

# **HA13631T**

**CD-ROM Combo Driver**

**HITACHI**

ADE-207-320 (Z)

1st Edition

Feb. 2000

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## **Description**

The HA13631T is combination of Spindle, Focus, Tracking, Slide, Tray designed for CD-ROM and have following functions and features.

## **Functions**

- 1.5 A spindle driver
- 0.75 A focus driver
- 0.75 A tracking driver
- 1.0 A slide driver
- 0.75 A tray driver
- Over temperature shut down (OTSD)

## **Features**

- Corresponds to both of sensor motor and sensorless motor
- All direct PWM drive
- Low on resistance
- Low power dissipation
- Small thin surface mount package

**Pin Arrangement**

ASGND	1		56	ASGND
SLDIN	2		55	NC
OP3IN	3		54	NC
OP4IN	4		53	OP1IN
VSLD	5		52	FCSIN
TRYIN	6		51	FCSN
SLDP	7		50	FCSP
SLDN	8		49	VFCS
SLDGND	9		48	FCSGND
VTRY	10		47	TRKP
TRYP	11		46	TRKN
TRYN	12		45	TRKIN
BSTGND	13		44	OP2IN
BP1	14		43	VSS
BP2	15		42	SGND
VBST	16		41	PWMDC
U	17		40	CT2
RNF	18		39	CT1
V	19		38	RT
W	20		37	REFIN
EXTCOM	21		36	VCTL
FGOUT	22		35	HW-
COMM	23		34	HW+
BRKSEL	24		33	HV-
CE	25		32	HV+
HB	26		31	HU-
HU+	27		30	VSPN
ASGND	28		29	ASGND

(Top view)

