

October 1992

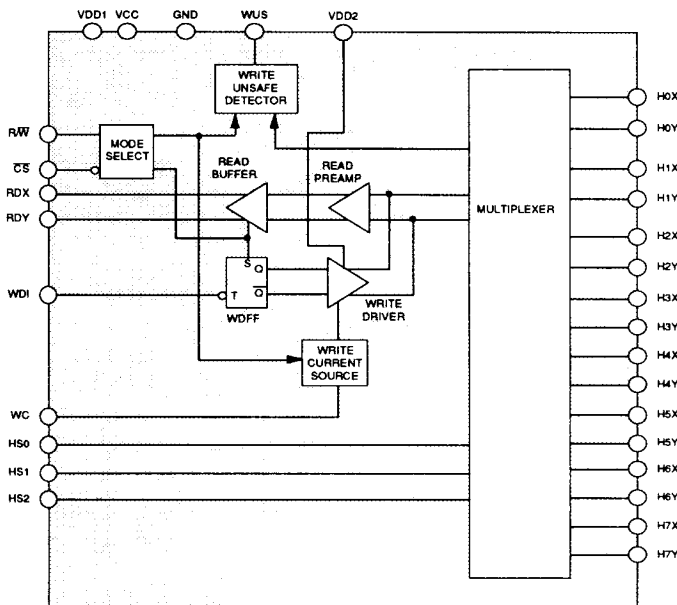
## DESCRIPTION

The SSI 32R512/512R Read/Write devices are bipolar monolithic integrated circuits designed for use with two terminal thin film recording heads. They provide a low noise read amplifier, write current control and data protection circuitry for eight or nine channels. Power supply fault protection is provided by disabling the write current generator during power sequencing. System write to read recovery time is significantly improved by controlling the read channel common mode output voltage shift in the write mode. They require +5V and +12V power supplies and are available in a variety of package configurations. A mirror image pinout option is available to simplify flex circuit layout in multiple R/W device applications. The SSI 32R512R option provides internal 1000Ω damping resistors.

## FEATURES

- **High performance:**
  - Read mode gain = 150 V/V
  - Input noise = 0.85 nV/√Hz max.
  - Input capacitance = 35 max.
  - Write current range = 10 mA to 40 mA
  - Head voltage swing = 7 Vpp
  - Write current rise time = 9 ns
- Enhanced system write to read recovery time
- Power supply fault protection
- Plug compatible to the SSI 32R501 & SSI 32R511
- Compatible with two & three terminal thin film heads
- Write unsafe detection
- +5V, +12V power supplies
- Mirror image pinout option

## BLOCK DIAGRAM



## PIN DIAGRAM

H0X	1	32	GND	GND	1	32	H0X
H0Y	2	31	N/C	N/C	2	31	H0Y
H1X	3	30	CS	CS	3	30	H1X
H1Y	4	29	R/W	R/W	4	29	H1Y
H2X	5	28	WC	WC	5	28	H2X
H2Y	6	27	RDY	RDY	6	27	H2Y
H3X	7	26	RDX	RDX	7	26	H3X
H3Y	8	25	HS0	HS0	8	25	H3Y
H4X	9	24	HS1	HS1	9	24	H4X
H4Y	10	23	HS2	HS2	10	23	H4Y
H5X	11	22	VCC	VCC	11	22	H5X
H5Y	12	21	WDI	WDI	12	21	H5Y
H6X	13	20	WUS	WUS	13	20	H6X
H6Y	14	19	VDD1	VDD1	14	19	H6Y
H7X	15	18	VDD2	VDD2	15	18	H7X
H7Y	16	17	N/C	N/C	16	17	H7Y

**32-LEAD SOW**

**32-LEAD SOW  
MIRROR**

CAUTION: Use handling procedures necessary for a static sensitive component.

# SSI 32R512/512R

## 8 & 9-Channel Thin Film

### Read/Write Device

#### CIRCUIT OPERATION

The SSI 32R512 addresses up to nine two-terminal thin film heads providing write drive or read amplification. Head selection and mode control is accomplished with pins HSn,  $\overline{CS}$  and R/W, as shown in Tables 1 & 2. Internal resistor pullups, provided on pins  $\overline{CS}$  and R/W will force the device into a non-writing condition if either control line is opened accidentally.

#### WRITE MODE

The write mode configures the SSI 32R512 as a current switch and activates the Write Unsafe (WUS) detection circuitry. Write current is toggled between the X and Y direction of the selected head on each high to low transition on pin WDI, Write Data Input.

