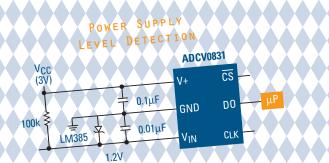
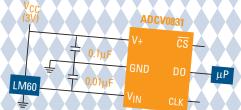
ADCV0831 Qualification Package

> ADCV0831 WORLD'S SMALLEST 3V 8-BIT A/D CONVERTER IN THE S0T23-6 PACKAGE.



Low-Cost Remote Temperature Sensor







# ADCV0831 QUALIFICATION PACKAGE

Fall 1998

# Table of Contents

1.0	Introduction
1.	1 General Product Description
1.	2 Reliability/Qualification Overview
	3 Technical Assistance
-	Device Information
2.	1 Datasheet
3.0	Process Information
3.	1 Process Details
	2 Process Flow & Masks
4.0	Packaging Information
	1 Package Material
	2 Die Photo
	3 Bonding Diagrams
	4 Tape & Reel Dimensions
	5 Package Dimensions
5.0	Reliability Data5-1
6.0	Characterization Data

# **1.0 INTRODUCTION**

# **1.1 General Product Description**

This qualification packet covers the ADCV0831, low voltage, 8-bit A/D converter with serial I/O. It features 3V operation and auto shutdown and its operation is guaranteed at junction temperatures ranging from 0°C to 70°C. This device is offered in the tiny SOT23-6 package.

# **1.2 Reliability/Qualification Overview**

The ADCV0831 successfully completed all reliability testing per qual plan Q19970916 for qualification as a new device in the SOT23-6 package. This part also passed 3000V of ESD Human Body Model and 200V of Machine Model.

# **1.3 Technical Assistance**

# **Product Engineer**

Frank Smoot email: Frank.Smoot@nsc.com Tel: 408.721.5025

### **Applications Engineer**

Muna Acosta email: Muna.Acosta@nsc.com Tel: 408.721.5517 2.0 DEVICE INFORMATION

# 2.1 Datasheet



August 1998

ADCV0831 8 Bit Serial I/O Low Voltage Low Power ADC with Auto Shutdown in

ھ

SOT Packag

# ADCV0831 8 Bit Serial I/O Low Voltage Low Power ADC with Auto Shutdown in a SOT Package

#### **General Description**

The ADCV0831 is a low voltage 8-bit successive approximation A/D converter with serial I/O. The I/O is a 3-wire serial interface compatible with NSC's MICROWIRE <sup>™</sup> & Motorola's SPI standards. It easily interfaces with standard shift registers or microprocessors.

Low voltage and auto shutdown features make the ADCV0831 ideal for portable battery operated electronic devices. The main benefits are most apparent in small portable electronic devices. The tiny A/D converter can be placed anywhere on the board.

### Applications

- Digitizing automotive sensors
- Process control monitoring
- Remote sensing in noisy environments
- Instrumentation
- Test systems
- Embedded diagnostics

### Features

- Tiny 6-pin SOT 23 package
- Serial digital data link requires few I/O pinsAuto Shutdown
- 0V to 3V analog input range with single 3V power supply
- TTL/CMOS input/output compatible

#### **Key Specifications**

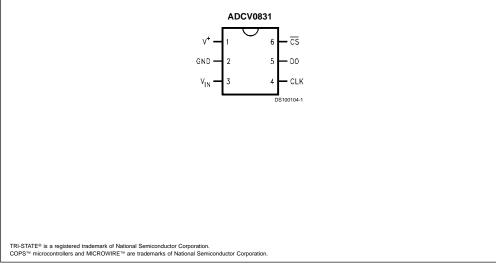
(For 3V supply, typical, unless otherwise noted.)

- Resolution: 8 bits
- Conversion time ( $f_c = 700 \text{ kHz}$ ): 16µs
- Low power dissipation: 720µW
- Single supply: 2.7V to 5V<sub>DC</sub>
- Linearity error: ±1.5LSB over temperature
- No missing codes over temperature
- Shutdown supply current 10nA

### Ordering Information

Temperature Range (0°C ≤ T <sub>j</sub> ≤ +70°C)	Package	Supplied As
ADCV0831M6X	MA06A	3k Units Tape and Reel
ADCV0831M6	MA06A	250 Units Tape and Reel

### **Connection Diagram**



www.national.com

#### Absolute Maximum Ratings (Notes 1, 3)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

Supply Voltage (V <sub>CC</sub> )	5.5V
Voltage at Inputs and Outputs	–0.3V to V <sub>CC</sub> + 0.3V
Input Current at Any Pin (Note 4)	±5 mA
Package Input Current (Note 4)	±20 mA
Power Dissipation at T <sub>A</sub> = 25°C	
(Note 5)	470 mW
ESD Susceptibility (Note 6)	2000V
Input Current at Any Pin (Note 4) Package Input Current (Note 4) Power Dissipation at T <sub>A</sub> = 25°C (Note 5)	±5 mA ±20 mA 470 mW

