

Battery Charge Controller

FEATURES

- Fast Charge Control of NiMH/NiCd Batteries, even with a Fluctuating Charging Current.
- Fast Charge Termination by: $\Delta T / \Delta t$, $-\Delta V$, $0\Delta V$, Safety Timer, Maximum Temperature, Maximum Voltage.
- Linearly Adjustable $\Delta T / \Delta t$ Detection Slope and Safety Timer.
- Adjustable Peak Voltage Timer for $0\Delta V$.
- Battery Voltage Protection Range Selectable.
- Selectable Battery Temperature Protection Mode.
- Protection against Battery Voltage and Battery Temperature Faults.
- Selectable LED Display Mode for Battery Status.
- Five Pulsed Trickle Charge Modes.
- Discharge-before-Charge Function Available for Eliminating Memory Effect.
- Quick and Easy Testing for Production.
- 16-pin DIP or SO Packages.

APPLICATIONS

Battery Fast Chargers for:

- Mobile Phones.
- Notebook and Laptop Personal Computers.
- Portable Power Tools and Toys.
- Portable Communication Equipments.
- Portable Video & Stereo Equipments.

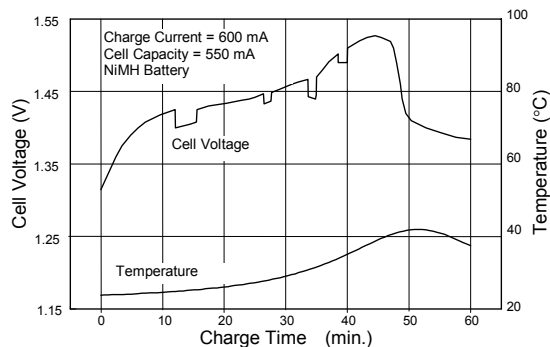
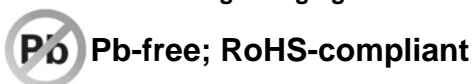


Fig. 1 Battery Charging Characteristics Resulting from an SS6781B-Controlled Charger with a Fluctuating Charging Current



DESCRIPTION

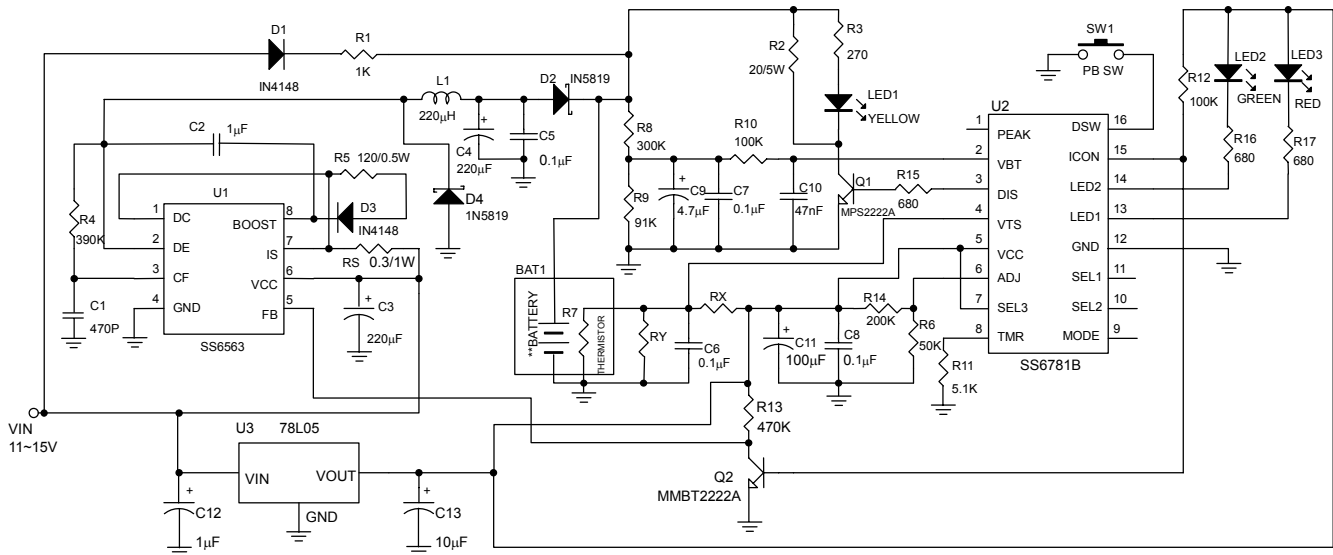
The SS6781B fast charge controller IC is designed for intelligent charging of NiMH or NiCd batteries without the risk of overcharge. $-\Delta V$ Detection (-0.25%), $0\Delta V$ detection (peak voltage timer) and $\Delta T / \Delta t$ detection are the primary methods employed by the SS6781B to terminate fast charge. The fast charge can also be cut off by maximum battery voltage and maximum battery temperature detection along with the safety timer to prevent charging under fault conditions of the charging system or the battery itself.

Both $\Delta T / \Delta t$ and $-\Delta V$ detection methods have been proved powerful in terminating fast charging for NiMH and NiCd batteries. The SS6781B utilizes the combination of these two methods to achieve reliable decision of ending fast charge and prevent misacting caused by using $-\Delta V$ detection alone under certain conditions. Fig. 1 shows an example of charging curve of a battery charged by a fluctuating current from a NiMH battery charger, which uses the SS6781B controller IC to achieve optimal charging. This technique, in cooperating with the $0\Delta V$ detection (peak voltage timer), is particularly suitable for NiMH batteries, whose voltage drop is hardly significant yet temperature rises rapidly. The $\Delta T / \Delta t$ or $-\Delta V$ detection circuitry may be disabled independently for different applications, such as system-integrated chargers, chargers with varying charge current, or battery packs lack of temperature sensing thermistor.

The safety timer period, mode of battery temperature protection, battery voltage protection range, pulsed trickle charge duty, and LED display mode are all adjustable or selectable. Discharge-before-charge function is included to get rid of memory effect of NiCd batteries without

the risk of overdischarging. Test mode is provided for charger manufactures to dramatically reduce production test time.

TYPICAL APPLICATION CIRCUIT



**3~5 NiMH/NiCd cells.

Note: Charge Current=0.3/RS Ampere

Safety Timer: 80min

Battery Charge Circuit for Fluctuating Charging Current Application

ORDERING INFORMATION

SS6781BXXXX

PACKING TYPE
TR: TAPE & REEL
TB: TUBE

PACKAGE TYPE
N: PLASTIC DIP
S: SMALL OUTLINE

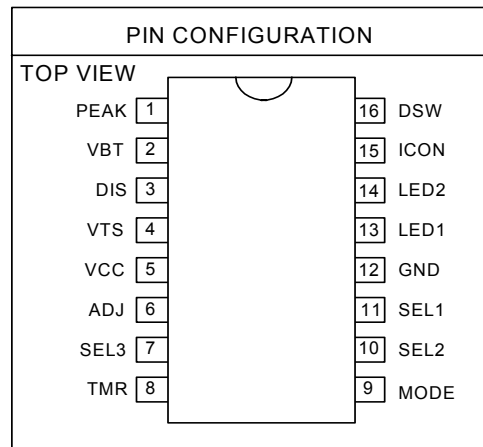
C: COMMERCIAL
G: LEAD FREE COMMERCIAL

Example: SS6781BCSTR

→ in SO-16 Package & Tape & Reel Packing Type
(CN is not available in TR packing type)

