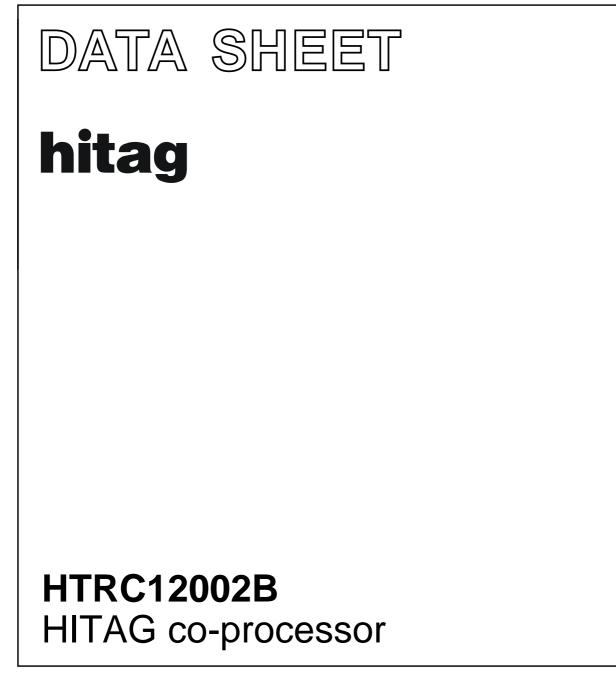
INTEGRATED CIRCUITS



Product specification Supersedes data of 2000 Sep 01 File under Integrated Circuits, IC11 2001 Nov 15



FEATURES

General security concept

- Data encryption
- Encryption mutual authentication
- Password verification.

Additional features

- · On-chip EEPROM to store secret data
- · Uncomplicated host interface
- Sleep mode for reduced current consumption.

All secret keys are stored within the HTRC12002B.

GENERAL DESCRIPTION

The HITAG⁽¹⁾ co-processor is designed to perform all computations of the read/write device in a system where HITAG1 and HITAG2 transponders are used.

The device performs all encryption computations needed to access transponders and cards based on the HITAG1 respectively HITAG2 ICs in secure mode. Usually the HTRC12002B is used in combination with the HTRC11001T, which comprises the complete analog part of a read/write device.

(1) HITAG - is a trademark of Philips Semiconductors Gratkorn GmbH.

ORDERING INFORMATION

TYPE NUMBER		PACKAGE		
	NAME	DESCRIPTION	VERSION	
HTRC12002B	LQFP32	plastic low profile quad flat package; 32 leads; body 7 x 7 x 1.4 mm	SOT358-1	

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134)

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
T _{stg}	storage temperature	-65	+150	°C
Tj	junction temperature	-	90	°C
V _{DD}	supply voltage	-0.5	+7.0	V
VI	input voltage at any pin with respect to ground (V_{SS})	-0.5	V _{DD} + 0.5	V



HTRC12002B

Access to related extended data sheet

This short data sheet will inform about the basic features of the product and about the mechanical dimensions only. Due to our marketing strategy to supply reader manufacturers with an IC based toolset for HITAG readers the HITAG12002B is available without any license fees. However, because of the security aspect of this product Philips tracks the delivery of the extended data sheet HTRC12002B, which includes all additional necessary information to run the HTRC12002B.

In order to gain access to the extended data sheet, please contact your local sales office in order to sign a non-disclosure agreement.

HTRC12002B

DC CHARACTERISTICS

SYMBOL	PARAMETER	CONDITION	MIN.	TYP.	MAX.	UNIT
V _{DD}	supply voltage		2.5	-	6.0	V
I _{DD}	supply current	operating mode; $V_{DD} = 5 V$; $f_{clk} = 16.0 \text{ MHz}$	-	2.4	-	mA
V _{IL}	LOW-level input voltage	V _{DD} = 5 V; f _{clk} = 16.0 MHz	0	_	0.3V _{DD}	V
VIH	HIGH-level input voltage		$0.7V_{DD}$	-	V _{DD}	V
IIL	input leakage current	$V_{SS} \le V_I \le V_{DD}$	-1.0	_	+1.0	μA
I _{OL}	LOW-level port sink current	V _{DD} = 3 V; V _O = 0.4 V	0.7	3.5	-	mA
I _{OH}	HIGH-level port pull-up source and	pull-up				
pus	push-pull current	$V_{DD} = 3 \text{ V}; \text{ V}_{O} = 2.7 \text{ V}$	–10	-30	_	μA
		$V_{DD} = 3 \text{ V}; \text{ V}_{O} = 0.0 \text{ V}$	-	-140	-300	μA
		push-pull				
		$V_{DD} = 3 \text{ V}; \text{ V}_{O} = 2.6 \text{ V}$	-0.7	-	-3.5	mA

