

Hybrid Power Module

Integrated Power Stage for 1.0 hp Motor Drives

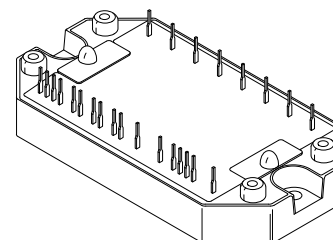
(This device is not recommended for new designs)
(This device is replaced by MHPM7A5S120DC3)

This module integrates a 3-phase input rectifier bridge, 3-phase output inverter and brake transistor/diode in a single convenient package. The output inverter utilizes advanced insulated gate bipolar transistors (IGBT) matched with free-wheeling diodes to give optimal dynamic performance. It has been configured for use as a three-phase motor drive module or for many other power switching applications. The top connector pins have been designed for easy interfacing to the user's control board.

- Short Circuit Rated 10 μ s @ 25°C, 600V
- Pin-to-Baseplate Isolation Exceeds 2500 Vac (rms)
- Convenient Package Outline
- UL  Recognized
- Access to Positive and Negative DC Bus
- Visit our website at <http://www.mot-sps.com/tsg/>

MHPM7B8A120A

**8.0 AMP, 1200 VOLT
HYBRID POWER MODULE**



PLASTIC PACKAGE
CASE 440-02, Style 1

MAXIMUM DEVICE RATINGS ($T_J = 25^\circ\text{C}$ unless otherwise noted)

Rating	Symbol	Value	Unit
INPUT RECTIFIER BRIDGE			
Peak Repetitive Reverse Voltage ($T_J = 125^\circ\text{C}$)	V_{RRM}	1200	V
Average Output Rectified Current	I_O	8.0	A
Peak Non-repetitive Surge Current (1/2 cycle)(1)	I_{FSM}	200	A
OUTPUT INVERTER			
IGBT Reverse Voltage	V_{CES}	1200	V
Gate-Emitter Voltage	V_{GES}	± 20	V
Continuous IGBT Collector Current	I_{Cmax}	8.0	A
Peak Repetitive IGBT Collector Current(2)	$I_{C(pk)}$	16	A
Continuous Free-Wheeling Diode Current	I_{Fmax}	8.0	A
Peak Repetitive Free-Wheeling Diode Current(2)	$I_{F(pk)}$	16	A
IGBT Power Dissipation per die ($T_C = 95^\circ\text{C}$)	P_D	50	W
Free-Wheeling Diode Power Dissipation per die ($T_C = 95^\circ\text{C}$)	P_D	30	W
Junction Temperature Range	T_J	- 40 to +125	$^\circ\text{C}$
Short Circuit Duration ($V_{CE} = 600\text{V}$, $T_J = 25^\circ\text{C}$)	t_{sc}	10	μs

(1) 1 cycle = 50 or 60 Hz

(2) 1 ms = 1.0% duty cycle



MHPM7B8A120A**MAXIMUM DEVICE RATINGS (continued)** ($T_J = 25^\circ\text{C}$ unless otherwise noted)

Rating	Symbol	Value	Unit
BRAKE CIRCUIT			
IGBT Reverse Voltage	V_{CES}	1200	V
Gate-Emitter Voltage	V_{GES}	± 20	V
Continuous IGBT Collector Current	I_{Cmax}	8.0	A
Peak Repetitive IGBT Collector Current ⁽²⁾	$I_{C(pk)}$	16	A
IGBT Power Dissipation ($T_C = 95^\circ\text{C}$)	PD	50	W
Peak Repetitive Output Diode Reverse Voltage ($T_J = 125^\circ\text{C}$)	V_{RRM}	1200	V
Continuous Output Diode Current	I_{Fmax}	8.0	A
Peak Output Diode Current ⁽²⁾	$I_{F(pk)}$	16	A

TOTAL MODULE

Isolation Voltage (47–63 Hz, 1.0 Minute Duration)	V_{ISO}	2500	Vac
Operating Case Temperature Range	T_C	-40 to $+90$	$^\circ\text{C}$
Storage Temperature Range	T_{stg}	-40 to $+125$	$^\circ\text{C}$
Mounting Torque	–	6.0	lb-in