Soldering Temperature (Note 7)			
Convection Infrared (15 sec.)	215°C		
Wave Soldering (4 sec.) (Note 7)	260°C		
Storage Temperature	-65°C to +150°C		
Thermal Resistance ( $\theta_{JA}$ )	265°C/W		

### Operating Ratings (Notes 2, 3)

Temperature Range	0°C≤ T <sub>j</sub> ≤70°C
Supply Voltage (V <sub>CC</sub> )	2.7V <sub>DC</sub> to 5V

#### **Electrical Characteristics**

The following specifications apply for  $V_{CC} = 3V_{DC}$ , and  $f_{CLK} = 500$  kHz unless otherwise specified. Boldface limits apply for  $T_A = T_J = T_{MIN}$  to  $T_{MAX}$ ; all other limits  $T_A = T_J = 25^{\circ}C$ .

Symbol	Parameter	Conditions	Typical (Note 8)	Limits (Note 9)	Units
	Integral Linearity Error		±0.6	±1.5	LSB (max)
	Offset Error		±0.1	±1.5	LSB (max)
	Full Scale Error		±0.3	±1.5	LSB (max)
	Resolution			8	Bits (min)
V <sub>IN</sub>	Analog Input Voltage			(V <sub>cc</sub> + 0.05)	V (max)
				(GND – 0.05)	V (min)
V <sub>IN(1)</sub>	Logical "1" Input Voltage	$V_{CC} = 3V$		2.0	V (min)
V <sub>IN(0)</sub>	Logical "0" Input Voltage	$V_{CC} = 3V$		0.8	V (max)
I <sub>IN(1)</sub>	Logical "1" Input Current	V <sub>IN</sub> = 3V	0.01	1	μA (max)
I <sub>IN(0)</sub>	Logical "0" Input Current	$V_{IN} = 0V$	0.01	-1	μA (max)
V <sub>OUT(1)</sub>	Logical "1" Output Voltage	I <sub>out</sub> =-360μA	2.8	2.4	V (min)
V <sub>OUT(0)</sub>	Logical "0" Output Voltage	I <sub>out</sub> =1.6 mA	0.24	0.4	V (max)
IOUT	TRI-STATE <sup>®</sup> Output Current	V <sub>OUT</sub> = 0V	0.01	3.0	μA (max)
ISOURCE	Output Source Current	V <sub>OUT</sub> = 0V	2.6	1.0	mA (min)
I <sub>SINK</sub>	Output Sink Current	V <sub>OUT</sub> = 3V	7.4	3.0	mA (min)
Icc	Supply Current	CS = HIGH	0.01	30	µA (max)
		CS = LOW	200	400	μA (max)

#### **AC Electrical Characteristics**

The following specifications apply for  $V_{CC} = +3 V_{DC}$ , and  $t_r = t_r = 20$  ns unless otherwise specified. Boldface limits apply for  $T_A = T_J = T_{MIN}$  to  $T_{MAX}$ ; all other limits  $T_A = T_J = 25$ °C.

Symbol	Parameter		Conditions	Typical	Limits	Units
				(Note 8)	(Note 9)	
f <sub>CLK</sub>	Clock Frequency				700	kHz (max
				10		kHz (min)
t <sub>SET-UP</sub>	CS failing edge to CLK rising edge			25		ns
	Clock Duty Cycle				40	% (min)
					60	% (max)
Т <sub>с</sub>	Conversion Time				11	Clock Periods
t <sub>pd</sub>	CLK Falling Edge to Data Valid	Low to High	C <sub>L</sub> = 100 pF	142	250	ns (max)
		High to Low		70	200	
t <sub>1Н</sub> , t <sub>он</sub>	CS Rising Edge to Data Output TR	I-STATE	C <sub>L</sub> = 100 pF, R <sub>L</sub> =2 kΩ	75	250	ns (max)
	(see TRI-STATE Test Circuits)		$C_{L} = 100 \text{ pF}, R_{L} = 10$ k\Omega	50		

www.national.com

#### AC Electrical Characteristics (Continued)

The following specifications apply for  $V_{CC} = +3 V_{DC}$ , and  $t_r = t_f = 20$  ns unless otherwise specified. Boldface limits apply for  $T_A = T_J = T_{MIN}$  to  $T_{MAX}$ ; all other limits  $T_A = T_J = 25$ °C.

Symbol	Parameter	Conditions	Typical (Note 8)	Limits (Note 9)	Units
C <sub>IN</sub>	Capacitance of Logic Inputs		5	(	pF
C <sub>OUT</sub>	Capacitance of Logic Outputs		5		pF

Note 1: Absolute Maximum Ratings indicate limits beyond which damage to the device may occur.

Note 2: Operating Ratings indicate conditions for which the device is functional. These ratings do not guarantee specific performance limits. For guaranteed specifications and test conditions, see the Electrical Characteristics. The guaranteed specifications apply only for the test conditions listed. Some performance characteristics may degrade when the device is not operated under the listed test conditions.

