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***DISCRETE POWER DIODES and THYRISTORS***  
***DATA BOOK***

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# ST780C..L SERIES

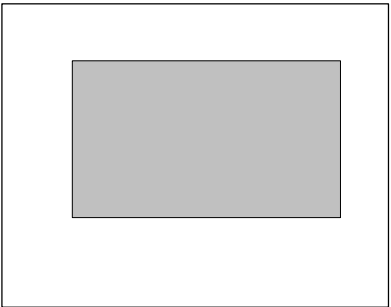
PHASE CONTROL THYRISTORS

Hockey Puk Version

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1350A



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## ST780C..L Series

### ELECTRICAL SPECIFICATIONS

#### Voltage Ratings

| Type number | Voltage Code | $V_{DRM}/V_{RRM}$ , max. repetitive peak and off-state voltage<br>V | $V_{RSM}$ , maximum non-repetitive peak voltage<br>V | $I_{DRM}/I_{RRM}$ max.<br>@ $T_J = T_J$ max<br>mA |
|-------------|--------------|---------------------------------------------------------------------|------------------------------------------------------|---------------------------------------------------|
| ST780C..L   | 04           | 400                                                                 | 500                                                  | 80                                                |
|             | 06           | 600                                                                 | 700                                                  |                                                   |

#### On-state Conduction

| Parameter                                                        | ST780C..L  | Units     | Conditions                                                                           |
|------------------------------------------------------------------|------------|-----------|--------------------------------------------------------------------------------------|
| $I_{T(AV)}$ Max. average on-state current @ Heatsink temperature | 1350 (500) | A         | 180° conduction, half sine wave<br>double side (single side) cooled                  |
|                                                                  | 55 (85)    | °C        |                                                                                      |
| $I_{T(RMS)}$ Max. RMS on-state current                           | 2700       | A         | DC @ 25°C heatsink temperature double side cooled                                    |
| $I_{TSM}$ Max. peak, one-cycle non-repetitive surge current      | 24400      |           | t = 10ms No voltage                                                                  |
|                                                                  | 25600      |           | t = 8.3ms reapplied                                                                  |
|                                                                  | 20550      |           | t = 10ms 100% $V_{RRM}$                                                              |
|                                                                  | 21500      |           | t = 8.3ms reapplied                                                                  |
| $I^2t$ Maximum $I^2t$ for fusing                                 | 2986       |           | t = 10ms No voltage                                                                  |
|                                                                  | 2726       |           | t = 8.3ms reapplied                                                                  |
|                                                                  | 2112       |           | t = 10ms 100% $V_{RRM}$                                                              |
|                                                                  | 1928       |           | t = 8.3ms reapplied                                                                  |
| $I^2\sqrt{t}$ Maximum $I^2\sqrt{t}$ for fusing                   | 29860      | $KA^2/s$  | t = 0.1 to 10ms, no voltage reapplied                                                |
| $V_{T(TO)1}$ Low level value of threshold voltage                | 0.80       | V         | $(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$ , $T_J = T_J$ max. |
| $V_{T(TO)2}$ High level value of threshold voltage               | 0.90       |           | $(I > \pi \times I_{T(AV)})$ , $T_J = T_J$ max.                                      |
| $r_{t1}$ Low level value of on-state slope resistance            | 0.14       | $m\Omega$ | $(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$ , $T_J = T_J$ max. |
| $r_{t2}$ High level value of on-state slope resistance           | 0.13       |           | $(I > \pi \times I_{T(AV)})$ , $T_J = T_J$ max.                                      |
| $V_{TM}$ Max. on-state voltage                                   | 1.31       | V         | $I_{pk} = 3600A$ , $T_J = T_J$ max, $t_p = 10ms$ sine pulse                          |
| $I_H$ Maximum holding current                                    | 600        | mA        | $T_J = 25^\circ C$ , anode supply 12V resistive load                                 |
| $I_L$ Typical latching current                                   | 1000       |           |                                                                                      |