ELECTRICAL CHARACTERISTICS ($T_J = 25^\circ\text{C}$ unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
INPUT RECTIFIER BRIDGE					
Reverse Leakage Current ($V_{RRM} = 1200$ V)	I_R	–	5.0	50	μA
Forward Voltage ($I_F = 8.0$ A)	V_F	–	1.9	2.65	V
Thermal Resistance (Each Die)	$R_{\theta JC}$	–	–	2.9	$^\circ\text{C/W}$
OUTPUT INVERTER					
Gate-Emitter Leakage Current ($V_{CE} = 0$ V, $V_{GE} = \pm 20$ V)	I_{GES}	–	–	± 20	μA
Collector-Emitter Leakage Current ($V_{CE} = 1200$ V, $V_{GE} = 0$ V) $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$	I_{CES}	– –	6.0 500	100	μA
Gate-Emitter Threshold Voltage ($V_{CE} = V_{GE}$, $I_C = 1.0$ mA)	$V_{GE(th)}$	4.0	6.0	8.0	V
Collector-Emitter Breakdown Voltage ($I_C = 10$ mA, $V_{GE} = 0$)	$V_{(BR)CES}$	1200	–	–	V
Collector-Emitter Saturation Voltage ($V_{GE} = 15$ V, $I_C = 8.0$ A)	$V_{CE(SAT)}$	–	2.5	3.5	V
Input Capacitance ($V_{GE} = 0$ V, $V_{CE} = 25$ V, $f = 1.0$ MHz)	C_{ies}	–	930	–	pF
Input Gate Charge ($V_{CE} = 600$ V, $I_C = 8.0$ A, $V_{GE} = 15$ V)	Q_T	–	35	–	nC
Fall Time – Inductive Load ($V_{CE} = 600$ V, $I_C = 8.0$ A, $V_{GE} = 15$ V, $R_{G(off)} = 20$ Ω)	t_f	–	250	500	ns
Turn-On Energy ($V_{CE} = 600$ V, $I_C = 8.0$ A, $V_{GE} = 15$ V, $R_{G(on)} = 270$ Ω)	E_{on}	–	–	1.5	mJ
Turn-Off Energy ($V_{CE} = 600$ V, $I_C = 8.0$ A, $V_{GE} = 15$ V, $R_{G(off)} = 20$ Ω)	E_{off}	–	–	1.0	mJ
Free Wheeling Diode Forward Voltage ($I_F = 8.0$ A, $V_{GE} = 0$ V)	V_F	–	1.8	2.2	V
Free Wheeling Diode Reverse Recovery Time ($I_F = 8.0$ A, $V = 600$ V, $di/dt = 100$ A/ μs)	t_{rr}	–	140	200	ns
Free Wheeling Diode Stored Charge ($I_F = 8.0$ A, $V = 600$ V, $di/dt = 100$ A/ μs)	Q_{rr}	–	–	900	nC
Thermal Resistance – IGBT (Each Die)	$R_{\theta JC}$	–	–	2.2	$^\circ\text{C/W}$
Thermal Resistance – Free-Wheeling Diode (Each Die)	$R_{\theta JC}$	–	–	3.7	$^\circ\text{C/W}$

(2) 1.0 ms = 1.0% duty cycle

ELECTRICAL CHARACTERISTICS (continued) ($T_J = 25^\circ\text{C}$ unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
BRAKE CIRCUIT					
Gate-Emitter Leakage Current ($V_{CE} = 0\text{ V}$, $V_{GE} = \pm 20\text{ V}$)	I_{GES}	–	–	± 20	μA
Collector-Emitter Leakage Current ($V_{CE} = 1200\text{ V}$, $V_{GE} = 0\text{ V}$) $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$	I_{CES}	– –	6.0 500	100	μA
Gate-Emitter Threshold Voltage ($V_{CE} = V_{GE}$, $I_C = 1.0\text{ mA}$)	$V_{GE(th)}$	4.0	6.0	8.0	V
Collector-Emitter Breakdown Voltage ($I_C = 10\text{ mA}$, $V_{GE} = 0$)	$V_{(BR)CES}$	1200	–	–	V
Collector-Emitter Saturation Voltage ($V_{GE} = 15\text{ V}$, $I_C = 8.0\text{ A}$)	$V_{CE(SAT)}$	–	2.5	3.5	V
Input Capacitance ($V_{GE} = 0\text{ V}$, $V_{CE} = 10\text{ V}$, $f = 1.0\text{ MHz}$)	C_{ies}	–	930	–	pF
Input Gate Charge ($V_{CE} = 600\text{ V}$, $I_C = 8.0\text{ A}$, $V_{GE} = 15\text{ V}$)	Q_T	–	35	–	nC
Fall Time – Inductive Load ($V_{CE} = 600\text{ V}$, $I_C = 8.0\text{ A}$, $V_{GE} = 15\text{ V}$, $R_{G(off)} = 20\ \Omega$)	t_{fi}	–	250	500	ns
Turn-On Energy ($V_{CE} = 600\text{ V}$, $I_C = 8.0\text{ A}$, $V_{GE} = 15\text{ V}$, $R_{G(on)} = 270\ \Omega$)	$E_{(on)}$	–	–	1.5	mJ
Turn-Off Energy ($V_{CE} = 600\text{ V}$, $I_C = 8.0\text{ A}$, $V_{GE} = 15\text{ V}$, $R_{G(off)} = 20\ \Omega$)	$E_{(off)}$	–	–	1.0	mJ
Output Diode Forward Voltage ($I_F = 8.0\text{ A}$)	V_F	–	1.8	2.2	V
Output Diode Reverse Leakage Current	I_R	–	–	50	μA
Thermal Resistance – IGBT	$R_{\theta JC}$	–	–	2.2	$^\circ\text{C/W}$
Thermal Resistance – Output Diode	$R_{\theta JC}$	–	–	3.7	$^\circ\text{C/W}$

