

## **Aluminum electrolytic capacitors**

Single-ended capacitors

Series/Type: B41888

Date: December 2006

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#### Single-ended capacitors

#### Extended useful life - 105 °C

# Long-life grade capacitors

## **Applications**

- For use in switch-mode power supplies
- For professional industrial electronics, telecommunications and data processing equipment
- Automotive electronics

Very low impedance

#### **Features**

- Extended useful life
- Very low impedance at high frequency
- High ripple current capability

#### Construction

- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Case with safety vent

#### **Delivery mode**

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

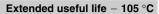
Refer to chapter "Single-ended capacitors - Taping, packing and lead configurations" for further details and ordering example.



B41888









## Specifications and characteristics in brief

Rated voltage V <sub>R</sub>	10 63 V DC											
Surge voltage V <sub>S</sub>	1.15 · V <sub>R</sub>											
Rated capacitance C <sub>R</sub>	56 12000 μF											
Capacitance tolerance	±20% ≙ M											
Dissipation factor tan $\delta$	For capacitance h	igher tha	ın 1000 µ	F add 0.	.02 for ev	ery incre	ase of					
(20 °C, 120 Hz)	1000 μF.											
	V <sub>R</sub> (V DC)	10	16	25	35	50	63					
	tan $\delta$ (max.)	n δ (max.) 0.18 0.16 0.14 0.12 0.10 0.09										
Leakage current I <sub>leak</sub> (20 °C, 5 min)	$I_{leak} = 0.01 \mu A \cdot \left(\frac{C}{k}\right)$	$_{\rm sk}$ =0.01 $\mu$ A · $\left(\frac{C_{\rm R}}{\mu F} \cdot \frac{V_{\rm R}}{V}\right)$										
Self-inductance ESL	Diameter (mm)	≤12.5	16	18								
	ESL (nH)	20	26	34								
Useful life					-							
105 °C, V <sub>R</sub> , I <sub>AC,R</sub>	> 5000 h for d = 8	mm										
	> 7000 h for d = 1											
	> 10000 h for d ≥	12.5 mm										
Requirements	$\Delta$ C/C $\leq \pm 40\%$	of initial	value									
	tan $\delta \leq 3$ time	s initial s	pecified I	imit								
	$I_{leak} \leq initial$	specified	limit									
Voltage endurance test												
105 °C, V <sub>R</sub>	5000 h for d = 8 n	nm										
	7000 h for d = 10	mm										
	10000 h for d ≥ 12	2.5 mm										
Post test requirements	$\Delta$ C/C $\leq \pm 30\%$	of initial	value									
	tan $\delta \leq 2$ time	s initial s	pecified I	imit								
	I <sub>leak</sub> ≤ initial	specified	limit									
Vibration resistance test	To IEC 60068-2-6	, test Fc:										
	Displacement am	•	,		y range	10 200	00 Hz,					
	acceleration max. 20 $g$ , duration $3 \times 2 h$ .											
	Capacitor rigidly of	lamped l	by the alu	ıminum d	case.							
IEC climatic category	To IEC 60068-1:	<b>.</b>	0/ 1									
	55/105/56 (-55 °C		C/56 day	s damp l	neat test	)						
Sectional specification	AEC-Q200, IEC 60384-4											



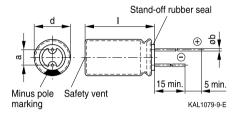


#### Extended useful life - 105 °C

#### **Dimensional drawings**

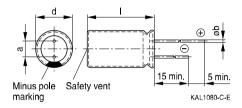
#### With stand-off rubber seal

Diameters (mm): 8, 10, 12.5, 16, 18



#### With flat rubber seal

Diameter (mm): 8



#### **Dimensions and weights**

Dimensions (	mm)			Approx. weight
d +0.5	I	a ±0.5	b	g
8	11.5 +1.5	3.5	0.60 ±0.05	1.0
10	12.5 +1.0	5.0	0.60 ±0.05	1.6
10	16 +1.0	5.0	0.60 ±0.05	1.9
10	20 +2.0	5.0	0.60 ±0.05	2.6
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
12.5	40 +2.0	5.0	0.80 ±0.05	7.4
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5
16	31.5 +2.0	7.5	0.80 ±0.05	7.8
18	20 +2.0	7.5	0.80 ±0.1	8.0
18	25 +2.0	7.5	0.80 ±0.1	9.0
18	31.5 +2.0	7.5	0.80 ±0.1	11.0
18	35 +2.0	7.5	0.80 ±0.1	13.0
18	40 +2.0	7.5	0.80 ±0.1	16.0