SS6781BGSTR

→ in SO-16 Lead Free Package & Tape & Reel Packing Type

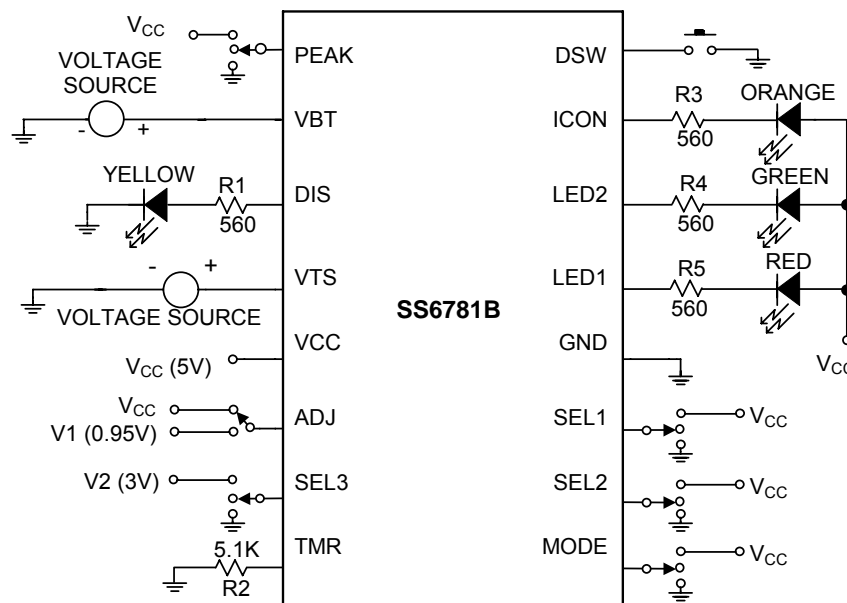


■ ABSOLUTE MAXIMUM RATINGS

Supply Voltage.....	5.5V
DC Voltage Applied on any pin.....	5.5V
Sink current of ICON pin, LED1 and LED2 pin.....	20mA
Operating Temperature Range.....	-40°C~ 85°C
Storage Temperature Range.....	-65°C~ 150°C
Junction Temperature Range.....	125°C
Lead Temperature (Soldering 10 sec).....	260°C

Absolute Maximum Ratings are those values beyond which the life of a device may be impaired.

■ TEST CIRCUIT



ELECTRICAL CHARACTERISTICS ($T_A=25^{\circ}\text{C}$, $V_{CC}=5\text{V}$, unless otherwise specified.)

(Note1)

PARAMETER	TEST CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply Voltage		V_{CC}	4.5	5.0	5.5	V
Supply Current		I_{CC}		1.1		mA
Voltage Protection Limit	Battery Low	V_{BT}	0.11	0.16	0.21	V
	During Initial Timer					
	After Initial Timer					
	(SEL3>3V)					
(SEL3<2V)	0.63	0.69	0.75			
Battery High	1.1	1.2	1.30			
(SEL3>3V)	2.6	2.7	2.80			
(SEL3<2V)	1.9	2.0	2.10			
Temperature Sense Limit	Temperature High	V_{TS}	1.35	1.45	1.55	V
	Temperature Low		3.5	3.6	3.70	
Output impedance of DIS Pin		Z_{DIS}		50	100	Ω
Output Impedance	LED1, LED2, ICON pins			25	50	Ω
	ON					
	OFF			1		
Source Current Capability	SEL3 pin	I_{SEL3}		5.5		μA
	DSW pin	I_{DSW}		90		
Input Impedance	MODE, PEAK, SEL1, SEL2 pins			300		$k\Omega$
	VBT, VTS, ADJ pins			1		$M\Omega$
Recommended External Resistor of TMR pin		R_{TMR}	0.9	5.1	27	$k\Omega$
Battery Charge Current (Note2, Note3, Note4)	Temperature detective function is enabled. Battery's type is GP180AAHC		0.25	0.8	1	C
$-\Delta V$ Detection Level w.r.t. Peak Value				-0.25		%

* w.r.t.: with respect to

Note 1: Specifications are production tested at $T_A=25$. Specifications over the -40 to 85 operating temperature range are assured by design, characterization and correlation with Statistical Quality Controls (SQC).

Note 2: Guaranteed by battery's specification.

Note 3: Disable the temperature detective function is not recommended. Disable the temperature detection function may cause the detection error in some conditions. (For example, battery over discharge)

Note 4: Generally the electrical current for charge or discharge is expressed in terms of a multiplier of C. For example, if the capacity is 1800mAh, we have the following: $0.1C=0.1*1800=180mA$

TYPICAL PERFORMANCE CHARACTERISTICS ($T_A=25^{\circ}\text{C}$, $R_2=5.1\text{K}\Omega$, $V_{CC}=5\text{V}$, refer to Test Circuit)