Typical Characteristics

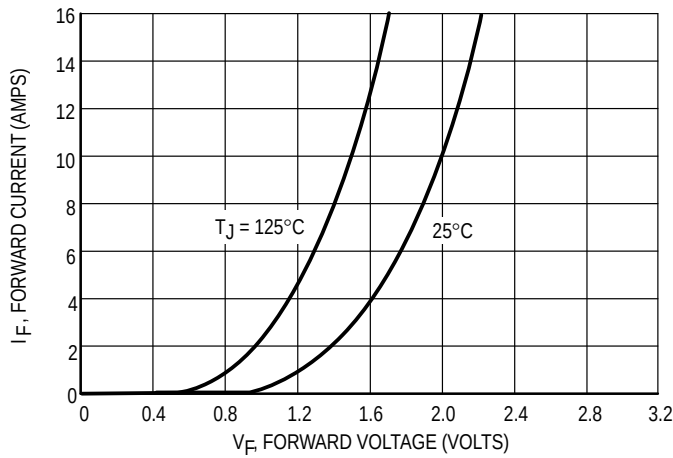


Figure 1. Forward Characteristics – Input Rectifier

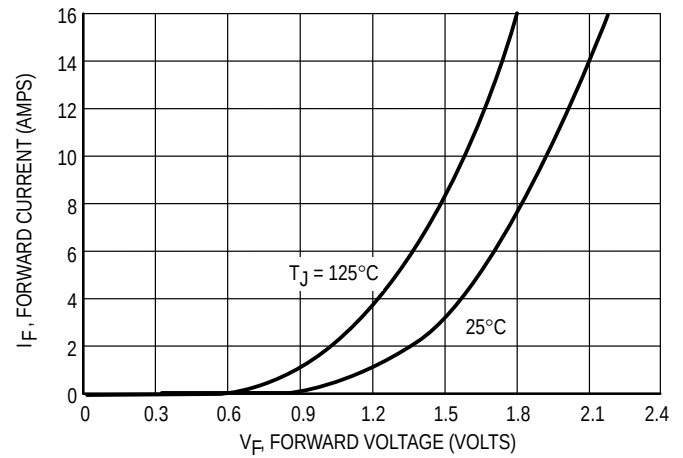


Figure 2. Forward Characteristics – Free-Wheeling Diode

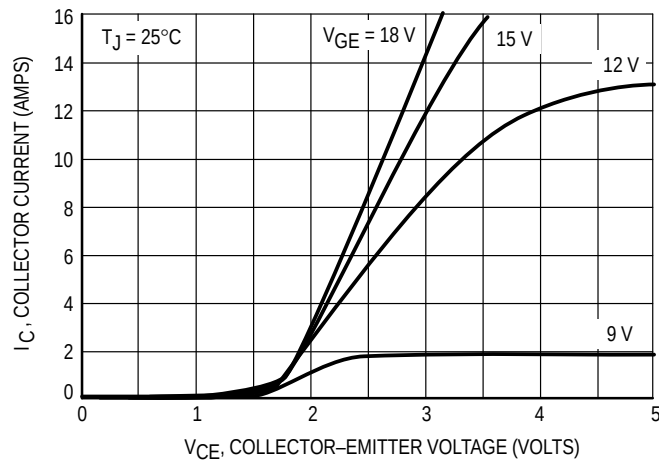


Figure 3. Forward Characteristics, $T_J = 25^\circ\text{C}$

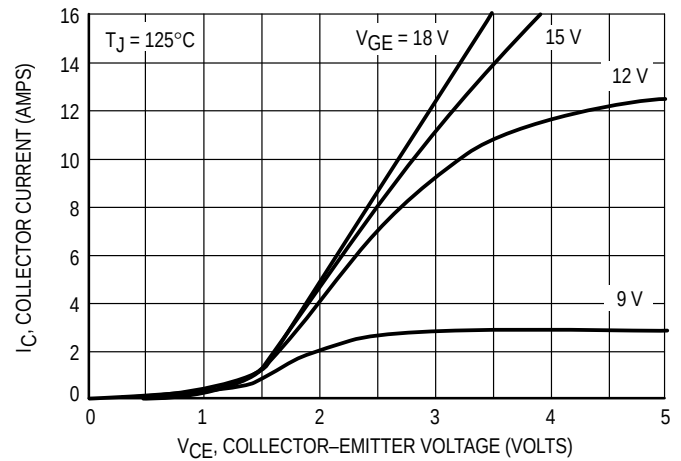


Figure 4. Forward Characteristics, $T_J = 125^\circ\text{C}$

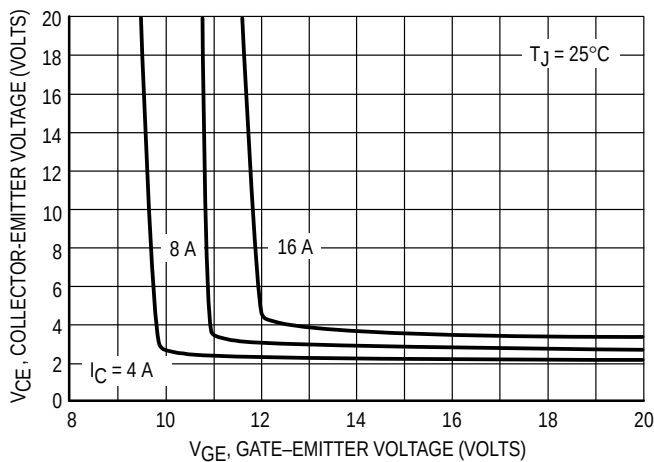


Figure 5. Collector-Emitter Voltage versus Gate-Emitter Voltage

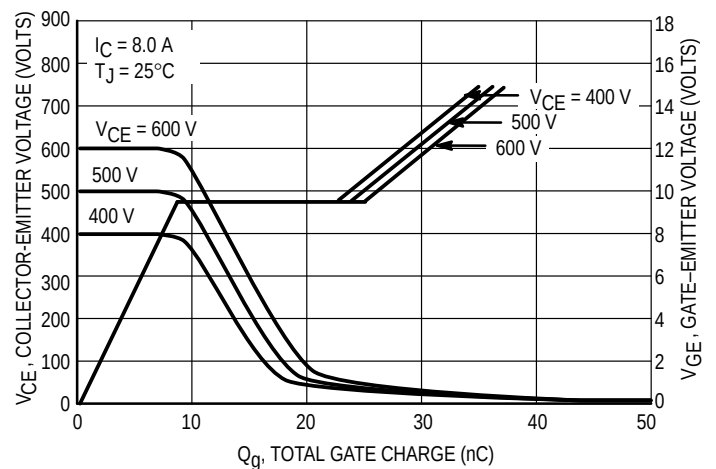