## Extended useful life - 105 °C



## Overview of available types

V <sub>R</sub> (V DC)	10	16	25	35	50	63
	Case dimens	sions $d \times I$ (mm	า)			
C <sub>R</sub> (μF)						
56						8 ×11.5
82						10 × 12.5
100					8 ×11.5	
120						10 × 16
150				8 ×11.5	10 × 12.5	
180						10 × 20
220			8 ×11.5	10 × 12.5	10 × 16	
270					10 × 20	12.5 × 20
330		8 ×11.5	10 × 12.5	10 × 16		12.5 × 20
390						12.5 × 25
470	8 ×11.5	10 × 12.5	10 × 16	10 × 20	12.5 × 20	16 × 20
560					12.5 × 25	
680	10 × 12.5	10 × 16	10 × 20	12.5 × 20		12.5 × 40 16 × 25 18 × 20
820					16 × 20	16 ×31.5 18 ×25
1000	10 ×16	10 × 20	12.5 × 20	12.5 × 25	12.5 × 40 16 × 25 18 × 20	
1200	10 × 20			16 × 20	16 ×31.5 18 ×25	18 ×31.5
1500		12.5 × 20	12.5 × 25			18 × 35
1800			16 × 20	12.5 × 40 16 × 25 18 × 20	18 × 31.5	18 × 40
2200	12.5 × 20	12.5 × 25	18 × 20	16 ×31.5 18 ×25	18 × 35	
2700		16 × 20	12.5 × 40 16 × 25	18 ×31.5	18 × 40	
3300	12.5 × 25		16 ×31.5 18 ×25	18 ×35		
3900	16 × 20	12.5 × 40 16 × 25 18 × 20	18 × 31.5	18 × 40		





#### Extended useful life - 105 °C

V <sub>R</sub> (V DC)	10	16	25	35	50	63
	Case dimens	sions $d \times I$ (mm	า)			
C <sub>R</sub> (μF)						
4700	16 × 25	16 ×31.5 18 ×25	18 × 35			
5600	12.5 × 40 16 × 25 18 × 20	18 ×31.5	18 × 40			
6800	16 ×31.5 18 ×25					
8200	18 × 31.5	18 × 35				
10000	18 × 35	18 × 40				
12000	18 × 40					

Other voltage and capacitance ratings are available upon request.

#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>	Ordering code
120 Hz	dimensions	10 kHz	120 Hz	10 kHz	100 kHz	100 kHz	100 kHz	(composition see
20 °C	$d \times I$	-40 °C	20 °C	20 °C	20 °C	105 °C	85 °C	below)
μF	mm	Ω	Ω	Ω	Ω	mA	mA	
$V_{R} = 10^{-1}$	V DC							
470	8 × 11.5	1.630	0.484	0.204	0.183	690	966	B41888C3477M***
680	10 × 12.5	0.930	0.334	0.116	0.101	900	1260	B41888C3687M***
1000	10 × 16	0.516	0.227	0.064	0.059	1240	1736	B41888C3108M***
1200	10 × 20	0.403	0.189	0.050	0.046	1500	2100	B41888C3128M***
2200	$12.5 \times 20$	0.307	0.115	0.038	0.035	2000	2800	B41888C3228M***
3300	$12.5 \times 25$	0.237	0.084	0.030	0.027	2459	3442	B41888C3338M***
3900	16 × 20	0.233	0.071	0.029	0.026	2530	3542	B41888C3398M***
4700	16 × 25	0.190	0.065	0.024	0.022	2930	4102	B41888C3478M***
5600	$12.5 \times 40$	0.149	0.059	0.019	0.017	3350	4690	B41888C3568M***
5600	16 × 25	0.190	0.059	0.024	0.022	2930	4102	B41888D3568M***
5600	18 × 20	0.226	0.059	0.028	0.025	3000	4200	B41888E3568M***
6800	16 × 31.5	0.154	0.052	0.019	0.017	3600	5040	B41888C3688M***

#### Composition of ordering code

\*\*\* = Version

000 = for standard leads, bulk

 $001 = \text{ for kinked leads, bulk (for } \emptyset \ge 10 \text{ mm)}$ 

 $002 = \text{ for cut leads, bulk (for } \emptyset \ge 10 \text{ mm)}$ 

 $003 = \text{ for crimped leads, blister (for } \emptyset \ge 16 \text{ mm)}$ 

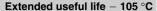
 $004 = \text{ for J leads, blister (from } d \times I = 10 \times 12.5 \text{ mm to } 18 \times 35 \text{ mm)}$ 