Note 3: All voltages are measured with respect to GND = 0  $V_{DC}$ , unless otherwise specified.

Note 4: When the input voltage  $V_{IN}$  at any pin exceeds the power supplies ( $V_{IN}$  <GND or  $V_{IN}$  >  $V_{CC}$ ) the current at that pin should be limited to 5 mA. The 20 mA maximum package input current rating limits the number of pins that can safely exceed the power supplies with an input current of 5 mA to four pins.

Note 5: The maximum power dissipation must be derated at elevated temperatures and is dictated by  $T_{JMAX}$ ,  $\theta_{JA}$  and the ambient temperature,  $T_A$ . The maximum allowable power dissipation at any temperature is P  $_D = (T_{JMAX} - T_A)/\theta_{JA}$  or the number given in the Absolute Maximum Ratings, whichever is lower.

Note 6: Human body model, 100 pF capacitor discharged through a 1.5  $k\Omega$  resistor.

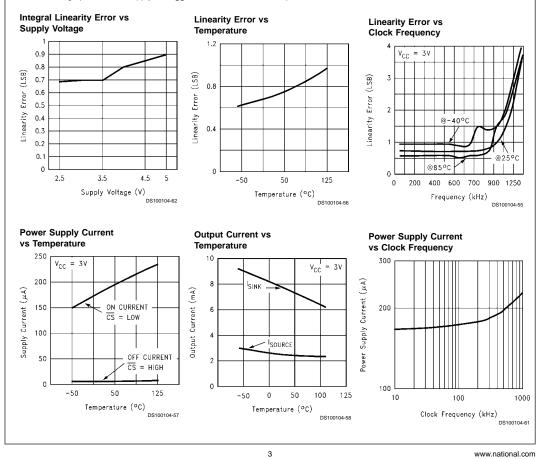
Note 7: See AN450 "Surface Mounting Methods and Their Effect on Product Reliability" or Linear Data Book section "Surface Mount" for other methods of soldering surface mount devices.

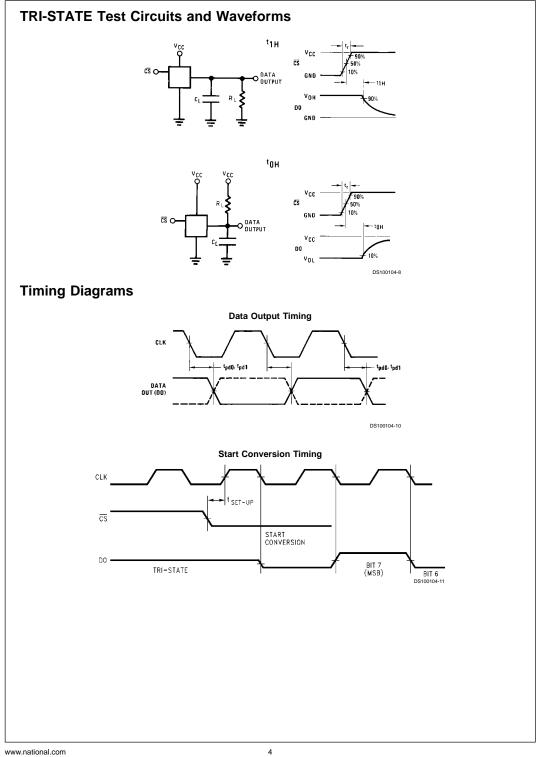
Note 8: Typicals are at  $T_J = 25^{\circ}C$  and represent the most likely parametric norm.

Note 9: Guaranteed to National's AOQL (Average Outgoing Quality Level).

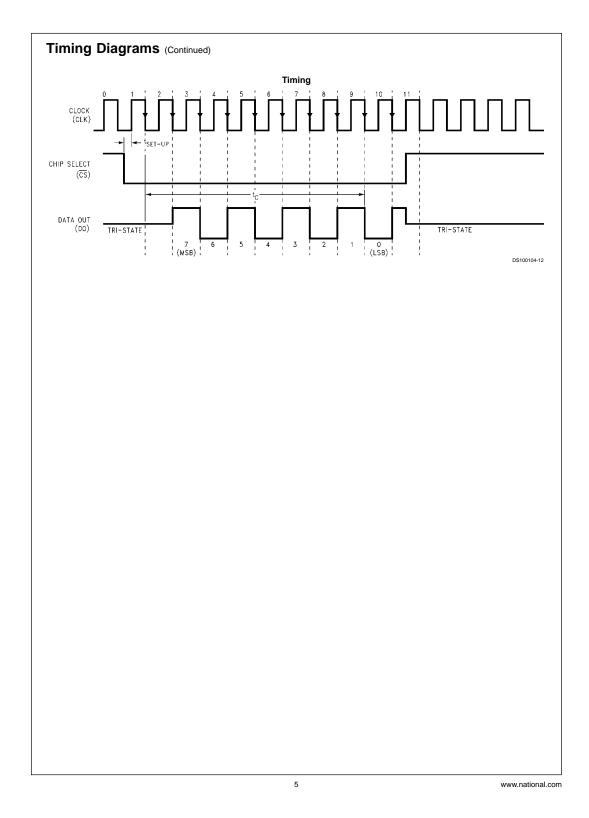
### **Typical Performance Characteristics**

The following specifications apply for V<sub>CC</sub> = 3V, unless otherwise specified





www.national.com



#### **Functional Description**

The design of this converter utilizes a comparator structure with built-in sample-and-hold which provides for  $V_{\rm IN}$  to be converted by a successive approximation routine.