Figure 6. Collector-Emitter and Gate-Emitter Voltages versus Total Gate Charge

Typical Characteristics

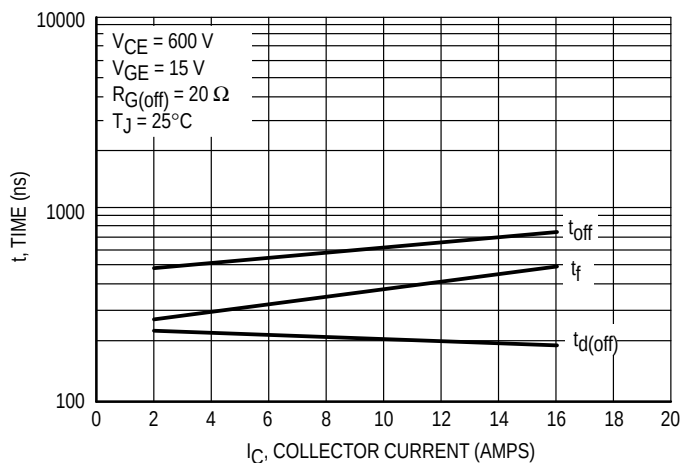


Figure 7. Inductive Switching Times versus Collector Current, $T_J = 25^\circ\text{C}$

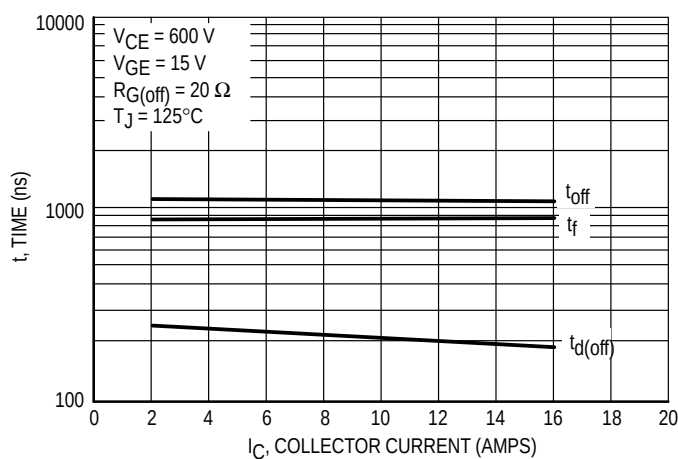


Figure 8. Inductive Switching Times versus Collector Current, $T_J = 125^\circ\text{C}$

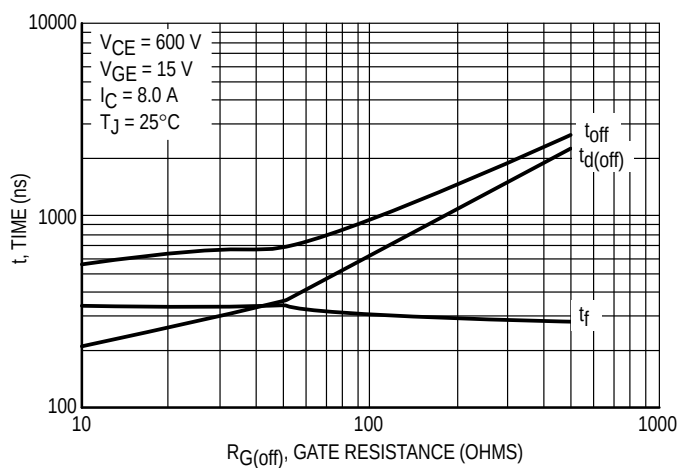


Figure 9. Inductive Switching Times versus Gate Resistance, $T_J = 25^\circ\text{C}$

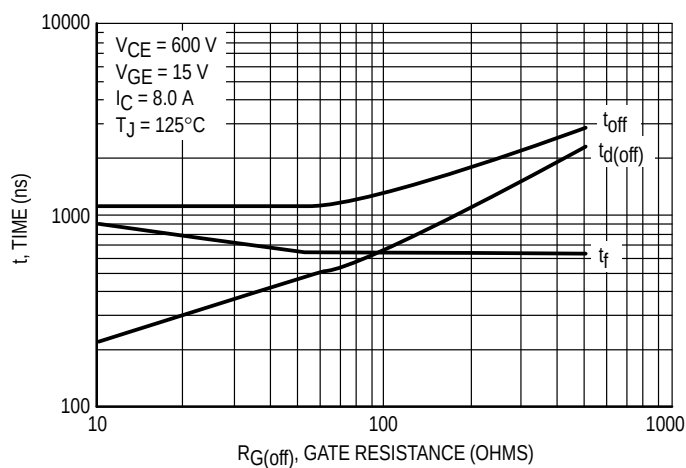


Figure 10. Inductive Switching Times versus Gate Resistance, $T_J = 125^\circ\text{C}$

