

**GPL 267 SERIES**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of GPL 267 Series.

订定 GPL 267 Series 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

TYPE	Part No.	Description
TYPE A	650118-1	CONNECTOR ASSY,STD EDGE II,.100
	650118-2	CONNECTOR ASSY,STD EDGE II,.100
	650118-3	CONNECTOR ASSY,STD EDGE II,.100
	5650118-1	CONNECTOR ASSY,STD EDGE II,.100
	5650118-2	CONNECTOR ASSY,STD EDGE II,.100
	5650118-3	CONNECTOR ASSY,STD EDGE II,.100
	1761468-1	CONNECTOR ASSY HIGH CURRENT CARD EDGE.DUAL POSITION,.100 CL
	1489155-1	CONNECTOR ASSY,STD EDGE II,.100CL.X.150 HI-TEMP RA ANGLE
	6489155-1	CONNECTOR ASSY,STD EDGE II,.100CL.X.150 HI-TEMP RA ANGLE
TYPE B	145542-1	CONNECTOR ASSY,STD EDGE II,.100CL.X.150 RA ANGLE
	5145542-1	CONNECTOR ASSY,STD EDGE II,.100CL.X.150 RA ANGLE
	532600-2	CONNECTOR ASSY,STD EDGE II,.100
	532600-4	CONNECTOR ASSY,STD EDGE II,.100
	532600-5	CONNECTOR ASSY,STD EDGE II,.100
	532600-6	CONNECTOR ASSY,STD EDGE II,.100
	5532600-2	CONNECTOR ASSY,STD EDGE II,.100
	5532600-4	CONNECTOR ASSY,STD EDGE II,.100
	5532600-5	CONNECTOR ASSY,STD EDGE II,.100
	5532600-6	CONNECTOR ASSY,STD EDGE II,.100
	645384-1	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE
	645384-3	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE
	645384-6	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE

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**2. APPLICABLE PRODUCT 适用范围**

TYPE	Part No.	Description
TYPE B	5645384-1	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE
	5645384-3	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE
	5645384-6	CONNECTOR ASSY,STD EDGE II,.100 CL,RT ANGLE
	650187-1	CONNECTOR ASSY,STD EDGE II,.100
	5650187-1	CONNECTOR ASSY,STD EDGE II,.100
	1364499-1	CONNECTOR ASSY,RA,.100CL 31 POSN W/SUPPORT BLOCK
	6364499-1	CONNECTOR ASSY,RA,.100CL 31 POSN W/SUPPORT BLOCK
	1364633-1	CONNECTOR ASSY,RA,.100CL 25 POSN W/SUPPORT BLOCK
	6364633-1	CONNECTOR ASSY,RA,.100CL 25 POSN W/SUPPORT BLOCK
	1364929-1	CONNECTOR ASSY,STD EDGE II,.100
	6364929-1	CONNECTOR ASSY,STD EDGE II,.100
	1489517-1	CONNECTOR ASSY STANDARD EDGE II,2.54(.100) CLX3.81(.150) RIGHT ANGLE
	1489517-2	CONNECTOR ASSY STANDARD EDGE II,2.54(.100) CLX3.81(.150) RIGHT ANGLE
	6489517-1	CONNECTOR ASSY STANDARD EDGE II,2.54(.100) CLX3.81(.150) RIGHT ANGLE
	6489517-2	CONNECTOR ASSY STANDARD EDGE II,2.54(.100) CLX3.81(.150) RIGHT ANGLE
	1489941-1	CONN ASSY,RA,.100CL,31 POSN W/SUPPORT BLOCK
	6489941-1	CONN ASSY,RA,.100CL,31 POSN W/SUPPORT BLOCK
	1658279-1	CONNECTOR ASSY HIGH CURRENT CARD EDGE,DUAL POSITION 2.54(.100)CL
	1658279-2	CONNECTOR ASSY HIGH CURRENT CARD EDGE,DUAL POSITION 2.54(.100)CL
	6658279-1	CONNECTOR ASSY HIGH CURRENT CARD EDGE,DUAL POSITION 2.54(.100)CL
6658279-2	CONNECTOR ASSY HIGH CURRENT CARD EDGE,DUAL POSITION 2.54(.100)CL	
TYPE C	3-530396-4	CONNECTOR ASSY,STD EDGE II,.100
	4-530396-3	CONNECTOR ASSY,STD EDGE II,.100
	4-530396-4	CONNECTOR ASSY,STD EDGE II,.100
	3-5530396-4	CONNECTOR ASSY,STD EDGE II,.100
	4-5530396-3	CONNECTOR ASSY,STD EDGE II,.100
	4-5530396-4	CONNECTOR ASSY,STD EDGE II,.100
TYPE D	1489973-1	CONN SUB-ASSY RA,.100 CL,25 POSN
	6489973-1	CONN SUB-ASSY RA,.100 CL,25 POSN
TYPE E	145089-1	CONNECTOR ASSY,STD EDGE II,.100CLX.150,RT ANGLR
	5145089-1	CONNECTOR ASSY,STD EDGE II,.100CLX.150,RT ANGLR
	650081-2	CONNECTOR ASSY,STD EDGE II,.100X.150
	650081-9	CONNECTOR ASSY,STD EDGE II,.100X.150
	5650081-9	CONNECTOR ASSY,STD EDGE II,.100X.150