The analog input voltage can range from 50mV below ground to 50mV above  $\rm V_{\rm CC}$  without degrading conversion accuracy.

The ADCV0831 is intended to work with a CPU which strobes data on the clock's rising edge. The ADCV0831 strobes data on the clock's falling edge so that the data output is stable when the CPU reads it in.

When the Chip Select pin is high, the output is TRI-STATE and the ADCV0831 is in shutdown mode and draws less than 30  $\mu$ A of current. During shutdown the digital logic draws no current at CMOS logic levels, and the analog circuitry is turned off. When the Chip Select pin goes low, all the analog circuitry turns on, and the conversion process begins.

#### **1.0 THE DIGITAL INTERFACE**

The most important characteristic of this converter is the serial data link with the controlling processor. Using a serial communication format offers three very significant system improvements. It allows many functions to be included in a small package, it can eliminate the transmission of low level analog signals by locating the converter right at the analog sensor, and can transmit highly noise immune digital data back to the host processor.

To understand the operation of this converter it is best to refer to the Timing Diagrams and to follow a complete conversion sequence.

- A conversion is initiated by pulling the CS (chip select) line low. This line must be held low for the entire conversion.
- 2. During the conversion the output of the SAR comparator indicates whether the analog input is greater than (high) or less than (low) a series of successive voltages in a resistor ladder (last 8 bits). After each comparison the comparator's output is shifted to the DO line on the falling edge of CLK. This data is the result of the conversion being shifted out (with the MSB first) and can be read by the processor immediately.
- 3. After 11 clock periods the conversion is completed.
- All internal registers are cleared when the CS line is high. See Data Input Timing under Timing Diagrams. If another conversion is desired CS must make a high to low transition.

#### 2.0 REFERENCE CONSIDERATIONS

In a ratiometric system, the analog input voltage is proportional to the voltage used for the A/D reference. This voltage is the system power supply. This technique relaxes the stability requirements of the system reference as the analog input and A/D reference move together maintaining the same output code for a given input condition.

Since there is no separate reference and analog supply pins, the analog side is very sensitive. The PC layout of the ADCV0831 is very critical. The ADCV0831 should be used with an analog ground plane and single-point grounding techniques. The Gnd pin should be tied directly to the ground plane. One supply bypass capacitor (0.1  $\mu F$ ) is recommended to decouple all the digital signals on the supplies. The lead length of the capacitor should be as short as possible.

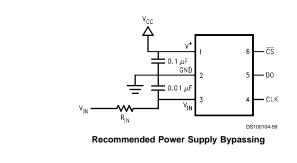
#### 3.0 THE ANALOG INPUT

The most important feature of this converter is that it can be located right at the analog signal source through just a few wires. It can communicate with a processor with a highly noise immune serial bit stream. This greatly minimizes circuitry to maintain analog signal accuracy which otherwise is most susceptible to noise pickup. However, a few words are in order with regard to the analog inputs should the input be noisy to begin with or possibly riding on a large common-mode voltace.

The input has a sample and hold, therefore a capacitor (0.01  $\mu F)$  is needed at the input pin in order to swamp out any feedthrough signal coming from the sample and hold circuitry.

The input capacitor lead length is not as critical as the supply decoupling capacitor, as long as the capacitor is large enough to swamp out any sample and hold feedthrough.

Source resistance limitation is important with regard to the DC leakage currents of the input multiplexer. Bypass capacitors should not be used if the source resistance is greater than 1kΩ. The worst-case leakage current of ±1µA over temperature will create a 1mV input error with a 1kΩ source resistance. An op-amp RC active low pass filter can provide both impedance buffering and noise filtering should a high impedance signal source here.



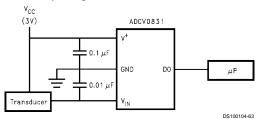
www.national.com

6

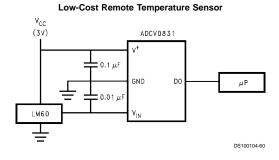
### **Applications**

The ADCV0831 is ideal for applications operating with ratiometric transducers. The ADCV0831 can measure the signal produced by the transducer and produce a corresponding code to the microprocessor. The microprocessor can then control the system producing the signal.