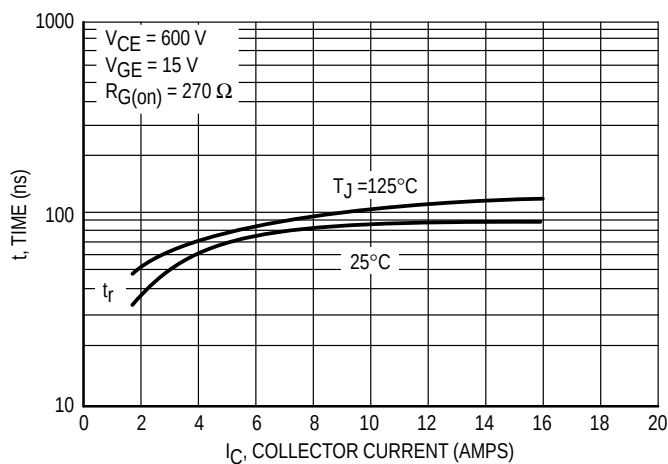


Figure 11. Inductive Switching Times versus Collector Current

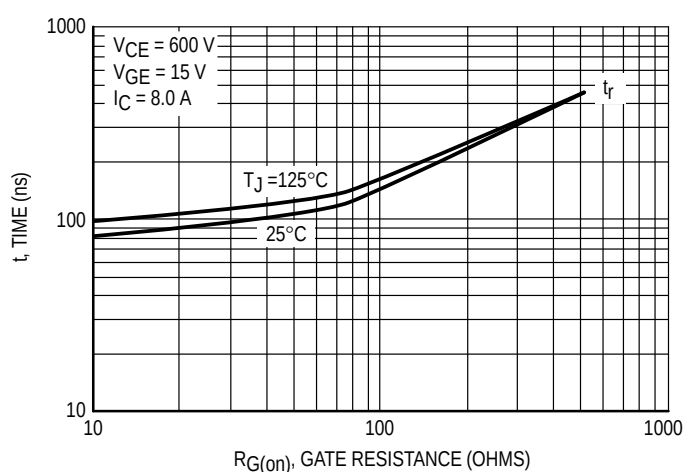


Figure 12. Inductive Switching Times versus Gate Resistance

Typical Characteristics

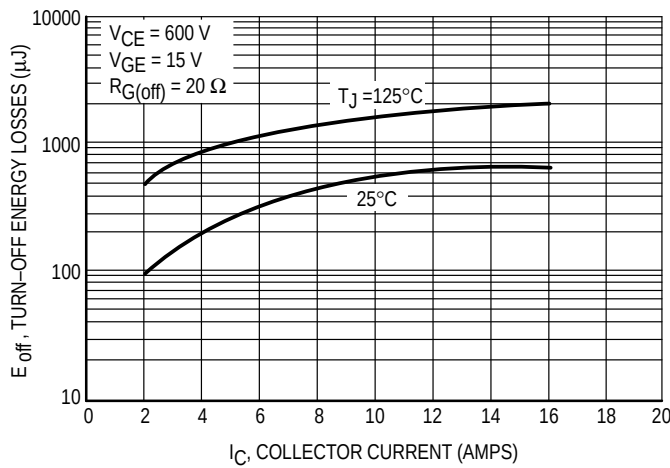


Figure 13. Turn-Off Energy Losses versus Collector Current

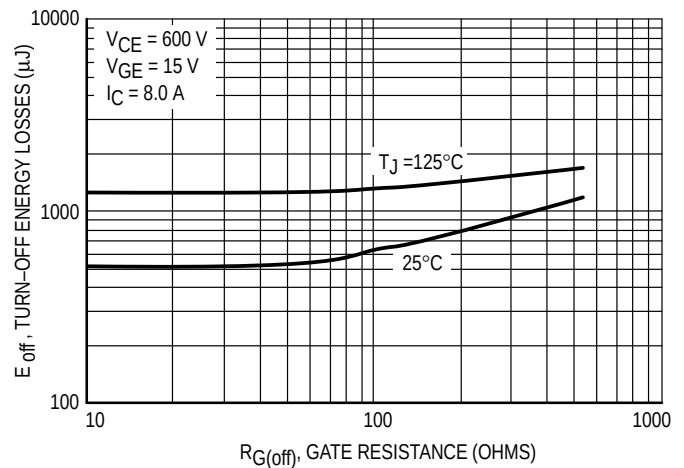


Figure 14. Turn-Off Energy Losses versus Gate Resistance

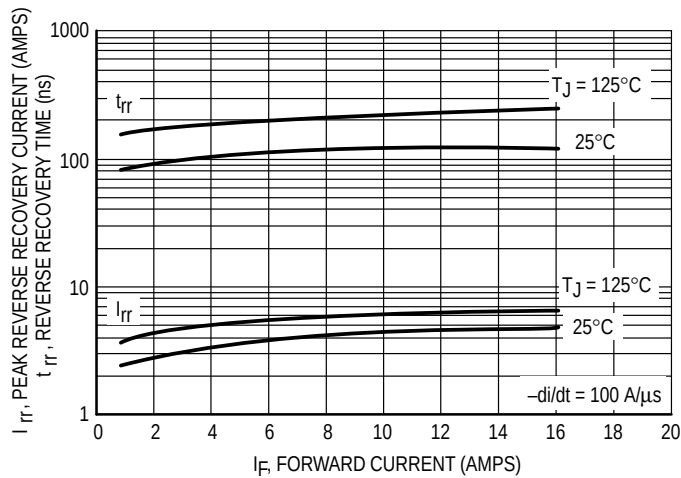


Figure 15. Reverse Recovery Characteristics – Free-Wheeling Diode

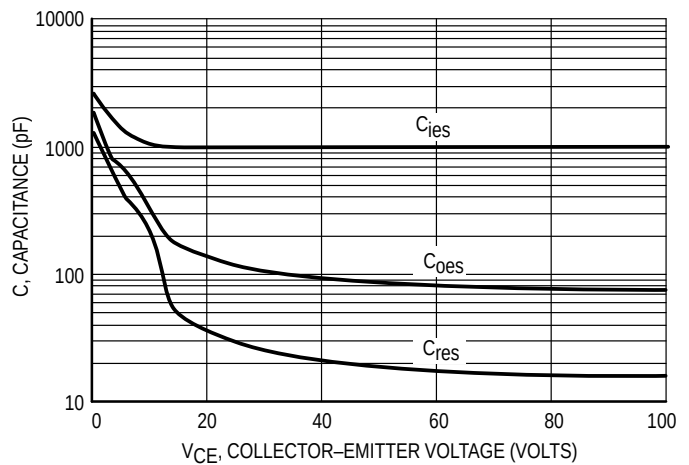


Figure 16. Capacitance Variation

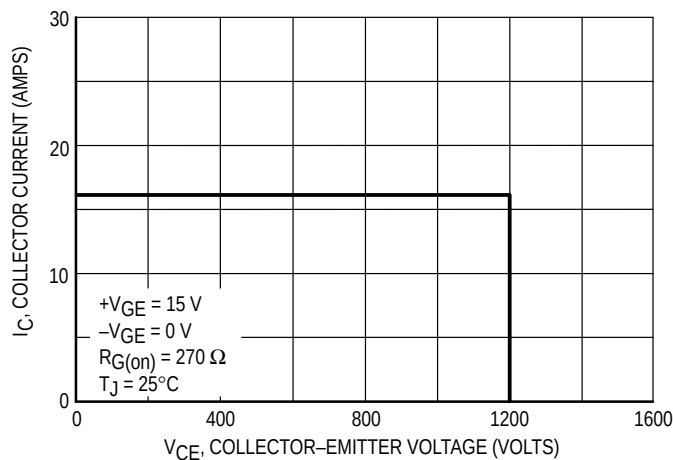


Figure 17. Reversed Biased Safe Operating Area (RBSOA)

