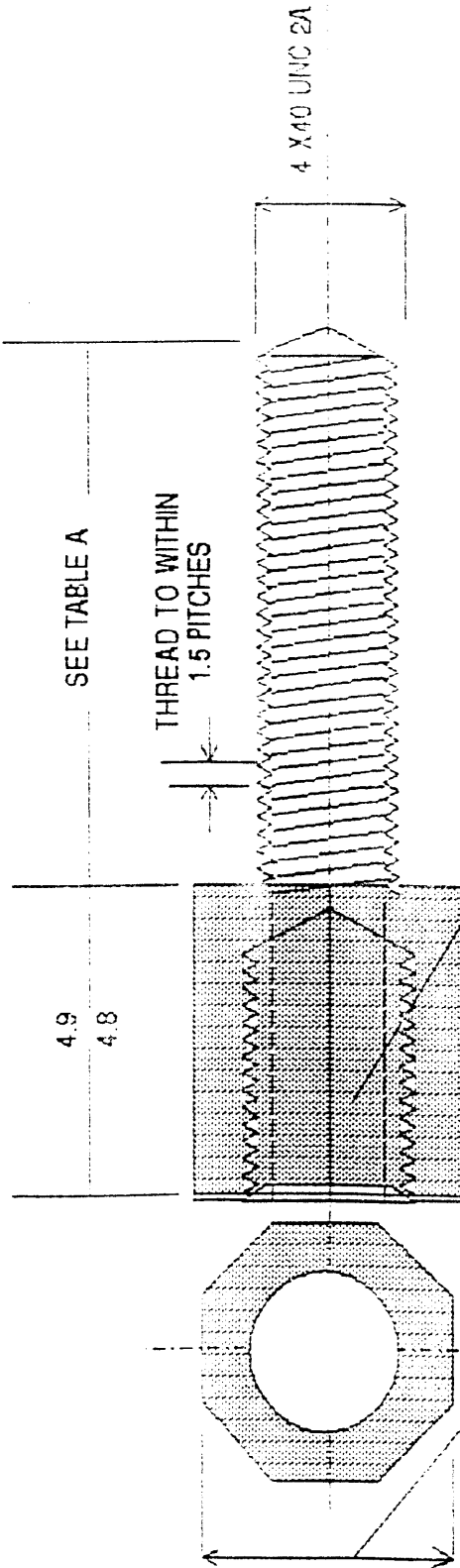


IF IN DOUBT ASK



DRILL 2.30 X 3/8 / 4.3 DEEP TO SHOULDER
TAP 4 X 40 UNC 2B

NOTE

GAUGE MUST FIT THREE FULL TURNS. MINIMUM.

TABLE A

TYPE	DIM-A	TOLERANCE
5 m/m	5 m/m	4.75 TO 5.25
7.9 m/m	7.9 m/m	7.75 TO 8.05
10 m/m	10 m/m	9.75 TO 10.25
13 m/m	13 m/m	12.75 TO 13.25
14.5 m/m	14.5 m/m	14.25 TO 14.75

* F < C N° *

105-024

105-025

Sheet 1 of 1

ISS	DATE	FINISH	MATERIAL	TITLE	DO NOT SCALE	SIGNED
1	14/1/92	ZINC PLATE & YELLOW BS 6802 PASSIVATE	ENIAL 5 m/m A/F HEX	SCREW LOCK	TOL plus minus	DRG No.
1	4	5	7	8	9	10
2	3	6	7	8	9	11
3	2	5	6	7	8	12
4	1	4	5	6	7	13
5	0	3	4	5	6	14

204182

20418-2 (5.0 to 14.5)

4-40 NUT