A preceding read operation initializes the Write Data Flip Flop (WDFF) to pass write current in the X-direction of the head.

The magnitude of the write current (0-pk) given by:

$$I_w = \frac{V_{wc}}{R_{wc}}$$

where  $V_{wc}$  (WC pin voltage) =  $1.65V \pm 5\%$ , is programmed by an external resistor  $R_{wc}$ , connected from pin WC to ground. In multiple device applications, a single  $R_{wc}$  resistor may be made common to all devices. The actual head current  $I_{x,y}$  is given by:

$$I_{x,y} = \frac{I_w}{1 + R_h R_d}$$

where:

$R_h$  = head resistance + external wire resistance, and  
 $R_d$  = damping resistance.

Power supply fault protection improves data security by disabling the write current generator during a voltage fault or power supply sequencing. Additionally, the write unsafe detection circuitry will flag any of the conditions listed below as a high level on the open collector output pin, WUS. Two negative transitions on pin WDI, after the fault is corrected, are required to clear the WUS flag.

- WDI frequency too low
- Device in read mode
- Device not selected
- No write current

Power dissipation in Write Mode may be reduced by placing a resistor,  $R_w$ , between VDD1 and VDD2. The

resistor value should be chosen such that  $I_w R_w \leq 3.0V$  for an accompanying reduction of  $(I_w)^2 R_w$  in power dissipation. If a resistor is not used, VDD2 should be connected to VDD1. Note that  $R_w$  will also provide current limiting in the event of a head short.

#### READ MODE

The read mode configures the SSI 32R512 as a low noise differential amplifier and deactivates the write current generator and write unsafe detection circuitry. The RDX and RDY outputs are emitter followers and are in phase with the "X" and "Y" head ports. These outputs should be AC coupled to the load. The RDX, RDY common mode voltage is maintained in the write mode, minimizing the transient between write mode and read mode, substantially reducing the write to read recovery time in the subsequent Pulse Detection circuitry.

#### IDLE MODE

The idle mode deactivates the internal write current generator, the write unsafe detector and switches the RDX, RDY outputs into a high impedance state. This facilitates multiple device applications by enabling the read outputs to be wire OR'ed and the write current programming resistor to be common to all devices.

TABLE 1: Mode Select

$\overline{CS}$	R/W	MODE
0	0	Write
0	1	Read
1	0	Idle
1	1	Idle

TABLE 2: Head Select

HS3	HS2	HS1	HS0	HEAD
0	0	0	0	0
0	0	0	1	1
0	0	1	0	2
0	0	1	1	3
0	1	0	0	4
0	1	0	1	5
0	1	1	0	6
0	1	1	1	7
1	0	0	0	8

0 = Low level      1 = High level

# SSI 32R512/512R

## 8 & 9-Channel Thin Film

### Read/Write Device

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#### PIN DESCRIPTIONS

NAME	TYPE	DESCRIPTION
HS0 - HS3	I	Head Select
$\overline{CS}$	I	Chip Select: a low level enables the device
$R/\overline{W}$	I	Read/Write: a high level selects Read mode
WUS	O*	Write Unsafe: Open collector output, a high level indicates an unsafe writing condition
WDI	I	Write Data In: a negative transition toggles the direction of the head current
H0X - H8X H0Y - H8Y	I/O	X, Y Head Connections: Current in the X-direction flows into the X-port
RDX, RDY	O*	X, Y Read Data: differential read data output
WC	*	Write Current: used to set the magnitude of the write current
VCC	-	+5V Logic Circuit Supply
VDD1	-	+12V
VDD2	-	Positive Power Supply for Write current drivers
GND	-	Ground

\*When more than one R/W device is used, these signals can be wire OR'ed.

#### ELECTRICAL SPECIFICATIONS

##### ABSOLUTE MAXIMUM RATINGS

PARAMETER		SYMBOL	VALUE	UNITS
DC Supply Voltage		VDD1, 2	-0.3 to +14	VDC
		VCC	-0.3 to +7	VDC
Write Current		I <sub>w</sub>	100	mA
Digital Input Voltage		V <sub>in</sub>	-0.3 to VCC +0.3	VDC
Head Port Voltage		V <sub>H</sub>	-0.3 to VDD2 +0.3	VDC
WUS Pin Voltage Range		V <sub>wus</sub>	-0.3 to +14	VDC
Output Current	RDX, RDY	I <sub>o</sub>	-10	mA
	WUS	I <sub>wus</sub>	+12	mA
Storage Temperature		T <sub>stg</sub>	-65 to +150	°C

# SSI 32R512/512R

## 8 & 9-Channel Thin Film

### Read/Write Device

#### RECOMMENDED OPERATING CONDITIONS

PARAMETER	SYMBOL	VALUE	UNITS
DC Supply Voltage	VDD1	12 ± 10%	VDC
	VDD2	VDD1 - 3.0 to VDD1	VDC
	VCC	5 ± 10%	VDC
Operating Temperature	Tj	+25 to +135	°C

#### DC CHARACTERISTICS

Unless otherwise specified, recommended operating conditions apply.