008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (from d  $\times$  I = 8  $\times$  11.5 mm to 12.5  $\times$  25 mm)

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from  $d \times I = 16 \times 20$  mm to  $18 \times 31.5$  mm)

 $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 and 18 mm)}$ 







#### Technical data and ordering codes

C <sub>R</sub>	Cas	e	ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC.R</sub>	I <sub>AC,max</sub>	Ordering code
120 Hz		ensions	10 kHz	120 Hz	10 kHz	100 kHz	100 kHz	100 kHz	(composition see
20 °C	d×		-40 °C	20 °C	20 °C	20 °C	105 °C	85 °C	below)
μF	mm		Ω	Ω	Ω	Ω	mA	mA	50.011)
$V_R = 10$	<u> </u>						1111/1	1177	
6800	18	× 25	0.188	0.052	0.023	0.021	3396	4755	B41888D3688M***
8200	18	× 31.5	0.143	0.032	0.023	0.021	4247	5946	B41888C3828M***
10000	18	× 35	0.120	0.045	0.015	0.014	4300	6020	B41888C3109M***
12000	18	× 40	0.100	0.042	0.013	0.012	5327	7457	B41888C3129M***
$V_{\rm R} = 16^{\circ}$		× 10	0.100	0.0 12	0.010	0.012	10027	17.107	B1100000120111
330	8	× 11.5	1.630	0.612	0.204	0.183	690	966	B41888C4337M***
470	10	× 12.5	0.930	0.430	0.116	0.101	900	1260	B41888C4477M***
680	10	× 16	0.516	0.297	0.064	0.059	1240	1736	B41888C4687M***
1000	10	× 20	0.403	0.202	0.050	0.046	1500	2100	B41888C4108M***
1500	12.5	5 × 20	0.307	0.135	0.038	0.035	2000	2800	B41888C4158M***
2200	12.5	5 × 25	0.237	0.103	0.030	0.027	2459	3442	B41888C4228M***
2700	16	× 20	0.233	0.084	0.029	0.026	2530	3542	B41888C4278M***
3900	12.5	$5 \times 40$	0.149	0.065	0.019	0.017	3350	4690	B41888C4398M***
3900	16	× 25	0.190	0.065	0.024	0.022	2930	4102	B41888D4398M***
3900	18	$\times 20$	0.226	0.065	0.028	0.025	3000	4200	B41888E4398M***
4700	16	$\times$ 31.5	0.154	0.059	0.019	0.017	3600	5040	B41888C4478M***
4700	18	$\times$ 25	0.188	0.059	0.023	0.021	3200	4480	B41888D4478M***
5600	18	$\times$ 31.5	0.143	0.054	0.018	0.016	4247	5946	B41888C4568M***
8200	18	$\times$ 35	0.120	0.043	0.015	0.014	4300	6020	B41888C4828M***
10000	18	× 40	0.100	0.040	0.013	0.012	5327	7457	B41888C4109M***
$V_{R} = 25$	V DC								
220	8	× 11.5	1.630	0.804	0.204	0.183	690	966	B41888C5227M***
330	10	$\times$ 12.5	0.930	0.536	0.116	0.101	900	1260	B41888C5337M***
470	10	× 16	0.516	0.376	0.064	0.059	1240	1736	B41888C5477M***
680	10	$\times 20$	0.403	0.260	0.050	0.046	1500	2100	B41888C5687M***
1000		$5 \times 20$	0.307	0.177	0.038	0.035	2000	2800	B41888C5108M***
1500	12.5	$5 \times 25$	0.237	0.118	0.030	0.027	2459	3442	B41888C5158M***
1800	16	$\times 20$	0.233	0.098	0.029	0.026	2530	3542	B41888C5188M***
2200	18	× 20	0.226	0.090	0.028	0.025	3000	4200	B41888C5228M***

#### Composition of ordering code

- \*\*\* = Version
  - 000 = for standard leads, bulk
  - $001 = \text{ for kinked leads, bulk (for } \emptyset \ge 10 \text{ mm)}$
  - $002 = \text{ for cut leads, bulk (for } \emptyset \ge 10 \text{ mm)}$
  - 003 = for crimped leads, blister (for  $\varnothing \ge 16$  mm)
  - 004 = for J leads, blister (from  $d \times I = 10 \times 12.5$  mm to  $18 \times 35$  mm) 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (from  $d \times I = 8 \times 11.5$  mm to  $12.5 \times 25$  mm)
  - 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from  $d \times I = 16 \times 20 \text{ mm}$  to  $18 \times 31.5 \text{ mm}$ )
  - $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 and 18 mm)}$