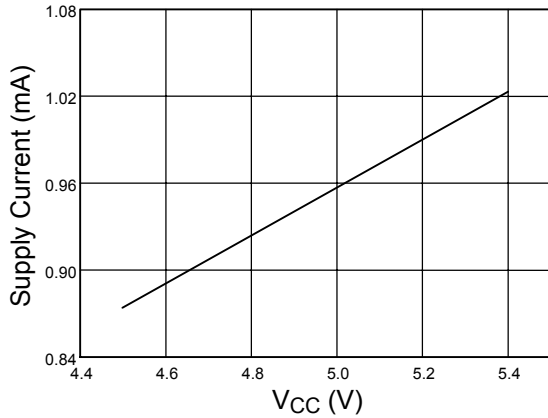


Fig. 2 Supply Current vs. Supply Voltage

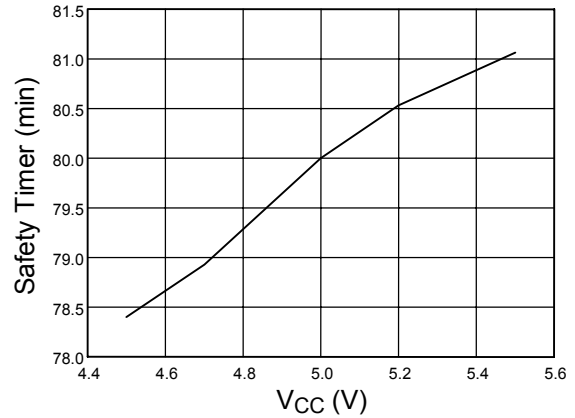


Fig. 3 Safety Timer vs. Supply Voltage

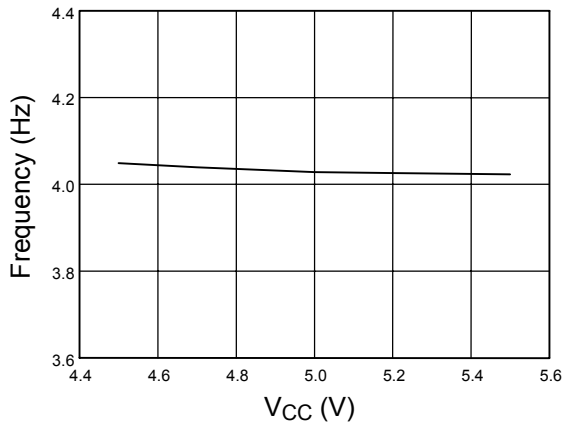


Fig. 4 LED Flashing Frequency vs. Supply Voltage

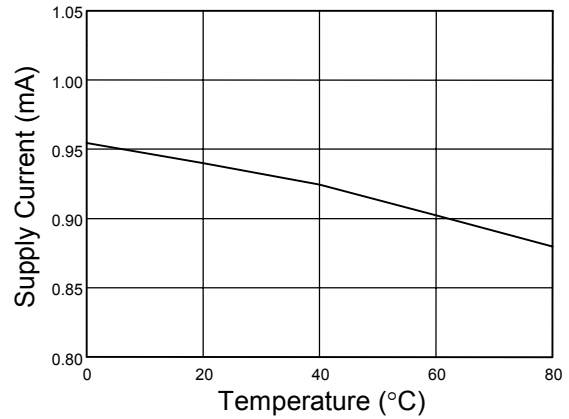


Fig. 5 Supply Current vs. Temperature

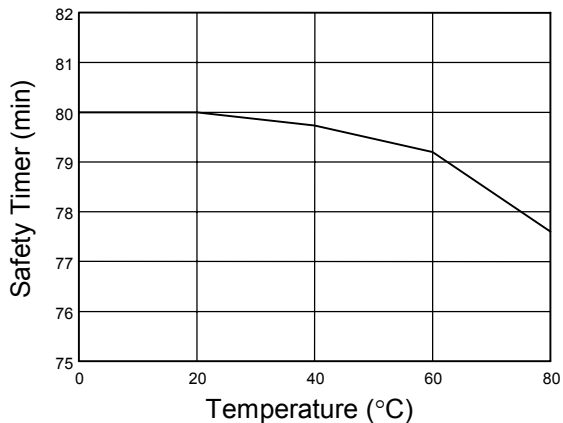


Fig. 6 Safety Timer vs. Temperature

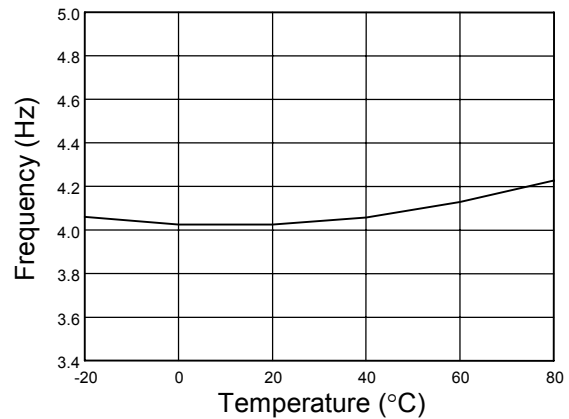


Fig. 7 LED Flashing Frequency vs. Temperature

■ TYPICAL PERFORMANCE CHARACTERISTICS (Continued)

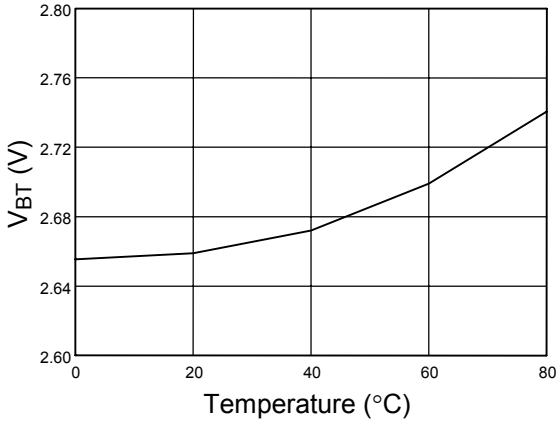


Fig. 8 V_{BT} (High) Limit vs. Temperature (SEL3>3V)

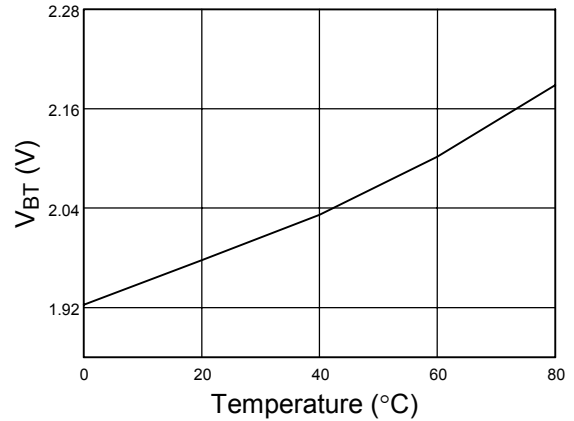


Fig. 9 V_{BT} (High) Limit vs. Temperature (SEL3<2V)

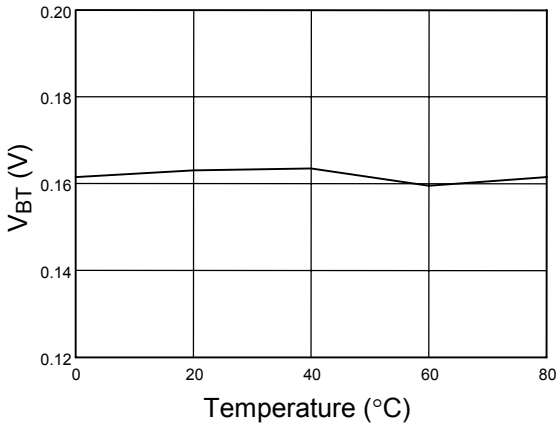


Fig. 10 V_{BT} (Low) Limit vs. Temperature (During Initial Timer)

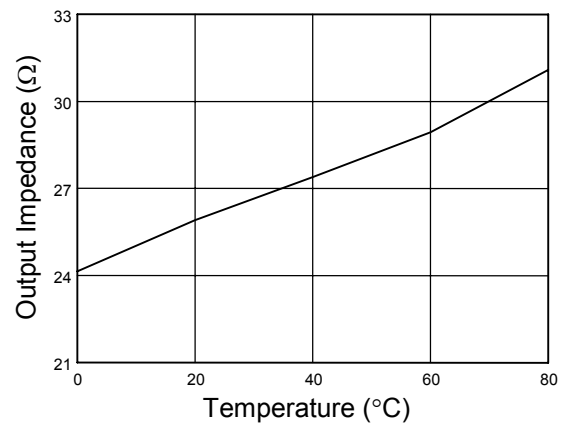


Fig. 11 Output Impedance vs. Temperature (LED1, LED2, ICON Pins)

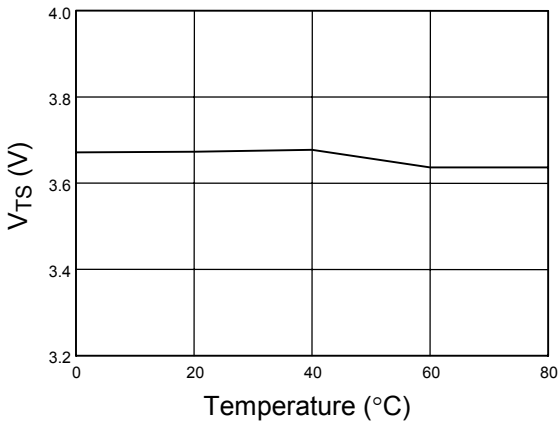


Fig. 12 V_{TS} (Low Temp) Limit vs. Temperature

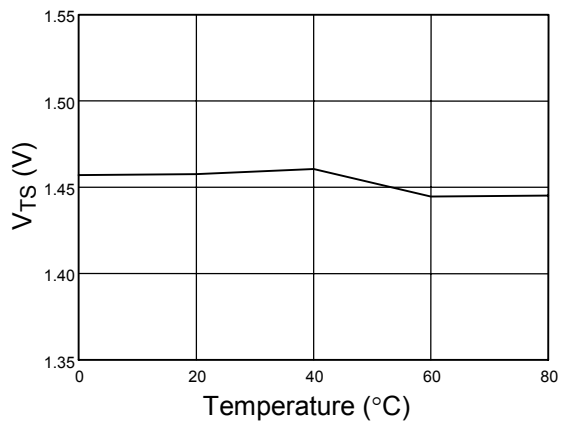


Fig. 13 V_{TS} (High Temp) Limit vs. Temperature

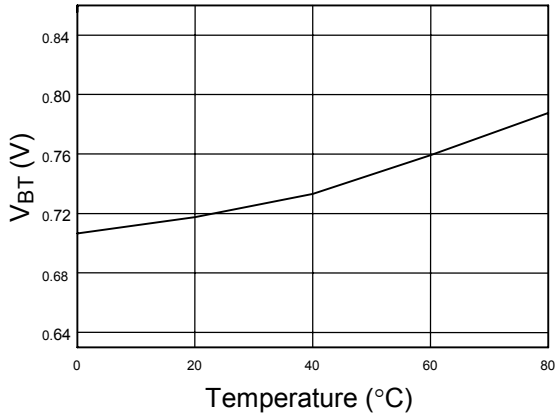


Fig. 14 V_{BT} (Low) Limit vs. Temperature (SEL3 > 3V, After Initial Timer)