PARAMETER	CONDITIONS	MIN	NOM	MAX	UNITS
VDD1 Supply Current	Read Mode	-	-	34	mA
	Write Mode	-	-	45	mA
	Idle Mode	-	-	15	mA
VDD2 Supply Current	Read Mode	-	-	200	µA
	Write Mode	-	-	IW+0.4	mA
	Idle Mode	-	-	200	µA
VCC Supply Current	Read Mode	-	-	75	mA
	Write Mode	-	-	56	mA
	Idle Mode	-	-	60	mA
Power Dissipation (Tj = +135°C)	Read Mode	-	-	800	mW
	Write Mode: Iw = 20 mA, VDD2 = VDD1	-	-	1000	mW
	Write Mode: Iw = 40 mA, VDD1 - VDD2 = 3.0V	-	-	1140	mW
	Idle Mode	-	-	500	mW
Input Low Voltage (VIL)		-	-	0.8	VDC
Input High Voltage (VIH)		2.0	-	-	VDC
Input Low Current (IIL)	VIL = 0.8V	-0.4	-	-	mA
Input High Current (IHL)	VIH = 2.0V	-	-	100	µA
WUS Output Low Voltage (VOL)	Iol = 8 mA	-	-	0.5	VDC
VDD Fault Voltage		8.5	-	10.0	VDC
VCC Fault Voltage		3.5	-	4.2	VDC
Head Current (HnX, HnY)	Write Mode, 0 ≤ VCC ≤ 3.5V 0 ≤ VDD1 ≤ 8.5V	-200	-	+200	µA
	Read/Idle Mode 0 ≤ VCC ≤ 5.5V 0 ≤ VDD1 ≤ 13.2V	-200	-	+200	µA

# SSI 32R512/512R 8 & 9-Channel Thin Film Read/Write Device

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## WRITE CHARACTERISTICS

Unless otherwise specified, recommended operating conditions apply,  $I_w = 20 \text{ mA}$ ,  $L_h = 1.0 \mu\text{H}$ ,  $R_h = 30\Omega$  and  $f(\text{WDI}) = 5 \text{ MHz}$ .

PARAMETER	CONDITIONS	MIN	NOM	MAX	UNITS
WC Pin Voltage (V <sub>wc</sub> )		1.57	1.65	1.73	V
Differential Head Voltage Swing		7	-	-	V <sub>pp</sub>
Unselected Head Current		-	-	1	mA(pk)
Differential Output Capacitance		-	-	25	pF
Differential Output Resistance	32R512R	800	1000	1350	$\Omega$
	32R512	4	-	-	k $\Omega$
WDI Transition Frequency	WUS = low	1.7	-	-	MHz
Write Current Range		10	-	40	mA

## READ CHARACTERISTICS

Unless otherwise specified, recommended operating conditions apply CL (RDX, RDY) < 20pF and RL (RDX, RDY) = 1 k $\Omega$ .