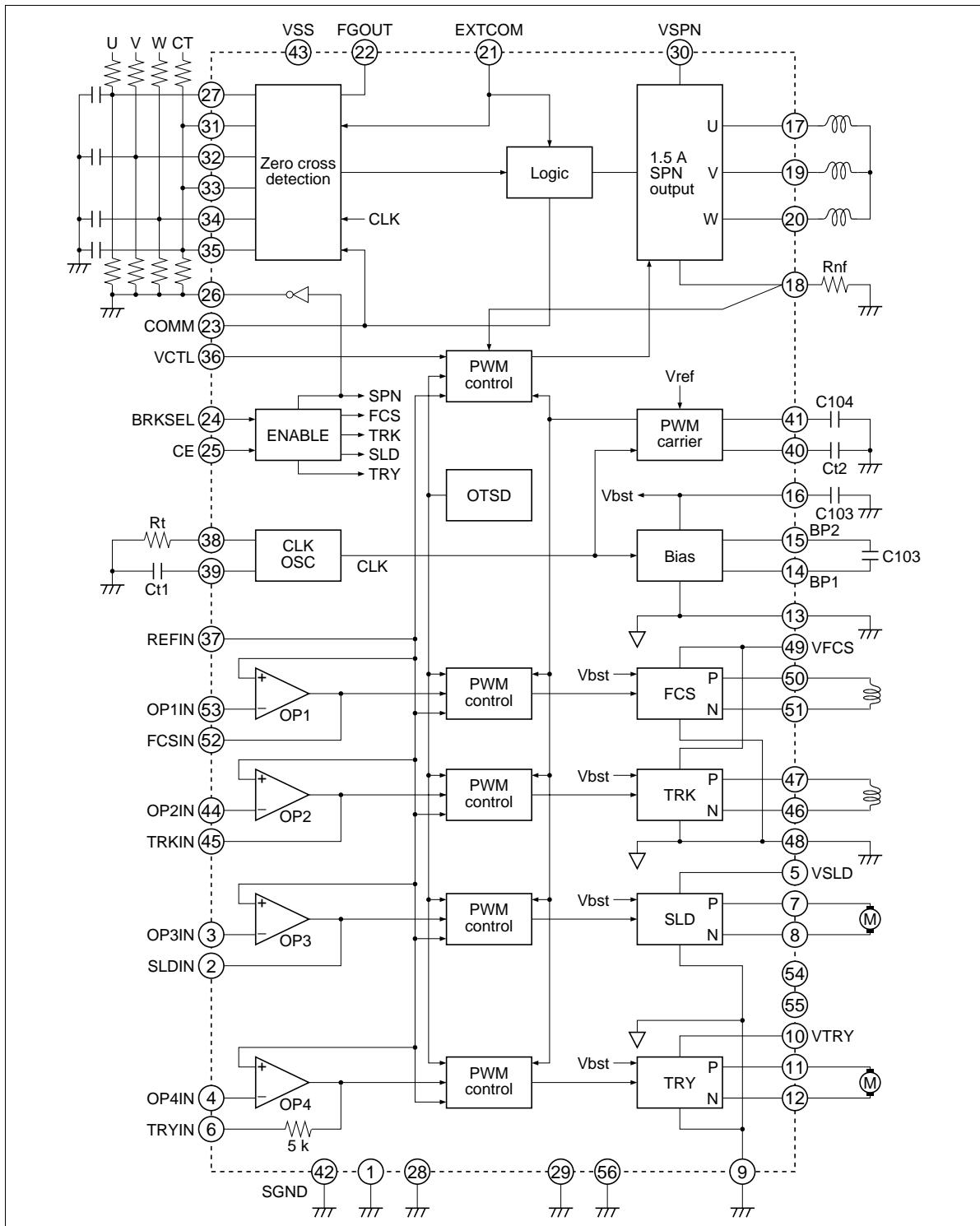
## Pin Description

Pin No.	Pin Name	Function
1	ASGND	Actuator small signal GND
2	SLDIN	SLD driver control input
3	OP3IN	Inverted input of OP amp. 3 for SLD driver control
4	OP4IN	Inverted input of OP amp. 4 for TRY driver control
5	VSLD	SLD driver power supply
6	TRYIN	TRY driver control input
7	SLDP	SLD driver P output
8	SLDN	SLD driver N output
9	SLDGND	SLD and TRY driver GND
10	VTRY	TRY driver power supply
11	TRYP	TRY driver P output
12	TRYN	TRY driver N output
13	BSTGND	Booster GND
14	BP1	Booster pumping capacitor connection
15	BP2	Booster pumping capacitor connection
16	VBST	Booster output pin. This circuit generates a voltage about two times of the VSPN pin.
17	U	U phase output
18	RNF	SPN driver current detection
19	V	V phase output
20	W	W phase output
21	EXTCOM	COMM signal on/off control and FGOUT switching. (Refer to the Timing Chart)
22	FGOUT	FG output (Refer to the Timing Chart) open drain
23	COMM	Start-up clock input pin for sensorless (Refer to the Timing Chart)
24	BRKSEL	To select the brake mode (Refer to the Truth Table)
25	CE	Chip enable (Refer to the Truth Table)
26	HB	Hall bias switch
27	HU+	U-phase Hall +input, and U-phase B-EMF connection pin for sensorless
28	ASGND	Actuator small signal GND
29	ASGND	Actuator small signal GND
30	VSPN	SPN driver power supply
31	HU-	U-phase Hall -input, and center tap connection pin for sensorless