#### Switching

| Parameter                                                     | ST780C..L | Units      | Conditions                                                                                                                            |
|---------------------------------------------------------------|-----------|------------|---------------------------------------------------------------------------------------------------------------------------------------|
| $di/dt$ Max. non-repetitive rate of rise of turned-on current | 1000      | A/ $\mu s$ | Gate drive 20V, 20 $\Omega$ , $t_r \leq 1\mu s$<br>$T_J = T_J$ max, anode voltage $\leq 80\% V_{DRM}$                                 |
| $t_d$ Typical delay time                                      | 1.0       | $\mu s$    | Gate current 1A, $di_g/dt = 1A/\mu s$<br>$V_d = 0.67\% V_{DRM}$ , $T_J = 25^\circ C$                                                  |
| $t_q$ Typical turn-off time                                   | 150       |            | $I_{TM} = 750A$ , $T_J = T_J$ max, $di/dt = 60A/\mu s$ , $V_R = 50V$<br>$dv/dt = 20V/\mu s$ , Gate 0V 100 $\Omega$ , $t_p = 500\mu s$ |

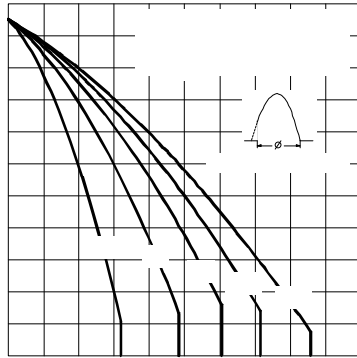


Fig. 3 - Current Ratings Characteristics

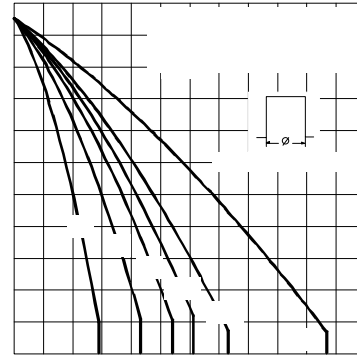


Fig. 4 - Current Ratings Characteristics

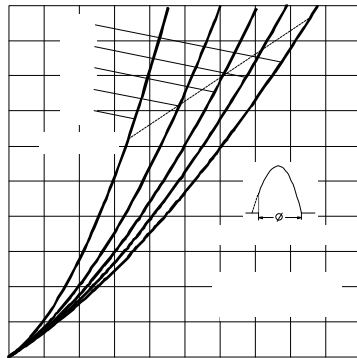


Fig. 5 - On-state Power Loss Characteristics

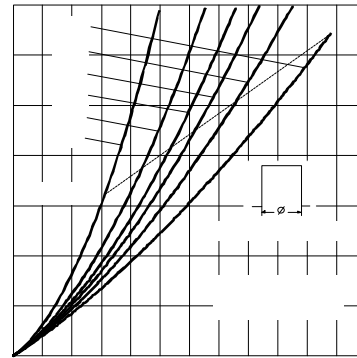


Fig. 6 - On-state Power Loss Characteristics

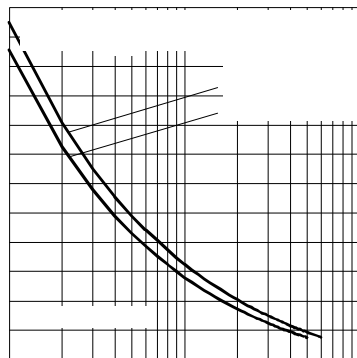


Fig. 7 - Maximum Non-Repetitive Surge Current  
Single and Double Side Cooled

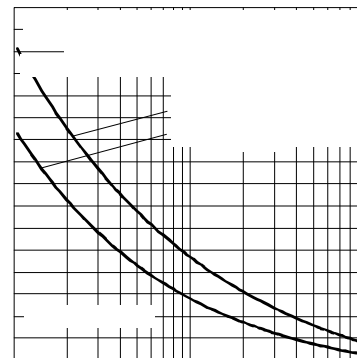


Fig. 8 - Maximum Non-Repetitive Surge Current  
Single and Double Side Cooled

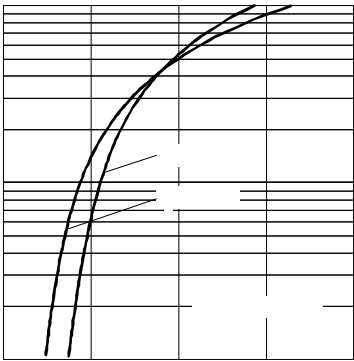


Fig. 9 - On-state Voltage Drop Characteristics

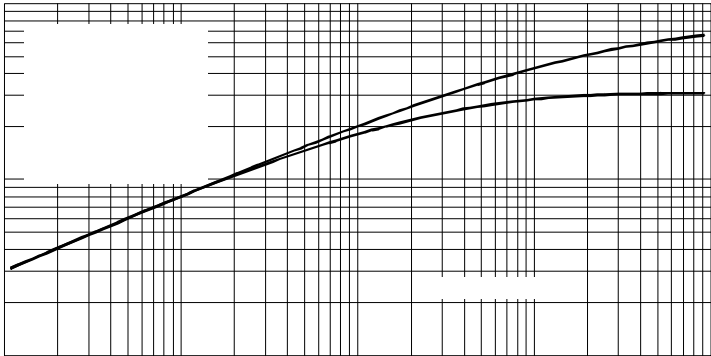


Fig. 10 - Thermal Impedance  $Z_{thJ-hs}$  Characteristics

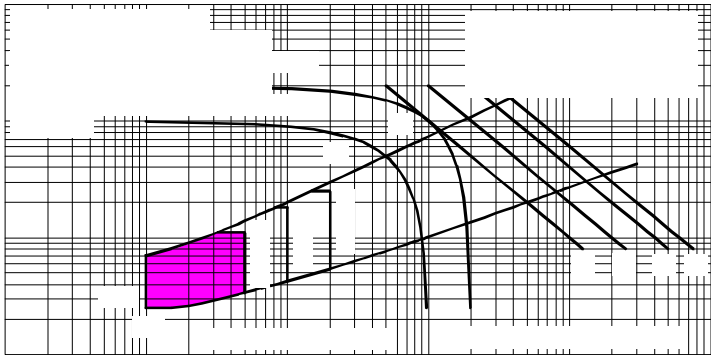


Fig. 11 - Gate Characteristics

## Blocking

| Parameter                                                              | ST780C..L | Units      | Conditions                                       |
|------------------------------------------------------------------------|-----------|------------|--------------------------------------------------|
| $dv/dt$ Maximum critical rate of rise of off-state voltage             | 500       | V/ $\mu$ s | $T_J = T_J$ max. linear to 80% rated $V_{DRM}$   |
| $I_{DRM}$<br>$I_{RRM}$ Max. peak reverse and off-state leakage current | 80        | mA         | $T_J = T_J$ max, rated $V_{DRM}/V_{RRM}$ applied |

## Triggering

| Parameter                                    | ST780C..L | Units | Conditions                                                                                                                                                                                                                                        |
|----------------------------------------------|-----------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $P_{GM}$ Maximum peak gate power             | 10.0      | W     | $T_J = T_J$ max, $t_p \leq 5$ ms                                                                                                                                                                                                                  |
| $P_{G(AV)}$ Maximum average gate power       | 2.0       |       | $T_J = T_J$ max, $f = 50$ Hz, $d\% = 50$                                                                                                                                                                                                          |