PARAMETER	CONDITIONS	MIN	NOM	MAX	UNITS
Differential Voltage Gain	Vin=1mVpp @ 300 kHz	125	-	175	V/V
Bandwidth	-1dB  Zs <5 $\Omega$ , Vin=1 mVpp @ 300 kHz	25	-	-	MHz
	-3dB  Zs <5 $\Omega$ , Vin=1 mVpp @ 300 kHz	45	-	-	MHz
Input Noise Voltage	BW = 15 MHz, Lh = 0, Rh = 0	-	0.62	0.85	nV/ $\sqrt{\text{Hz}}$
Differential Input Capacitance	Vin = 1 mVpp, f = 5 MHz	-	-	35	pF
Differential Input Resistance	32R512R Vin = 1 mVpp, f = 5 MHz	390	-	-	$\Omega$
	32R512 Vin = 1 mVpp, f = 5 MHz	640	-	-	$\Omega$
Dynamic Range	DC input voltage where gain falls to 90% of its 0 VDC value, Vin = VDC +0.5 mVpp, f = 5 MHz	-3	-	3	mV
Common Mode Rejection Ratio	Vin = 0 VDC+100 mVpp @ 5 MHz	54	-	-	dB
Power Supply Rejection Ratio	100 mVpp @ 5 MHz on VDD1 100 mVpp @ 5 MHz on VCC	54	-	-	dB
Channel Separation	Unselected channels driven with 100 mVpp @ 5 MHz, Vin = 0 mVpp	45	-	-	dB
Output Offset Voltage		-360	-	+360	mV
RDX, RDY Common Mode Output Voltage	Read Mode	2.2	2.9	3.6	VDC
	Write Mode	-	2.9	-	VDC
Single Ended Output Resistance	f = 5 MHz	-	-	30	$\Omega$
Output Current	AC Coupled Load, RDX to RDY	3.2	-	-	mA

# SSI 32R512/512R

## 8 & 9-Channel Thin Film

### Read/Write Device

#### 5SWITCHING CHARACTERISTICS (See Figure 1)

Unless otherwise specified, recommended operating conditions apply,  $I_w = 20 \text{ mA}$ ,  $L_h = 1.0 \mu\text{H}$ ,  $R_h = 30\Omega$  and  $f(\text{WDI}) = 5 \text{ MHz}$ .

PARAMETER	CONDITIONS	MIN	MAX	UNITS
<b>R/W</b>				
R/W to Write Mode	Delay to 90% of write current	-	0.6	$\mu\text{s}$
R/W to Read Mode	Delay to 90% of 100 mV 10 MHz Read signal envelope or to 90% decay of write current	-	0.6	$\mu\text{s}$
<b><math>\overline{\text{CS}}</math></b>				
$\overline{\text{CS}}$ to Select	Delay to 90% of write current or to 90% of 100mV 10MHz Read signal envelope	-	0.6	$\mu\text{s}$
$\overline{\text{CS}}$ to Unselect	Delay to 90% of write current	-	0.6	$\mu\text{s}$
<b>HSn</b>				
HS0, 1, 2 to any Head	Delay to 90% of 100 mV 10 MHz Read signal envelope	-	0.4	$\mu\text{s}$
<b>WUS</b>				
Safe to Unsafe - TD1		0.6	3.6	$\mu\text{s}$
Unsafe to Safe - TD2		-	1	$\mu\text{s}$
<b>Head Current</b>				
Prop. Delay - TD3	From 50% points, $L_h=0\mu\text{h}$ , $R_h=0\Omega$	-	32	ns
Asymmetry	WDI has 50% duty cycle and 1ns rise/fall time, $L_h=0\mu\text{h}$ , $R_h=0\Omega$	-	1	ns
Rise/Fall Time	10% - 90% points, $L_h=0\mu\text{h}$ , $R_h=0\Omega$	-	9	ns

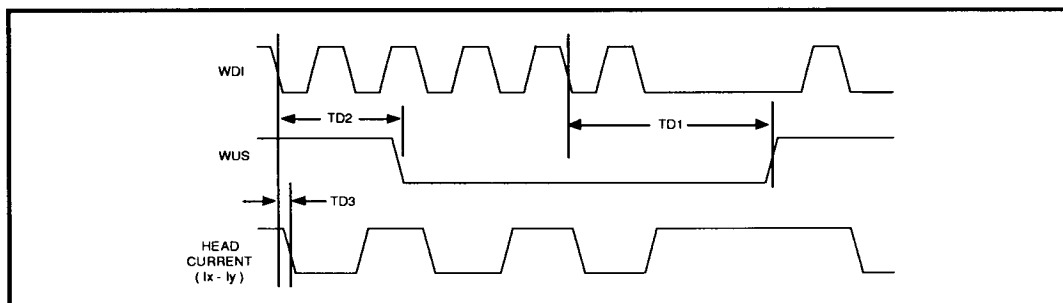


FIGURE 1: Write Mode Timing Diagram

## APPLICATIONS INFORMATION

The specifications, provided in the data section, account for the worst case values of each parameter taken individually. In actual operation, the effects of worst case conditions on many parameters correlate. Tables 3 & 4 demonstrate this for several key parameters. Notice that under the conditions of worst case input noise, the higher read back signal resulting from the higher input impedance can compensate for the higher input noise. Accounting for this correlation in your analysis will be more representative of actual performance.

