

Customer Information Sheet

DRAWING No.: H3191-XX

SHEET 2 OF 2

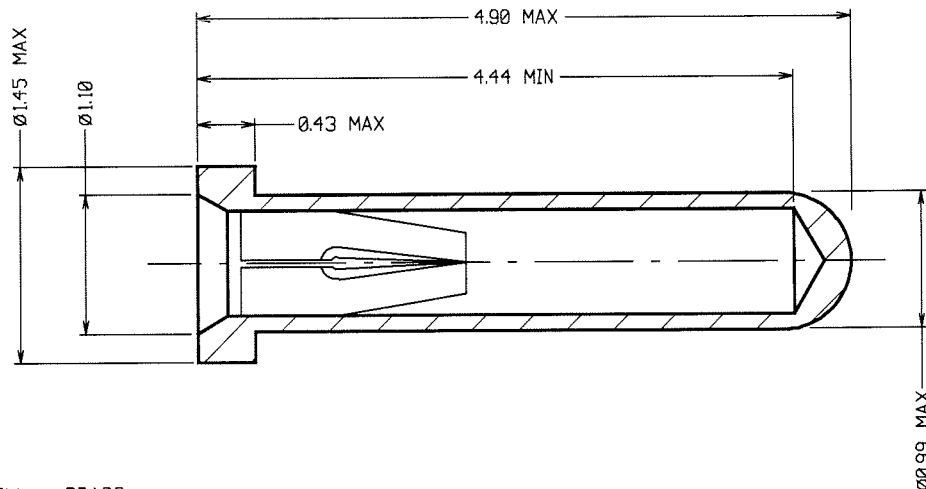
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



ORDER CODE:

H3191-XX

FINISH:

- 01 = GOLD CLIP, TIN SHELL
- 05 = GOLD CLIP, GOLD SHELL
- 46 = 100% TIN CLIP, TIN SHELL

SPECIFICATION:

MATERIAL:

- CONTACT SHELL - BRASS
- CONTACT CLIP - BERYLLIUM COPPER

FINISH:

- 01 - 0.1µ GOLD CLIP, 4µ TIN SHELL
- 05 - 0.1µ GOLD CLIP, 0.13µ GOLD SHELL
- 46 - 1.3µ 100% TIN CLIP, 4µ TIN SHELL

ELECTRICAL:

- CURRENT RATING AT 25°C = 2A MAX
- CURRENT RATING AT 85°C = 1.75A MAX
- CONTACT RESISTANCE (INITIAL) = 15 MILLIOHMS MAX
- CONTACT RESISTANCE (AFTER CONDITIONING) = 25 MILLIOHMS MAX

MECHANICAL:

- INSERTION FORCE (INITIAL) = 6N MAX, 2N MIN (Ø0.5mm GAUGE)
- WITHDRAWAL FORCE (INITIAL) = 1.5N MAX, 0.5N MIN (Ø0.5mm GAUGE)
- DURABILITY - 01, 05 = 500 OPERATIONS
- 46 = 50 OPERATIONS

ENVIRONMENTAL:

- OPERATING TEMPERATURE = -55°C TO +125°C
- FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C006XX (LATEST ISSUE)

NOTES:

1. RECOMMENDED PIN LENGTH = 2.40-2.30mm.
2. RECOMMENDED MOUNTING HOLE = Ø1.10-1.00mm.
3. RECOMMENDED PIN SIZE = Ø0.51-0.46mm.

JMB	5	12.07.05	8627
NAME	ISS.	DATE	C/NOTE
APPROVED: <i>[Signature]</i>			
CHECKED: <i>[Signature]</i>			
DRAWN: J CLAY		CUSTOMER REF.:	
ASSEMBLY DRG:			

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE:
SUB-MINIATURE SOCKET ASSEMBLY
DRAWING NUMBER:
H3191-XX
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