#### Extended useful life - 105 °C

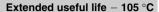
#### Technical data and ordering codes

$\overline{C_R}$			ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>	Ordering code
120 Hz		ensions	10 kHz	120 Hz	10 kHz	100 kHz	100 kHz	100 kHz	(composition see
20 °C	d×		-40 °C	20 °C	20 °C	20 °C	105 °C	85 °C	below)
μF	mm	•	Ω	Ω	Ω	Ω	mA	mA	,
$V_{R} = 25$	<u> </u>							1	
2700		5 × 40	0.149	0.075	0.019	0.017	3350	4690	B41888C5278M***
2700	16	× 25	0.190	0.075	0.024	0.022	2930	4102	B41888D5278M***
3300	16	× 31.5	0.154	0.069	0.019	0.017	3600	5040	B41888C5338M***
3300	18	× 25	0.188	0.069	0.023	0.021	3200	4480	B41888D5338M***
3900	18	× 31.5	0.143	0.058	0.018	0.016	4247	5946	B41888C5398M***
4700	18	× 35	0.120	0.054	0.015	0.014	4300	6020	B41888C5478M***
5600	18	$\times$ 40	0.100	0.050	0.013	0.012	5327	7457	B41888C5568M***
$V_{R} = 35$	V DC								
150	8	× 11.5	1.630	1.011	0.204	0.183	690	966	B41888C7157M***
220	10	$\times$ 12.5	0.930	0.689	0.116	0.101	900	1260	B41888C7227M***
330	10	× 16	0.516	0.459	0.064	0.059	1240	1736	B41888C7337M***
470	10	$\times 20$	0.403	0.323	0.050	0.046	1500	2100	B41888C7477M***
680	12.5	$5 \times 20$	0.307	0.223	0.038	0.035	2000	2800	B41888C7687M***
1000	12.5	$5 \times 25$	0.237	0.152	0.030	0.027	2459	3442	B41888C7108M***
1200	16	$\times 20$	0.233	0.126	0.029	0.026	2530	3542	B41888C7128M***
1800	12.5	$5 \times 40$	0.149	0.084	0.019	0.017	3350	4690	B41888C7188M***
1800	16	$\times$ 25	0.190	0.084	0.024	0.022	2930	4102	B41888D7188M***
1800	18	$\times$ 20	0.226	0.084	0.028	0.025	3000	4200	B41888E7188M***
2200	16	$\times$ 31.5	0.154	0.080	0.019	0.017	3600	5040	B41888C7228M***
2200	18	$\times$ 25	0.188	0.080	0.023	0.021	3200	4480	B41888D7228M***
2700	18	$\times$ 31.5	0.143	0.065	0.018	0.016	4247	5946	B41888C7278M***
3300	18	$\times$ 35	0.120	0.060	0.015	0.014	4300	6020	B41888C7338M***
3900	18	× 40	0.100	0.052	0.013	0.012	5327	7457	B41888C7398M***
$V_{R} = 50$	V DC								
100	8	× 11.5	4.920	1.263	0.615	0.540	500	700	B41888C6107M***
150	10	$\times$ 12.5	1.820	0.842	0.228	0.203	600	840	B41888C6157M***
220	10	× 16	1.030	0.574	0.129	0.115	1050	1470	B41888C6227M***
270	10	$\times 20$	0.672	0.468	0.084	0.075	1180	1652	B41888C6277M***
470	12.5	5 × 20	0.518	0.269	0.065	0.060	1800	2520	B41888C6477M***

#### Composition of ordering code

- \*\*\* = Version
  - 000 = for standard leads, bulk
  - $001 = \text{ for kinked leads, bulk (for } \emptyset \ge 10 \text{ mm)}$
  - $002 = \text{ for cut leads, bulk (for } \emptyset \ge 10 \text{ mm)}$
  - $003 = \text{ for crimped leads, blister (for } \emptyset \ge 16 \text{ mm)}$
  - 004 = for J leads, blister (from  $d \times I = 10 \times 12.5$  mm to  $18 \times 35$  mm)
  - 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (from  $d \times I = 8 \times 11.5$  mm to  $12.5 \times 25$  mm)
  - 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from  $d \times I = 16 \times 20$  mm to  $18 \times 31.5$  mm)
  - $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 and 18 mm)}$