32	HV+	V-phase Hall +input, and V-phase B-EMF connection pin for sensorless
33	HV-	V-phase Hall -input, and center tap connection pin for sensorless

**Pin Description (cont)**

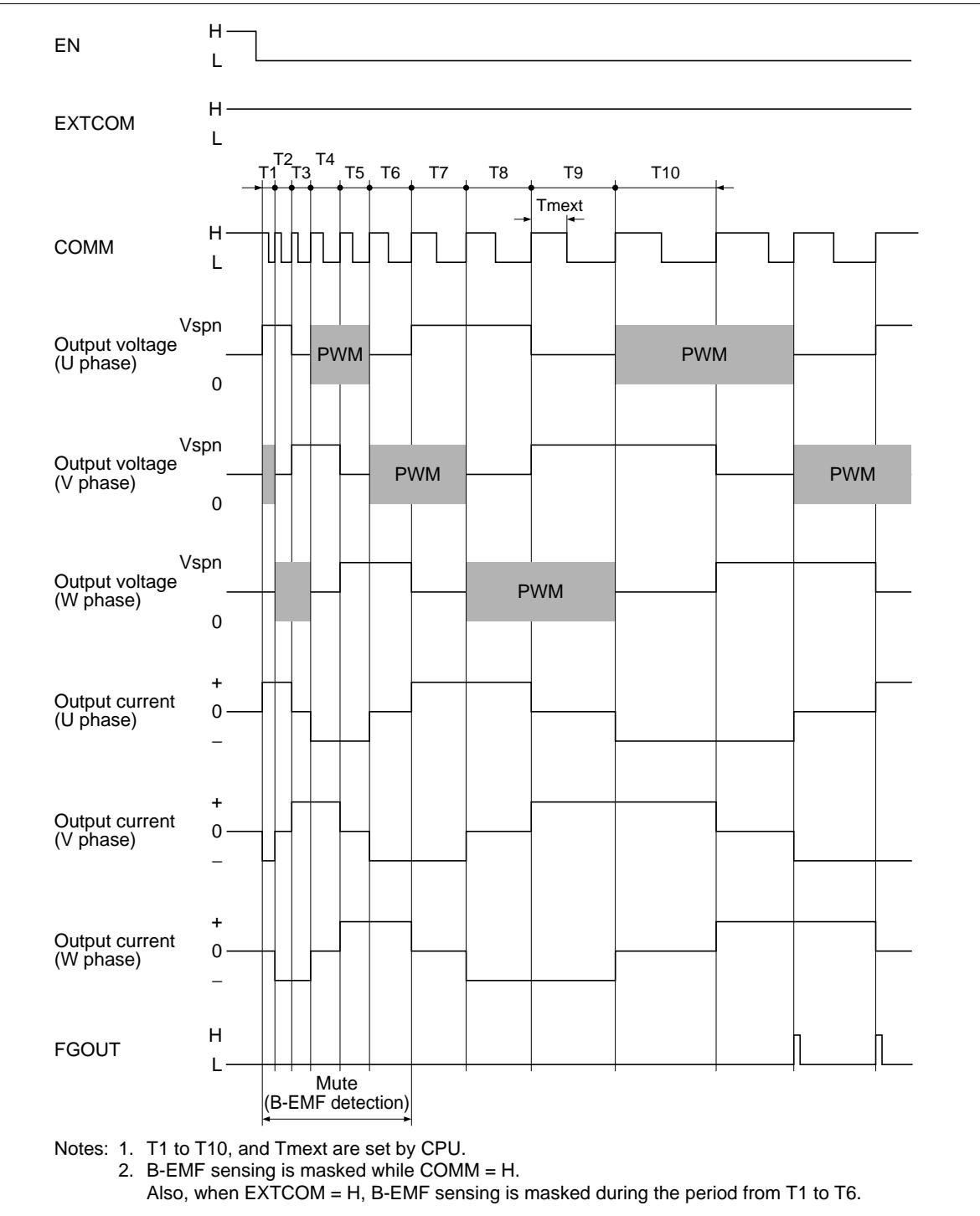
Pin No.	Pin Name	Function
34	HW+	W-phase Hall +input, and W-phase B-EMF connection pin for sensorless
35	HW-	W-phase Hall -input, and center tap connection pin for sensorless
36	VCTL	SPN driver control input
37	REFIN	Reference voltage for control inputs. Common to all drivers.
38	RT	Reference voltage. The IC's internal reference current is determined by this voltage and the external resistor Rt.
39	CT1	Time constant for clock oscillation. The oscillator frequency is determined by the external capacitor and resistor Ct1 and Rt.
40	CT2	Time constant for PWM carrier. The amplitude is determined by the value of the external capacitor Ct1.
41	PWMDC	Phase compensation connection pin for matching PWM carrier DC level with REFIN
42	SGND	SPN small signal GND
43	VSS	Control block power supply. 5 V
44	OP2IN	Inverted input of OP amp. 2 for TRK driver control
45	TRKIN	TRK driver control input
46	TRKN	TRK driver N output
47	TRKP	TRK driver P output
48	FCSGND	FCS and TRK driver GND
49	VFCS	FCS driver power supply
50	FCSP	FCS driver P output
51	FCSN	FCS driver N output
52	FCSN	FCS driver control input
53	OP1IN	Inverted input of OP amp. 1 for FCS driver control
54	NC	No connection
55	NC	No connection
56	ASGND	Actuator small signal GND