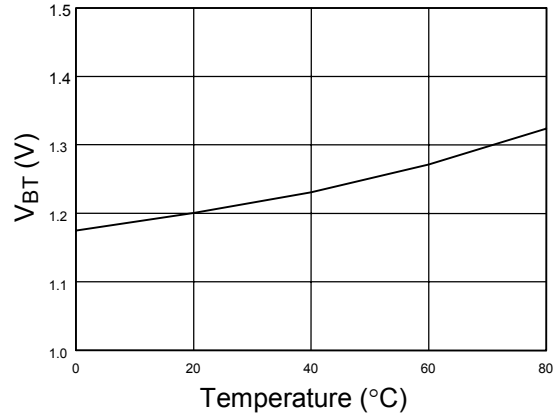
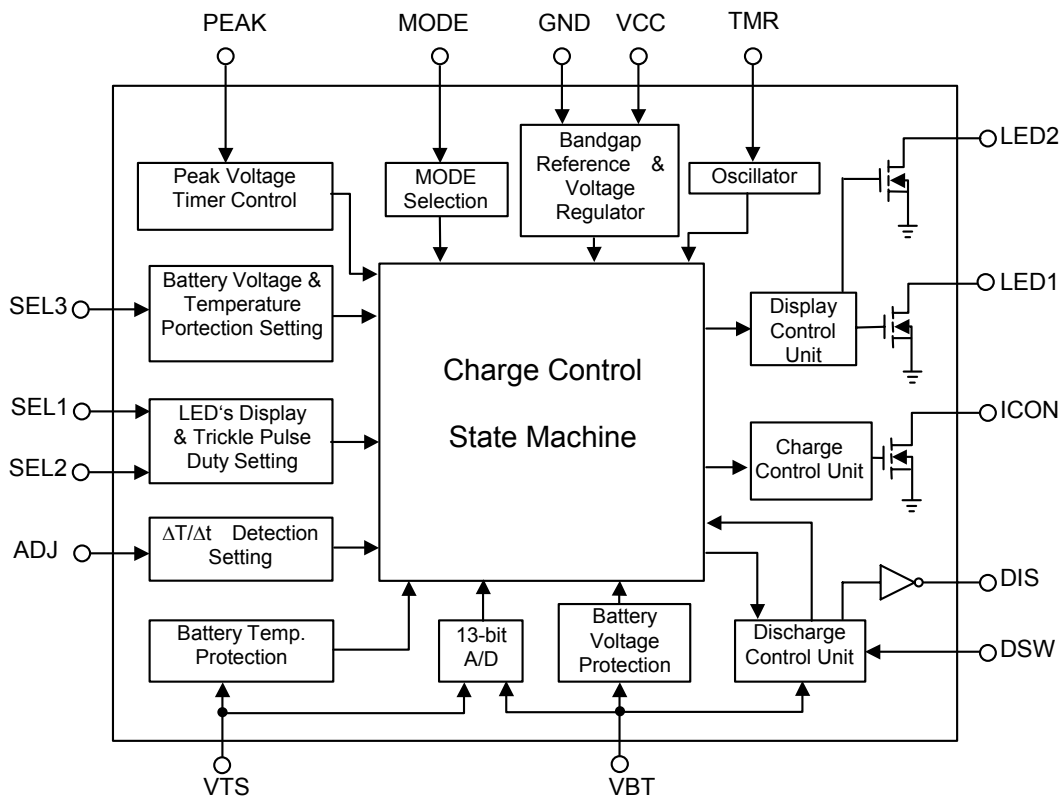


Fig. 15 V_{BT} (Low) Limit vs. Temperature (SEL3 < 2V, After Initial Timer)

■ BLOCK DIAGRAM



■ PIN DESCRIPTIONS

- PIN 1: PEAK- Tri-level input, determining the period of peak voltage timer. (See $0\Delta V$ cut-off section in application informations.)
- PIN 2: VBT- Divided battery voltage input to sense the battery voltage.
- PIN 3: DIS- Push-pull output, used to control an external transistor to discharge the battery. DIS is active high when the SS6781B enters discharge mode.
- PIN 4: VTS- The battery cell temperature is represented as a voltage input to the SS6781B at this pin. The acceptable voltage range of VTS pin is $0.29V_{CC}$ to $0.72V_{CC}$. The battery temperature is regarded as too high if the voltage of VTS pin is lower than $0.29V_{CC}$, and is otherwise regarded as too low if the voltage of VTS pin is higher than $0.72V_{CC}$.
- PIN 5: VCC- Power supply input at $5V \pm 10\%$.
- PIN 6: ADJ- For adjusting the slope of $\Delta T/\Delta t$. Acceptable voltage range for this pin is approximately 0.28V to 3.8V. If voltage higher than $V_{CC}-0.3V$, the function of $\Delta T/\Delta t$ detection is disabled.
- PIN 7: SEL3- Determine the acceptable voltage range of VBT pin and mode of temperature protection function.
- PIN 8: TMR- Determine the period of safety timer with an external resistor connected to GND.
- PIN 9: MODE- Determine the mode of operation for the SS6781B.
- PIN 10: SEL2 - Tri-level inputs, that jointly control the LED display mode and the duty of trickle charge after the completion of fast charge.
- PIN 11: SEL1- The same as Pin 10.
- PIN 12: GND- Power ground.
- PIN 13: LED1 &
- PIN 14: LED2- Open-drained outputs used to indicate the battery charging status. Two modes of display are available, depending on the setting of SEL1 and SEL2 pins.
- PIN 15: ICON- Open-drained output, used to control the charging current to the battery.
- PIN 16: DSW- Controlling the function of discharge- before- charge. (See discharge- before- charge subsection in application informations).

■ APPLICATION INFORMATIONS

● THE SS6781B OPERATION

Power-on and Battery Pre-qualifying

When power is first applied to the SS6781B, all internal digital circuit blocks of the SS6781B are reset by the internal power-on-reset circuitry and output LEDs (depending on the setting of SEL1 and SEL2 pins) flash 3 times to indicate the initiation of power-on. The internal control unit then examines the battery condition through the VBT and VTS pins.

The acceptable limits of VBT pin is determined by the input voltage of SEL3 pin and the acceptable temperature sense voltage window for VTS pin is $0.29 V_{CC}$ to $0.72 V_{CC}$. If the voltage of VBT pin fails to fall within the predetermined acceptable limits, the SS6781B enters a charge-suspending mode, in which all the internal circuitry remains in reset state. If the voltage of VTS pin is outside the $0.29 V_{CC}$ to $0.72 V_{CC}$ window, action of SS6781B is determined by the input voltage of SEL3 pin.

Discharge-Before-Charge

The SS6781B provides the function of discharge-before-charge to precondition NiCd batteries which suffer from memory effect. This function can only be activated after the pre-qualification of battery voltage and temperature, yet before the charge completion is registered for the fast charge cycle.