#### Technical data and ordering codes

	-		===		-			
$C_R$	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>	Ordering code
120 Hz	dimensions	10 kHz	120 Hz	10 kHz	100 kHz	100 kHz	100 kHz	(composition see
20 °C	$d \times I$	-40 °C	20 °C	20 °C	20 °C	105 °C	85 °C	below)
μF	mm	Ω	Ω	Ω	Ω	mA	mA	
$V_R = 50$	V DC							
560	12.5 × 25	0.344	0.226	0.043	0.040	2024	2834	B41888C6567M***
820	16 × 20	0.410	0.154	0.051	0.046	1957	2740	B41888C6827M***
1000	$12.5 \times 40$	0.216	0.126	0.027	0.025	2920	4088	B41888C6108M***
1000	16 × 25	0.283	0.126	0.035	0.032	2700	3780	B41888D6108M***
1000	18 × 20	0.283	0.126	0.035	0.032	2541	3558	B41888E6108M***
1200	16 × 31.5	0.221	0.105	0.028	0.025	3010	4214	B41888C6128M***
1200	18 × 25	0.275	0.105	0.034	0.031	2795	3914	B41888D6128M***
1800	18 × 31.5	0.204	0.070	0.025	0.023	3542	4959	B41888C6188M***
2200	18 × 35	0.177	0.069	0.022	0.020	3800	5320	B41888C6228M***
2700	18 × 40	0.159	0.056	0.020	0.018	4000	5600	B41888C6278M***
$V_R = 63$	V DC							
56	8 ×11.5	5.413	2.030	0.541	0.488	283	396	B41888C8566M***
82	10 × 12.5	5.766	1.386	0.577	0.500	323	453	B41888C8826M***
120	10 × 16	3.075	0.947	0.308	0.279	474	664	B41888C8127M***
180	10 × 20	1.986	0.632	0.199	0.180	644	901	B41888C8187M***
270	$12.5 \times 20$	1.688	0.421	0.169	0.153	800	1120	B41888C8277M***
330	$12.5 \times 20$	1.688	0.344	0.169	0.153	800	1120	B41888C8337M***
390	$12.5 \times 25$	1.236	0.291	0.124	0.112	1020	1428	B41888C8397M***
470	16 × 20	1.037	0.242	0.104	0.094	1161	1625	B41888C8477M***
680	$12.5 \times 40$	0.717	0.167	0.072	0.065	1629	2281	B41888C8687M***
680	16 × 25	0.772	0.167	0.077	0.070	1460	2045	B41888D8687M***
680	18 × 20	0.960	0.167	0.096	0.087	1302	1823	B41888E8687M***
820	16 × 31.5	0.541	0.139	0.054	0.049	1910	2674	B41888C8827M***
820	18 × 25	0.761	0.139	0.076	0.069	1584	2217	B41888D8827M***
1200	18 × 31.5	0.518	0.095	0.052	0.047	2094	2932	B41888C8128M***
1500	18 × 35	0.441	0.076	0.044	0.040	2366	3313	B41888C8158M***
1800	18 × 40	0.375	0.063	0.038	0.034	2708	3792	B41888C8188M***

#### Composition of ordering code

\*\*\* = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk (for  $\emptyset \ge 10$  mm)

 $002 = \text{ for cut leads, bulk (for } \emptyset \ge 10 \text{ mm)}$ 

003 = for crimped leads, blister (for  $\emptyset \ge 16$  mm)

 $004 = \text{ for J leads, blister (from d} \times I = 10 \times 12.5 \text{ mm to } 18 \times 35 \text{ mm)}$ 

 $008 = \text{ for taped leads, Ammo pack, lead spacing F} = 5.0 \text{ mm (from d} \times \text{I} = 8 \times 11.5 \text{ mm to } 12.5 \times 25 \text{ mm)}$ 

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from  $d \times I = 16 \times 20$  mm to  $18 \times 31.5$  mm)

 $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 and 18 mm)}$ 

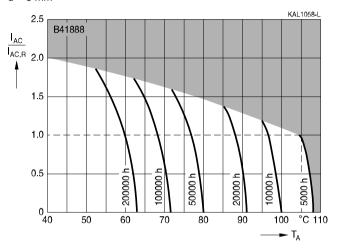




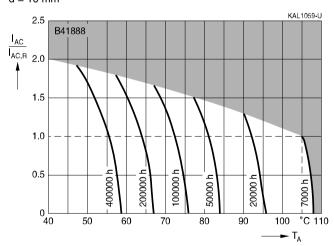
#### Extended useful life - 105 °C

#### **Useful life**

depending on ambient temperature  $T_A$  under ripple current operating conditions<sup>1)</sup>  $d=8\ mm$ 



d = 10 mm



Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



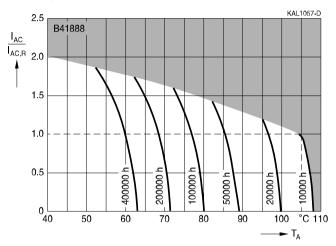




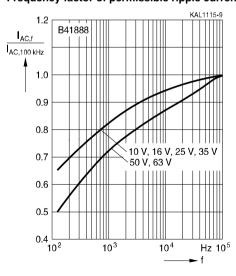


#### **Useful life**

depending on ambient temperature  $T_A$  under ripple current operating conditions  $^{\!2)}$  d  $= \, \geq \, 12.5 \; mm$ 



## Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.