## Block Diagram

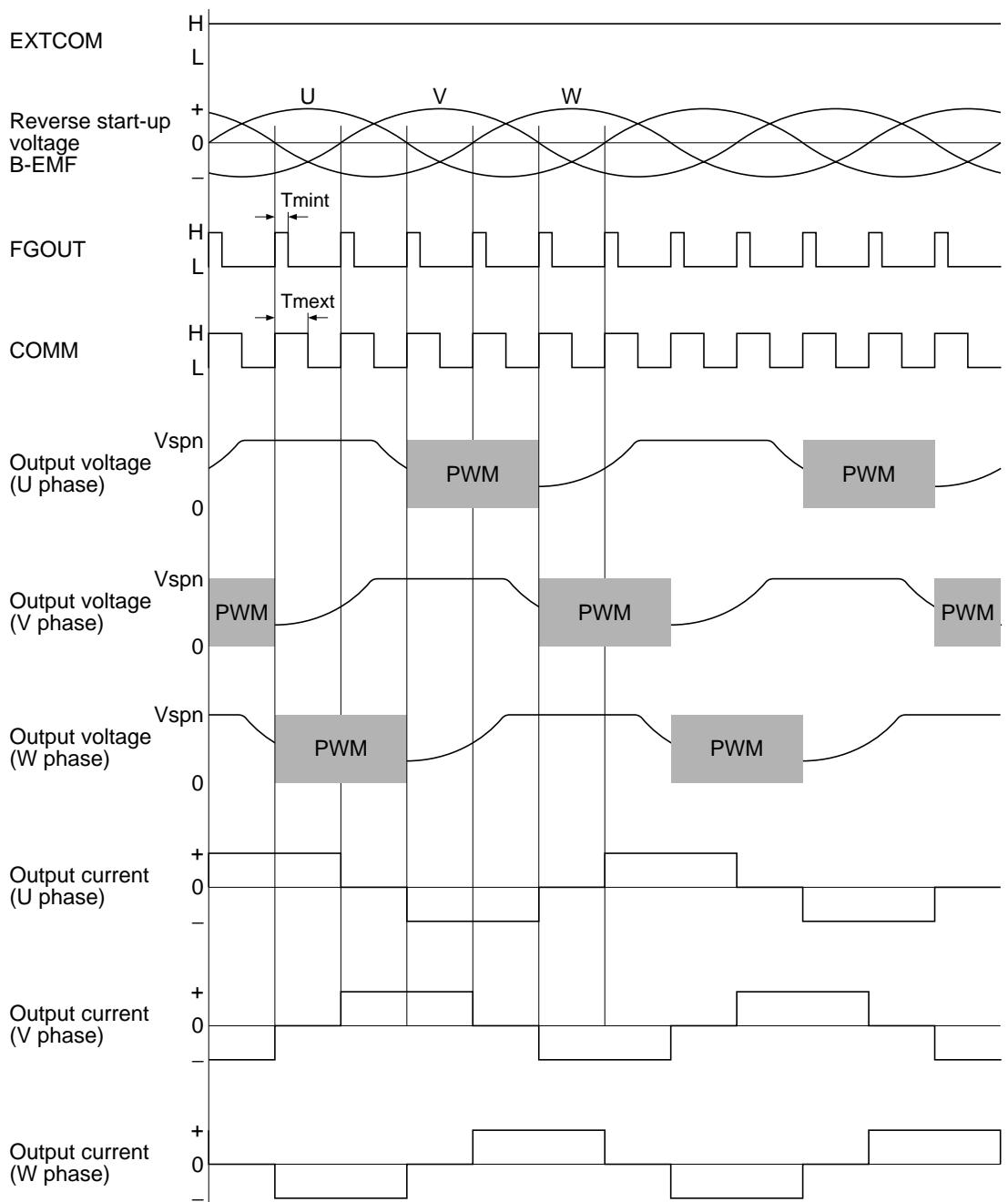


## Timing Chart

### 1. Start-up

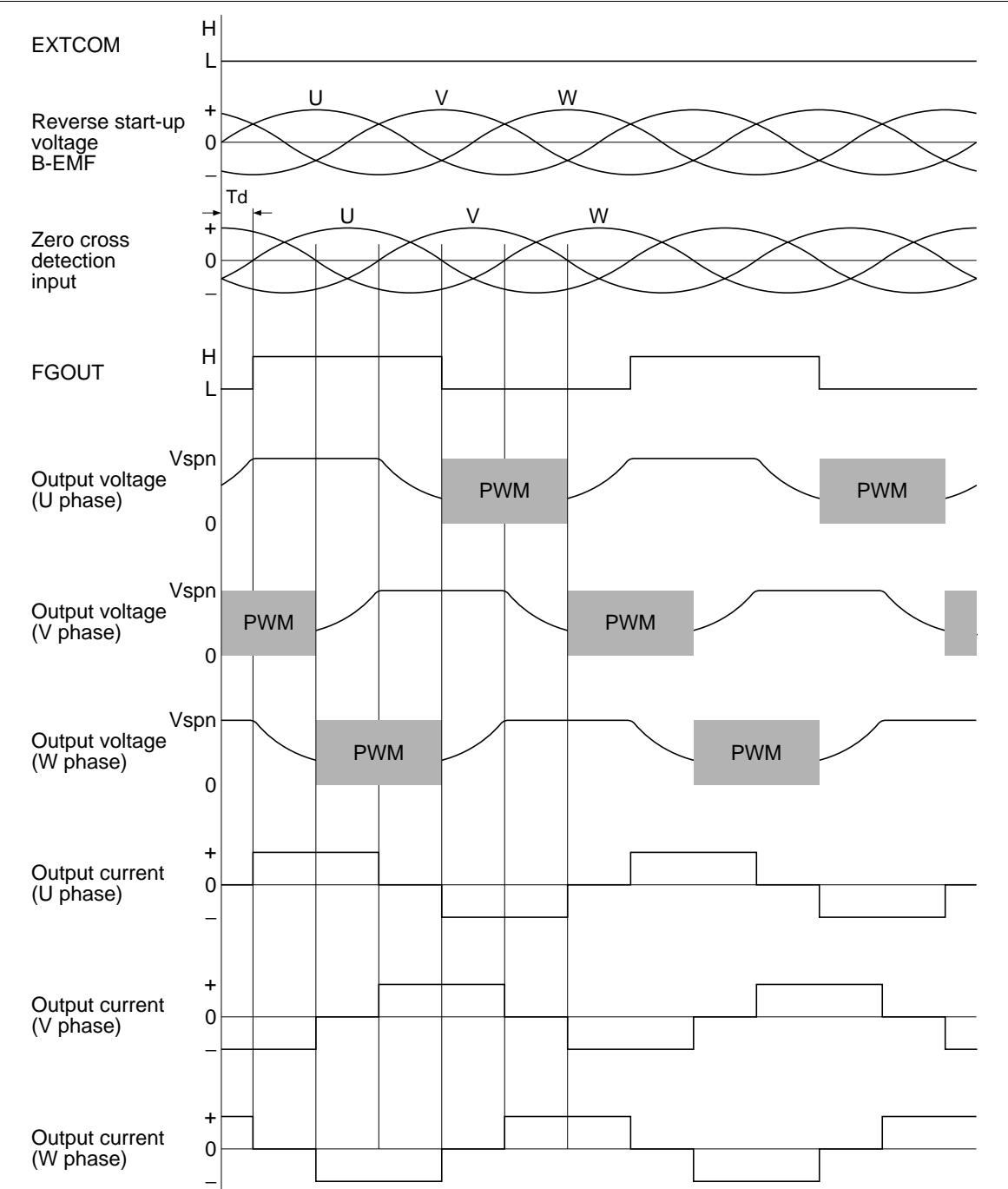


## 2. Acceleration



Note: 1. B-EMF sensing is masked while  $\text{COMM} = \text{H}$  (=  $T_{mext}$ ) or  $\text{FGOUT} = \text{H}$  (=  $T_{mint}$ ).  
 $T_{mext}$  is set by the CPU.

### 3. Running



- Notes:
1. Delay time  $T_d$  is determined by C105 to C107, and R109 to R116.  
Refer to the section of External Components.
  2. B-EMF sensing is masked while  $FGOUT = H$  (=  $T_{mint}$ ). The  $T_{mint}$  time is set internally.  
Refer to the Electrical Characteristics.

## Truth Table

**Table 1 CE and BRKSEL**

CE	BRKSEL	SPN Driver	FCS Driver	TRK Driver	SLD Driver	TRY Driver
L	L	Z	Z	Z	Z	Z
	H	Enable * <sup>2</sup>	Enable	Enable	Z	Enable
H	L	Enable * <sup>3</sup>	Enable	Enable	Enable	Z
	H	Enable * <sup>2</sup>	Enable	Enable	Enable	Z