#### **Operating with Ratiometric Transducers**



The ADCV0831 can be used in low-cost remote temperature sensor system. For a temperature sensor, the LM60 is an excellent companion to the ADCV0831, since it can operate off 3V supply. The LM60 linear scale factor is 6.25mV/°C. Therefore, the ADCV0831 can digitize a couple of degrees change in temperature and provide the output to the microprocessor, which in turn can adjust the system environment. For higher accuracy, a low-offset op-amp can be used to gain up the LM60 output.

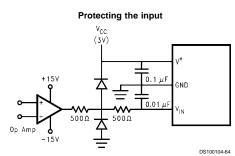


7

www.national.com

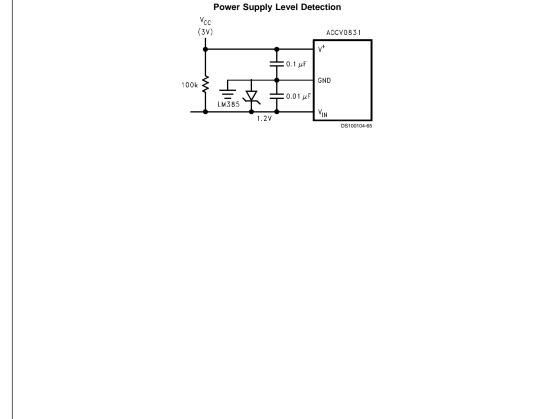
#### Applications (Continued)

When the input of the ADCV0831 is driven by an op-amp operating at a supply voltage greater than 5V, it is a good idea to protect the input of the ADCV0831 from exceeding the supply voltage. Two diodes can be added to the input one to supply and one to the ground pin.



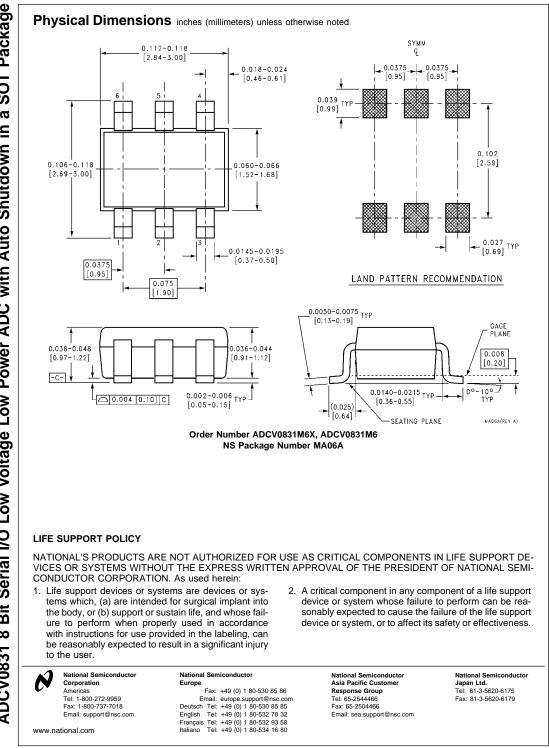
Note: Diodes are IN914

This circuit utilizes the LM385 reference to detect the power supply voltage level. When the supply voltage is 3V, the LSB = 3/256 = 11.7mV. Since the LM385 reference sets the input to 1.2V. The output code is 102. As the supply voltage decreases, the LSB decreases and the output code increases. When the supply voltage reaches 2.7V, the LSB = 10.5 mV. The input voltage is still at 1.2V, and the output code is 114. If the supply voltage increases, the LSB increases and the output code decreases. When the supply voltage reaches 3.3V, the LSB = 12.9mV and the output code is 93.



8

www.national.com



National does not assume any responsibility for use of any circuitry described, no circuit patent licenses are implied and National reserves the right at any time without notice to change said circuitry and specifications.

3.0 PROCESS INFORMATION

# 3.1 Process Details

Fabrication Site: South Portland, Maine Process Technology: CS80cbi Wafer Diameter: 6 inches Number of Masks: 16 Metallization: Al Passivation: PECVD Oxide/Nitride

Number	Name	Mask	FM_GDS
40	NBURIED	0.8	21
57	PBX	0.9	28
1	NWELL	1.0	1
2	COMP	2.0	2
3	PFIELD	3.0	3
30	NCAPSINK	3.5	20
4	POLY	4.0	4
16	PLDD	4.3	16
15	NLDD	4.5	15
5	NPLUS	5.0	5
6	PPLUS	6.0	6
7	CONT	7.1	7
8	MET1	8.0	8
9	VIA1	9.0	9
10	MET2	10.0	10
13	PS01	13.0	13

- 1. Initial Ox
- 2. Trench Define & Etch
- 3. N-Iso Def & Imp
- 4. N-Iso Drive
- 5. N-lso Ox Strip & Screen Ox
- 6. N+ BL Def & Imp
- 7. P+ BL Def & Imp
- 8. N/P BL Anneal
- 9. Epi
- 10. Comp Pad & Cmp Nit
- 11. N-Well
- 12. Selective Ox
- 13. N-Well Nitride Strip
- 14. P-Well Implant
- 15. Selective Ox Etch
- 16. N-Well P-Well Dr-Ox
- 17. Drive-In Ox Strip
- 18. Comp Pad/Nit/Define
- 19. Comp Mask Etch
- 20. P-Field Define/Implant
- 21. Iso Ox
- 22. Active Nitride Strip
- 23. Pad Remove, Sac, Vt Adj