#### Extended useful life - 105 °C

#### Taping, packing and lead configurations

#### **Taping**

Single-ended capacitors are available taped in Ammo pack from diameter 5 to 18 mm as follows:

Lead spacing  $F = 2.5 \text{ mm} (\emptyset \text{ d} = 5 \dots 6.3 \text{ mm})$ 

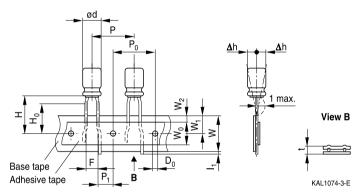
Lead spacing  $F = 3.5 \text{ mm} (\emptyset \text{ d} = 8 \text{ mm})$ 

Lead spacing  $F = 5.0 \text{ mm} (\emptyset \text{ d} = 5 \dots 12.5 \text{ mm})$ 

Lead spacing F = 7.5 mm ( $\emptyset \text{ d} = 16 \dots 18 \text{ mm}$ ).

### Lead spacing 2.5 mm ( $\emptyset$ d = 5 ... 6.3 mm)

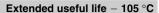
Last 3 digits of ordering code: 007



Ød	F	Н	W	$W_0$	$W_1$	$W_2$	H₀	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
5	2.5	10.5	10 0	5.5	0.0	1.5	16.0	107	107	<b>5</b> 1	1.0	0.7	1.0	4.0
6.3	2.5	10.5	10.0	5.5	9.0	1.5	10.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -02	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2



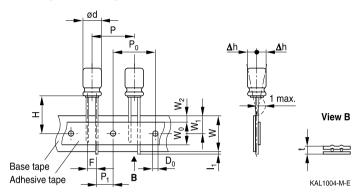






## Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 006



Ø d	F	Н	W	$W_0$	$W_1$	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
8	3.5	18.5	18.0	12.5	9.0	1.5	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -02	1.0	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

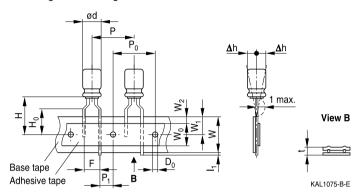




#### Extended useful life - 105 °C

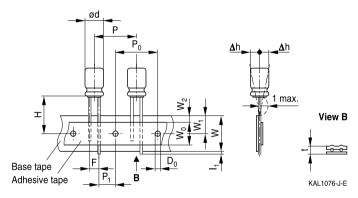
## Lead spacing 5.0 mm ( $\emptyset$ d = 5 ... 8 mm)

Last 3 digits of ordering code: 008



## Lead spacing 5.0 mm ( $\varnothing$ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



Ød	F	Н	W	$W_0$	$W_1$	W <sub>2</sub>	H₀	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
5	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.7	1.0	4.0
6.3	5.0	10.5	10.0	5.5	9.0	.5	10.0	12.7	12.7	5.00	1.0	0.7	1.0	4.0
8		20.0					16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	12.5	9.0	1.5	_	12.7	12.7	3.85	1.0	0.7	1.0	4.0
12.5		19.0					_	15.0	15.0	5.0				
Toler-	+0.8	±0.75	+0.5	min	+0.5	may	±0.5	±1.0	±0.2	±0.5	max.	±0.0	max.	±0.2
ance	-02	±0.75	±0.5	1111111.	±0.5	IIIax.	±0.5	⊥1.0	±0.2	±0.5	IIIax.	±0.∠	IIIax.	10.2



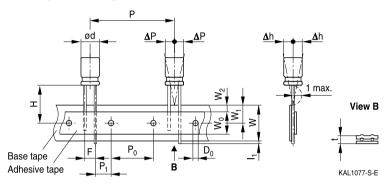


#### Extended useful life - 105 °C



#### Lead spacing 7.5 mm ( $\emptyset$ d = 16 ...18 mm)

Last 3 digits of ordering code: 009



Ø d	F	Н	W	$W_0$	$W_1$	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	ΔΡ	Δh	D <sub>0</sub>
16	7.5	10 5	10 0	10.5	0.0	1.5	20.0	15.0	3.75	1.0	0.7	0	0	4.0
18 *)	7.5	10.5	10.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	U	U	4.0
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

