## MTF for NEC's Microwave Transistors

Prepared on: May 17, 1988

Prepared by :

Engineer Reliability & QC Department Compound Semiconductor Devices

Division

Approved by :

Engineering Manager Reliability & QC Department Compound Semiconductor Devices Division

1. Fig. 1 shows the relationship between life and junction temperature deducted from the results of the life tests.

From the data of Fig.1 , the following value can be expected as the life of the device under the same temperature as actual operating conditions (Tj=120 $^{\circ}$ C).

The life(MTF) when 50 % of the parent body is faulty.  $10^{10}$  hours.

The life when 0.3 % of the parent body is faulty.

10 hours.

(The  $3\sigma$  variation of like taken into condideration)

From the above results, it is clear that there is absolutely no problem exisiting concerning the life, in regards to thermal stress, of NEC microwave transistors.

2. On the other hand, devices which are operated at some current densities, have electro-migration of the electrodes as a prominent factor determining the device reliability.

The life of a metal film due to electro-migration is as follows:

MTF=2.04×10<sup>18</sup> 
$$\frac{\text{A} \cdot \exp(0.61/KT)}{\text{J}^2}$$

Where

A: Cross Section of the metal film  $(cm^2)$ 



K : Boltjman's constant

T: Temperature of metal film (k)

J : Current density of metal film  $(A/cm^2)$ 

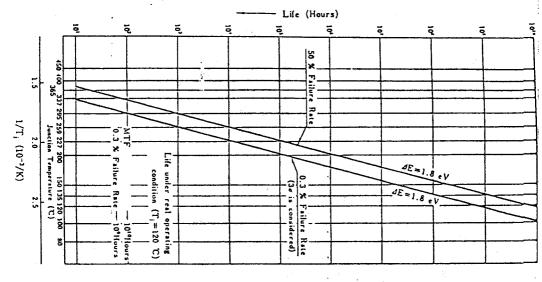
The above equation shows that the life of metal film due to electromigration is inversely proportional to the square of the current density and the temperature of the metal film.

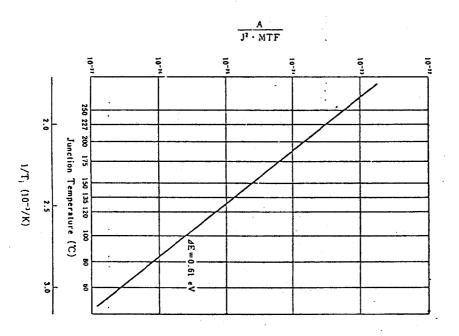
MTF for gold film in NEC's microware transistor as a function of current density, junction temperature and cross sectional dimensions are shown in Fig. 2.

- page 1 of 4

From the above equation, MTF of each devices are calculated. The results are shown Table. 1.

AS can be seen from the above calculations, under actual operating condititions NEC microwave transistors have a MTF of over  $10^6\,$  hours, as designed.





Page 3 of 4

Table, 1

NEX 230165	NE 73440B	NE 41635	NE 33387	NE 02/35	3
3,5×106	1, 4 x 107	d,5x106	4,6 x 107	9,3 × 107	MT FT (how, rs)

page 4.14

•