

VI TELEFILTER**Filter Specification****TFH 36A****1/5****1. Measurement condition**

Ambient temperature T_A : 25 °C
 Input power level: 0 dBm.
 Terminating impedances at f_C :
 for input: 50 Ω | 0 pF.
 for output: 50 Ω | 0 pF.

2. Characteristics

Remark:

The insertion loss a_e is defined as the insertion loss at the nominal frequency f_N . Reference level for the relative attenuation a_{rel} of the **TFS 36A** is the insertion loss. The reference frequency f_C is the arithmetic mean value of the upper and lower frequencies at the **3 dB** filter attenuation level relative to the insertion loss a_e . The temperature coefficient of frequency T_{Cf} is valid both for the centre frequency f_C and the frequency response of the filter in the operating temperature range.

Data		typical values	tolerance / limit	
Insertion loss (Reference level)	a_e	26,7 dB	max.	27,5 dB
Nominal frequency	f_N			36,125 MHz
Centre frequency	f_C	36,125 MHz		
Pass band (PB) :			$f_C \dots f_C \pm 2,8$ MHz	
Amplitude ripple in PB (p-p) :		0,25 dB	max.	0,55 dB
Bandwidth at ambient temperature:				
0,55 dB - band width		7,45 MHz	min.	5,6 MHz
1 dB - band width		7,63 MHz		
3 dB - band width		8,08 MHz	min.	8,0 MHz
20 dB - band width		9,35 MHz		
35 dB - band width		9,80 MHz	max.	10,0 MHz
Relative attenuation	a_{rel}			
$f_N \dots f_N \pm 2,8$ MHz		0,25 dB	max.	0,55 dB
$f_N \pm 2,8$ MHz ... $f_N \pm 4,0$ MHz		< 2,6 dB	max.	3 dB
$f_N \pm 5,0$ MHz ... $f_N \pm 30$ MHz		40...45 dB	min.	35 dB
Group delay (mean value in PB)		1,45 μ s	max.	2 μ s
Group delay ripple in $f_N \dots f_N \pm 2,8$ MHz (p-p) *)		26 ns	max.	70 ns
Deviation from linear phase in $f_N \dots f_N \pm 2,8$ MHz (p-p)		1,6° (r.m.s. 0,3°)	max.	3°
Triple transit attenuation compared to main signal		60 dB		
Crosstalk		65 dB		
Temperature coefficient of frequency (T_{Cf})		- 75 ppm/K		
Frequency deviation of f_N over temperature :		$\Delta f_C(\text{Hz}) = T_{Cf}(\text{ppm/K}) \times (T - T_A) \times f_N (\text{MHz})$		
Operating temperature range				25 °C
Storage temperature range				- 25 °C ... + 85 °C

*) measured with smoothing aperture of 120 kHz.

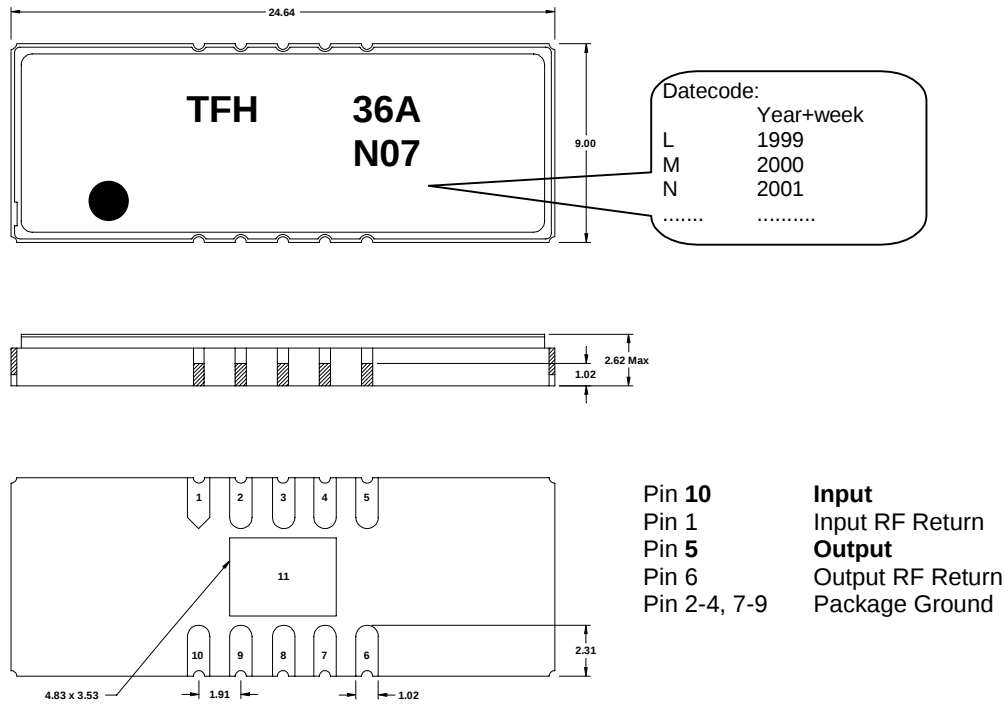
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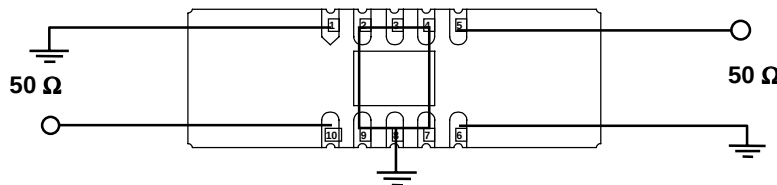
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3. Package : (All dimensions in mm)
pin grid 2,54 mm