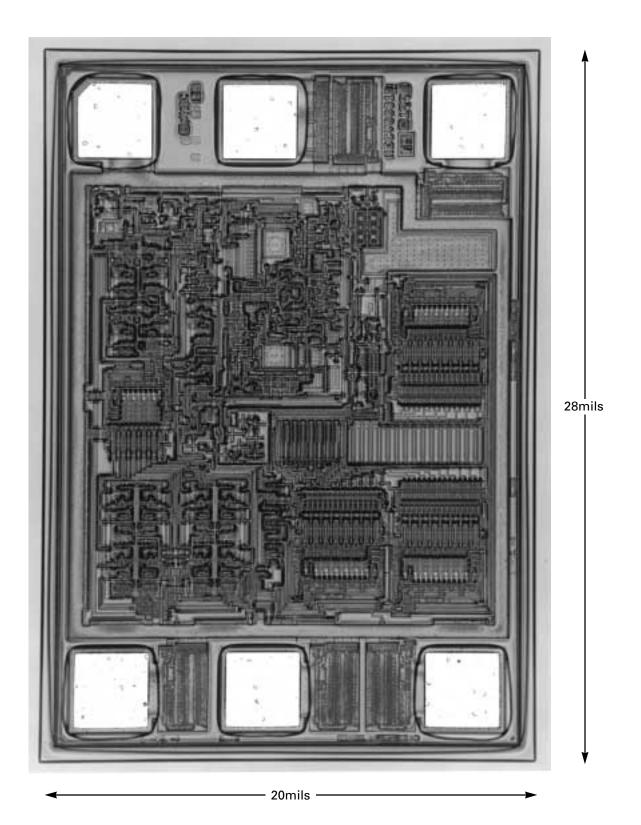
- 24. Sink Define/Imp
- 25. Sac Strip, Gate/Poly Dep
- 26. Poly Dope, Poly Anneal
- 27. Poly Etch
- 28. Poly Seal Ox
- 29. P-LDD Mask & Imp
- 30. N-LDD Mask & Imp
- 31. Spacer Ox Dep/Etch
- 32. N+S/D Def & Imp
- 33. Base Def/Etch/Imp
- 34. N+ Drive
- 35. P+ S/D Def & Imp
- 36. D1 & P+ Anneal
- 37. D1 SOG & Cap TEOS
- 38. Window TEOS Dep
- 39. Contact Def & Etch
- 40. Cont Liner/Dep/Etch
- 41. Metal 1 Dep/Def/Etch
- 42. Metal 1 Alloy & ET
- 43. D2
- 44. Via Def & Etch
- 45. Via Liner-M2 Etch
- 46. Passivation

4.0 PACKAGING INFORMATION

# 4.1 Package Material

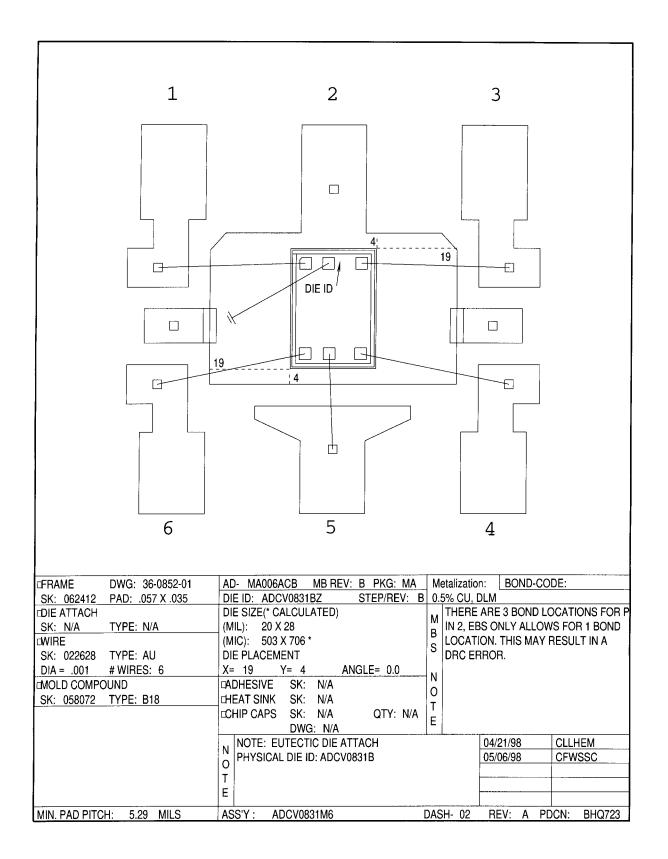
Generic Package Type	6 Lead SOT-23
NS Package Number	MA06A
Package Material Type	Molded Plastic
Mold Compound Manufacturer's Designation	Sumitomo EME6710
Lead Frame Material	Copper
Lead Frame Manufacturer	QPL
External Lead Frame Coating	Sn/Pb Solder Plate
Die Attached Method	Preform (Eutectic)
Bond Wire	Gold, 1.5mils
Bond Type	Thermosonic Ball
Package Thermal	325°C/W