<sup>\*)</sup> Available only for case dimensions 18  $\times$  20, 18  $\times$  25 and 18  $\times$  31.5 mm

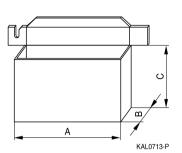




## Extended useful life - 105 °C

## Packing units and box dimensions

## Ammo pack



Case size	Dimen	Dimensions (mm)				
mm	A <sub>max</sub>	B <sub>max</sub>	$C_{max}$	units pcs.		
5 × 11	345	55	240	2000		
6.3 × 11	345	55	290	2000		
8 × 11.5	345	55	240	1000		
10 × 12.5	345	55	280	750		
10×16	345	60	200	500		
10×20	345	60	200	500		
12.5 × 20	345	65	280	500		
12.5 × 25	345	65	280	500		
12.5 × 25	345	65	280	500		
12.5 × 30	345	65	275	500		
16 × 20	315	65	275	300		
16 × 25	315	65	275	300		
16 × 31.5	315	65	275	300		
18 × 20	315	65	275	250		
18 × 25	315	65	275	250		
18 × 31.5	315	65	275	250		





#### Extended useful life - 105 °C



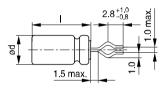
#### Kinked or cut leads

Single-ended capacitors are available with kinked or cut leads. Other lead configurations also available upon request.

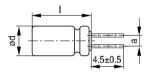
## Kinked leads

Last 3 digits of ordering code: 001

#### With stand-off rubber seal

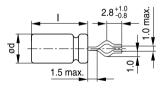


KAL1081-K

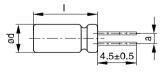


KAL1083-2

## With flat rubber seal



KAL1082-T



KAL1084-A

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
12.5 × 30	5.0
12.5 × 35	5.0
12.5 × 40	5.0
16×20	7.5
16 × 25	7.5
16 × 31.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5
20 × 20	10.0
20 × 25	10.0
20 × 40	10.0
22 × 30	10.0
22 × 35	10.0
22 × 40	10.0
·	·



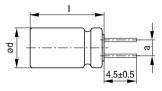


## Extended useful life - 105 °C

#### **Cut leads**

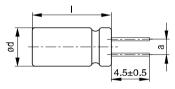
Last 3 digits of ordering code: 002

#### With stand-off rubber seal



#### KAL1085-

## With flat rubber seal



KAL1086-R

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10 × 12.5	5.0
10 × 16	5.0
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
12.5 × 30	5.0
12.5 × 35	5.0
12.5 × 40	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5
20 × 20	10.0
20 × 25	10.0
20 × 40	10.0





#### Extended useful life - 105 °C



#### PAPR leads (Protection Against Polarity Reversal)

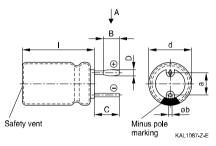
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 20 mm.

There are three configurations available: Crimped leads, J leads, bent 90° leads

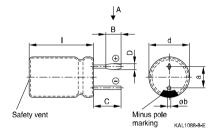
#### Crimped leads

Last 3 digits of ordering code: 003

## With stand-off rubber seal

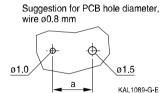


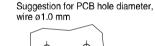
#### With flat rubber seal

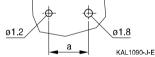


#### Suggestion for PCB hole diameter









Case size	Dimensions (mm)							
$d \times I (mm)$	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb		
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
20 × 20	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1		
20 × 25	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1		
20 × 40	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1		

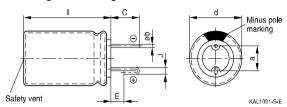




#### Extended useful life - 105 °C

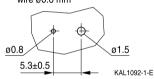
#### J leads

Last 3 digits of ordering code: 004

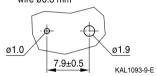


## Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire  $\emptyset 0.6 \text{ mm}$ 



Suggestion for PCB hole diameter, wire Ø0.8 mm



Case size	Dimensions (mm)						
$d \times I (mm)$	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb		
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05		
10 × 16	3.2	0.7	1.2	5.0	0.6 ±0.05		
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05		
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05		
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05		
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05		
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05		
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05		
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1		



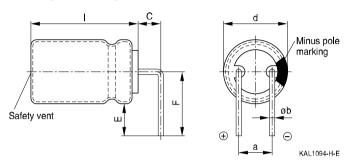


## Extended useful life - 105 °C



## Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimension	Dimensions (mm)							
$d \times I \text{ (mm)}$	C ±0.5	E ±0.5	F ±0.5	a ±0.5	∅b				
16 × 20	4.0	4.0	12.0	7.5	0.8 ±0.05				
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05				
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05				
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1				

Bent leads for diameter 12.5 mm available upon request.