Notes: 1. Z: Hi impedance

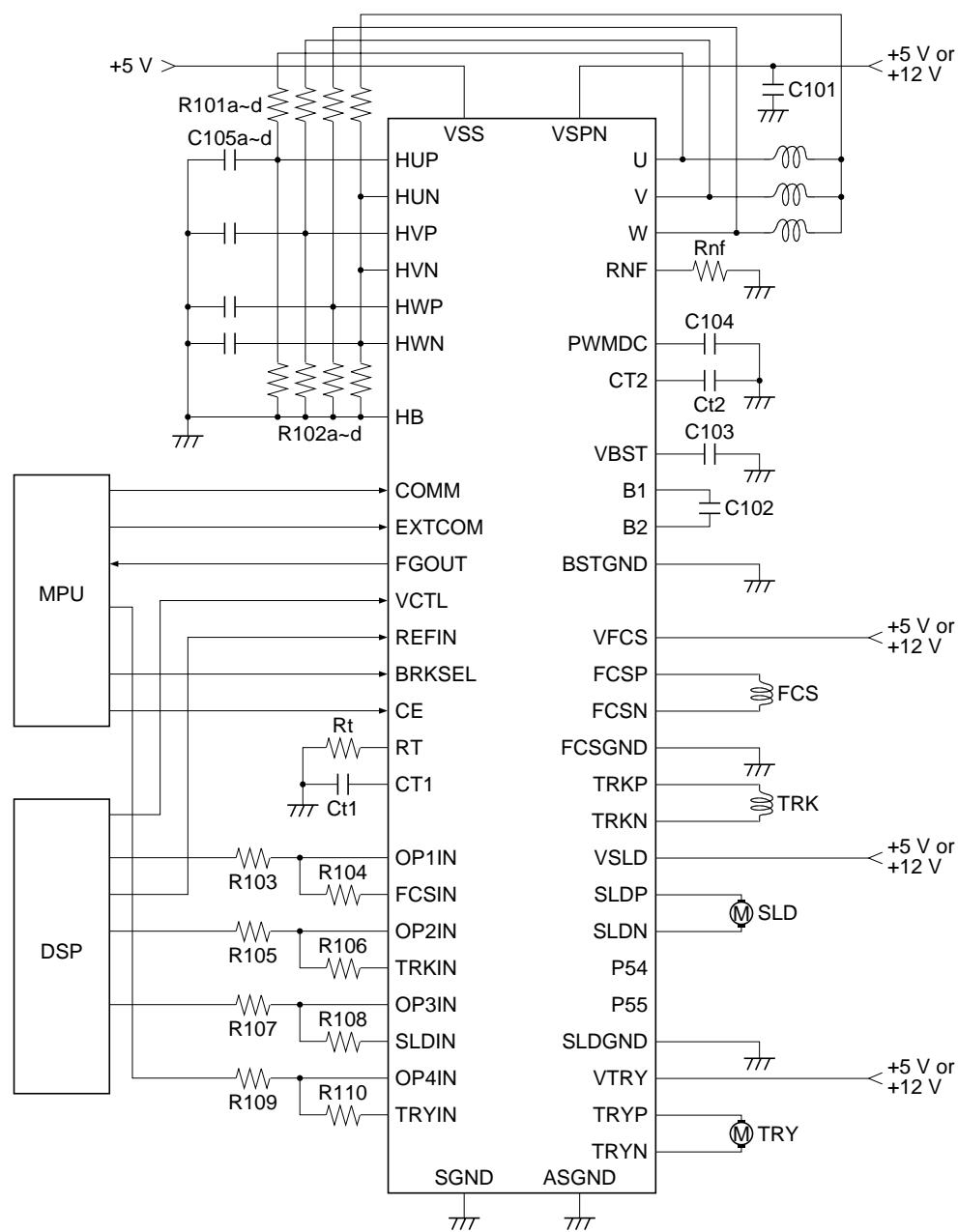
2. Short brake mode

3. Reverse brake mode

**Table 2 EXTCOM and COMM**

EXTCOM	COMM	T1~T6 Mask	T7~Mask	FGOUT (@P = 12)	Logic
L	L	OFF	Internal	6 cycle/rotation	Corresponds to sensor
	H	OFF	Internal		Corresponds to sensorless
H	L	ON	Internal	36 pulse/rotation	
	H	ON	External		

## Application



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## External Components

Parts No.	Reccomended Value	Reccomended Range	Purpose	Note
R101a~d	2.4 kΩ	≤ 22 kΩ	Filter resistor and attenuation for B-EMF	1
R102a~d	7.5 kΩ	≤ 22 kΩ	Filter resistor and attenuation for B-EMF	1
R103, R104	—	≤ 220 kΩ	for FCS driver gain setting	
R105, R106	—	≤ 220 kΩ	for TRK driver gain setting	
R107, R108	—	≤ 220 kΩ	for SLD driver gain setting	
R109, R110	—	≤ 220 kΩ	for TRY driver gain setting	5
Rnf	0.25 Ω	≥ 0.25 Ω	SPN driver current detection resistor	2
Rt	6.8 kΩ	≥ 5 kΩ	Reference current setting	
C101	—	≥ 0.1 μF	for Power supply bypassing	
C102	0.1 μF	—	for Booster pumping	
C103	0.47 μF	—	for Booster output smoothing	
C104	2200 pF	—	for PWM carrier oscillation DC level adjustment	
C105a~d	0.1 μF	—	for B-EMF filter	1
Ct1	100 pF	—	Time constant for CLK oscillation	3, 4
Ct2	400 pF	—	PWM carrier generation time constant	3, 4

Notes: 1. The values of R101a~d, R102a~d, and C105a~d are determined by the following equation.

Where, Nomax : Maximum rotation speed (rpm)

P : Number of spindle motor poles (Total number of S poles and N poles)

$$\frac{R101}{R102} \geq \frac{1}{4} \quad (\text{at } V_{\text{spn}} = 5 \text{ V})$$

$$C105x = \frac{11}{\text{Nomax P}} \left( \frac{1}{R101x} + \frac{1}{R102x} \right)$$

2. The output current maximum value  $I_{\text{ospnmax}}$  of SPN driver is controlled according to the following equation. However,  $V_{\text{spncl}}$  is the current limiter reference voltage. (See the electrical characteristics)

$$I_{\text{ospnmax}} = \frac{V_{\text{spncl}}}{Rnf}$$

3. The CLK oscillation frequency  $f_{\text{clk}}$  and  $Rt \cdot Ct1$  are related by the following equation.

$$f_{\text{clk}} = \frac{Vrt}{2 Ct1 Rt (Vct1h - Vct1l)}$$

Where, Vrt : RT pin voltage (See the electrical characteristics)

Vct1h : CT1 pin high voltage (See the electrical characteristics)

Vct1l : CT1 pin low voltage (See the electrical characteristics)

4. The PWM carrier frequency fpwm and the amplitude Apwm are determined by the following equation.

$$fpwm = \frac{Vrt}{8 Ct1 Rt (Vct1h - Vct1l)}$$

$$Apwm = \frac{4 Ct1}{Ct2} (Vct1h - Vct1l)$$

However, Ct2 = 4 Ct1

5. As 5 kΩ appears as an internal resistance at TRYIN (pin 6), caution is required when marking the gain setting.

**Absolute Maximum Ratings (Ta = 25°C)**

Item	Symbol	Rating	Unit	Note
Control block supply voltage	Vss	7	V	1
SPN supply voltage	Vspn	7	V	1
FCS & TRK supply voltage	Vfcs	9.5	V	1
SLD supply voltage	Vsld	7	V	1
TRY supply voltage	Vtry	9.5	V	1
Input voltage	Vin	0 to Vss	V	2
SPN output current	Iospn	1.5 (2.5)	A	3
FCS output current	Iofcs	0.75 (1.5)	A	3
TRK output current	Iotrk	0.75 (1.5)	A	3
SLD output current	Iosld	1.0 (1.5)	A	3
TRY output current	Iotry	0.75 (1.5)	A	3
Power dissipation	Pt	2.5	W	4
Junction temperature	Tj	150	°C	1
Storage temperature range	Tstg	-55 to +125	°C	

Note: 1. Operating range is shown below.