# 4.2 Die Photo

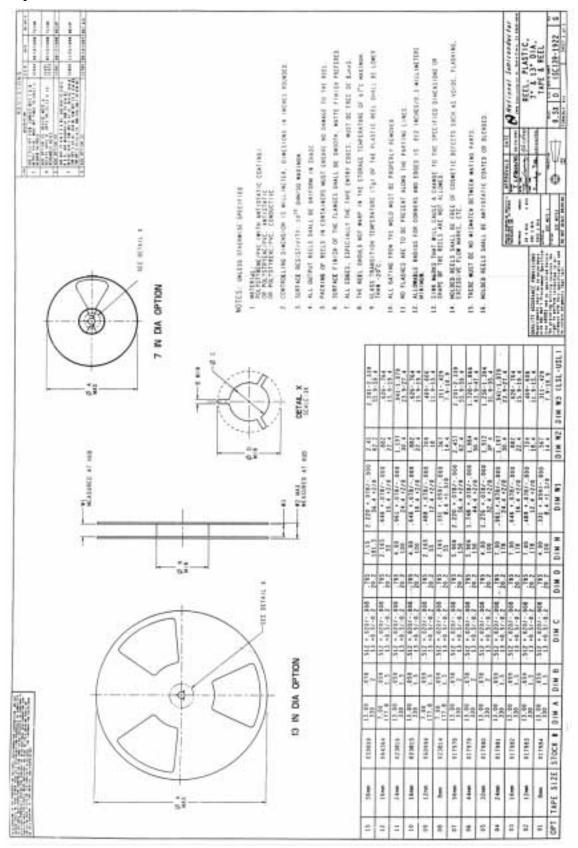


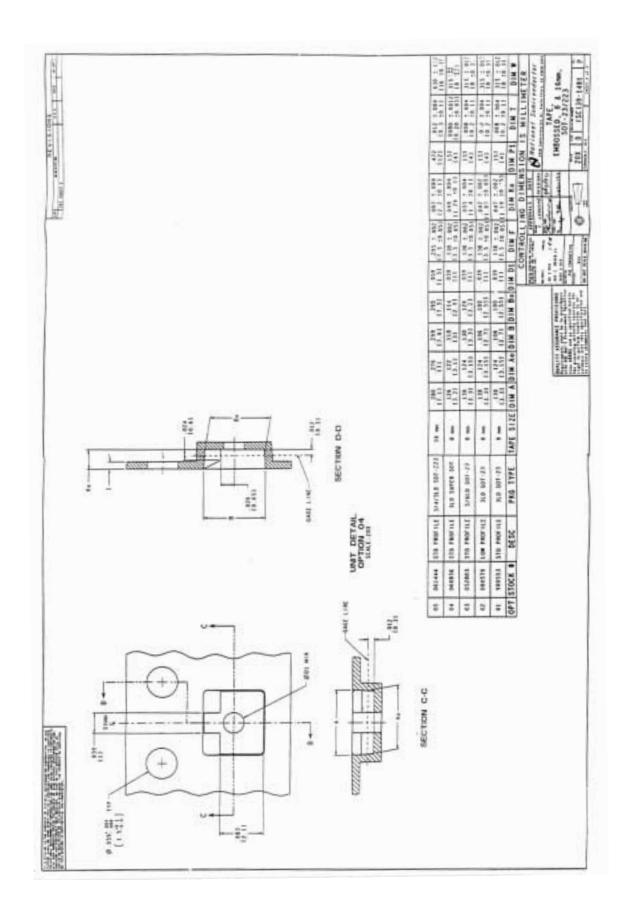
4-2 National Semiconductor

# 4.3 Bonding Diagram



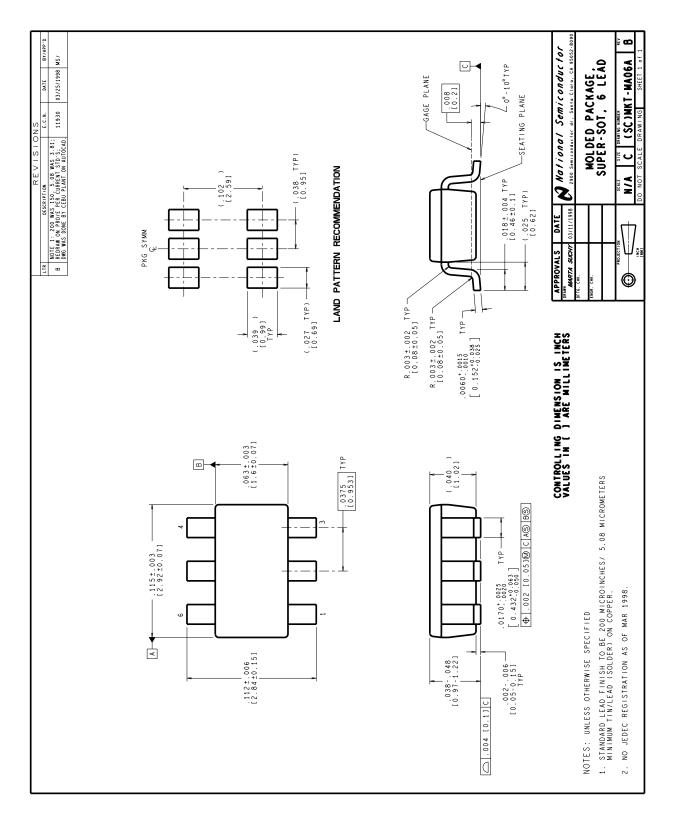
# 4.4 Tape & Reel Dimensions





# 4.0 PACKAGING INFORMATION

# 4.5 Package Dimensions



# 5.0 RELIABILITY DATA

### 5.0 RELIABILITY DATA

National Semiconductor 2900 Semiconductor Drive Mail Stop D2-555 Santa Clara, CA 95052-8090

Nick Stanco Corporate Reliability Tel 408.721.3073 Fax 408.721.7449

# National Semiconductor Reliability Data (ADCV0831 Serial I/O A/D Converter)

RESULTS

Tests	Time/Cycle	-	cts per Lot Sample Lot 2 (REV A1)	Size Lot 3 (REV B1)
SOPL-IB1	168 hours 500 hours 1000 hours	0/77 0/77 6/77	0/77 0/77 0/77	0/77 0/77 0/77
THBT-IB1	168 hours 500 hours 1000 hours	0/77 0/77 5 0/77		
ACLV-IB1	168 hours	0/77		
TMCL-IB1	500 cycles 1000 cycles	0/77 s 0/77		
HBM ESD (REV B1)		EL MDIP PACKAGE	6L SOT-23 P/	ACKAGE
	1 1 2 2	000 volts         0/5           000 volts         0/5           500 volts         0/5           000 volts         0/5           000 volts         0/5           500 volts         0/5           000 volts         0/5           000 volts         0/5	500 volts 1000 volts 1500 volts 2000 volts 2500 volts	0/5 0/5 0/5 0/5 0/5
MM ESD (RE)	1	0 volts         0/5           00 volts         0/5           50 volts         0/5           00 volts         0/5		

#### **TEST DESCRIPTIONS**

Static Operating Life (statically biased life test at Ta = 150°) Temperature Humidity Bias Test (85°C/85% RH, preconditioned) Autoclave (121°C, 100% rel humidity, 15 psig, preconditioned) Temperature Cycling (-65°C to +150°C, preconditioned) Preconditioning (IB1 Flow)(MSL Level 1, 3 passes 235°C IR reflow) 6.0 CHARACTERIZATION DATA