To trigger this function, DSW pin has to be biased to GND for over 0.18 second. After discharge begins, LED1 and LED2 pins are both off, ICON pin is on, and DIS pin goes high to activate an external circuit to discharge the battery until the voltage of VBT pin falls below 0.9V (or 0.69V, depending on the input voltage of SEL3 pin) or DSW pin is biased to GND for over 0.18 second again. Fast charge will automatically start after

discharge is finished. The application circuit is included in TYPICAL APPLICATION CIRCUIT.

Fast Charge

After the battery passes fault checks and required discharging of the battery is completed, fast charging begins while initial timer and safety timer of the SS6781B start counting. Functions of $-\Delta V$ detection, peak voltage timer, $\Delta T/\Delta t$ detection, and maximum battery voltage are, however, disabled temporarily until the initial timer period in the initial stage of a charge cycle elapses. The initial timer period is equal to 1/80 of safety timer.

Since the low limit of acceptable VBT voltage is only about 0.16V during the initial timer period, even deeply discharged batteries can easily qualify to be fast charged subsequently.

In the course of fast charge, the SS6781B constantly monitors the voltages at VBT and VTS pins. The fast charge process is switched to trickle charge when any one of the following situations is encountered, which are explained below:

- Negative delta voltage ($-\Delta V$)
- Peak voltage timer ($0\Delta V$)
- Delta temperature/ delta time ($\Delta T/\Delta t$)
- Maximum charge time
- Maximum battery voltage
- Maximum battery temperature

$-\Delta V$ Cutoff

The SS6781B makes a voltage sampling at VBT pin every 4 seconds when safety timer period is set equal to 80 minutes. If a negative delta voltage of 0.25% compared to its peak value is detected at VBT pin, the fast charge cycle is terminated.

$0\Delta V$ Cutoff

If the battery voltage stays at its peak value or decreases very slowly for the duration determined by the peak voltage timer, which is in turn

determined by PEAK pin voltage, the fast charge action is terminated.

$\Delta T/\Delta t$ Cutoff

The $\Delta T/\Delta t$ detection of the SS6781B is performed by sensing the decrease of VTS pin voltage in a specific timer interval dictated by the safety timer. The fast charging terminates when the decrease of VTS pin voltage in 56 seconds exceeds the predetermined value set by ADJ pin input. This time interval of 56 seconds is based on the assumption that voltage of VTS pin is sampled once for every 8 seconds, which is also determined by safety timer.

Functioning of $-\Delta V$ detection and peak voltage timer ($0\Delta V$) can be disabled if the MODE pin is biased to GND. Functioning of $\Delta T/\Delta t$ detection can be disabled if the voltage of ADJ pin is higher than $V_{CC} - 0.3V$.

Maximum Safety Timer Cutoff

The maximum fast charge period is determined by the safety timer, which is set by a resistor connected from TMR pin to GND. Safety timer, $-\Delta V$ sampling rate, and $\Delta T/\Delta t$ sampling rate will be longer if the resistor value is larger. When the value of the resistor is $5.1K\Omega$, the safety timer period equals 80 minutes. This can be verified by biasing MODE pin to V_{CC} and the measured frequency on DSW pin should be around 32.8 KHz. After the safety timer period is finished, the fast charge action is terminated.

Maximum Voltage and Temperature Cutoff

The SS6781B guards against the maximum limits for battery voltage and temperature during fast charging. If either of these limits is exceeded, fast charge action is terminated.

Trickle Charge

There are five different selectable duty cycles for trickle charge after the fast charge to prevent the

loss of charge due to battery self-discharging. The duty cycle is controlled by the setting of SEL1 and SEL2 pins.

The functions and charging states control mentioned above are illustrated in the function flow chart of SS6781B (Fig. 16)

● DESIGN GUIDE

Selecting Peak Voltage Timer ($0\Delta V$)

The voltage of PEAK pin along with safety timer determines the period of peak voltage timer. It can be selected according to the following table:

TABLE 1

PEAK PIN	PEAK VOLTAGE TIMER
V_{CC}	1.5% of safety timer
Floating	3.7% of safety timer
GND	6% of safety timer

Battery Voltage Measurement

The SS6781B measures the battery voltage through VBT pin, which is connected to battery positive terminal through a resistor-divider network, as shown in Fig. 17. The input voltage of SEL3 pin determines the acceptable limit of divided battery voltage.