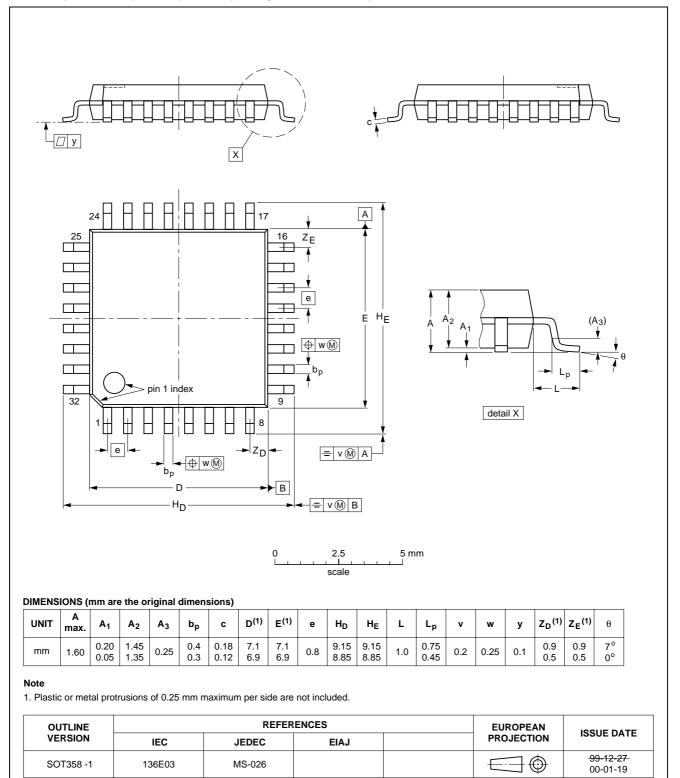
SOT358-1

HITAG co-processor

HTRC12002B

PACKAGE OUTLINE

LQFP32: plastic low profile quad flat package; 32 leads; body 7 x 7 x 1.4 mm



HTRC12002B

SOLDERING

Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 220 °C for thick/large packages, and below 235 °C for small/thin packages.

Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
 - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
 - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

• For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300 \,^{\circ}$ C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 $^\circ\text{C}.$

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Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE	SOLDERING METHOD		
FACKAGE	WAVE	REFLOW ⁽¹⁾	
BGA, HBGA, LFBGA, SQFP, TFBGA	not suitable	suitable	
HBCC, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, HVQFN, SMS	not suitable ⁽²⁾	suitable	
PLCC ⁽³⁾ , SO, SOJ	suitable	suitable	
LQFP, QFP, TQFP	not recommended ⁽³⁾⁽⁴⁾	suitable	
SSOP, TSSOP, VSO	not recommended ⁽⁵⁾	suitable	

Notes

- 1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
- 3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

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DATA SHEET STATUS

DATA SHEET STATUS ⁽¹⁾	PRODUCT STATUS ⁽²⁾	DEFINITIONS
Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
Product data	Production	This data sheet contains data from the product specification. Philips Semiconductors reserves the right to make changes at any time in order to improve the design, manufacturing and supply. Changes will be communicated according to the Customer Product/Process Change Notification (CPCN) procedure SNW-SQ-650A.

Notes

- 1. Please consult the most recently issued data sheet before initiating or completing a design.
- 2. The product status of the device(s) described in this data sheet may have changed since this data sheet was published. The latest information is available on the Internet at URL http://www.semiconductors.philips.com.

DEFINITIONS

Short-form specification — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

Limiting values definition — Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information — Applications that are described herein for any of these products are for illustrative purposes only. Philips Semiconductors make no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

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