| $I_{GM}$ Max. peak positive gate current     | 3.0       | A     | $T_J = T_J$ max, $t_p \leq 5$ ms                                                                                                                                                                                                                  |
| $+V_{GM}$ Maximum peak positive gate voltage | 20        | V     | $T_J = T_J$ max, $t_p \leq 5$ ms                                                                                                                                                                                                                  |
| $-V_{GM}$ Maximum peak negative gate voltage | 5.0       |       |                                                                                                                                                                                                                                                   |
| $I_{GT}$ DC gate current required to trigger | TYP.      | MAX.  | $T_J = -40^\circ\text{C}$<br>$T_J = 25^\circ\text{C}$<br>$T_J = 125^\circ\text{C}$<br>Max. required gate trigger/ current/ voltage are the lowest value which will trigger all units 12V anode-to-cathode applied                                 |
|                                              | 200       | -     |                                                                                                                                                                                                                                                   |
|                                              | 100       | 200   |                                                                                                                                                                                                                                                   |
| $V_{GT}$ DC gate voltage required to trigger | 50        | -     |                                                                                                                                                                                                                                                   |
|                                              | 2.5       | -     |                                                                                                                                                                                                                                                   |
|                                              | 1.8       | 3.0   |                                                                                                                                                                                                                                                   |
| $I_{GD}$ DC gate current not to trigger      | 10        | mA    | $T_J = -40^\circ\text{C}$<br>$T_J = 25^\circ\text{C}$<br>$T_J = 125^\circ\text{C}$<br>$T_J = T_J$ max<br>Max. gate current/voltage not to trigger is the max. value which will not trigger any unit with rated $V_{DRM}$ anode-to-cathode applied |
|                                              | 0.25      | V     |                                                                                                                                                                                                                                                   |