**2. APPLICABLE PRODUCT 适用范围**

TYPE	Part No.	Description
TYPE F	145118-1	CONNECTOR ASSY,STD EDGE II,.100
	5145118-1	CONNECTOR ASSY,STD EDGE II,.100
	530841-2	CONNECTOR ASSY,STD EDGE II,.100
	4-530843-9	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-530843-5	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-530843-6	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-530843-7	CONNECTOR ASSY,STD EDGE II,.100 CL
	8-530843-2	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-5530843-5	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-5530843-6	CONNECTOR ASSY,STD EDGE II,.100 CL
	7-5530843-7	CONNECTOR ASSY,STD EDGE II,.100 CL
	8-5530843-2	CONNECTOR ASSY,STD EDGE II,.100 CL
	1-645235-6	CONNECTOR ASSY,STD EDGE II,.100 CL
	2-645235-1	CONNECTOR ASSY,STD EDGE II,.100 CL
	2-5645235-1	CONNECTOR ASSY,STD EDGE II,.100 CL
	650263-1	CONNECTOR ASSY,STD EDGE II,.100
	5650263-1	CONNECTOR ASSY,STD EDGE II,.100
	650735-3	CONNECTOR ASSY,STD EDGE II,.100 CL
TYPE G	145259-1	CONNECTOR ASSY,STD EDGE II,.100
	5145259-1	CONNECTOR ASSY,STD EDGE II,.100
	145259-2	CONNECTOR ASSY,STD EDGE II,.100
	5145259-2	CONNECTOR ASSY,STD EDGE II,.100
	145259-3	CONNECTOR ASSY,STD EDGE II,.100
	5145259-3	CONNECTOR ASSY,STD EDGE II,.100
	145259-4	CONNECTOR ASSY,STD EDGE II,.100
	5145259-4	CONNECTOR ASSY,STD EDGE II,.100
	145269-4	CONNECTOR ASSY,STD EDGE II,.100CL,EON
	5145269-4	CONNECTOR ASSY,STD EDGE II,.100CL,EON
	145338-1	CONNECTOR ASSY,STD EDGE II,.100
	5145338-1	CONNECTOR ASSY,STD EDGE II,.100
	145487-1	CONNECTOR ASSY,STD EDGE II,.100
	5145487-1	CONNECTOR ASSY,STD EDGE II,.100

**2. APPLICABLE PRODUCT 适用范围**

TYPE	Part No.	Description
TYPE G	530843-1	CONNECTOR ASSY,STD EDGE II,.100 CL
	1-530843-2	CONNECTOR ASSY,STD EDGE II,.100 CL
	1-645235-7	CONNECTOR ASSY,STD EDGE II,.100 CL
	1-5645235-7	CONNECTOR ASSY,STD EDGE II,.100 CL
	650017-1	CONNECTOR ASSY,STD EDGE II,.100
	650017-2	CONNECTOR ASSY,STD EDGE II,.100
	1489170-1	CONNECTOR ASSY,STD EDGE II,.100CL.SEL LOAD
	6489170-1	CONNECTOR ASSY,STD EDGE II,.100CL.SEL LOAD
	1489958-1	CONNECTOR ASSY,ULTRA HIGH CURRENT,DUAL POSITION
	1658780-1	CONNECTOR ASSY,ULTRA HIGH CURRENT,DUAL POSITION