**TABLE 3: Key Parameters Under Worst Case Input Noise Conditions**

PARAMETER		T <sub>j</sub> = 25°C	T <sub>j</sub> = 135°C	UNITS
Input Noise Voltage (Max.)		0.70	0.85	nV/ $\sqrt{\text{Hz}}$
Differential Input Resistance (Min.)	32R512R	539	595	$\Omega$
	32R512	1200	1500	$\Omega$
Differential Input Capacitance (Max.)		32	34	pF

**TABLE 4: Key Parameters Under Worst Case Input Impedance Conditions**

PARAMETER		T <sub>j</sub> = 25°C	T <sub>j</sub> = 135°C	UNITS
Input Noise Voltage (Max.)		0.58	0.71	nV/ $\sqrt{\text{Hz}}$
Differential Input Resistance (Min.)	32R512R	391	458	$\Omega$
	32R512	643	846	$\Omega$
Differential Input Capacitance (Max.)		33	35	pF

# SSI 32R512/512R

## 8 & 9-Channel Thin Film

### Read/Write Device

#### PACKAGE PIN DESIGNATIONS (Top View)

H0X	1	32	GND
H0Y	2	31	N/C
H1X	3	30	CS
H1Y	4	29	R/W
H2X	5	28	WC
H2Y	6	27	RDY
H3X	7	26	RDX
H3Y	8	25	HS0
H4X	9	24	HS1
H4Y	10	23	HS2
H5X	11	22	VCC
H5Y	12	21	WDI
H6X	13	20	WUS
H6Y	14	19	VDD1
H7X	15	18	VDD2
H7Y	16	17	N/C

**8-Channel  
32-Lead SOW**

GND	1	32	H0X
N/C	2	31	H0Y
CS	3	30	H1X
R/W	4	29	H1Y
WC	5	28	H2X
RDY	6	27	H2Y
RDX	7	26	H3X
HS0	8	25	H3Y
HS1	9	24	H4X
HS2	10	23	H4Y
VCC	11	22	H5X
WDI	12	21	H5Y
WUS	13	20	H6X
VDD1	14	19	H6Y
VDD2	15	18	H7X
N/C	16	17	H7Y

**8-Channel  
32-Lead SOW  
Mirror**

H0X	1	34	GND
H0Y	2	33	HS3
H1X	3	32	CS
H1Y	4	31	R/W
H2X	5	30	WC
H2Y	6	29	RDY
H3X	7	28	RDX
H3Y	8	27	HS0
H4X	9	26	HS1
H4Y	10	25	HS2
H5X	11	24	VCC
H5Y	12	23	WDI
H6X	13	22	WUS
H6Y	14	21	VDD1
H7X	15	20	VDD2
H7Y	16	19	H8Y
N/C	17	18	H8X

**9-Channel  
34-Lead SOL**

GND	1	34	H0X
HS3	2	33	H0Y
CS	3	32	H1X
R/W	4	31	H1Y
WC	5	30	H2X
RDY	6	29	H2Y
RDX	7	28	H3X
HS0	8	27	H3Y
HS1	9	26	H4X
HS2	10	25	H4Y
VCC	11	24	H5X
WDI	12	23	H5Y
WUS	13	22	H6X
VDD1	14	21	H6Y
VDD2	15	20	H7X
H8Y	16	19	H7Y
H8X	17	18	N/C

**9-Channel  
34-Lead SOL  
Mirror**



# SSI 32R512/512R 8 & 9-Channel Thin Film Read/Write Device

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## THERMAL CHARACTERISTICS: $\theta_{ja}$

32-Lead SOW	55°C/W
34-Lead SOL	60°C/W

## ORDERING INFORMATION

PART DESCRIPTION	ORDER NO.	PKG. MARK
SSI 32R512 Read/Write IC		
8-Channel SOW	32R512-8CW	32R512-8CW
9-Channel SOL	32R512-9CL	32R512-9CL
SSI 32R512R with Internal Damping Resistor		
8-Channel SOW	32R512R-8CW	32R512R-8CW
9-Channel SOL	32R512R-9CL	32R512R-9CL
SSI 32R512M Mirror Image		
8-Channel SOW	32R512M-8CW	32R512M-8CW
9-Channel SOL	32R512M-9CL	32R512M-9CL
SSI 32R512RM Mirror Image with Damping Resistor		
8-Channel SOW	32R512RM-8CW	32R512RM-8CW
9-Channel SOL	32R512RM-9CL	32R512RM-9CL

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