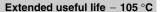


## Extended useful life - 105 °C

## Overview of packing units and code numbers for case sizes 5 $\times$ 11 ... 16 $\times$ 31.5

								PAPR	
Case size	Stan-	Taped	Ι,		Kinked	Cut	Crimped	J leads	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads		leads,
	bulk				bulk	bulk			blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
5 × 11	2000	2000			_	_	_	_	
6.3 × 11	2500	2000			_	_	_	_	
$8 \times 11.5$	1000	1000			_	_	_	_	
10 × 12.5	1000	750			_	1000	_	675	
10×16	100	500	500			1000	_	675	
10×20	500	500			500	500	_	500	
12.5 × 20	350	500	500			350	_	300	1)
12.5 × 25	250	500	500			500	_	225	1)
12.5 × 30	200	500			175	175	_	180	1)
12.5 × 35	175	-	-		175	175	_	150	1)
12.5 × 40	175	-	-		175	175	_	150	1)
16 × 20	250	300			200	200	200	200	120
16 × 25	250	300			200	200	200	200	120
16 × 31.5	200	300			250	250	344	344	120
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8	1				
complete		007	2.5	56.3					
ordering code		800	5	512.5					
state the lead		009	7.5	1618					
configuration									







## Overview of packing units and code numbers for case sizes 18 $\times$ 20 ... 25 $\times$ 40

								PAPR	
Case size	Stan-	Taped,			Kinked	Cut	Crimped	J leads	Bent 90°
$d \times I$	dard,	Ammo	Ammo pack			leads,	leads		leads,
	bulk				bulk	bulk			blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18 × 35	100	-	_			100	150	150	150
18 × 40	125	-	_			100	120	_	72
20 × 20	125	_			125	125	200	_	_
20 × 25	125	-	_			125	200	_	_
20 × 30	100	_			100	100	120	_	_
20 × 35	100	_			100	100	120	_	_
20 × 40	100	-	_			100	120	_	_
22 × 30	80	-			100	100	_	_	_
22 × 35	80	-			100	100	_	_	_
22×40	80	-			100	100	_	_	_
25 × 40	40	-			100	_	_	_	_
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		007	2.5	46.3					
complete		800	5	6.312.5					
ordering code		009	7.5	1618					
state the lead									
configuration									





#### Extended useful life - 105 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling AI electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



#### Extended useful life - 105 °C



#### **Product safety**

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Tank	O-f-t-i-fti	Deference		
Topic	Safety information	Reference		
		Chapter "General		
		technical information"		
Polarity	Make sure that polar capacitors are connected	1		
	with the right polarity.	"Basic construction of		
		aluminum electrolytic		
		capacitors"		
Reverse voltage	Voltages polarity classes should be prevented by	3.1.6		
	connecting a diode.	"Reverse voltage"		
Upper category	Do not exceed the upper category temperatur.	7.2		
temperature		"Maximum permissible		
		operating temperature"		
Maintenance	Make periodic inspections of the capacitors.	10		
	Before the inspection, make sure that the power	"Maintenance"		
	supply is turned off and carefully discharge the			
	electricity of the capacitors.			
	Do not apply any mechanical stress to the			
	capacitor terminals.			
Mounting	Do not mount the capacitor with the terminals	11.1.		
position of screw	(safety vent) upside down.	"Mounting positions of		
terminal capacitors		capacitors with screw		
		terminals"		
Mounting of	The internal structure of single-ended capacitors	11.4		
single-ended	might be damaged if excessive force is applied to	"Mounting		
capacitors	the lead wires.	considerations for		
	Avoid any compressive, tensile or flexural stress.	single-ended capacitors"		
	Do not move the capacitor after soldering to PC			
	board.			
	Do not pick up the PC board by the soldered			
	capacitor.			
	Do not insert the capacitor on the PC board with a			
	hole space different to the lead space specified.			
Robustness of	The following maximum tightening torques must	11.3		
terminals	not be exceeded when connecting screw	"Mounting torques"		
	terminals:			
	M5: 2 Nm			
	M6: 2.5 Nm			
Soldering	Do not exceed the specified time or temperature	11.5		
	limits during soldering.	"Soldering"		





## Extended useful life - 105 °C

Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



#### Important notes

The following applies to all products named in this publication:

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