**3. PACKAGING MATERIAL 包装材料**

**For TYPE A:**

Package	Part No.	Description	Usage			
			1761468-1	650118-1 5650118-1	650118-2 5650118-2	650118-3 1489155-1 5650118-3 6489155-1
INNER	10082-1	SHEETING, POLYETHYLENE	4/60	4/210	4/300	4/390
	110754-1	BLOCKING, CORRUGATED	8/60	5/1260	1/300	2/1170
	112049-1	BLOCK, FOAM	1/180	-	-	10/390
	995506-1	FOLDER, SELF-LOCKING	1/60	1/210	1/300	1/390
	623865-4	INNER LABEL	1/60	1/210	1/300	1/390
MIDDLE	-	-	-	-	-	-
OUTER	995084-1	SHIPPING BOX	1/180	1/630	1/900	1/1170
	623865-1	OUTER LABEL	1/180	1/630	1/900	1/1170

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

**3. PACKAGING MATERIAL 包装材料**

**For TYPE B:**

Package	Part No.	Description	Usage						
			1364633-1 6364633-1	1364499-1 1489941-1 1658279-1 1658279-2 6658279-1 6658279-2 6364499-1 6489941-1	145542-1 5145542-1	532600-4 532600-5 1364929-1 5532600-4 5532600-5 6364929-1	532600-2 645384-1 645384-3 645384-6 1489517-1 1489517-2 5532600-2 5645384-1 5645384-3 5645384-6 6489517-1 6489517-2	532600-6 5532600-6	650187-1 5650187-1
INNER	10082-1	SHEETING, POLYETHYLENE	4/32	4/60	4/78	4/90	4/120	4/150	4/180
	110754-1	BLOCKING, CORRUGATED	-	8/60	8/78	8/90	10/120	12/150	14/180
	112049-1	BLOCK, FOAM	3/128	1/24	6/312	1/90	3/360	3/600	3/1440
	999080-1	FOLDER, SELF-LOCKING	1/32	1/60	1/78	1/90	1/120	1/150	1/180
	110756-9	PAPER PAD	1/90(only for 532600/5532600-4/5) 1/120(only for 532600/5532600-2) 1/150(only for 532600/5532600-6)						
	623865-4	INNER LABEL	1/32	1/60	1/78	1/90	1/120	1/150	1/180
MIDDLE	-	-	-	-	-	-	-	-	-
OUTER	999081-1	SHIPPING BOX	1/128	1/240	1/312	1/360	1/480	1/600	1/720
	623865-1	OUTER LABEL	1/128	1/240	1/312	1/360	1/480	1/600	1/720

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

**For TYPE C:**

Package	Part No.	Description	Usage		
			3-530396-4 3-5530396-4	4-530396-3 4-5530396-3	4-530396-4 4-5530396-4
INNER	10082-1	SHEETING, POLYETHYLENE	10/148	10/168	10/156
	1533171-1	PS PAD	5/148	5/168	5/156
	110455-2	BUBBLE PACK	2/148	2/168	2/156
	12011	INNER BOX	1/148	1/168	1/156
	623865-4	INNER LABEL	1/148	1/168	1/156
MIDDLE	-	-	-	-	-
OUTER	12110	SHIPPING BOX	1/148	1/168	1/156
	623865-1	OUTER LABEL	1/148	1/168	1/156

**3. PACKAGING MATERIAL 包装材料**

**For TYPE C:**

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**For TYPE D:**

Package	Part No.	Description	Usage
INNER	110756-9	PAPER PAD	1/20
	942109-2	FOAM, BLOCK	1/2
	972068-1	TRAY	1/20
	623845-4	SHEETING	1/4
	623865-4	INNER LABEL	1/20
MIDDLE	-	-	-
OUTER	12120-1	SHIPPING BOX	1/100
	623865-1	OUTER LABEL	1/100

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**For TYPE E:**

Package	Part No.	Description	Usage		
			145089-1	650081-2	650081-9 5650081-9
INNER	110840-4	CLOSURE, ROD	1/27	1/18	1/15
	110890-1	TRAY	1/27	1/18	1/15
	623865-4	INNER LABEL	1/27	1/18	1/15
MIDDLE	-	-	-	-	-
OUTER	995045-3	SHIPPING BOX	1/270	1/180	1/150
	623865-1	OUTER LABEL	1/270	1/180	1/150