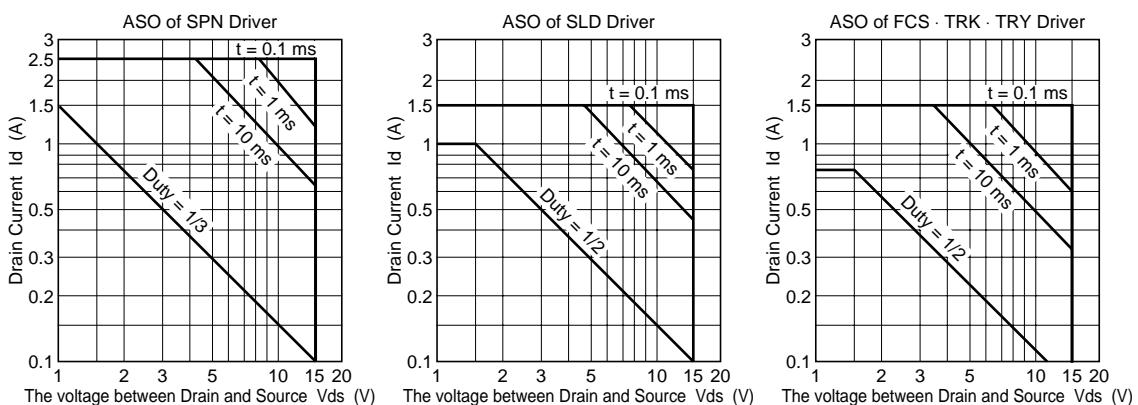
$V_{ss} = 4.5$  to  $5.5$  V,  $V_{spn} = 4.25$  to  $5.75$  V,  $V_{fcs} = 4.25$  to  $8.5$  V,  $V_{sld} = 4.25$  to  $5.75$  V,  $V_{try} = 4.25$  to  $8.5$  V,  $T_{jopr} = -20$  to  $+135$  °C

When operating with  $V_{fcs} > V_{ss}$ , it is necessary to set  $V_{try} = V_{fcs}$ . Also, settings must be made that satisfy the following condition:

$$V_{try} + V_{ss} - V_{sld} \leq 8.5 \text{ V}$$

2. Applied to analog and logic input.

3. Values in parentheses are peak values. ASO (Area of Safety Operation) is shown below.



4. Thermal resistance is shown below.

$\theta_{j\text{-tab}} \leq 6^\circ\text{C/W}$  (back side tab soldering area is 70% or more)

$\theta_{j\text{-a1}} \leq 30^\circ\text{C/W}$  (mounted on 4 layer glass-epoxy board, back side tab soldering area is 70% or more)

## Electrical Characteristics

(Ta = 25°C, Vss = 5 V, Vspn = 12 V, Vfcs = 5 V, Vsld = 12 V)

Item	Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
Quiescent current	Iss0	—	0.2	0.5	mA	CE = L	VSS	
	Ispn0	—	0.1	0.2	mA		VSPN	
	Ifcs0	—	—	0.1	mA		VFCS	
	Isld0	—	—	0.1	mA		VSLD	
	Itry0	—	—	0.1	mA		VTRY	
	Iss1	—	25	35	mA	CE = H	VSS	
	Ispn1	—	—	1.0	mA	All load open	VSPN	
	Ifcs1	—	—	1.0	mA		VFCS	
	Isld1	—	—	1.0	mA		VSLD	
	Itry1	—	4.0	6.0	mA		VTRY	
Logic input	Input current	lin	—	—	±10	µA	Vin = 0 to Vss	EXTCOM,
	Low level voltage	Vil	—	—	0.8	V		COMM,
	High level voltage	Vih	2.0	—	—	V		BRKSEL, CE
Logic output 1	Low level voltage	Vol	—	0.2	0.4	V	Io = 1 mA	FGOUT
	Leakage current	I <sub>CER</sub> 1	—	—	±10	µA	V <sub>CE</sub> = 5.5 V	
Logic output 2	Low level voltage	Vol	—	0.3	0.6	V	Io = 15 mA	HB
	Leakage current	I <sub>CER</sub> 1	—	1.2	1.5	µA	V <sub>CE</sub> = 5.5 V	
SPN driver	Output on resistance	Ronspn	—	1.2	1.5	Ω	Io = 1.0 A	U, V, W
	Leakage current	Ioffspn	—	—	±100	µA	Vspn = 15 V	
	Slew rate	SRspn	—	60	—	V/µs	Load open	5
	Current limiter voltage	Vspncl	—	0.25	±10%	V	Rnf = 0.25 Ω	RNF
FCS/TRK driver	Output on resistance	Ronfcs	—	3.0	3.75	Ω	Io = 0.5 A	FCSP/N, TRKP/N
	Leakage current	Iofffcs	—	—	±100	µA	Vfcs = 15 V	
	Slew rate	SRfcs	—	60	—	V/µs	Load open	5
SLD driver	Output on resistance	Ronsld	—	2.0	2.5	Ω	Io = 1.0 A	SLDP/N
	Leakage current	Ioffsld	—	—	±100	µA	Vsld = 15 V	
	Slew rate	SRsld	—	60	—	V/µs	Load open	5

## Electrical Characteristics

(Ta = 25°C, Vss = 5 V, Vspn = 12 V, Vfcs = 5 V, Vsld = 12 V) (cont)