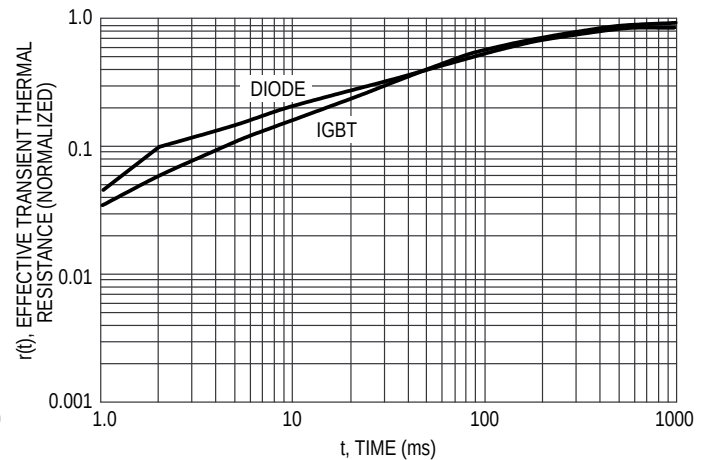


Figure 18. Thermal Response

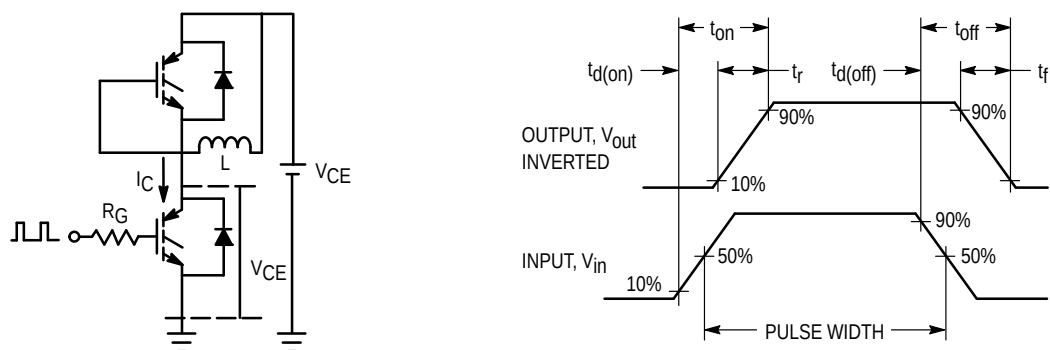