## Thermal and Mechanical Specification

| Parameter                                                  | ST780C..L          | Units            | Conditions                                                         |
|------------------------------------------------------------|--------------------|------------------|--------------------------------------------------------------------|
| $T_J$ Max. operating temperature range                     | -40 to 125         | $^\circ\text{C}$ |                                                                    |
| $T_{stg}$ Max. storage temperature range                   | -40 to 150         |                  |                                                                    |
| $R_{thJ-hs}$ Max. thermal resistance, junction to heatsink | 0.073<br>0.031     | K/W              | DC operation single side cooled<br>DC operation double side cooled |
| $R_{thC-hs}$ Max. thermal resistance, case to heatsink     | 0.011<br>0.006     | K/W              | DC operation single side cooled<br>DC operation double side cooled |
| F Mounting force, $\pm 10\%$                               | 14700<br>(1500)    | N<br>(Kg)        |                                                                    |
| wt Approximate weight                                      | 255                | g                |                                                                    |
| Case style                                                 | TO - 200AC (B-PUK) |                  | See Outline Table                                                  |

ST780C..L Series

$\Delta R_{thJ-hs}$  Conduction

(The following table shows the increment of thermal resistance  $R_{thJ-hs}$  when devices operate at different conduction angles than DC)

| Conduction angle | Sinusoidal conduction |             | Rectangular conduction |             | Units | Conditions                 |
|------------------|-----------------------|-------------|------------------------|-------------|-------|----------------------------|
|                  | Single Side           | Double Side | Single Side            | Double Side |       |                            |
| 180°             | 0.009                 | 0.009       | 0.006                  | 0.006       | K/W   | $T_J = T_{J \text{ max.}}$ |
| 120°             | 0.011                 | 0.011       | 0.011                  | 0.011       |       |                            |
| 90°              | 0.014                 | 0.014       | 0.015                  | 0.015       |       |                            |
| 60°              | 0.020                 | 0.020       | 0.021                  | 0.021       |       |                            |
| 30°              | 0.036                 | 0.036       | 0.036                  | 0.036       |       |                            |

Ordering Information Table

|                                                     |   |                                                                                                                                                                                                                                                                                    |  |  |  |  |  |
|-----------------------------------------------------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|
| Device Code                                         |   |                                                                                                                                                                                                                                                                                    |  |  |  |  |  |
| <div><div>ST780C06L1</div><div>12345678</div></div> |   |                                                                                                                                                                                                                                                                                    |  |  |  |  |  |
| 1                                                   | - | Thyristor                                                                                                                                                                                                                                                                          |  |  |  |  |  |
| 2                                                   | - | Essential part number                                                                                                                                                                                                                                                              |  |  |  |  |  |
| 3                                                   | - | 0 = Converter grade                                                                                                                                                                                                                                                                |  |  |  |  |  |
| 4                                                   | - | C = Ceramic Puk                                                                                                                                                                                                                                                                    |  |  |  |  |  |
| 5                                                   | - | Voltage code: Code x 100 = $V_{RRM}$ (See Voltage Rating Table)                                                                                                                                                                                                                    |  |  |  |  |  |
| 6                                                   | - | L = Puk Case TO-200AC (B-PUK)                                                                                                                                                                                                                                                      |  |  |  |  |  |
| 7                                                   | - | 0 = Eyelet terminals (Gate and Auxiliary Cathode Unsoldered Leads)<br>1 = Fast-on terminals (Gate and Auxiliary Cathode Unsoldered Leads)<br>2 = Eyelet terminals (Gate and Auxiliary Cathode Soldered Leads)<br>3 = Fast-on terminals (Gate and Auxiliary Cathode Soldered Leads) |  |  |  |  |  |
| 8                                                   | - | Critical dv/dt: None = 500V/ $\mu$ sec (Standard selection)<br>L = 1000V/ $\mu$ sec (Special selection)                                                                                                                                                                            |  |  |  |  |  |