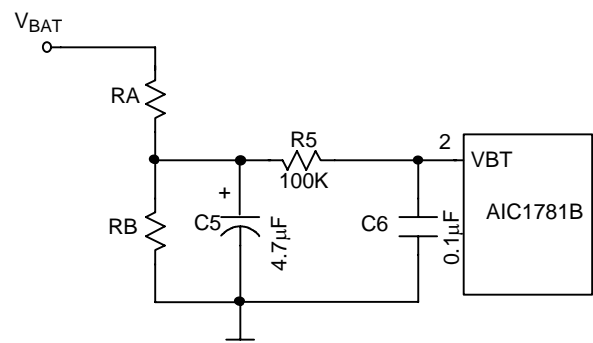


Fig. 17 Battery Voltage Divider

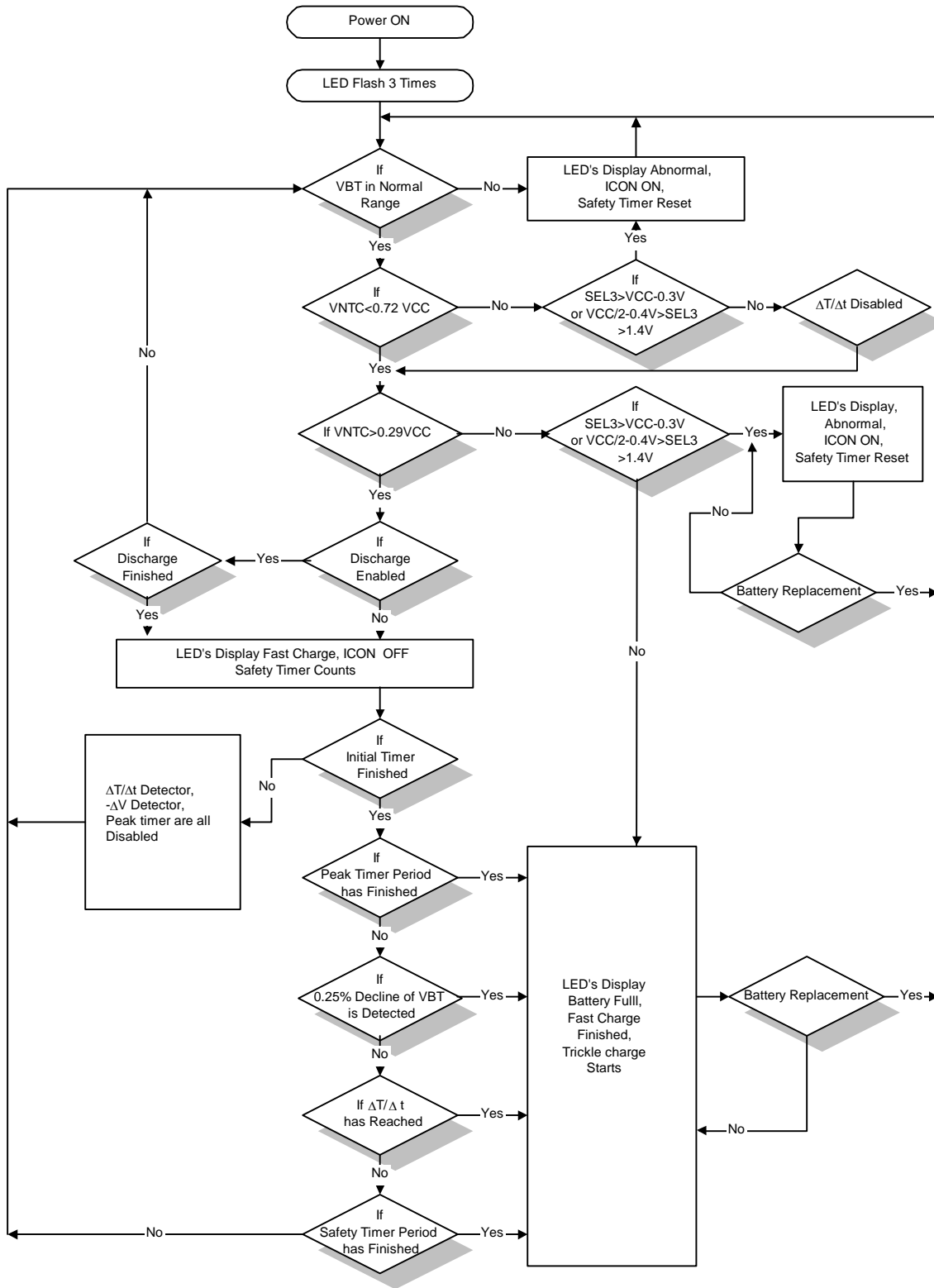


Fig. 16 Function Flow Chart of SS6781B

For $SEL3 > (V_{CC}/2) + 0.4V$, the suggested divider resistance of RA and RB for the corresponding number of battery cells are as below:

TABLE 2

BATTERY CELLS	RA/RB	RA (K Ω)	RB (K Ω)
2~4	2	240	120
3~6	3.3	300	91
4~8	4.9	300	62
5~10	6.4	300	47
6~12	7.8	310	39
8~16	10.8	390	36

For $SEL3 < (V_{CC}/2) - 0.4V$, the suggested divider resistance of RA and RB for the corresponding number of battery cells are as below:

TABLE 3

BATTERY CELLS	RA/RB	RA(K Ω)	RB (K Ω)
2	1	240	240
3	2	240	120
4	3	240	80
5	4	300	75
6	5	300	60
8	7	360	51
10	9	360	40
12	11	390	36
16	15	410	27

Battery Temperature Measurement

The SS6781B employs a negative temperature coefficient (NTC) thermistor to measure the battery's temperature. The thermistor is inherently nonlinear with respect to temperature. To reduce the effect of nonlinearity, a resistor-divider network in parallel with the thermistor is recommended. A typical application circuit is shown in Fig. 18.

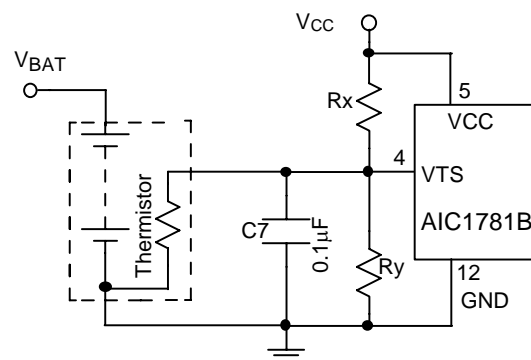


Fig. 18 Battery Temperature Sense Circuit with a Negative Temperature Coefficient (NTC) Thermistor

The calculation for Rx and Ry in the circuit is as following.

$$0.29 V_{CC} = \frac{Ry // R_{TH}}{R_x + (Ry // R_{TH})} \times V_{CC}$$

R_{TH}=The resistance of thermistor at upper limit of temperature protection.

$$0.72 V_{CC} = \frac{Ry // R_{TL}}{R_x + (Ry // R_{TL})} \times V_{CC}$$

R_{TL}=The resistance of thermistor at lower limit of temperature protection.

Substitution and rearranging the equations yield

$$R_x = 2.061 \times \frac{R_{TL} \times R_{TH}}{R_{TL} - R_{TH}}$$

$$R_y = \frac{5.3 \times R_{TL} \times R_{TH}}{R_{TL} - 6.3R_{TH}}$$

If temperature characteristic of the thermistor is like that of SEMITEC 103AT-2, the resistance of Rx and Ry is tabulated for different TL and TH as below.

(Note: TL is lower temperature limit and TH is upper temperature limit.)

TABLE 4 Values of Rx and Ry at TL = 0°C

TH (°C)	Rx(KΩ)	Ry (KΩ)
50	10.1	551.1
51	9.7	300.7
52	9.4	204.8
53	9.0	153.9
54	8.7	122.8
55	8.4	101.8
56	8.1	86.5
57	7.8	75.0
58	7.5	66.0
59	7.2	58.7
60	7.0	52.8
61	6.8	47.8
62	6.5	43.6
63	6.3	39.9
64	6.1	36.8
65	5.9	34.0

66	5.7	31.6
67	5.5	29.5
68	5.3	27.5
69	5.2	25.8
70	5.0	24.3

TABLE 5 Values of Rx and Ry at TL = -10°C

TH (°C)	Rx (KΩ)	Ry (KΩ)
45	11.4	95.6
46	11.0	85.0
47	10.6	76.2
48	10.2	68.9
49	9.8	62.8
50	9.5	57.5
51	9.1	52.9
52	8.8	48.8
53	8.5	45.3
54	8.2	42.1
55	7.9	39.4
56	7.6	36.8
57	7.4	34.6
58	7.1	32.5
59	6.9	30.7
60	6.7	29.0
61	6.4	27.4
62	6.2	26.0
63	6.0	24.6
64	5.8	23.4
65	5.6	22.2

Setting the ADJ Pin Voltage

The slope of ΔT/Δt detection is determined by ADJ pin voltage of the SS6781B.

The calculation of ADJ pin voltage is shown in the following procedure followed by an example.

Procedure

- (a) First, determine the temperature protection limits TH and TL. Then, substitute TH & TL into the following equation:

$$\frac{\Delta V_{TS}}{\Delta T_{BASE}} = \frac{0.72 V_{CC} - 0.29 V_{CC}}{TH - TL} = \frac{0.43 V_{CC}}{TH - TL}$$

- (b) Determine the safety timer to obtain the value of Δt_{BASE} .

$$\Delta t_{BASE}(\text{sec.}) = \frac{56(\text{sec.})}{80(\text{min.})} \times \text{Safety Timer}(\text{min.})$$

- (c) Determine the expected slope of $\Delta T / \Delta t$ at which temperature rises $y^{\circ}\text{C}$ in x seconds and fast charge is subsequently cut off.

$$\frac{\Delta T}{\Delta t} = \frac{y}{x}$$

- (d) Calculate the value of V_{ADJ}

$$V_{ADJ} = 30 \times \frac{\Delta V_{TS}}{\Delta T_{BASE}} \times \frac{\Delta T}{\Delta t} \times \Delta t_{BASE}$$

Example

- (a) Let $TH=50^{\circ}\text{C}$, $TL=0^{\circ}\text{C}$, $V_{CC}=5\text{V}$. We have

$$\frac{\Delta V_{TS}}{\Delta T_{BASE}} = \frac{0.43 \times 5}{50 - 0} = 0.043\text{V}/^{\circ}\text{C}$$
 which means that V_{TS} decreases 43mV as temperature rises 1°C .
- (b) If safety timer is equal to 80 minutes, Δt_{BASE} is then 56 seconds.
- (c) If fast charge should be terminated when temperature rises 1°C in 60 seconds, then

$$\Delta T/\Delta t = \frac{1}{60} = 0.0166$$
- (d) $V_{ADJ} = 30 \times 0.043 \times 0.0166 \times 56 = 1.2(\text{V})$
 If the temperature range is from 0°C to 50°C , the voltage of V_{ADJ} under different setting conditions should be set as tabulated below.