Figure 19. Inductive Switching Time Test Circuit and Timing Chart

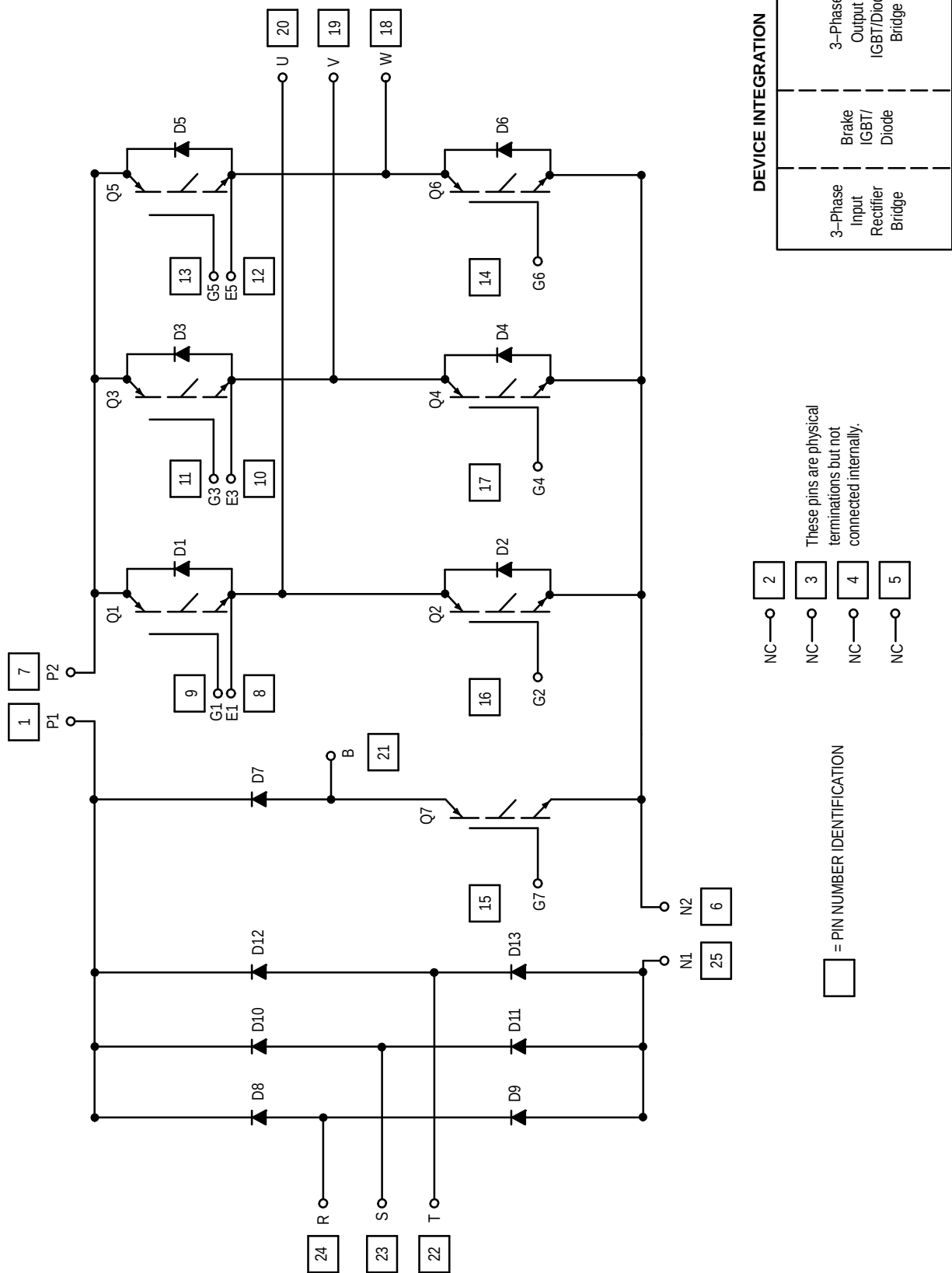
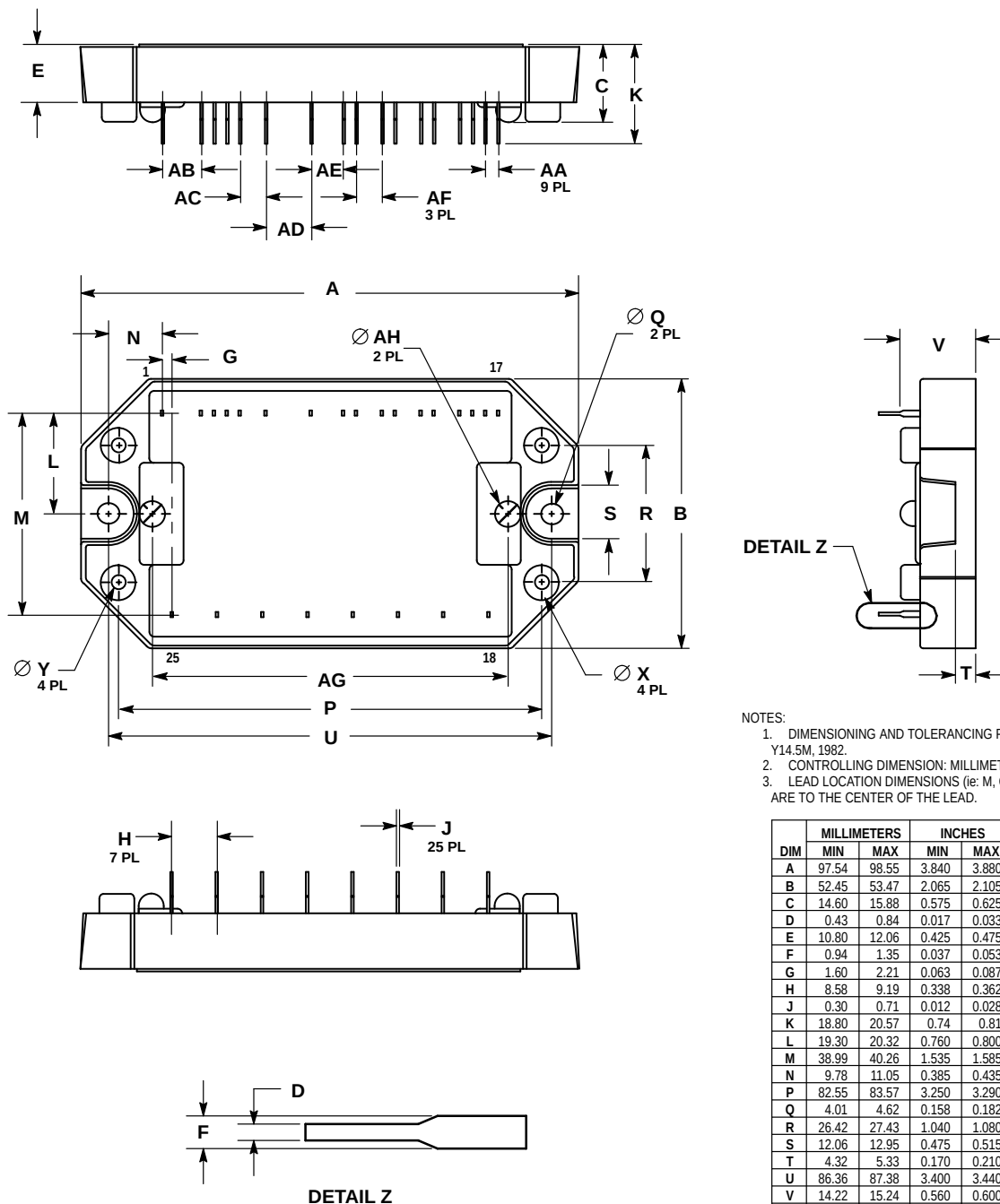