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**3. PACKAGING MATERIAL 包装材料**

**For TYPE F:**

Package	Part No.	Description	Size(LXWXH)	Usage					
				530841-2	650735-3	145118-1 5145118-1	4-530843-9 1-645235-6	7-530843-5 7-530843-6 2-645235-1 2-5645235-1 7-5530843-5 7-5530843-6	7-530843-7 8-530843-2 650263-1 5650263-1 7-5530843-7 8-5530843-2
INNER	1540040-1	TUBE	558.8X23.4X11.2	1/8	1/11	1/14	1/16	1/23	1/37
	1533223-2	END PLUG	-	2/8	2/11	2/14	2/16	2/23	2/37
	623126-1	INNER LABEL	48X9	1/8	1/11	1/14	1/16	1/23	1/37
MIDDLE	-	-	-	-	-	-	-	-	-
OUTER	995286-1	SHIPPING BOX	566.7X149.2X144.5	1/576	1/792	1/1008	1/1152	1/1656	1/2664
	623865-1	OUTER LABEL	102X102	1/576	1/792	1/1008	1/1152	1/1656	1/2664

	Inner	Middle	Outer
LABEL	623126-1	-	623865-1
SEALING	-	-	Tape

**For TYPE G:**

Package	Part No.	Description	Usage					
			1-645235-7 1-5645235-7	145259-1 145259-2 145259-3 145259-4 145338-1 5145259-1 5145259-2 5145259-3 5145259-4 5145338-1	1489170-1 650017-2 6489170-1	145487-1 650017-1 1489958-1 1658780-1 5145487-1	530843-1 1-530843-2	145269-4 5145269-4
INNER	1533251-1	PVC TRAY	1/12	1/24	1/24	1/30	1/60	1/90
	623845-6	SHEETING	1/120	1/40	1/24	1/60	1/720	1/450
	623845-7	SHEETING	1/2	1/4	1/4	1/5	1/10	1/15
	1-623224-1	PAPER PAD	1/12	1/24	1/24	1/30	1/60	1/90
	623865-4	INNER LABEL	1/12	1/24	1/24	1/30	1/60	1/90
MIDDLE	-	-	-	-	-	-	-	-
OUTER	1533167-2	SHIPPING BOX	1/60	1/120	1/120	1/150	1/300	1/450
	623865-1	OUTER LABEL	1/60	1/120	1/120	1/150	1/300	1/450

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**4. PACKAGING QUANTITY 包装数量**

**For TYPE A:**

	Inner	Middle	Outer
650118-1 5650118-1	210 pcs/inner box	-	210X3=630 pcs/box
650118-2 5650118-2	300 pcs/inner box	-	300X3=900 pcs/box
650118-3 1489155-1 5650118-3 6489155-1	390 pcs/inner box	-	390X3=1170 pcs/box
1761468-1	60 pcs/inner box	-	60X3=180 pcs/box

**For TYPE B:**

	Inner	Middle	Outer
1364633-1 6364633-1	32 pcs/inner box	-	32X4=128 pcs/box
1364499-1 1489941-1 1658279-1 1658279-2 6658279-1 6658279-2 6364499-1 6489941-1	60 pcs/inner box	-	60X4=240 pcs/box
145542-1 5145542-1	78 pcs/inner box	-	78X4=312 pcs/box
532600-4 532600-5 1364929-1 5532600-4 5532600-5 6364929-1	90 pcs/inner box	-	90X4=360 pcs/box
532600-2 645384-1 645384-3 645384-6 1489517-1 1489517-2 5532600-2 5645384-1 5645384-3 5645384-6 6489517-1 6489517-2	120 pcs/inner box	-	120X4=480 pcs/box



**4. PACKAGING QUANTITY 包装数量**

**For TYPE B:**

	Inner	Middle	Outer
532600-6 5532600-6	150 pcs/inner box	-	150X4=600 pcs/box
650187-1 5650187-1	180 pcs/inner box	-	180X4=720 pcs/box

**For TYPE C:**

	Inner	Middle	Outer
3-530396-4 3-5530396-4	37 pcs/layer	-	37X4=148 pcs/box
4-530396-3 4-5530396-3	42 pcs/layer	-	42X4=168 pcs/box
4-530396-4 4-5530396-4	39 pcs/layer	-	39X4=156 pcs/box