Outline Table

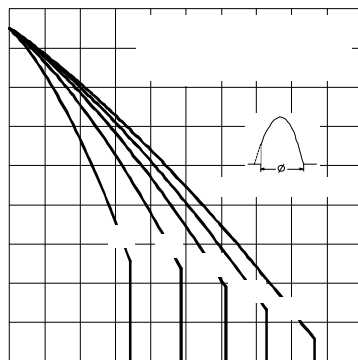
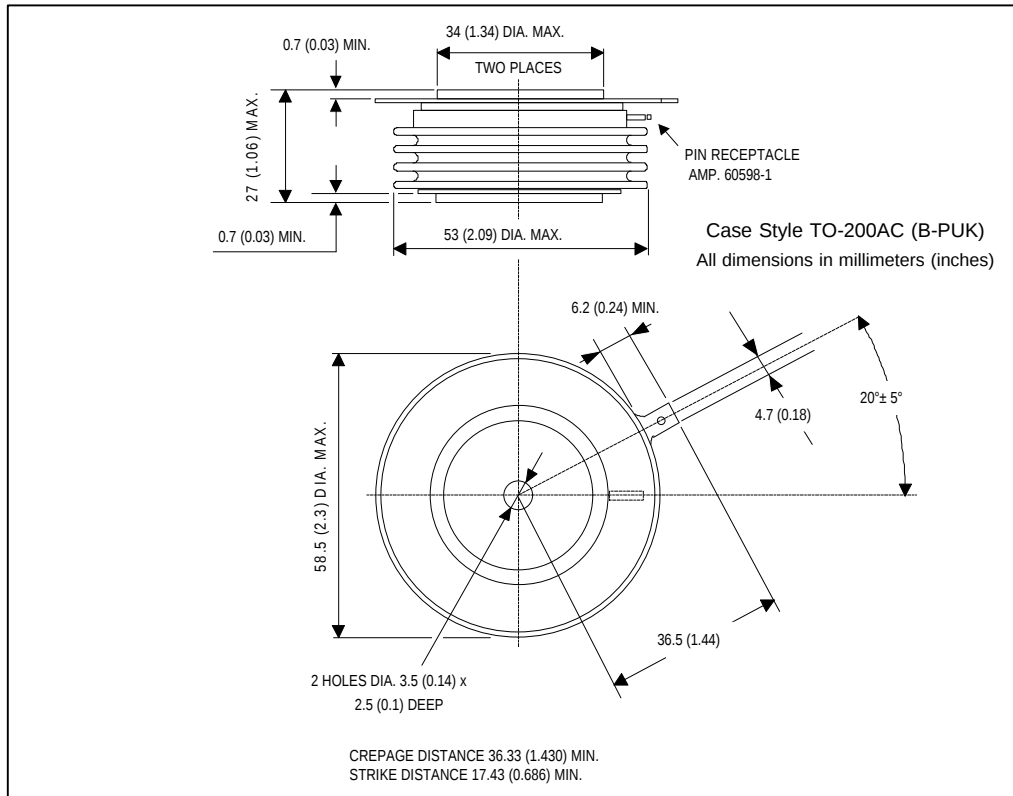


Fig. 1 - Current Ratings Characteristics

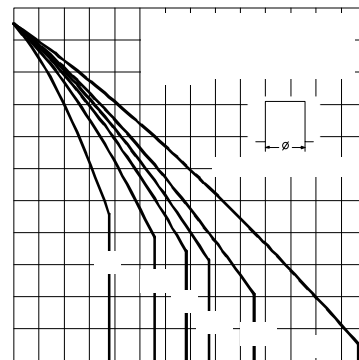


Fig. 2 - Current Ratings Characteristics