Figure 20. Integrated Power Stage Schematic

PACKAGE DIMENSIONS



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
 3. LEAD LOCATION DIMENSIONS (ie: M, G, AA...) ARE TO THE CENTER OF THE LEAD.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	97.54	98.55	3.840	3.880
B	52.45	53.47	2.065	2.105
C	14.60	15.88	0.575	0.625
D	0.43	0.84	0.017	0.033
E	10.80	12.06	0.425	0.475
F	0.94	1.35	0.037	0.053
G	1.60	2.21	0.063	0.087
H	8.58	9.19	0.338	0.362
J	0.30	0.71	0.012	0.028
K	18.80	20.57	0.74	0.81
L	19.30	20.32	0.760	0.800
M	38.99	40.26	1.535	1.585
N	9.78	11.05	0.385	0.435
P	82.55	83.57	3.250	3.290
Q	4.01	4.62	0.158	0.182
R	26.42	27.43	1.040	1.080
S	12.06	12.95	0.475	0.515
T	4.32	5.33	0.170	0.210
U	86.36	87.38	3.400	3.440
V	14.22	15.24	0.560	0.600
X	6.55	7.16	0.258	0.282
Y	2.49	3.10	0.098	0.122
AA	2.24	2.84	0.088	0.112
AB	7.32	7.92	0.288	0.312
AC	4.78	5.38	0.188	0.212
AD	8.58	9.19	0.338	0.362
AE	6.05	6.65	0.238	0.262
AF	4.78	5.38	0.188	0.212
AG	69.34	70.36	2.730	2.770
AH	—	5.08	—	0.200

CASE 440-02
ISSUE A

Motorola reserves the right to make changes without further notice to any products herein. Motorola makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Motorola assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters which may be provided in Motorola data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. Motorola does not convey any license under its patent rights nor the rights of others. Motorola products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Motorola product could create a situation where personal injury or death may occur. Should Buyer purchase or use Motorola products for any such unintended or unauthorized application, Buyer shall indemnify and hold Motorola and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Motorola was negligent regarding the design or manufacture of the part. Motorola and  are registered trademarks of Motorola, Inc. Motorola, Inc. is an Equal Opportunity/Affirmative Action Employer.

Mfax is a trademark of Motorola, Inc.

How to reach us:

USA/EUROPE/Locations Not Listed: Motorola Literature Distribution;
P.O. Box 5405, Denver, Colorado 80217. 1-303-675-2140 or 1-800-441-2447

JAPAN: Nippon Motorola Ltd.: SPD, Strategic Planning Office, 141,
4-32-1 Nishi-Gotanda, Shagawa-ku, Tokyo, Japan. 03-5487-8488

Customer Focus Center: 1-800-521-6274

Mfax™: RMFAX0@email.sps.mot.com – TOUCHTONE 1-602-244-6609
Motorola Fax Back System – US & Canada ONLY 1-800-774-1848
– <http://sps.motorola.com/mfax/>

ASIA/PACIFIC: Motorola Semiconductors H.K. Ltd.; 8B Tai Ping Industrial Park,
51 Ting Kok Road, Tai Po, N.T., Hong Kong. 852-26629298

HOME PAGE: <http://motorola.com/sps/>

**MOTOROLA**