0.2	0.138±0.008
H	2.545±0.2	0.100±0.008
I	0.8 MIN.	0.031 MIN.
J	2.6	0.102
K	1.27 (T.P.)	0.050 (T.P.)
M	0.40±0.10	0.016 ^{+0.004} _{-0.005}
N	0.12	0.005
P	6.73±0.2	0.265±0.008
Q	0.10	0.004
T	R0.85	R0.033
U	0.20 ^{+0.10} _{-0.05}	0.008 ^{+0.004} _{-0.002}

S26LA-300A-1

Recommended Soldering Conditions

The following conditions (see tables below and next page) must be met for soldering conditions of the μPD42S16405, 4216405.

For more details, refer to our document "SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL" (IEI-1207).

Please consult with our sales offices in case other soldering process is used, or in case the soldering is done under different conditions.

Types of Surface Mount Device

μPD42S16405G3, 4216405G3: 26-pin plastic TSOP (II) (300 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 2 Exposure limit: 7 days ^{Note} (10 hours pre-baking is required at 125 °C afterwards) Cautions 1. After the first reflow process, cool the package down to room temperature, then start the second reflow process. 2. After the first reflow process, do not use water to remove residual flux (water can be used in the second process).	IR35-107-2
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 2 Exposure limit :7 days ^{Note} (10 hours pre-baking is required at 125 °C afterwards) Cautions 1. After the first reflow process, cool the package down to room temperature, then start the second reflow process. 2. After the first reflow process, do not use water to remove residual flux (water can be used in the second process).	VP15-107-2
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or lower (Per side of the package).	—

Note Exposure limit before soldering after dry-pack package is opened.
 Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for "Partial heating method".

μPD42S16405LA, 4216405LA: 26-pin plastic SOJ (300 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 2 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards) Cautions 1. After the first reflow process, cool the package down to room temperature, then start the second reflow process. 2. After the first reflow process, do not use water to remove residual flux (water can be used in the second process).	IR35-207-2
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 2 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards) Cautions 1. After the first reflow process, cool the package down to room temperature, then start the second reflow process. 2. After the first reflow process, do not use water to remove residual flux (water can be used in the second process).	VP15-207-2
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or less (Per side of the package).	_____

Note Exposure limit before soldering after dry-pack package is opened.
 Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for "Partial heating method".