4. 50 Ω matching networks :



5. Stability characteristics :

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat:
(cycle) 25 °C to 55°C / 95% r.H. / 10 cycles
DIN IEC 68 - 2 – 30 Db
4. Resistance to
solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

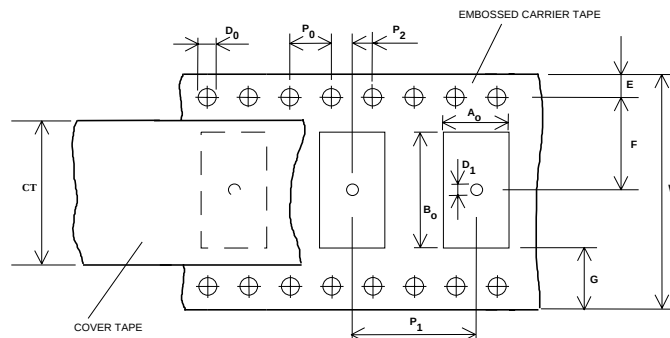
6. Packing :

Tape & Reel: DIN IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	1000
reel of empty components at start:	min 300 mm
reel of empty components at start including leader:	min 500 mm
trailer	min 300 mm

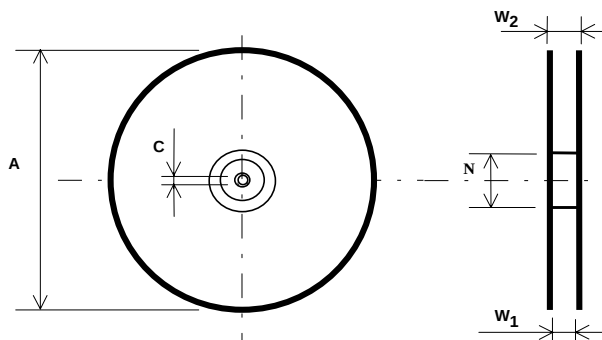
Tape (all dimensions in mm)

W	:	44	± 0,3
Po	:	4	± 0,1
Do	:	1,5	+ 0,1
E	:	1,75	± 0,1
F	:	20,25	± 0,05
G (min)	:	0,75	
P2	:	2	± 0,05
P1	:	16	± 0,1
D1(min)	:	2,0	
Ao	:	9,3	± 0,1
Bo	:	24,9	± 0,1
CT	:	38	± 0,2



Reel (all dimensions in mm):

A	:	330
W1	:	46
W2 (max)	:	50
N (min)	:	100
C	:	13 ± 0,2



7. Air reflow temperature conditions :

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

Air reflow profile

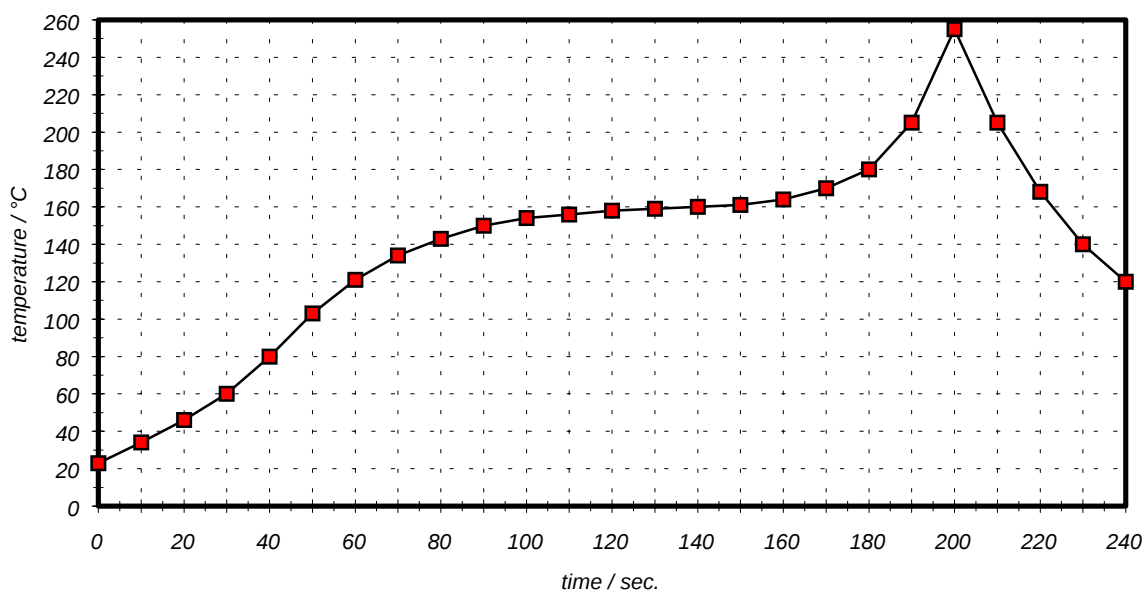


Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

8. History :

Version	Reason of Changes	Name	Date
1.0	Generate extended filter specification.	Dunzow W.	09.03.2001
1.1	Correct definition of insertion loss. Correct typical filter data. Reduce max. pass band ripple from 0,6 dB to 0,55 dB.	Dunzow / Wall	13.03.2001