TABLE 6 ADJ pin Voltage (TL=0°C, TH=50°C)

$\Delta T / \Delta t$	0.75	1.0	1.25
S.T.	(°C/min.)	(°C/min.)	(°C/min.)
40 min. (2C)	0.45	0.60	0.75
80 min. (1C)	0.90	1.20	1.50

120 min. (0.67C)	1.35	1.80	2.25
160 min. (0.5C)	1.80	2.40	3.01
200 min. (0.4C)	2.25	3.01	3.76
240 min. (0.33C)	2.70	3.61	X

A similar table for temperature range from 0°C to 60°C is as below.

TABLE 7 ADJ Pin Voltage (TL=0°C, TH=60°C)

$\Delta T / \Delta t$	0.75	1.0	1.25
S.T.	(°C/min.)	(°C/min.)	(°C/min.)
40 min. (2C)	0.37	0.50	0.62
80 min. (1C)	0.75	1.00	1.25
120 min. (0.67C)	1.12	1.50	1.88
160 min. (0.5C)	1.50	2.00	2.50
200 min. (0.4C)	1.88	2.50	3.13
240 min. (0.33C)	2.25	3.01	3.76

VBT Range and Temperature Protection

The acceptable voltage range of VBT pin and mode of temperature protection function is determined by the voltage of SEL3 pin, shown as the following:

- (a) **SEL3 > $V_{CC} - 0.3\text{V}$**

Acceptable VBT Range:

Before initial timer: 0.16V~2.7V

After initial timer: 0.69V~2.7V

Temperature Protection Mode:

Entering charge-suspending mode when temperature is either too low or too high, same as abnormal battery voltage. Latch for charge-suspending function is provided for high temperature protection, but not for low temperature protection.

- (b) **$V_{CC} - 1.4\text{V} > \text{SEL3} > \frac{V_{CC}}{2} + 0.4\text{V}$**

Acceptable VBT Range:

Before initial timer: 0.16V~2.7V

After initial timer: 0.69V~2.7V

Temperature Protection Mode:

If temperature is too high, battery charging is regarded as completed. If temperature is too

low, function of $\Delta T/\Delta t$ detection is disabled, just as thermistor is not existing.

(c) $\frac{V_{CC}}{2} - 0.4V > SEL3 > 1.4V$

Acceptable VBT Range:

Before initial timer: 0.16V~2V

After initial timer: 1.2V~2V

Temperature Protection Mode:

Entering charge-suspending mode when temperature is either too low or too high, same as abnormal battery voltage. Latch for charge-suspending function is provided for high temperature protection, but not for low temperature protection.

(d) $0.3V > SEL3$

Acceptable VBT Range:

Before initial timer: 0.16V~2V

After initial timer: 1.2V~2V

Temperature Protection Mode:

If temperature is too high, battery charging is regarded as completed. If temperature is too low, function of $\Delta T/\Delta t$ detection is disabled, just as thermistor is not existing.

Setting the Period of Safety Timer

The SS6781B provides a method for linearly adjusting the period of safety timer with an external resistor connected from TMR pin to GND. The relation between safety timer length and the external resistor (R_{TMR}) is shown in Fig. 19. The table following shows the resistor values for some of the commonly chosen safety timer periods. Also shown in the table are their corresponding oscillator frequencies.

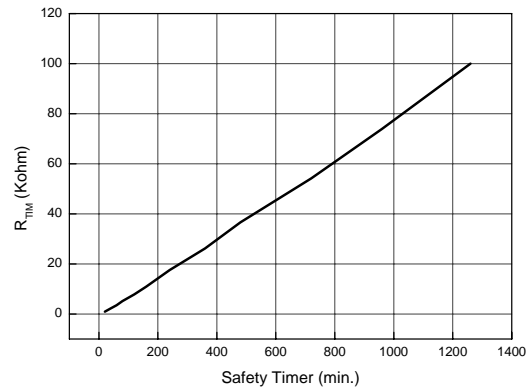


Fig. 19 Safety Timer vs. R_{TMR}

TABLE 8

R_{TMR} (K Ω)	OSC. Freq.(KHz)	Safety timer (min.)
0.9	2100	20
2.2	1049.6	40
3.5	704	60
5.1	518.4	80
7.8	353.6	120
10.9	264	160
17.5	174.4	240
26.2	116.8	360

Selecting Mode of Operation

The SS6781B provides three modes of operation: normal, test, and AC mode determined by the setting of MODE pin according to TABLE 9. The AIC1781B will operate normally when the MODE pin is left floating (a 0.1 μ F capacitor is recommended to be tied to MODE pin if the charge circuit works in a noisy environment). When the MODE pin is biased to GND, the function of $-\Delta V$ detection is disabled. When the MODE pin is biased to VCC, the SS6781B enters the test mode. The test mode can be used to significantly reduce production test time. For relevant information please contact AIC directly.

TABLE 9 The Operating Mode of SS6781B

MODE pin	Mode	Function
VCC	Test	Safety timer period scaled down to 1/512....etc.
Floating	Normal	Normal operation
GND	AC	- ΔV detection disabled

The Mode of LED Display and Trickle Charge

The SS6781B provides two LED display modes and five-pulsed trickle charge modes. The tri-level inputs, SEL1 and SEL2 pins, as in the TABLE 6 determine the modes of LED display and trickle charge.

TABLE 10 Mode of LED Display and Trickle Charge

SEL1	SEL2	Trickle Charge Duty	LED Display Mode
V _{CC}	V _{CC}	N/A	Type 1
	Floating	1/32	Type 1
	GND	1/64	Type 1
Floating	V _{CC}	1/128	Type 1
	Floating	1/256	Type 1
	GND	N/A	Type 2
GND	V _{CC}	1/32	Type 2
	Floating	1/64	Type 2
	GND	1/128	Type 2

Display the Battery Charging Status

The SS6781B provides two open-drained outputs, LED1 and LED2, to indicate the battery charging status. Refer to the table of LED display mode (TABLE 10), depending on the setting of SEL1 and SEL2 pins, the outputs of LED1 and LED2 pins are shown in the following table:

TYPE 1

	Power ON	Fast Charging	Charge Completed	Fault Conditions
LED1	1Hz	ON	OFF	OFF
LED2	OFF	OFF	ON	OFF

TYPE 2

	Power ON	Fast Charging	Charge Completed	Fault Conditions
LED1	1Hz	ON	OFF	4Hz Flashing
LED2	1Hz	4Hz Flashing	ON	OFF

Charging Current Control

As shown in the typical application circuit, the SS6781B offers an open-drained output pin, ICON pin, to control the charging current flow in fast charge state and switch on to inhibit the charging current flow in fault conditions. When fast charge is completed, the SS6781B enters the trickle charge mode. In trickle charge mode, the ICON pin output switches with predetermined duty cycle. Refer to the table of trickle charge mode (TABLE 6), the duty cycle is determined by the setting of SEL1 and SEL2 pins. The following table summarizes how ICON pin corresponds to various charging states.

	Power ON	Fast Charging	Charge Completed	Fault Conditions
ICON	ON	OFF	See pin 10 & 11	ON

Test Mode

Fig. 20 shows the timing diagram for externally controlled PEAK, ADJ, VBT, VTS, SEL1 and SEL2 pin voltages of a recommended SS6781B test scheme, utilizing TEST mode function. Output waveforms of LED1, LED2 and ICON of a properly functioning SS6781B are also shown in the figure.