**For TYPE D:**

	Inner	Middle	Outer
1489973-1 6489973-1	20 pcs/tray	-	20X5=100 pcs/box

**For TYPE E:**

	Inner	Middle	Outer
145089-1	27 pcs/tray	-	27X10=270 pcs/box
650081-2	18 pcs/tray	-	18X10=180 pcs/box
650081-9 5650081-9	15 pcs/tray	-	15X10=150 pcs/box

**For TYPE F:**

	Inner	Middle	Outer
530841-2	8 pcs/tube	-	8X72=576 pcs/box
650735-3	11 pcs/tube	-	11X72=792 pcs/box
145118-1 5145118-1	14 pcs/tube	-	14X72=1008 pcs/box
4-530843-9 1-645235-6	16 pcs/tube	-	16X72=1152 pcs/box

**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
7-530843-5 7-530843-6 2-645235-1 2-5645235-1 7-5530843-5 7-5530843-6	23 pcs/tube	-	23X72=1656 pcs/box
7-530843-7 8-530843-2 650263-1 5650263-1 7-5530843-7 8-5530843-2	37 pcs/tube	-	37X72=2664 pcs/box

**For TYPE G:**

	Inner	Middle	Outer
1-645235-7 1-5645235-7	12 pcs/tray	-	12X5=60 pcs/box
145259-1 145259-2 145259-3 145259-4 145338-1 5145259-1 5145259-2 5145259-3 5145259-4 5145338-1	24 pcs/tray	-	24X5=120 pcs/box
1489170-1 650017-2 6489170-1	24 pcs/tray	-	24X5=120 pcs/box
145487-1 650017-1 5145487-1	30 pcs/tray	-	30X5=150 pcs/box
530843-1 1-530843-2	60 pcs/tray	-	60X5=300 pcs/box
145269-4 5145269-4	90 pcs/tray	-	90X5=450 pcs/box

**5. PACKING METHOD 包装方法**

**FOR TYPE A&B:**

5.1. Fold up an inner box based on crease.

沿着折痕折叠好一个内盒。

5.2. Place parts into the inner box all same orientation.

将产品放入内盒中。

5.3. It shall be separated by proper paper blocking between rows and rows.

用适当的纸板隔条在排与排之间或几排与几排之间隔离。

5.4. Fill void of folder sides with proper foam blocking.

用适当的珍珠条将纸盘边缘的空隙处填充。

**注：先沿着珍珠块的虚线将其掰成11条，然后再根据空隙的大小进行适当的裁剪，填满为止。**

5.5. Place each two pieces of poly sheeting over connectors both cells(see: figure 1).

如图1所示在两个格子的产品的上面各平放二块珍珠绵。



Figure 1

**5. PACKING METHOD 包装方法****Only for 532600/5532600-2/4/5/6:**

Place one piece of paper pad on the top of poly sheeting.

在珍珠绵的上面放一块纸板。

5.6. Close lid of the folder, place two pieces of tape on three sides.

合上盖子，并在纸盘三边的中间(除连接边外)各贴上两条大胶带。

**注：封在纸盘上每条胶带总长度在 190mm~200mm 之间。**

5.7. Place an inner label on the middle of folder top.

在纸盘上盖中央处贴上内标签。

5.8. Set up shipping box and secure bottom flaps with tape,

折叠好一个包装箱，并用胶带封好箱底。

**Only for TYPE A:**

5.9.1. Load 3 folders into shipping box.

将3个纸盘放入外箱中。

**Only for TYPE B:**

5.9.2. Load 4 folders into shipping box.

将4个纸盘放入外箱中。

**注：纸盘放入外箱时的方向要一致，且贴有标签的一面朝上。**

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**5. PACKING METHOD 包装方法****FOR TYPE C:**

5.1. Set up one piece of inner box.

折叠好一个内盒.

5.2. Place two pieces of bubble pack, bubble facing up into the bottom of inner box.

在内盒的底部放入二块气泡垫, 气泡面朝上.

5.3. Place two pieces of sheeting following by a ps pad on the top of bubble pack.

在气泡垫的上面平放二块珍珠棉, 接着再放一块PS板.