Item	Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
TRY driver	Output on resistance	Rontry	—	3.0	3.75	Ω	Io = 0.5 A	TRYP/N
	Leakage current	Iofftry	—	—	±100	μA	Vtry = 15 V	
	Slew rate	SRtry	—	125	—	V/μs	Load open	5
CLK OSC	RT voltage	Vrt	—	1.37	±5%	V		RT
	CT1 charge current	Ict1p	—	180	±10%	μA	Rt = 6.8 kΩ	CT1
	CT1 discharge current	Ict1n	—	-180	±10%	μA	Rt = 6.8 kΩ	
	CT1 high voltage	Vct1h	—	2.7	±0.1	V		
	CT1 low voltage	Vct1l	—	1.47	±0.1	V		
	CLK oscillation frequency	fclk	—	460	±10%	kHz	Ct1 = 100 pF	
Bias	Drive frequency	fbst	—	fclk/2	—	kHz		BP1
	Output voltage	Vbst	16.0	16.5	—	V	Vspn = 12 V	VBST
			9.0	9.5	—	V	Vspn = 5 V	
PWM carrier	PWM frequency	fpwm	—	fclk/4	—	kHz		CT2
	CT2 charge current	Ict2p	—	180	±10%	μA	Rt = 6.8 kΩ	
	CT2 discharge current	Ict2n	—	-180	±10%	μA	Rt = 6.8 kΩ	
	DC feedback resistance	Rdc	—	20	±20%	kΩ		PWMDC
	Offset voltage	Vospwm	—	—	±30	mV		
Zero cross detection	Common mode input voltage range	Vczd	0	—	4.0	V		HU+/-, HV+/-, HW+/-
	Input voltage range	Vinzd	50	—	—	mVpp		
	Hysteresis	Vhyszd	11	16	21	mVpp		
	FGOUT pulse width	Tmint	—	64/fclk	±4/fclk	μs		FGOUT
SPN control	Input current	Ictl	—	—	±3.0	μA	Vctl = 0.5 to 4.5 V	VCTL
	Dead zone voltage	Vdzctl	±50	—	±200	mV		2
	REFIN voltage range	Vref	1.0	—	2.65	V		REFIN
	Control gain	Dspn	119	139	159	%/V	Ct2 = 680 pF, Ct1 = 100 pF	U, V, W

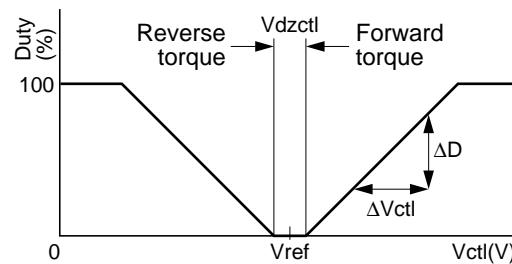
## Electrical Characteristics

(Ta = 25°C, Vss = 5 V, Vspn = 12 V, Vfcs = 5 V, Vsld = 12 V) (cont)

Item		Symbol	Min	Typ	Max	Unit	Test Conditions	Applicable Pins	Note
OP1~OP4	Input current	linop	—	—	±0.1	µA	Vin = 0 to Vss	OP1~4IN	
	Offset voltage	Vosop	—	—	±60	mV		FCSIN,	
	Open loop gain	Gvolop	—	64	—	dB	f = 1kHz	TRKIN,	5
	Gain bandwidth	Bop	—	1.6	—	MHz		SLDIN, TRYIN	5
	OP1~OP3	Output low voltage	Voopl	—	—	0.5	V	Io = -0.2 mA	FCSIN, TRKIN,
		Output high voltage	Vooph	Vss -1.0	—	—	V	Io = 0.2 mA	SLDIN
	OP4	Output low voltage	Voopl	—	—	0.5	V	Io = -0.03 mA	TRYIN
		Output high voltage	Vooph	Vss -1.7	—	—	V	Io = 0.03 mA	
FCS/ TRK/ SLD/ TRY control	Quiescent offset duty	Dqfcs	—	—	±2	%	FCS/TRK/SLD/ TRYIN = REFIN	FCSP/N, TRKP/N,	3
	Control gain	Dfcs	63	68	73	%/V	Ct2 = 680 pF, Ct1 = 100 pF	SLDP/N, TRYP/N	
OTSD	Operating temperature	Tsd	135	180	—	°C			5
	Hysteresis	Thys	—	80	—	°C			

- Note: 1. Specified by sum of the upper and lower saturation voltages.  
 2. See figure 1. Where,

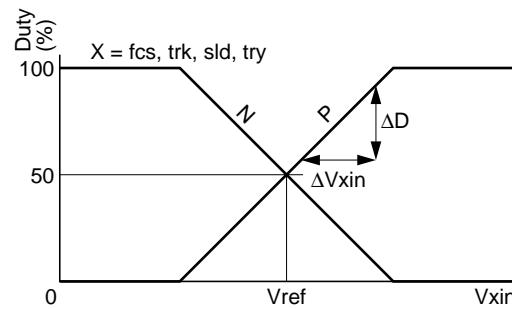
$$D_{spn} = \frac{\Delta D}{\Delta V_{ctl}}$$