TIMING DIAGRAM

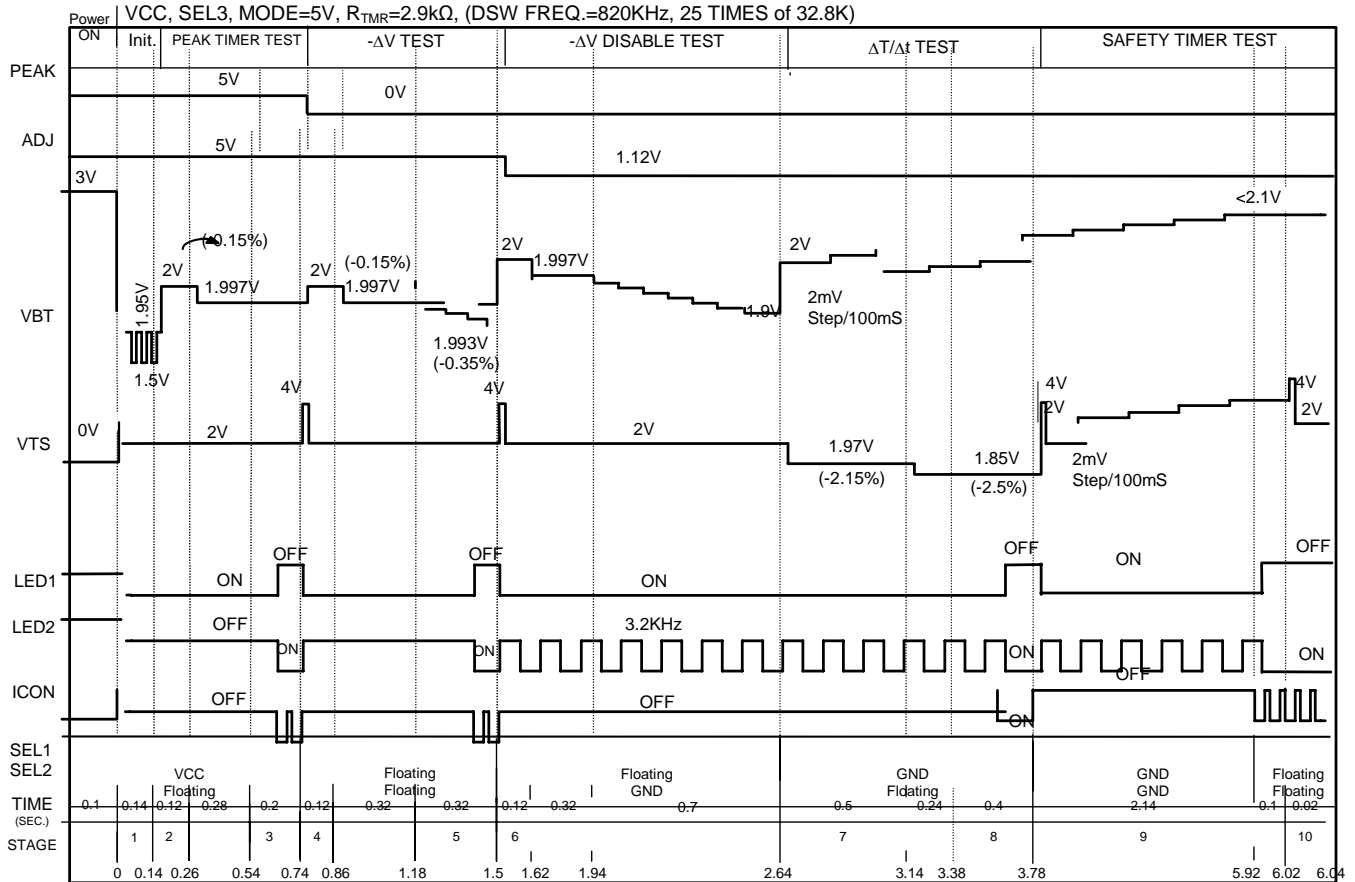
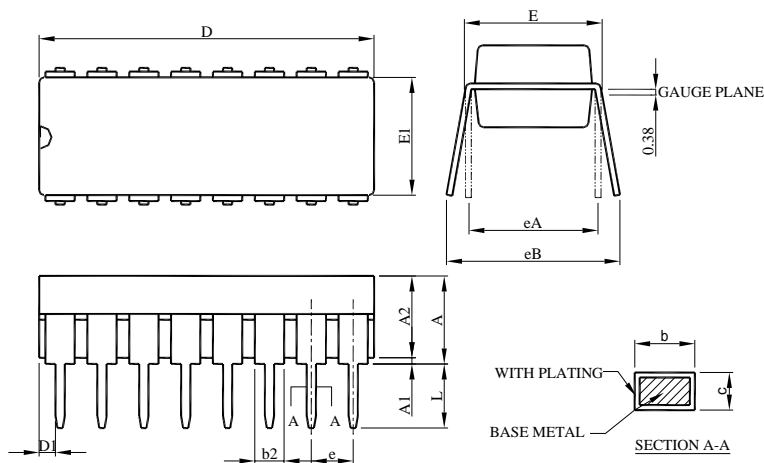


Fig. 20 Timing Diagram of SS6781B in Test Mode

■ PHYSICAL DIMENSIONS (unit: mm)

● DIP-16

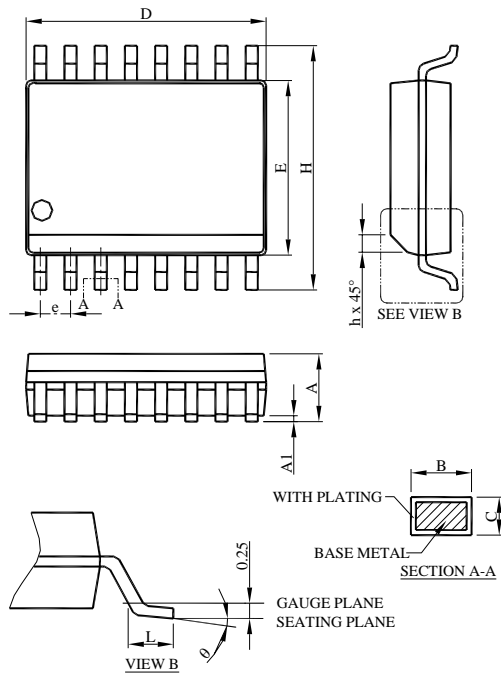


SYMBOL	DIP-16	
	MILLIMETERS	
	MIN.	MAX.
A		5.33
A1	0.38	
A2	2.92	4.95
b	0.36	0.56
b2	1.14	1.78
c	0.20	0.35
D	18.66	19.69
D1	0.13	
E	7.62	8.26
E1	6.10	7.11
e	2.54 BSC	
eA	7.62 BSC	
eB		10.92
L	2.92	3.81

Note:

1. Refer to JEDEC MS-001BB.
2. Dimension D does not include mold flash, protrusions or gate burrs. Mold flash, protrusions or gate burrs shall not exceed 10 mil per side.
3. Dimension "D1" and "E1" do not include inter-lead flash or protrusions.
4. Controlling dimension is millimeter, converted inch dimensions are not necessarily exact.

- **SOP-16 (300 mil)**



SYMBOL	SOP-16(300mil)	
	MILLIMETERS	
	MIN.	MAX.
A	2.35	2.65
A1	0.10	0.30
B	0.33	0.51
C	0.23	0.32
D	10.10	10.50
E	7.40	7.60
e	1.27 BSC	
H	10.00	10.65
h	0.25	0.50
L	0.40	1.27
θ	0°	8°

Note:

1. Refer to JEDEC MS-013AA.
2. Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion or gate burrs shall not exceed 6 mil per side.
3. Dimension "E" does not include inter-lead flash or protrusions.
4. Controlling dimension is millimeter, converted inch dimensions are not necessarily exact.

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