5.4. Place connectors as 4 on the top of ps pad.

按4中规定的数量将产品整齐摆放在PS板中。

5.5. Place two pieces of sheeting following by a ps pad on the top of connectors.

在产品的上面平放二块珍珠棉, 接着再放一块PS板.

5.6. Repeat 5.4.~5.5. four times.

重复5.4.~5.5.四次.

5.7. Place two pieces of bubble pack, bubble facing up on the top.

接着再放入二块气泡垫, 气泡面朝上.

5.8. Close the inner box, and place an inner label on the top right corner of cover.

合上盖子, 并在盒盖的右上角贴一内标签.

5.9. Set up one shipping box and close the bottom of the box with tape.

折叠好一个外箱, 并用胶带封箱。

5.10. Place one inner box with connectors into the shipping box.

将一个装好产品的内盒放入外箱中。

5.11. Seal the shipping box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

**5. PACKING METHOD 包装方法****FOR TYPE D:**

5.1. Place connectors as 4 into tray.

按4中规定的数量将成品整齐放入TRAY中。

5.2. Fill void of slot with one piece of sheeting(623845-4).

用一块珍珠块(623845-4)以填满槽尾的空隙。

5.3. Place one piece of pe sheeting(942109-2) on the side of each slots of tray.

在TRAY的每条槽位的侧边(针的一侧)竖放一条珍珠条(942109-2).

5.4. Insert paper pad into grooves of tray.

将纸板插入盘折边槽内。

5.5. Place an inner label on the middle of card.

在纸板的中间贴上标签。

5.6. Set up the box and close the bottom of the box with tape.

折叠好纸箱，并用胶带封箱。

5.7. Place 5pcs trays with connectors into the box, inner label facing up.

将5个装好产品的TRAY放入箱中，有标签的一面朝上。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**FOR TYPE E:**

5.1. Place connectors as 4 into tray.

按4中规定的数量将成品整齐放入TRAY中。

5.2. Place plastic rod through hole of front channel, make sure the connectors can't slip out from slot of tray.

用销钉穿过TRAY的前端孔位，保证产品不能从TRAY槽滑出。

5.3. Place an inner label on the left of tray.

在TRAY的左边贴一内标签。

**5. PACKING METHOD 包装方法**

5.4. Set up the box and close the bottom of the box with tape.

折叠好纸箱，并用胶带封箱。

5.5. Place 10pcs trays with connectors into the box, inner label facing up.

将10个装好产品的TRAY放入箱中，有标签的一面朝上。

5.6. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**FOR TYPE F:**

5.1. Place one end plug in one end of tube.

用软塞塞住TUBE的一端。

5.2. Place the quantity as table 4 of connectors into the tube.

按4中数量将产品放入TUBE中。

5.3. Place end plug in other end of tube.

用软塞塞住TUBE的另一端。

5.4. Place an inner label to the center of tube.

在TUBE的中间(两组印刷字体的中间)贴上内标签。

5.5. Set up the box and close the bottom of the box with tape.

折叠好纸箱，并用胶带封箱。

5.6. Place the quantity as table 4 of tubes with connectors into the box(6 tubes per layer, total 12 layers).

按4中数量将装好产品的TUBE放入箱中(6 tubes/层, 共 12 层)。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**5. PACKING METHOD 包装方法****FOR TYPE G:**

5.1. Place connectors as 4 into tray with the cont facing up.

按4中规定的数量将成品整齐放入TRAY中(端子朝上)。

5.2. Fill void of slot with proper sheeting(623845-6).

用适当大小的珍珠块(623845-6)以填满槽尾的空隙。

说明：珍珠块可根据空隙的大小进行适当的裁剪，填满为止，确保产品在TRAY槽不易晃动。

5.3. Place one piece of sheeting(623845-7) on the top of connectors, one piece per slot.

在产品的上面放一条珍珠条(623845-7), 每条槽位放一条。

5.4. Insert paper pad into grooves of tray.

将纸板插入盘折边槽内。

5.4. Place an inner label on the middle of card.

在纸板的中间贴上标签。

5.5. Set up the box and close the bottom of the box with tape.

折叠好纸箱，并用胶带封箱。

5.6. Place 5pcs trays with connectors into the box, inner label facing up.

将5个装好产品的TRAY放入箱中, 有标签的一面朝上。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。