**Figure 1**

3. See figure 2. Where,  $x = fcs, trk, sld, try$ .

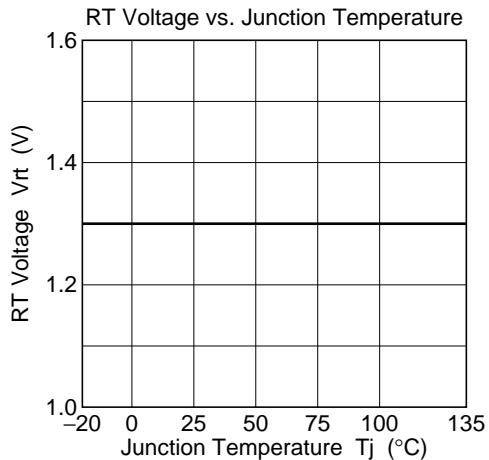
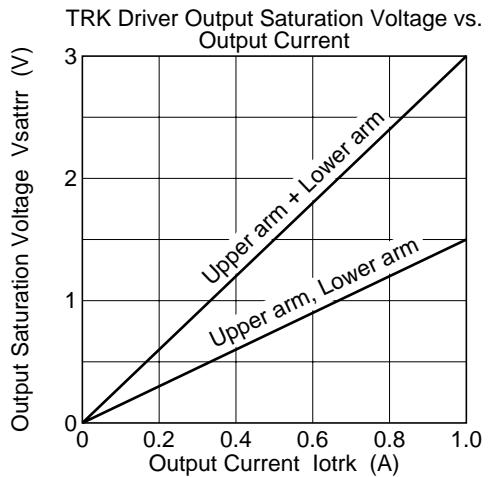
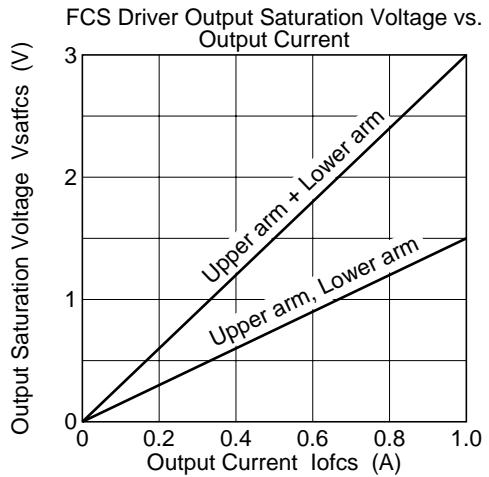
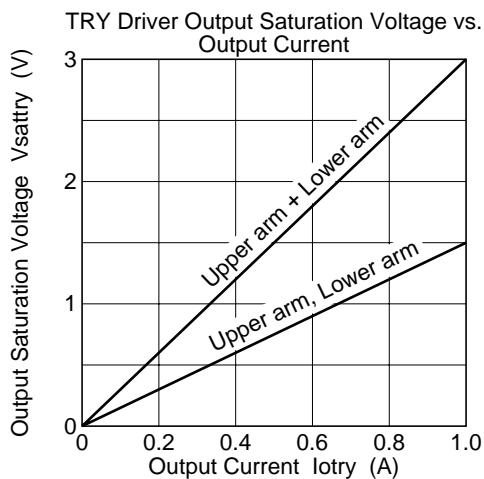
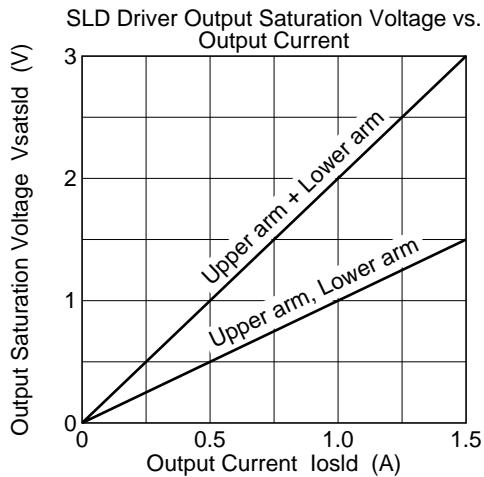
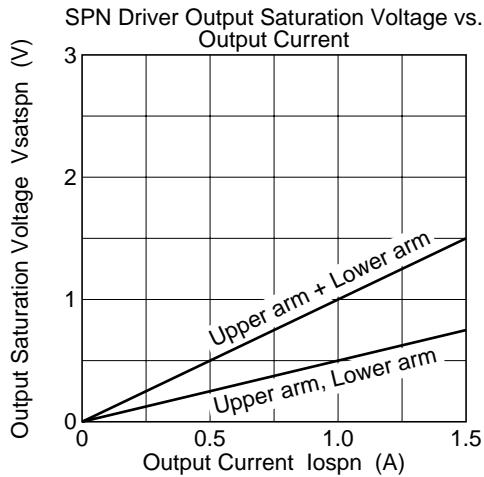
$$D_x = \frac{\Delta D}{\Delta V_{xin}}$$



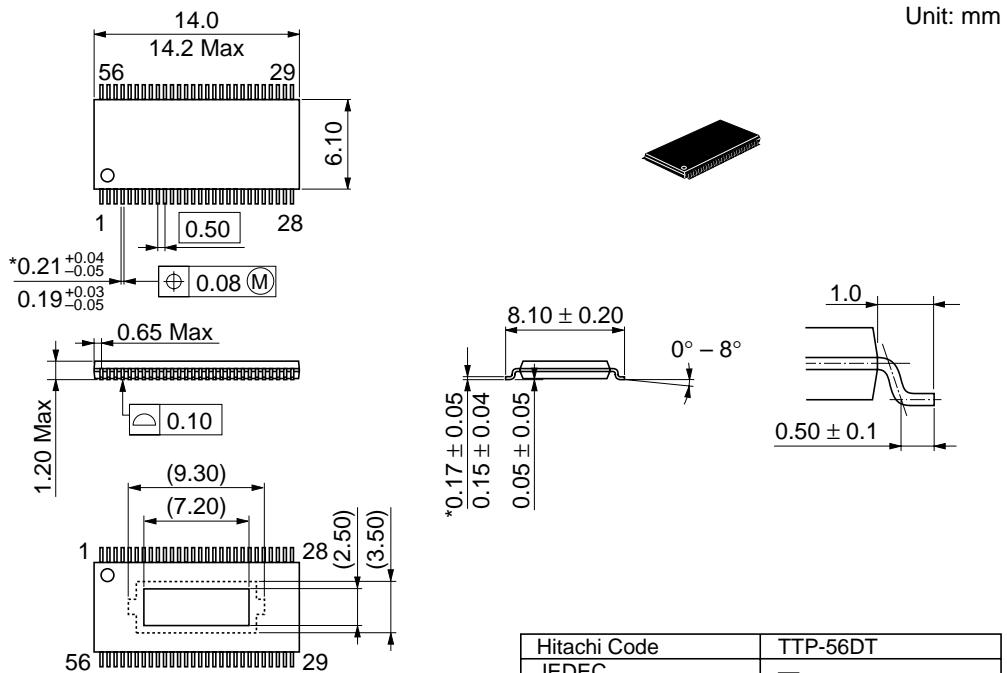
**Figure 2**

4. If  $V_{ref} < 1.5$  V, 100% PWM duty control may not be possible.  
 5. Design guide only.

## Reference Data



## Package Dimensions



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	Tel: <886> (2) 2718-3666
	Fax: <886> (2) 2718-8180

Hitachi Asia (Hong Kong) Ltd.	Group III (Electronic Components) 7/F., North Tower, World Finance Centre, Harbour City, Canton Road, Tsim Sha Tsui, Kowloon, Hong Kong Tel: <852> (2) 735 9218 Fax: <852> (2) 730 0281 Telex: 40815 HITEC HX
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