# **Characterization Data**

	Average	Sigma	Units
Linearity	-0.9	.09	LSB
Full Scale Error	0.56	0.25	LSB
Zero Error	0.12	0.20	LSB
Resolution	8	0	LSB
Power Supply Sensitivity	0.02	0.05	LSB
Logic Input Threshold	1.26	0.03	V
Logic Input Leakage	0.01	0.02	μA
Logic Out -360µA	2.8	0.01	V
Logic Out 1.6mA	0.24	0.015	V
Output Sink	7.4	0.1	mA
Output Source	2.6	0.05	mA
Tri-State Leakage	0.01	0.02	μA
Supply Current	240	20	μA
Shutdown Current	0.01	0.02	μA
Output Propagation Delay 10pF	20	5	ns
Tri-State Propagation Delay 10pF	20	5	ns

National Semiconductor supplies a comprehensive set of service and support capabilities. Complete product information and design support is available from National's customer support centers.

To receive sales literature and technical assistance, contact the National support center in your area.

# Americas

Tel: 1-800-272-9959 Fax: 1-800-737-7018 Email: support@nsc.com

### Europe

Fax: +49 (0) 1 80 5 30 85 86 Email: europe.support@nsc.com Deutsch Tel: +49 (0) 1 80 5 30 85 85 English Tel: +49 (0) 1 80 5 32 78 32

### Japan

Tel: 81-3-5639-7560 Fax: 81-3-5639-7507

## Asia Pacific

Fax: 65-2504466 Email: sea.support@nsc.com Tel: 65-2544466 (IDD telephone charge to be paid by caller)

# See us on the Worldwide Web @ http://www.national.com

NATIONAL SEMICONDUCTOR®, 🔗 en are trademarks of National Semiconductor Corporation. ©1998 National Semiconductor Corporation. All rights reserved. Lit # 570275-001